

## Metric



DIN 338/BS 328

### Flute geometry

Standard helix, right hand spiral

### Point angle

118°

### Surface treatment

Steam Tempered

### Application

General purpose engineering drills.

524097

| Diameter (mm) | Flute length (mm) | Overall length (mm) | Order code | Price each |
|---------------|-------------------|---------------------|------------|------------|
| 1.0           | 12                | 34                  | 155-2050   | — —        |

## Fractional

DIN 338/BS328

| Diameter (in) | Flute length (mm) | Overall length (mm) | Order code | Price each |
|---------------|-------------------|---------------------|------------|------------|
| 1/16          | 20                | 43                  | 025-796    | — —        |
| 3/32          | 30                | 57                  | 025-797    | — —        |
| 1/8           | 36                | 65                  | 025-838    | — —        |
| 5/32          | 43                | 75                  | 025-839    | — —        |
| 9/16          | 52                | 86                  | 025-896    | — —        |
| 7/32          | 57                | 93                  | 025-898    | — —        |
| 1/4           | 63                | 101                 | 025-901    | — —        |
| 9/32          | 69                | 109                 | 025-903    | — —        |
| 5/16          | 75                | 117                 | 025-905    | — —        |
| 11/32         | 81                | 125                 | 025-906    | — —        |
| 3/8           | 87                | 133                 | 025-907    | — —        |
| 13/32         | 87                | 133                 | 025-909    | — —        |
| 7/16          | 94                | 142                 | 025-910    | — —        |
| 15/32         | 101               | 151                 | 025-911    | — —        |
| 1/2           | 101               | 151                 | 025-913    | — —        |