COVENTRY TM Clean Room Products

Division of ITW Chemtronics ®

Sealed Polyester Swabs

TDS # 3000

PRODUCT DESCRIPTION

The **Coventry**TM Sealed Fabric Swabs are constructed from either a non-woven or a knit fabric. The head is thermoformed and welded to the handle in a single step using a proprietary process that yields an exceptionally clean swab that will not fall apart. The heads are made from either *polyester knit, a polyester/nylon microfiber knit, or a polyester non-woven fabric*. These swabs are acid and solvent resistant, including acetone.

- Excellent strength
- High absorbency and absorbency rate
- Excellent solvent compatibility
- Does not generate loose fibers or particles
- No adhesives or binders are used in the construction
- Good for tight tolerance work
- Micro-fiber has increased number of microspace to trap more particles, regardless of wet or dry.
- Available Aqua PrimeTM processed

TYPICAL APPLICATIONS

CoventryTM Sealed Polyester Swabs can be used to:

- Validate Biogenetic/Pharmaceutical Surfaces
- Clean Disk Drive Components
- Clean Sensitive Surfaces in Optics
- Clean Aerospace Hardware

COMPATIBILITY

<u>Fabric Heads and Polypropylene Handles</u> are compatible with most common solvents and dilute or weak acids, as well as ketones such as acetone or methyl ethyl ketone. Aqua PrimeTM process available on all polyester swabs.

MANUFACTURED BY:

COVENTRYTM Clean Room Products

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REV. (05/04)

AVAILABILITY

34860 2.8"(7.1 cm) Polypropylene Handle

0.10"(2.6 mm), Conical Microfiber Head, 500/bag

2.75 " (7.0 cm) Polypropylene flexible tip paddle handle 0 .12" (3.0 mm), knit polyester 500/bag

200/048

38040I 38040 Aqua Prime™ processed, 500/bag

2.75"(7.0 cm) Polypropylene flexible tip paddle handle 0 .12" (3.0 mm), knit polyester fabric *thin 0.07"(1.8 mm)* head, 500/ bag

2.75 " (7.0 cm) Polypropylene flexible tip paddle handle, 0 .12" (3.0 mm), non-woven

polyester fabric head, 500/bag

3880 2.8" (7.1 cm) Polypropylene Handle 0.18" (4.6 mm) Microfiber Head, 500/bag

36060 6.0 " (15.2 cm) Polypropylene handle, 0.22" (5.6 mm) knit polyester fabric head,

500/bag

36061I 36060 Aqua Prime[™] processed, 25/bag

36850 6.0 " (15.2 cm) Glass filled nylon handle, 0.22" (5.6 mm) knit polyester/nylon

microfiber fabric head, 500/bag (Swab handle tip slightly tapered)

36860 6.0 " (15.2 cm) Polypropylene handle,

0.22" (5.6 mm) knit polyester/nylon microfiber fabric head, 500/bag

36040 6.0 " (15.24 cm) Polypropylene handle,

0.12" (3.0 mm), knit polyester fabric head

500/ bag

31040 2.75 " (7.0 cm) Polypropylene handle,

0.12" (3.0 mm) Knit Polyester Head,

500/ bag

TECHNICAL HOT LINE 1-800-TECH-401

SEALED POLYESTER SWABS TEST DATA

| Head | | | | | | Polyeste | r / Nylon |
|-------------|------------|-----------|-------------------|-----------|---------------|------------|-----------|
| Material | | Poly | Microfiber Fabric | | | | |
| | | | | | | | |
| Swabs□ | 36060 | 36061I | 31040 | 36040I | 38040I | 36860 | 36860I |
| Head | 0.21" | 0.21" | 0.12" | 0.12" | 0.12" | 0.21" | 0.21" |
| Diameter | (5.6 mm) | (5.6 mm) | (3.0 mm) | (3.0 mm) | (3.0 mm) | (5.6 mm) | (5.6 mm) |
| Handle | 5.8" | 5.8" | 2.75" | 6.0" | 2.75" | 5.8" | 5.8" |
| Length | (14.7 cm) | (15.2 cm) | (7.0 cm) | (15.2 cm) | (7.0 cm) | (14.7 cm) | (14.7 cm) |
| Particles: | | | | | | | |
| 0.5 - 1 um | 685 | 504 | 1,161 | 1,838 | 514 | 1,041 | 628 |
| 1.0 - 2 um | 189 | 81 | 257 | 294 | 64 | 204 | 227 |
| 2.0 - 5 um | 58 | 31 | 55 | 86 | 3 | 26 | 28 |
| 5.0 - 10 um | 30 | 8 | 23 | 18 | 1 | 9 | 17 |
| 10 - 25 um | 19 | 9 | 23 | 6 | 3 | 21 | 18 |
| over 25 um | 9 | 2 | 15 | 5 | 2 | 11 | 21 |
| TOTAL | 990 | 635 | 1,534 | 2,247 | 587 | 1,312 | 939 |
| NVR | none | none | none | none | none detected | none | none |
| (ug/swab) | detected | detected | detected | detected | | detected | detected |
| Chlorides | none | | | | | | |
| (ug/swab) | detected | 1 | 2 | 1 | 1 | 7 | 6 |
| TOC | | | | | | | |
| (ug/swab) | 4.2 | 4.1 | N/A | N/A | N/A | N/A | N/A |

The swabs were tested by Particle Measurement Technology. All tests were done using the recommended practices of the Institute of Environmental Science, Swabs and Wipes Working Group.

TECHNICAL AND APPLICATION ASSISTANCE

CoventryTM Clean Room Products provides A technical hotline to answer your technical And application related questions.

The toll free number is: 1-800-TECH-401

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