

**Product Facts**

- Product available in temperature ranges of 500°F [260°C], 550°F [288°C], 650°F [343°C] and 1200°F [649°C]
- Product employs the famous “W” and “C” crimp
- Wide range of wire sizes
- Complete line of related application tooling
- Accommodates solid and/or stranded conductors



AMP Photo #103097

Heat...extreme heat...searing temperatures up to 1200°F [649°C]. This is one of the most challenging environments that electrical/electronic circuitry has ever entered.

If heat is an unavoidable dimension in your circuit design and production, this product is an important ally. In this AMP line of STRATO-THERM terminals and splices, you'll find high temperature circuit hardware. You'll also find solutions to other more familiar circuit problems such as vibration, corrosion and flash-over, when they occur at high temperatures.

Different types of high temperature terminals and splices found in this catalog are as follows:

PIDG Terminals and Splices, and Pre-Insulated Spare Wire Caps — 550°F [288°C] Range

PIDG Insulation Restriction Terminals — 550°F [288°C] Range

Post-Insulated Terminals and Splices — 550°F [288°C] Range

Uninsulated Terminals and Splices — 650°F [343°C] Range

Uninsulated Terminals and Splices — 1200°F [649°C] Range

**Need more information?**

Call the AMP Product Information Center:  
**1-800-522-6752**

The Product Information Center is staffed with specialists well versed in all AMP products. The Center can provide you with:

- Technical Support
- Catalogs
- Technical Documents
- Product Samples
- AMP Authorized Distributor Locations

**Specifications subject to change. Consult AMP Incorporated for latest design specifications.**

© Copyright 1965, 1966, 1970, 1972, 1973, 1974, 1975, 1977, 1980, 1983, 1991 and 1998 by AMP Incorporated. All Rights Reserved.

AMP, STRATO-THERM, PIDG, DIAMOND GRIP, SOLISTRAND, CERTI-CRIMP, AMP-TAPETRONIC, DYNA-CRIMP are Trademarks.

TEFLON — Trademark of E.I. duPont, Inc.

---

## Table of Contents

---

<b>Introduction</b> . . . . .	3, 4
<b>Insulated Terminals and Splices:</b>	
<b>PIDG (Pre-Insulated Diamond Grip)</b>	
Ring Tongue Terminals—550°F [288°C] and 500°F [260°C] . . . . .	5, 6
Insulation Restriction Ring Tongue Terminals—550°F [288°C] . . . . .	6
Splices—500°F [260°C] . . . . .	7
Spare Wire Caps—550°F [288°C] . . . . .	7
<b>Post Insulated</b>	
Ring Tongue Terminals—500°F [260°C] . . . . .	8
Splices—550°F [288°C] and 500°F [260°C] . . . . .	8
<b>Uninsulated Terminals and Splices:</b>	
<b>Non-Insulation Support</b>	
<b>Heat Resistant 650°F [343°C]—</b>	
Ring Tongue Terminals . . . . .	9, 10
Splices . . . . .	10
<b>High Temperature 1200°F [649°C]—</b>	
Ring Tongue Terminals . . . . .	11
Spade Tongue Terminals . . . . .	12
Splices . . . . .	12
<b>Insulation Support</b>	
<b>Heat Resistant 650°F [343°C]—</b>	
Ring Tongue Terminals . . . . .	13
Splices . . . . .	14
<b>High Temperature 1200°F [649°C]—</b>	
Ring Tongue Terminals . . . . .	14, 15
Splices . . . . .	16
<b>Application Tooling</b> . . . . .	17-21
<b>Numerical Index</b> . . . . .	22

## Introduction

### PIDG Terminals and Splices, and Pre-Insulated Spare Wire Caps 550°F [288°C] Range



Designed for reliable performance up to 550°F [288°C], this line of ring-tongue terminals, butt splices and spare wire caps features a pre-insulation sleeve of TEFLON TFE insulation material. A special funnel entry feature has been added to assure easy entry and proper seating of wire. The body is copper with a choice of gold over nickel plating or nickel plating. The terminal and splice barrel accommodates stranded wire conductors only. The spare wire caps are designed for unstripped wire.

### PIDG Insulation Restriction Terminals 550°F [288°C] Range



These pre-insulated insulation restriction terminals prevent the insulation of thin-wall insulation wire from entering the terminal's wire crimp area during the crimping process.

Designed for reliable performance up to 550°F [288°C], these terminals feature a pre-insulation sleeve of TEFLON (TFE) insulation material.

Because of features such as a one-piece constructed inner sleeve and a wide funnel entry design which facilitates wire entry, standard STRATO-THERM PIDG tooling may be used to terminate this product.

### Post-Insulated Terminals and Splices 550°F [288°C] Range



The temperature range of these terminals and splices is 550°F [288°C] for nickel plating and gold over nickel plated copper, and 500°F [260°C] for silver plating. These terminals and splices accommodate solid and/or stranded conductors.

### Uninsulated Terminals and Splices 650°F [343°C] Range



These terminals and splices are available with and without wire insulation support. Both types are manufactured from electrolytic copper, plated with nickel. In the insulation support type, the support sleeve is fabricated from nickel-silver alloy. Both types accommodate solid or stranded conductors in various combinations. Wire size range is listed in the tabular data section.

### Uninsulated Terminals and Splices 1200°F [649°C] Range



Nickel material is used for the body of both the terminal and splice. They are available with or without wire insulation support sleeve of nickel-silver alloy material. Accommodating either solid or stranded conductors in different combinations, these terminals and splices are made to cover a broad wire size range, listed in the tabular data section.

Terminals made of alumel and chromel material with nickel-silver alloy sleeves are available for thermocouple applications. When using either alumel or chromel conductors, a terminal of the same material should be selected.

## Introduction (Continued)

### Ordering Information

All terminals and splices are listed according to wire size and type of terminal or splice. If the part number of the terminal or splice is known, refer to the Numerical Index, at the back of this catalog, for page location of tabular data.

In the Tabular Data Section, part numbers are available in either loose piece or tape mounted form.

When ordering tape mounted part numbers, specify the terminal or splice part number, the total quantity of parts desired (if applicable). The chart to the right lists by wire size the type of packaging available and the quantity per package.

Wire Range AWG	Standard Quantities	
	Loose Piece	Tape Mounted
26-14	1,000	5,000
26-22	—	2,500
12-10	500	2,500
8, 6, 4	100	—
2, 1/0	50	—

**Note:** Package quantities may vary with specific part numbers.

### The Crimp

All five types of STRATO-THERM terminals and splices provide optimum corrosion and vibration resistance plus outstanding tensile characteristics.

All types, except the STRATO-THERM PIDG terminals, splices and pre-insulated spare wire caps, employ the famous "W" crimp which creates the precise electromechanical properties necessary for solid and/or stranded conductor combinations. A proper crimp will provide a uniform and permanent attachment. When mechanical pressure is applied to the terminal barrel, the wire inside is forced into the serrations or dimples of the barrel. Shown are four typical photomicrographs of the "W" crimp, illustrating the results of crimping various conductor combinations. In each case, the action of the crimp has compressed the conductors and the barrel into a homogenous mass.

#### "W" Crimp



One Solid



One Solid  
Two Stranded



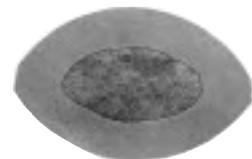
Two Solid



One Stranded

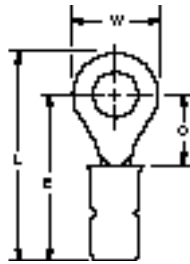
STRATO-THERM PIDG terminals and splices employ the equally reliable confined "C" crimp plus multiple position insulation support crimp for today's smaller insulated wires. This "C" crimp is especially suited to crimping the terminal barrel and insulation sleeve to stranded wire conductors. The photomicrograph shows the results of "C" crimping. Virtually the same electromechanical properties are obtained as in the "W" crimp. Pre-insulated spare wire caps and post-insulated splices are crimped with an "O" crimp configuration.

#### Confined C



## Insulated Terminals and Splices

### PIDG (Pre-Insulated Diamond Grip) Ring Tongue Terminals



#### Temperature Rating, Material and Finish

**Insulation** — TEFLON  
**Terminal Body** — Copper per ASTM B152  
**Plating** — Nickel per QQ-N-290, 550°F [288°C]. Gold per MIL-G-45204 over Nickel per QQ-N-290 500°F [260°C]  
**Metallic Sleeve** — Copper per ASTM B152  
**Plating** — Nickel per QQ-N-290, 550°F [288°C]

#### Related Product Data

Application Tooling — pages 17-21

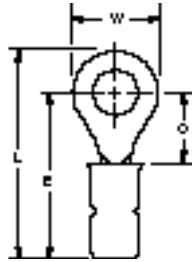
Wire Size Circular Mils [mm <sup>2</sup> ]	Tongue Material Thickness Max.	Stud Size	Dimensions				Terminal Insulation Color	Wire Insulation Diameter Max.	Body Plating <sup>1</sup>	Part Numbers			
			W	C Min.	E Max.	L Max.				Loose Piece	Tape Mounted		
26-24 238-475 [0.12-0.24]	.020 0.51	4	.203 5.16	.211 5.36	.542 13.77	.646 16.41	Black	.082 2.08	Nickel	50829	—		
		6 M3.5	.250 6.35	.281 7.14	.612 15.54	.740 18.80	Black	.082 2.08	Nickel	50830	—		
22-20 509-1,290 [0.26-0.65]	.025 0.64	4	.281 7.14	.250 6.35	.631 16.03	.774 19.66	Green	.100 2.54	Nickel	50831	—		
		6 M3.5	.281 7.14	.250 6.35	.631 16.03	.774 19.66	Green	.100 2.54	Nickel	50831-1	—		
			.281 7.14	.250 6.35	.631 16.03	.774 19.66	Green	.100 2.54	Gold	1-332433-0	—		
		8 M4	.312 7.92	.281 7.14	.662 16.81	.821 20.85	Green	.100 2.54	Nickel	50832	50832-2		
			.312 7.92	.281 7.14	.662 16.81	.821 20.85	Green	.100 2.54	Gold	332434	—		
		10	.312 7.92	.281 7.14	.662 16.81	.821 20.85	Green	.100 2.54	Nickel	50832-1	50832-3		
			.312 7.92	.281 7.14	.662 16.81	.821 20.85	Green	.100 2.54	Gold	1-332434-0	—		
		18-16 1,600-2,800 [0.81-1.42]	.033 0.84	4	.218 5.54	.156 3.96	.560 14.22	.672 17.07	Orange	.135 3.43	Nickel	50834	—
				6 M3.5	.281 7.14	.250 6.35	.654 16.61	.797 20.24	Orange	.135 3.43	Nickel	50835	50835-1
					.281 7.14	.250 6.35	.654 16.61	.797 20.24	Orange	.135 3.43	Gold	332453	—
8 M4	.312 7.92			.281 7.14	.685 17.40	.844 21.44	Orange	.135 3.43	Nickel	50836	—		
	.312 7.92			.281 7.14	.685 17.40	.844 21.44	Orange	.135 3.43	Gold	332454	—		
10	.312 7.92			.281 7.14	.685 17.40	.844 21.44	Orange	.135 3.43	Nickel	50836-1	50836-3		
	.312 7.92			.281 7.14	.685 17.40	.844 21.44	Orange	.135 3.43	Gold	1-332454-0	—		
1/4 M6	.468 11.89			.437 11.10	.841 21.36	1.078 27.38	Orange	.135 3.43	Nickel	50837	—		
3/8	.531 13.49			.531 13.49	.924 23.47	1.192 30.28	Orange	.135 3.43	Nickel	50838	—		
14 4,234 [2.15]	.033 0.84			6 M3.5	.250 6.35	.171 4.34	.575 14.61	.703 17.86	White	.150 3.81	Nickel	50839-1	—
		.250 6.35	.171 4.34		.575 14.61	.703 17.86	White	.150 3.81	Gold	1-332438-0	—		
		8 M4	.343 8.71	.281 7.14	.685 17.40	.859 21.82	White	.150 3.81	Nickel	50840	—		
			.343 8.71	.281 7.14	.685 17.40	.859 21.82	White	.150 3.81	Nickel	50840-1	—		
		10	.343 8.71	.281 7.14	.685 17.40	.859 21.82	White	.150 3.81	Nickel	50840-1	—		
			.343 8.71	.281 7.14	.685 17.40	.859 21.82	White	.150 3.81	Gold	1-332439-0	—		
1/4 M6	.468 11.89	.437 11.10	.841 21.36	1.078 27.38	White	.150 3.81	Nickel	50841	—				

<sup>1</sup>Nickel plated parts are to be used with nickel plated wire. Gold plated parts are to be used with silver plated wire.

**Note:** "C" dimension applies from edge of metal wire barrel to center of stud hole.

**Insulated Terminals and Splices (Continued)**

**PIDG (Pre-Insulated Diamond Grip) Ring Tongue Terminals**  
(Continued)



**Temperature Rating, Material and Finish**

**Insulation** — TEFLON  
**Terminal Body** — Copper per ASTM B152  
**Plating** — Nickel per QQ-N-290, 550°F [288°C]. Gold per MIL-G-45204 over Nickel per QQ-N-290 500°F [260°C]  
**Metallic Sleeve** — Copper per ASTM B152  
**Plating** — Nickel per QQ-N-290, 550°F [288°C]

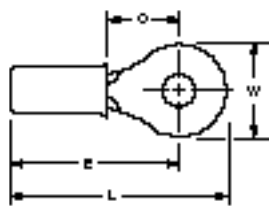
**Related Product Data**

**Application Tooling** — pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Tongue Material Thickness Max.	Stud Size	Dimensions				Terminal Insulation Color	Wire Insulation Diameter Max.	Body Plating <sup>1</sup>	Part Numbers	
			W	C Min.	E Max.	L Max.				Loose Piece	Tape Mounted
12-10 5,180-13,100 [2.62-6.64]	.042 1.07	4	.281 7.14	.219 5.56	.794 20.17	.937 23.80	Black	.214 5.44	Nickel	50844	—
		6 M3.5	.375 9.53	.302 7.67	.893 22.68	1.083 27.51	Black	.214 5.44	Nickel	50845	—
		8 M4	.375 9.53	.302 7.67	.893 22.68	1.083 27.51	Black	.214 5.44	Nickel	50845-1	—
		10	.375 9.53	.302 7.67	.893 22.68	1.083 27.51	Black	.214 5.44	Nickel	50845-2	—
			.375 9.53	.302 7.67	.893 22.68	1.083 27.51	Black	.214 5.44	Gold	1-332446-1	—
		1/4 M6	.531 13.49	.437 11.10	1.012 25.70	1.280 32.51	Black	.214 5.44	Nickel	50846	—
		5/16 M8	.531 13.49	.468 11.89	1.059 26.90	1.327 33.71	Black	.214 5.44	Nickel	50847	—
		3/8	.593 15.06	.531 13.49	1.106 28.09	1.405 35.69	Black	.214 5.44	Nickel	50848	—

<sup>1</sup>Nickel plated parts are to be used with nickel plated wire. Gold plated parts are to be used with silver plated wire.  
**Note:** "C" dimension applies from edge of metal wire barrel to center of stud hole.

**PIDG (Pre-Insulated Diamond Grip) Ring Tongue Terminals (Insulation Restricting)**



**Temperature Rating, Material and Finish**

**Insulation** — TEFLON  
**Terminal Body and Metallic Sleeve** — Copper per ASTM B152  
**Plating** — Nickel per QQ-N-290, 550°F [288°C]

**Related Product Data**

**Application Tooling** — pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Tongue Material Thickness Max.	Stud Size	Dimensions				Terminal Insulation Color	Wire Insulation Diameter Max.	Part Numbers
			W	C Min.	E Max.	L Max.			Loose Piece
24 475 [0.24]	.020 0.51	10	.300 7.62	.281 7.14	.652 16.56	.807 20.50	Blue	.055 1.40	55114-1
22 754 [0.38]	.025 0.64	4	.281 7.14	.250 6.35	.666 16.92	.809 20.55	Green	.110 2.79	53572-1
12 6,654 [3.37]	.042 1.07	10	.375 9.53	.302 7.67	.933 23.70	1.123 28.52	Yellow	.200 5.08	53587-1

**Note:** "C" dimension applies from edge of metal wire barrel to center of stud hole.

**Insulated Terminals and Splices** (Continued)

**Pre-Insulated Butt Splices**



**Temperature Rating, Material and Finish**

**Insulation** — TEFLON  
**Splice Body** — Copper per ASTM B152  
**Plating** — Gold per MIL-G-45204 over Nickel per QQ-N-290, 500°F [260°C]  
**Metallic Sleeve** — Copper per ASTM B152  
**Plating** — Nickel per QQ-N-290, 550°F [288°C]

**Related Product Data**

**Application Tooling** — pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Dimension L Max.	Metallic Sleeve Color	Wire Insulation Diameter Max.	Part Numbers
				Loose Piece
22-20 509-1,290 [0.26-0.65]	<b>1.156</b> 29.36	Natural	<b>.100</b> 2.54	330377
18-16 1,600-2,800 [0.81-1.42]	<b>1.531</b> 38.89	Red	<b>.140</b> 3.56	330378
14-12 3,831-6,654 [1.94-3.37]	<b>1.781</b> 45.24	Blue	<b>.170</b> 4.32	330379

**Pre-Insulated Spare Wire Caps (For Unstripped Wire)**



**Temperature Rating, Material and Finish**

**Insulation** — TEFLON  
**Ring** — Copper per ASTM B152  
**Plating** — Nickel per QQ-N-290, 550°F [288°C]

**Related Product Data**

**Application Tooling** — shown this page

Wire Insulation Diameter Range	Dimension L Max.	Ring Color	Part Numbers	Tool Color Guide
<b>.036 – .043</b> 0.91–1.09	<b>.500</b> 12.70	Red and Green	328854	Green
<b>.044 – .051</b> 1.12–1.30	<b>.500</b> 12.70	Blue and Green	328855	Green
<b>.052 – .056</b> 1.32–1.42	<b>.500</b> 12.70	Yellow and Green	328856	Green
<b>.056 – .064</b> 1.42–1.63	<b>.500</b> 12.70	Brown and Green	328857	Green
<b>.065 – .074</b> 1.65–1.88	<b>.500</b> 12.70	Violet and Green	328858	Green
<b>.075 – .087</b> 1.91–2.21	<b>.500</b> 12.70	Black and Orange	328859	Orange
<b>.088 – .110</b> 2.24–2.79	<b>.500</b> 12.70	Gray and Orange	328860	Orange
<b>.125 – .138</b> 3.18–3.51	<b>.500</b> 12.70	Nickel and Nickel	328861	White

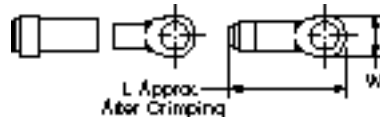


Tool Part No.  
69272-1



**Insulated Terminals and Splices** (Continued)

**Post-Insulated Ring Tongue Terminals**



**Temperature Rating, Material and Finish**

**Insulation** — TEFLON

**Terminal Body** — Copper per ASTM B152

**Plating** — Silver per QQ-S-365, 500°F [260°C], Gold per MIL-G-45204 over Nickel per QQ-N-290, 500°F [260°C]

**Ring** — Copper per ASTM B152, Aluminum per QQ-A-250/1

**Plating** — Nickel per QQ-N-290, 550°F [288°C]

**Related Product Data**

**Application Tooling** — pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Tongue Material Thickness Max.	Stud Size	Dimensions		Body Plating	Ring Material	Ring Plating	Ring Color Code	Wire Insulation Diameter Range	Part No. Loose Piece
			W	L Dim. Approx. (After Crimping)						
22-20 509-1,290 [0.26-0.65]	.025 0.64	8 M4	.312 7.92	.906 23.01	Silver	Copper	Nickel	Natural	.046-.063 1.17-1.60	326760
8 13,100-20,800 [6.64-10.5]	.051 1.30	10	.469 11.91	1.560 39.62	Gold	Aluminum	—	Red	.215-.255 5.46-6.48	329580
6 20,800-33,100 [10.5-16.8]	.060 1.52	10	.468 11.89	1.870 47.50	Gold	Aluminum	—	Blue	.270-.310 6.86-7.87	329583

**Post-Insulated Splices**



**Temperature Rating, Material and Finish**

**Insulation** — TEFLON

**Bushing** — TEFLON

**Splice Body** — Copper per ASTM B152

**Plating** — Gold per MIL-G-45204 over Nickel per QQ-N-290, 500°F [260°C], Nickel per QQ-N-290, 550°F [288°C], Silver per QQ-S-365, 500°F [260°C]

**Ring** — Aluminum per QQ-A-250/1, Copper per ASTM B152

**Plating** — Nickel per QQ-N-290, 550°F [288°C]

**Related Product Data**

**Application Tooling** — pages 17-21

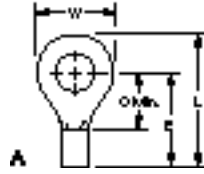
Wire Size Circular Mils [mm <sup>2</sup> ]	Dimension L Dim. Approx. (After Crimping)	Splice Plating	Ring Material	Ring Plating	Ring Color Code	Wire Insulation Diameter Range	Part No. Loose Piece
22-20 509-1,290 [0.26-0.65]	1.062 26.97	Silver	Copper	Nickel	Natural	.080-.100 2.03-2.54	326835 <sup>1</sup>
	1.650 41.91	Nickel	Aluminum	—	Red	.050-.068 1.27-1.73	55235-1
18-16 1,600-2,800 [0.81-1.42]	1.312 33.32	Gold	Aluminum	—	Red	.064-.088 1.63-2.24	329647
8 13,100-20,800 [6.64-10.5]	1.921 48.79	Gold	Aluminum	—	Red	.215-.255 5.46-6.48	329716

<sup>1</sup>No bushing

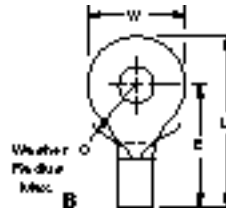


## Uninsulated Terminals and Splices

**Solistrand  
Heat Resistant  
Ring Tongue Terminals**



Non-Insulation Support



Non-Insulation Support  
(Wire Range 2 & 1/0)

**Temperature Rating,  
Material and Finish**

**Terminal Body** — Copper per  
ASTM B152

**Plating** — Nickel per QQ-N-290,  
650°F [343°C]

**Related Product Data**

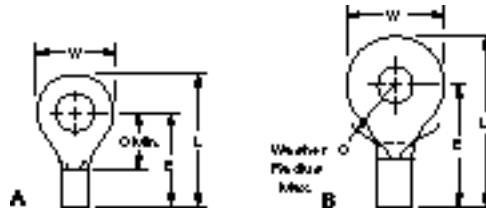
**Application Tooling** — pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Tongue Material Thickness Max.	Stud Size	Style	Dimensions				Part Numbers			
				W	C	E Max.	L Max.	Loose Piece	Tape Mounted		
22-16 509-3,260 [0.26-1.65]	.033 0.84	6 M3.5	A	.218 5.54	.156 3.96	.337 8.56	.449 11.40	322797	—		
			A	.281 7.14	.250 6.35	.436 11.07	.574 14.58	323219	—		
		8 M4	A	.281 7.14	.250 6.35	.436 11.07	.574 14.58	322798	—		
			A	.281 7.14	.250 6.35	.436 11.07	.574 14.58	322799	—		
		16-14 2,050-5,180 [1.04-2.62]	.033 0.84	6 M3.5	A	.343 8.71	.281 7.14	.462 11.73	.636 16.15	322693	—
					A	.250 6.35	.171 4.34	.352 8.94	.480 12.19	322805	—
8 M4	A			.343 8.71	.281 7.14	.462 11.73	.636 16.15	322694	—		
	A			.343 8.71	.281 7.14	.462 11.73	.636 16.15	322695*	2-322695-2		
12-10 5,180-13,100 [2.62-6.64]	.042 1.07	1/4 M6	A	.469 11.91	.437 11.10	.618 15.70	.855 21.72	322733	—		
			A	.375 9.53	.302 7.67	.575 14.61	.765 19.43	323060	—		
		8 M4	A	.375 9.53	.302 7.67	.575 14.61	.765 19.43	323061	—		
			A	.375 9.53	.302 7.67	.575 14.61	.765 19.43	323062	2-323062-2		
		5/16 M8	A	.531 13.49	.468 11.89	.736 18.69	1.004 25.50	323063	—		
			A	.531 13.49	.468 11.89	.736 18.69	1.004 25.50	323064	—		
		3/8	A	.593 15.06	.531 13.49	.799 20.29	1.098 27.89	323065	—		
8 M4	A		.406 10.31	.359 9.12	.743 18.87	.949 24.10	2-324061-5	—			
	8 13,100-20,800 [6.64-10.5]	10	A	.406 10.31	.359 9.12	.743 18.87	.949 24.10	323165	—		
A			.469 11.91	.359 9.12	.696 17.68	.933 23.70	323166	—			
5/16 M8		A	.562 14.27	.406 10.31	.790 20.07	1.074 27.28	323167	—			
		A	.594 15.09	.531 13.49	.868 22.05	1.168 29.67	323168	—			
3/8		A	.468 11.89	.531 13.49	.931 23.65	1.168 29.67	323169	—			
		A	.468 11.89	.531 13.49	.931 23.65	1.168 29.67	323170	—			
6 20,800-33,100 [10.5-16.8]	.060 1.52	5/16 M8	A	.625 15.88	.531 13.49	.931 23.65	1.246 31.65	323171	—		
			A	.625 15.88	.531 13.49	.931 23.65	1.246 31.65	323172	—		
		3/8	A	.625 15.88	.531 13.49	.931 23.65	1.246 31.65	323172	—		

\*Available in small packaging quantities.

**Uninsulated Terminals and Splices** (Continued)

**Solistrand  
Heat Resistant  
Ring Tongue Terminals**  
(Continued)



Non-Insulation Support

Non-Insulation Support  
(Wire Range 2 & 1/0)

**Temperature Rating,  
Material and Finish**

**Terminal Body** — Copper per ASTM B152

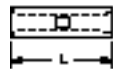
**Plating** — Nickel per QQ-N-290, 650°F [343°C]

**Related Product Data**

**Application Tooling** — pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Tongue Material Thickness Max.	Stud Size	Style	Dimensions				Part Numbers	
				W	C	E Max.	L Max.	Loose Piece	Tape Mounted
4 33,100-52,600 [16.8-26.7]	.073 1.85	1/4 M6	A	.500 12.70	.437 11.10	.946 24.03	1.199 30.45	323173	—
		5/16 M8	A	.625 15.88	.500 12.70	1.009 25.63	1.324 33.63	323174	—
		3/8	A	.625 15.88	.500 12.70	1.009 25.63	1.324 33.63	323175	—
2 52,600-83,700 [26.7-42.4]	.073 1.85	3/8	B	.625 15.88	.540 13.72	1.212 30.78	1.527 38.79	323177	—
1/0 83,700-119,500 [42.4-60.6]	.073 1.85	3/8	B	.807 20.50	.625 15.88	1.519 38.58	1.925 48.90	323180	—

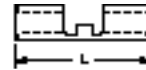
**Solistrand  
Heat Resistant  
Splices**



**Style-A  
Non-Insulation  
Support  
Butt Splice**



**Style-B  
Non-Insulation  
Support  
Parallel Splice**



**Style-C  
Non-Insulation  
Support  
Butt Splice**

**Temperature Rating,  
Material and Finish**

**Splice Body** — Copper per ASTM B152

**Plating** — Nickel per QQ-N-290, 650°F [343°C]

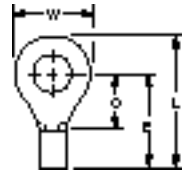
**Related Product Data**

**Application Tooling** — pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Material Thickness Max.	Style	Dimensions			Part Numbers
			L Max.	ID Min.	OD Max.	Loose Piece
22-16 509-3,260 [0.26-1.65]	.033 0.84	A	.578 14.68	.061 1.55	.141 3.58	323796
		B	.301 7.65	.061 1.55	.141 3.58	323030
		C	.591 15.01	.061 1.55	.141 3.58	322822
16-14 2,050-5,180 [1.04-2.62]	.033 0.84	A	.567 14.40	.085 2.16	.165 4.19	323795
		B	.301 7.65	.085 2.16	.165 4.19	323794
		C	.529 13.44	.085 2.16	.165 4.19	322824
12-10 5,180-13,100 [2.62-6.64]	.042 1.07	A	.565 14.35	.129 3.28	.226 5.74	323755
		B	.333 8.46	.129 3.28	.226 5.74	323754
		C	.703 17.86	.129 3.28	.226 5.74	323756
8 13,100-20,800 [6.64-10.5]	.051 1.30	B	.375 9.53	.172 4.37	.296 7.52	2-34318-1

**Uninsulated Terminals and Splices** (Continued)

**Solistrand  
High Temperature  
Ring Tongue Terminals**



Non-Insulation Support

**Temperature Rating  
and Material**

Terminal Body — Nickel per  
ASTM B162, 1200°F [649°C]

**Related Product Data**

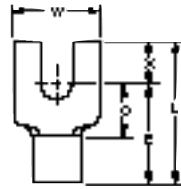
Application Tooling — pages 17-21

Wire Size Circular Mills [mm <sup>2</sup> ]	Tongue Material Thickness Max.	Color Code	Stud Size	Dimensions				Part Numbers	
				W	C Min.	E Max.	L Max.	Loose Piece	Tape Mounted
22-16 509-3,260 [0.26-1.65]	.033 0.84	Orange	4	.218 5.54	.156 3.96	.337 8.56	.449 11.40	321884	2-321884-2
			5 M3	.218 5.54	.156 3.96	.337 8.56	.449 11.40	321885	—
			6 M3.5	.281 7.14	.250 6.35	.431 10.95	.574 14.58	321889*	2-321889-3
				.312 7.92	.281 7.14	.462 11.73	.621 15.77	322872	—
			8 M4	.281 7.14	.250 6.35	.431 10.95	.574 14.58	321890*	—
				.312 7.92	.281 7.14	.462 11.73	.621 15.77	321895	—
			10	.281 7.14	.250 6.35	.431 10.95	.574 14.58	321891*	—
				.312 7.92	.281 7.14	.462 11.73	.621 15.77	321896	2-321896-4
			4	.250 6.35	.171 4.34	.352 8.94	.480 12.19	322328	—
			6 M3.5	.250 6.35	.171 4.34	.352 8.94	.480 12.19	322329	2-322329-2
				.343 8.71	.281 7.14	.462 11.73	.636 16.15	322333	2-322333-3
			16-14 2,050-5,180 [1.04-2.62]	.033 0.84	Orange	8 M4	.343 8.71	.281 7.14	.462 11.73
	.343 8.71	.281 7.14				.462 11.73	.636 16.15	322335*	2-322335-5
1/4 M6	.468 11.89	.437 11.10				.618 15.70	.855 21.72	322339	—
5/16 M8	.468 11.89	.437 11.10				.618 15.70	.855 21.72	322340	—
3/8	.531 13.49	.546 13.87				.727 18.47	.995 25.27	322343	—
6 M3.5	.375 9.53	.281 7.14				.549 13.94	.739 18.77	323059	—
8 M4	.375 9.53	.281 7.14				.549 13.94	.739 18.77	323745*	—
10	.375 9.53	.281 7.14				.549 13.94	.739 18.77	323680*	2-323680-5
1/4 M6	.531 13.49	.468 11.89				.736 18.69	1.004 25.50	323683*	2-323683-2
5/16 M8	.531 13.49	.468 11.89				.736 18.69	1.004 25.50	323746	—
12-10 5,180-13,100 [2.62-6.64]	.042 1.07	Orange	3/8	.593 15.06	.531 13.49	.799 20.29	1.098 27.89	323747	—
			8	.406 10.31	.359 9.12	.743 18.87	.949 24.10	328822	—
			10	.406 10.31	.359 9.12	.743 18.87	.949 24.10	328822	—

\*Available in small packaging quantities.

**Uninsulated Terminals and Splices** (Continued)

**Solistrand  
High Temperature  
Spade Tongue Terminals**



Non-Insulation Support

**Temperature Rating  
and Material**

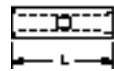
**Terminal Body**— Nickel per  
ASTM B162, 1200°F [649°C]

**Related Product Data**

**Application Tooling**— pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Tongue Material Thickness Max.	Color Code	Stud Size	Dimensions					Part Number  Loose Piece
				W	C Min.	E Max.	L Max.	X	
16-14 2,050-5,180 [1.04-2.62]	.033 0.84	Orange	8 M4	.385 9.78	.312 7.92	.493 12.52	.685 17.40	.187 4.75	323905

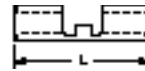
**Solistrand  
High Temperature  
Splices**



**Style-A  
Non-Insulation  
Support  
Butt Splice**



**Style-B  
Non-Insulation  
Support  
Parallel Splice**



**Style-C  
Non-Insulation  
Support  
Butt Splice**

**Temperature Rating  
and Material**

**Splice Body**— Nickel per  
ASTM B162, 1200°F [649°C]

**Related Product Data**

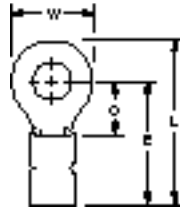
**Application Tooling**— pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Material Thickness Max.	Color Code	Style	Dimensions			Part Numbers  Loose Piece
				L Max.	ID Min.	OD Max.	
22-16 509-3,260 [0.26-1.65]	.033 0.84	Orange	A	.578 14.68	.061 1.55	.141 3.58	322324*
			B	.301 7.65	.061 1.55	.141 3.58	322326
			C	.529 13.44	.061 1.55	.141 3.58	323876
16-14 2,050-5,180 [1.04-2.62]	.033 0.84	Orange	A	.567 14.40	.085 2.16	.165 4.19	322345
			B	.301 7.65	.085 2.16	.165 4.19	322347
			C	.529 13.44	.085 2.16	.165 4.19	323878
12-10 5,180-13,100 [2.62-6.64]	.042 1.07	Orange	A	.567 14.40	.129 3.28	.226 5.74	323696*
			B	.333 8.46	.129 3.28	.226 5.74	323672
			C	.703 17.86	.129 3.28	.226 5.74	323698

\*Available in small packaging quantities.

**Uninsulated Terminals and Splices** (Continued)

**Diamond Grip  
Heat Resistant  
Ring Tongue Terminals**



Insulation Support

**Temperature Rating,  
Material and Finish**

**Terminal Body**—Copper per  
ASTM B152

**Plating**—Nickel per QQ-N-290,  
650°F [343°C]

**Metallic Sleeve**—Nickel Silver per  
ASTM B122

**Related Product Data**

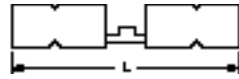
**Application Tooling**—pages 17-21

Wire Size Circular Mills [mm <sup>2</sup> ]	Tongue Material Thickness Max.	Stud Size	Dimensions				Wire Insulation Diameter Max.	Part Numbers			
			W	C Min.	E Max.	L Max.		Loose Piece	Tape Mounted		
22-16 509-3,260 [0.26-1.65]	.033 0.84	4	.218	.156	.512	.624	.140	322363	—		
			5.54	3.96	13.00	15.85	3.56	322364	—		
		6 M3.5	.218	.156	.530	.645	.110	323151	—		
			5.54	3.96	13.46	16.38	2.79	323199	—		
		8 M4	.281	.250	.611	.749	.140	322365	—		
			7.14	6.35	15.52	19.02	3.56	323152	323152-1		
		10	.281	.250	.611	.749	.140	322366	—		
			7.14	6.35	15.52	19.02	3.56	323153	—		
		1/4 M6	.469	.437	.793	1.031	.140	322367	—		
			11.91	11.10	20.14	26.19	3.56	323154	—		
		16-14 2,050-5,180 [1.04-2.62]	.033 0.84	4	.250	.171	.527	.655	.170	322371	—
					6.35	4.34	13.39	16.64	4.32	322373	—
6 M3.5	.343			.281	.637	.811	.170	323158	—		
	8.71			7.14	16.18	20.60	4.32	323160	—		
8 M4	.250			.171	.549	.680	.130	322374	—		
	6.35			4.34	13.94	17.27	3.30	323161	—		
10	.343			.281	.637	.811	.170	322375	—		
	8.71			7.14	16.18	20.60	4.32	323162	—		
1/4 M6	.343			.281	.659	.836	.130	322376	—		
	8.71			7.14	16.74	21.23	3.30	323162	—		
6 M3.5	.469			.437	.793	1.030	.170	323066	—		
	11.91			11.10	20.14	26.16	4.32	323067	—		
8 M4	.469	.437	.815	1.055	.130	323068	323068-1				
	11.91	11.10	20.70	26.80	3.30	325154	—				
10	.375	.302	.841	1.034	.230	323069	—				
	9.53	7.67	21.36	26.26	5.84	—	—				
1/4 M6	.375	.302	.841	1.034	.230	—	—				
	9.53	7.67	21.36	26.26	5.84	—	—				
12-10 5,180-13,100 [2.62-6.64]	.042 1.07	10	.375	.302	.841	1.034	.230	323068	323068-1		
			9.53	7.67	21.36	26.26	5.84	325154	—		
1/4 M6	.531	.468	1.002	1.273	.230	323069	—				
	13.49	11.89	25.45	32.33	5.84	—	—				

**Note:** "C" dimension applies from edge of metal wire barrel to center of stud hole.

### Uninsulated Terminals and Splices (Continued)

#### Diamond Grip Heat Resistant Splices



Insulation  
Support  
Butt Splice

#### Temperature Rating, Material and Finish

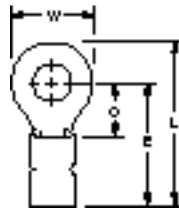
**Splice Body** — Copper per ASTM B152  
**Plating** — Nickel per QQ-N-290, 650°F [343°C]  
**Metallic Sleeve** — Nickel Silver per ASTM B122

#### Related Product Data

Application Tooling — pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Material Thickness Max.	Dimension L Max.	Wire Insulation Diameter Max.	Part Numbers Loose Piece
22-16 509-3,260 [0.26-1.65]	.033 0.84	.889 22.58	.140 3.56	322823
16-14 2,050-5,180 [1.04-2.62]	.033 0.84	.889 22.58	.170 4.32	322825
12-10 5,180-13,100 [2.62-6.64]	.042 1.07	1.261 32.03	.230 5.84	323757

#### Diamond Grip High Temperature Ring Tongue Terminals



Insulation Support

#### Temperature Rating and Material

**Terminal Body** — See table, 1200°F [649°C], Nickel per ASTM B162, Alumenel —, Chromel —  
**Metallic Sleeve** — Nickel Silver per ASTM B122

#### Related Product Data

Application Tooling — pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Tongue Material Thickness Max.	Stud Size	Dimensions				Body Material	Sleeve Color Code	Wire Insulation Diameter Max.	Part Numbers	
			W	C Min.	E Max.	L Max.				Loose Piece	Tape Mounted
22-16 509-3,260 [0.26-1.65]	.033 0.84	4	.218 5.54	.156 3.96	.512 13.00	.624 15.85	Nickel	Orange	.140 3.56	321887	—
			.281 7.14	.250 6.35	.611 15.52	.749 19.02	Nickel	Orange	.140 3.56	321892	—
		6 M3.5	.312 7.92	.281 7.14	.637 16.18	.796 20.22	Nickel	Orange	.140 3.56	322873	—
			.312 7.92	.281 7.14	.637 16.18	.796 20.22	Chromel	Gray	.140 3.56	2-322873-1	—
		8 M4	.281 7.14	.250 6.35	.611 15.52	.749 19.02	Nickel	Orange	.140 3.56	321893	—
			.312 7.92	.281 7.14	.637 16.18	.796 20.22	Nickel	Orange	.140 3.56	321897	—
			.312 7.92	.281 7.14	.637 16.18	.796 20.22	Chromel	Gray	.140 3.56	1-321897-0	—
			.312 7.92	.281 7.14	.637 16.18	.796 20.22	Alumel	Green	.140 3.56	1-321897-3	—
			.468 11.89	.437 11.10	.793 20.14	1.031 26.19	Nickel	Orange	.140 3.56	184204-1	—
			.281 7.14	.250 6.35	.611 15.52	.749 19.02	Nickel	Orange	.140 3.56	321894	—
		10	.312 7.92	.281 7.14	.637 16.18	.796 20.22	Nickel	Orange	.140 3.56	321898	—
			.312 7.92	.281 7.14	.637 16.18	.796 20.22	Chromel	Gray	.140 3.56	1-321897-4	—
			.312 7.92	.281 7.14	.637 16.18	.796 20.22	Alumel	Green	.140 3.56	1-321898-0	—
		1/4 M6	.468 11.89	.437 11.10	.793 20.14	1.031 26.19	Nickel	Orange	.140 3.56	322320	—

Note: "C" dimension applies from edge of metal wire barrel to center of stud hole.

**Uninsulated Terminals and Splices** (Continued)

**Diamond Grip  
High Temperature  
Ring Tongue Terminals**  
(Continued)

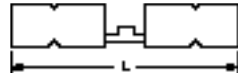
Wire Size Circular Mils [mm <sup>2</sup> ]	Tongue Material Thickness Max.	Stud Size	Dimensions				Body Material	Sleeve Color Code	Wire Insulation Diameter Max	Part Numbers			
			W	C Min.	E Max.	L Max.				Loose Piece	Tape Mounted		
16-14 2,050-5,180 [1.04-2.62]	.033 0.84	6 M3.5	.250 6.35	.171 4.34	.527 13.39	.655 16.64	Nickel	Orange	.170 4.32	322332	—		
			.343 8.71	.281 7.14	.637 16.18	.811 20.60	Nickel	Orange	.170 4.32	322336	2-322336-2		
		8 M4	.343 8.71	.281 7.14	.637 16.18	.811 20.60	Nickel	Orange	.170 4.32	322337	1-322337-2		
			.343 8.71	.281 7.14	.637 16.18	.811 20.60	Chromel	Gray	.170 4.32	1-322337-0	—		
		10	.343 8.71	.281 7.14	.637 16.18	.811 20.60	Alumel	Green	.170 4.32	1-322338-1	—		
			.343 8.71	.281 7.14	.637 16.18	.811 20.60	Nickel	Orange	.170 4.32	322338	1-322338-2		
		1/4 M6	.343 8.71	.281 7.14	.637 16.18	.811 20.60	Chromel	Gray	.170 4.32	1-322337-1	—		
			.343 8.71	.281 7.14	.637 16.18	.811 20.60	Alumel	Green	.170 4.32	1-322338-0	—		
		3/8	.468 11.89	.437 11.10	.793 20.14	1.030 26.16	Nickel	Orange	.170 4.32	322341	—		
			.531 13.49	.546 13.87	.902 22.91	1.170 29.72	Nickel	Orange	.170 4.32	322344	—		
		12-10 5,180-13,100 [2.62-6.64]	.042 1.07	6 M3.5	.375 9.53	.281 7.14	.815 20.70	1.008 25.60	Nickel	Orange	.230 5.84	323748	—
					.375 9.53	.281 7.14	.815 20.70	1.008 25.60	Nickel	Orange	.230 5.84	323749	—
8 M4	.375 9.53			.281 7.14	.815 20.70	1.008 25.60	Chromel	Gray	.230 5.84	2-323749-1	—		
	.375 9.53			.281 7.14	.815 20.70	1.008 25.60	Nickel	Orange	.230 5.84	323750	2-323750-5		
10	.375 9.53			.281 7.14	.815 20.70	1.008 25.60	Alumel	Green	.230 5.84	2-323750-1	—		
	.375 9.53			.281 7.14	.815 20.70	1.008 25.60	Nickel	Orange	.230 5.84	323751	—		
1/4 M6	.531 13.49			.468 11.89	1.002 25.45	1.273 32.33	Nickel	Orange	.230 5.84	323752	—		
	.531 13.49			.468 11.89	1.002 25.45	1.273 32.33	Nickel	Orange	.230 5.84	323752	—		

**Note:** "C" dimension applies from edge of metal wire barrel to center of stud hole.



**Uninsulated Terminals and Splices** (Continued)

**Diamond Grip  
High Temperature  
Splices**



Insulation  
Support  
Butt Splice

**Temperature Rating  
and Material**

**Splice Body** — See table, 1200°F [649°C], Nickel per ASTM B162, Alumel —, Chromel —

**Metallic Sleeve** — Nickel Silver per ASTM B122

**Related Product Data**

**Application Tooling** — pages 17-21

Wire Size Circular Mils [mm <sup>2</sup> ]	Material Thickness Max.	Dimension	Splice Body Material	Sleeve Color Code	Wire Insulation Diameter Max.	Part Numbers
		L Max.				Loose Piece
22-16 509-3,260 [0.26-1.65]	.033 0.84	.889 22.58	Nickel	Orange	.140 3.56	322325
		.889 22.58	Alumel	Green	.140 3.56	1-322325-0
		.889 22.58	Chromel	Gray	.140 3.56	1-322325-1
16-14 2,050-5,180 [1.04-2.62]	.033 0.84	.889 22.58	Nickel	Orange	.170 4.32	322346
		.889 22.58	Alumel	Green	.170 4.32	1-322346-0
		.889 22.58	Chromel	Gray	.170 4.32	1-322346-1
12-10 5,180-13,100 [2.62-6.64]	.042 1.07	1.261 32.03	Nickel	Orange	.230 5.84	323699

## Application Tooling Information for STRATO-THERM Insulated Heat Resistant and High Temperature Terminals and Splices

**Wire Size Range  
AWG 26-10**

Product Type	AMP Wire Size	Hand Tools	Pneumatic Tooling	Tooling For Tape Mounted Products
			Dies for 626 Pneumatic Tools 189721-[ ] and 189722-[ ] require Straight Action Adapter <sup>1</sup> 217200-1 or "C" Head Adapter 318161-1 Dies also fit 69710-1 Hand Tool	
Pre-Insulated Terminals	26-24	69692-1	69731	—
	22-20		69732	69936
	18-16	69693-1	69733	69937
	14		69734	—
	12-10	—	69735	—
Pre-Insulated Splices	22-20	—	69327	—
	18-16	—	69328	—
	14-12	—	69329	—

<sup>1</sup>Straight Action Adapter 217200-1 is used with Tools 189721-1 or 189722-1. "C" Head Adapter 318161-1 is used with Tools 189721-2 or 189722-2. Both adapters require the use of non-ratchet tool holder 189928-1 or ratchet tool holder 356304-1.

<sup>2</sup>Call Tooling Assistance Center for Machine and Applicator part numbers.

**Wire Size Range  
AWG 26-6**

Product Type	AMP Wire Size	Hand Tools	Hydraulic and Battery Powered Tools With Interchangeable Dies		
			69097 <sup>2</sup> "C" Head		69099 <sup>2</sup> "C" Head
			Nest	Indent	
Post Insulated Terminals and Splices	26-24	45730	—	—	—
	22-20	46467, 46468 <sup>1</sup>	—	—	—
	18-16	46468	—	—	—
	8	—	46146	46145	69216
	6	—	46134	46133	69217

<sup>1</sup>Part Number 55235-1 only

<sup>2</sup>These crimping heads are recommended for use only with AMP Hydraulic Hand Pump 314979-1, DYNA-CRIMP Hydraulic Power Units 69120-1 (115 VAC) and 69120-2 (230 VAC), and with DYNA-CRIMP II Battery Operated Hydraulic Power Unit 122271-1. See pages 20 & 21.

## Application Tooling Information for STRATO-THERM Uninsulated Heat Resistant and High Temperature Terminals and Splices

**Wire Size Range  
AWG 22-10**

Product Type	AMP Wire Size	Hand Tools	Pneumatic Tooling	Tooling For Tape Mounted Products
			Crimping Heads for 626 Pneumatic Tool 189721-1 and 189722-1 <sup>1</sup>	Dies for 69875 AMP-TAPETRONIC AMP-O-LECTRIC <sup>2</sup> Requires Applicator AMPOMATOR CLS IV <sup>2</sup> Requires Applicators
Uninsulated Terminals and Splices with Insulation Support	22-16	46673 46673-1	356744-1	69930
	16-14	46988 59294	356744-2	69931
	12-10	59461	904870-1	69932
Uninsulated Terminals and Splices with Non-Insulation Support	22-16			69954
	16-14	46447	217206-1	69955
	12-10			69956

<sup>1</sup>Crimping Heads require the use of non-ratchet tool holder 189767-1 or ratchet tool holder 356302-1.

<sup>2</sup>Call Tooling Assistance Center for Machine and Applicator part numbers.

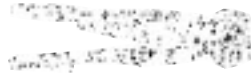
**Wire Size Range  
AWG 8-1/0**

Product Type	AMP Wire Size	Hand Tools	Pneumatic Tooling	Hydraulic Tools With Self Contained Dies		Hydraulic and Battery Powered Tools with Interchangeable Dies				
			69015 Head	Hand Tool	Latch Head	59973-1 Hand Tool, 69065 <sup>2</sup> & 69067 <sup>2</sup> Latch Heads		69097 <sup>2</sup> "C" Head		69099 <sup>2</sup> "C" Head
						Nest	Indent	Nest	Indent	
Uninsulated Terminals and Splices with Non-Insulation Support	8	69355 <sup>1</sup>	49956			48126	48355	—	—	69216
	6	59083 No CERTI-CRIMP	48172			48128		—	—	69217
	4	—	48173	59975-1	69069 <sup>2</sup>	48129	48127	46135		69218
	2	—	48174			48130		46136	46133	45433
	1/0	—	48183	—	—	48132	48131	46138	46137	45436

<sup>1</sup>CERTI-CRIMPHand Tool.

<sup>2</sup>These crimping heads are recommended for use only with AMP Hydraulic Hand Pump 314979-1, DYNA-CRIMP Hydraulic Power Units 69120-1 (115 VAC) and 69120-2 (230 VAC), and with DYNA-CRIMP II Battery Operated Hydraulic Power Unit 122271-1. See Pages 20 & 21.

**For additional tooling information, call 1-800-722-1111.**

**Application Tooling Information for STRATO-THERM Heat Resistant and High Temperature Terminals and Splices****Loose Form Terminal and Splice Tooling****CERTI-CRIMP Hand Tools**Straight Action Double  
Action Hand ToolDouble Action  
Hand ToolHeavy Head Hand Tool  
Part No. 69355"C" Head Straight  
Action Hand Tool  
Part No. 69710-1

T-Head Tool

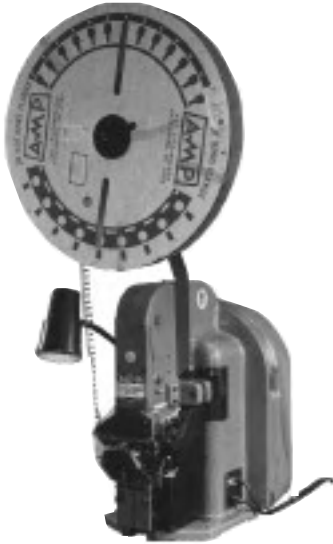
**Pneumatic Tools**6-26 Pneumatic Tool  
Part No. 189721-1

Part No. 69015

**Hydraulic Hand Tools**Part No. 59975-1  
(Self Contained Dies)Part No. 59973-1  
(Dies Required)**For additional tooling information, call 1-800-722-1111.**

**Application Tooling Information for STRATO-THERM Heat Resistant and High Temperature Terminals and Splices** (Continued)

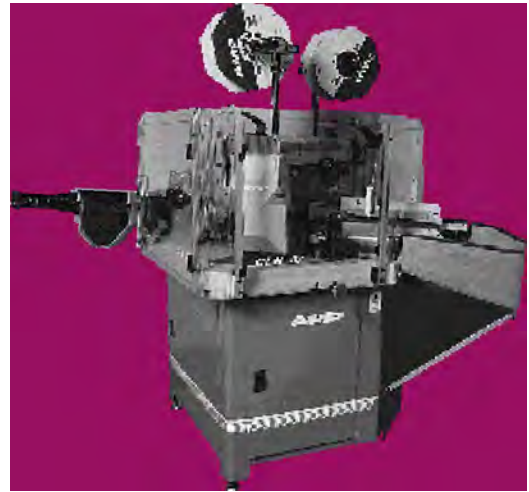
**Tape Mounted**



**AMP-TAPETRONIC Machine**  
69875, 68250-1  
(Requires Dies)



**AMP-O-ELECTRIC, Model "G" Machine**  
(Requires Applicator and Dies)



**AMPOMATOR CLS IV Machine 217500-1**  
(Requires Applicators and Dies)

**Latch Heads and Dies**



**Part No.**  
69065



**Part No.**  
69067



**Part No.**  
69099



**Part No. 69069**  
(Self Contained Dies)



**Part No.**  
69097

**For additional tooling information, call 1-800-722-1111.**

## Application Tooling Information for STRATO-THERM Heat Resistant and High Temperature Terminals and Splices

### DYNA-CRIMP II Battery Operated Hydraulic Power Unit



Part No. 122271-1<sup>4</sup>

### Hand Operated Power Unit



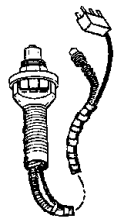
314979-1<sup>2</sup> (Hose, head and dies not included)  
Refer to the table below for accessories.

### DYNA-CRIMP Electric Hydraulic Power Unit

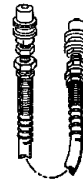


Power Unit Only  
(Includes Pressure Release)  
115 Volts (60 Hz) — 69120-1<sup>3</sup>  
230 Volts (60 Hz) — 69120-2<sup>3</sup>

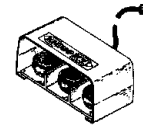
AMP application tools are designed to produce a carefully controlled uniform pressure crimp, regardless of how they are powered. All tools shown are specially designed for AMP products and are precision machined from hard tool steel.



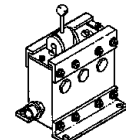
Handle Control



Hose Assembly



Foot Control



Multidirectional Valve

### Power Units Accessories

For Use With Power Unit No.	Accessory Description	Accessory Part No.	Remarks
	7' Handle Control Assembly—Hose & Cord	59907-7	
	15' Handle Control Assembly—Hose & Cord	1-59907-5	
	21' Handle Control Assembly—Hose & Cord	2-59907-1	
	28' Handle Control Assembly—Hose & Cord	2-59907-8	
69120-1 <sup>3</sup> 69120-2 <sup>3</sup> 314979-1 <sup>2</sup> 122271-1 <sup>4</sup>	15' Foot Switch Assembly	68284-1	Need Hose Assembly
	3' Hose Assembly	59909-3	68284-1 Foot Switch Assembly needed with these Hose Assemblies and 69120
	7' Hose Assembly	59909-7	
	15' Hose Assembly	1-59909-5	
	21' Hose Assembly	2-59909-1	
	2' Hose Assembly (1/4" I.D.)	314990-1	More Flexible, Lighter Weight. Recommended for use with DYNA-CRIMP II Battery Operated Hydraulic Power Unit
	3' Hose Assembly (1/4" I.D.)	314990-2	
	7' Hose Assembly (1/4" I.D.)	314990-3	
	15' Hose Assembly (1/4" I.D.)	314990-4	
69120-1 <sup>3</sup>	3-Way Multi-Directional Valve	59220 <sup>1</sup>	For use with Foot Switch only
69120-2 <sup>3</sup>	3-Way Multi-Directional Valve (Elec.Ctl.)	59220-2 <sup>1</sup>	

<sup>1</sup> Contact AMP Incorporated for usage recommendations.

<sup>2</sup> Also see AMP Customer Manual 409-5860.

<sup>3</sup> Also see AMP Customer Manual 409-1950.

<sup>4</sup> Also see AMP Customer Manual 409-5869.

**Note:** All Hoses and Handle Control Assemblies have a 3/8" high flow male coupler (311470-1) on each end. All Power Units and Heads have a 3/8" high flow female coupler (311471-1).

For additional tooling information, call 1-800-722-1111.

## Part Number Index

**Note:** This index lists all cataloged parts by base no. only. Complete part nos. (with prefixes and/or suffixes) are shown on the page(s) indicated.

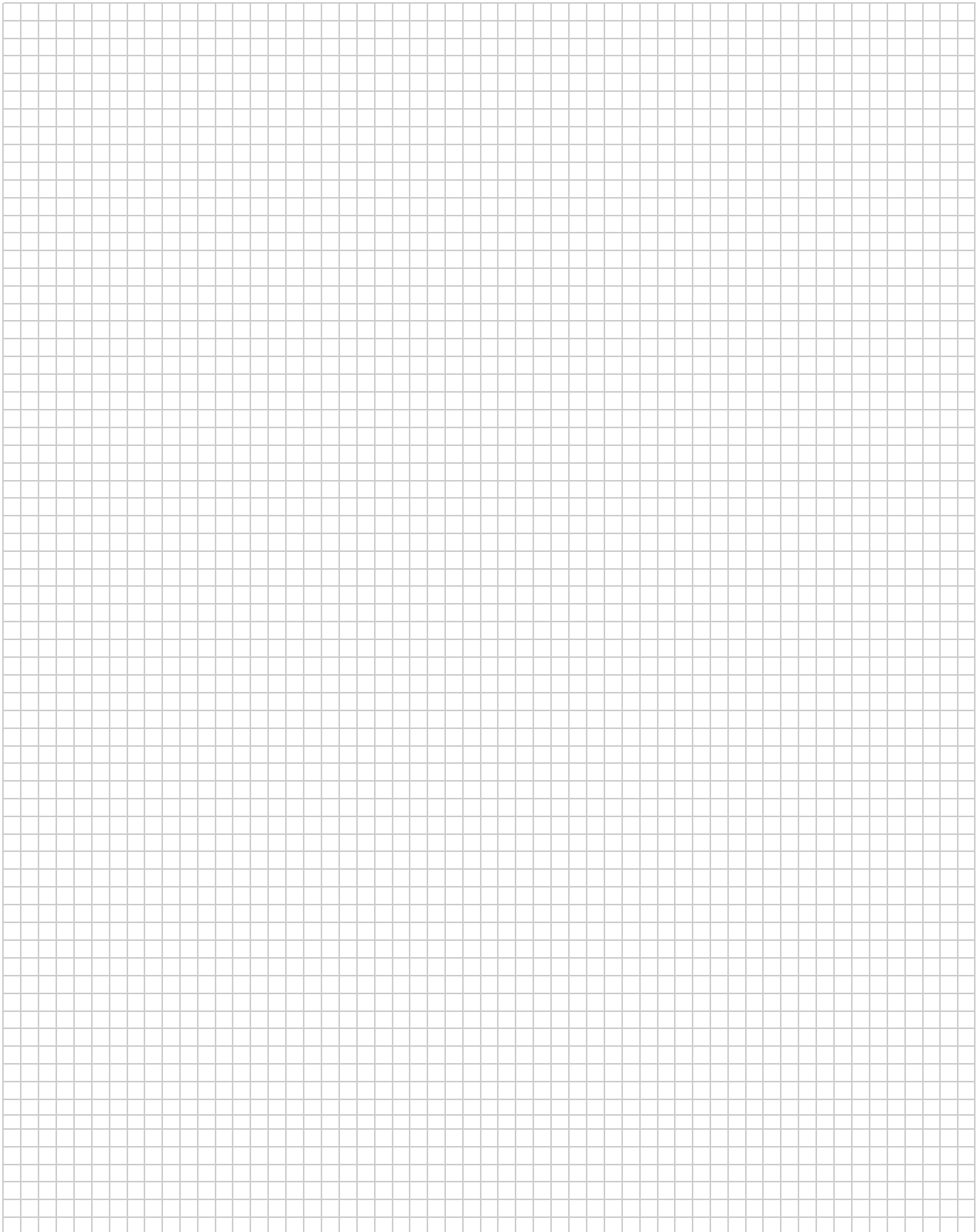
Part No.	Page	Part No.	Page	Part No.	Page
34318	10	322367	13	323745	11
50829	5	322371	13	323746	11
50830	5	322373	13	323747	11
50831	5	322374	13	323748	15
50832	5	322375	13	323749	15
50834	5	322376	13	323750	15
50835	5	322693	9	323751	15
50836	5	322694	9	323752	15
50837	5	322695	9	323754	10
50838	5	322733	9	323755	10
50839	5	322797	9	323756	10
50840	5	322798	9	323757	14
50841	5	322799	9	323794	10
50844	6	322805	9	323795	10
50845	6	322822	10	323796	10
50846	6	322823	14	323876	12
50847	6	322824	10	323878	12
50848	6	322825	14	323905	12
53572	6	322872	11	324061	9
53587	6	322873	14	324370	8
55114	6	323030	10	325154	13
55235	8	323059	11	326760	8
184204	14	323060	9	326835	8
321884	11	323061	9	328822	11
321885	11	323062	9	328854	7
321887	14	323063	9	328855	7
321889	11	323064	9	328856	7
321890	11	323065	9	328857	7
321891	11	323066	13	328858	7
321892	14	323067	13	328859	7
321893	14	323068	13	328860	7
321894	14	323069	13	328861	7
321895	11	323151	13	329580	8
321896	11	323152	13	329583	8
321897	14	323153	13	329647	8
321898	14	323154	13	329716	8
322320	14	323158	13	330377	7
322324	12	323160	13	330378	7
322325	16	323161	13	330379	7
322326	12	323162	13	332433	5
322328	11	323165	9	332434	5
322329	11	323166	9	332438	5
322332	15	323167	9	332439	5
322333	11	323168	9	332446	6
322334	11	323169	9	332453	5
322335	11	323170	9	332454	5
322336	15	323171	9		
322337	15	323172	9		
322338	15	323173	10		
322339	11	323174	10		
322340	11	323175	10		
322341	15	323177	10		
322343	11	323180	10		
322344	15	323199	13		
322345	12	323219	9		
322346	16	323672	12		
322347	12	323680	11		
322363	13	323683	11		
322364	13	323696	12		
322365	13	323698	12		
322366	13	323699	16		



---

## Engineering Notes

---



## Americas

**Argentina** – Buenos Aires  
Phone: + 54-1-733-2000  
Fax: + 54-1-717-0988

**Brazil** – Sao Paulo  
Phone: + 55-11-861-1311  
Fax: + 55-11-861-0397

**Canada** – Toronto  
Phone: + 1-905-475-6222  
Fax: + 1-905-474-5520

**Chile** – Santiago  
Phone: + 56-2-236-4267  
Fax: + 56-2-235-0061

**Columbia** – Bogota  
Phone: + 57-1-369-0045  
Fax: + 57-1-269-7525

**Mexico** – Mexico City  
Phone: + 52-5-398-76-11  
Fax: + 52-5-398-79-64

**United States** – Harrisburg, PA  
Phone: + 1-717-564-0100  
Fax: + 1-717-986-7575

**For Latin/South American Countries not shown**  
Phone: +54-1-733-2015  
Fax: +54-1-733-2083

## Asia/Pacific

**Australia** – Sydney  
Phone: + 61-2-9840-8200  
Fax: + 61-2-9899-5649

**India** – Bangalore  
Phone: + 91-80-845-3014  
Fax: + 91-80-845-3038

**Indonesia** – Jakarta  
Phone: + 6221-526-7852  
Fax: + 6221-526-7856

**Japan** – Tokyo  
Phone: + 81-44-844-8111  
Fax: + 81-44-812-3207

**Korea** – Seoul  
Phone: + 82-3274-0535  
Fax: + 82-3274-0524

**Malaysia** – Kuala Lumpur  
Phone: + 603-705-3055  
Fax: + 603-705-3066

**New Zealand** – Auckland  
Phone: + 64-9-634-4580  
Fax: 64-9-634-4586

**Peoples Republic of China**  
Hong Kong  
Phone: + 852-2-35-1628  
Fax: + 852-2-35-0243

Shanghai  
Phone: + 86-21-6485-0602  
Fax: + 86-21-6485-0728

Shunde  
Phone: + 86-765-7751368  
Fax: + 86-765-7752823

**Philippines** – Manila  
Phone: + 632-811-0437  
Fax: + 632-811-0441

**Singapore** – Singapore  
Phone: + 65-482-0311  
Fax: + 65-482-1012

**Taiwan** – Taipei  
Phone: + 886-2-704-4815  
Fax: + 886-2-704-4940

**Thailand** – Bangkok  
Phone: + 91-662-513-9888  
Fax: + 91-662-513-9889

**Vietnam** – Ho Chi Minh City  
Phone: + 84-8823-2546  
Fax: + 84-8823-1443

## Related Businesses

**AMP Circuits Division**  
Greenville, SC, USA  
Phone: + 1-864-297-4100  
Fax: + 1-864-675-7099

**AMP Circuits and Packaging, EMEA**

Dublin, Ireland  
Phone: + 353-1-820-6500  
Fax: + 353-1-820-6501

**AMP Packaging and Carroll Touch Systems Division**  
Round Rock TX, USA  
Phone: + 1-512-244-5100  
Fax: + 1-512-244-7040

**AMP-Simel S.A.**  
Gevrey-Chambertin, France  
Phone: + 33-3-8058-3200  
Fax: + 33-3-8034-1015

**ARA-Applied Robotics Division**  
Rousset, France  
Phone: + 33-4-42-29-1200  
Fax: + 33-4-42-29-1212

**Carroll Touch International, Ltd.**  
Tokyo, Japan  
Phone: + 81-03-5306-2100  
Fax: + 81-03-5306-2105

**DSM Decolletage S.A. Saint-Maurice**  
Phone: + 41-24-486-2486  
Fax: + 41-24-486-2400

**Fibernet Division**  
Rowville, Australia  
Phone: + 61-3-9764-2111  
Fax: + 61-3-9764-2120

Wellington, New Zealand  
Phone: + 64-4-237-9195  
Fax: + 64-4-237-9195

**HTS Elektrotechnik GmbH**  
Neunkirchen, Germany  
Phone: + 49-2247-305-0  
Fax: + 49-2247-305-22

**M/A-COM Division**  
Americas  
Lowell, MA, USA  
Phone: + 1-978-442-5000  
Fax: + 1-978-442-5354  
Europe/Middle East/Africa  
Bracknell, England  
Phone: + 44-1344-869-595  
Fax: + 44-1344-300-020  
Asia/Pacific  
Hong Kong  
Phone: + 85-2-2111-8088  
Fax: + 85-2-2111-8087

**Madison Cable Corporation**  
Worcester, MA, USA  
Phone: + 1-508-752-7320  
Fax: + 1-508-752-4230

**Madison Cable Ltd.**  
Dundee, Scotland  
Phone: + 44-1382-508080  
Fax: + 44-1382-505060

**Precision Interconnect Division**  
Portland, OR, USA  
Phone: + 1-503-620-9400  
Fax: + 1-503-620-7131

## Europe/Middle East/Africa

**Austria** – Vienna  
Inside: Phone: + 0222-277-97-0  
Fax: + 0222-270-26-61

Outside: Phone: + 43-1-277-97-0  
Fax: + 43-1-270-26-61

**Belgium** – Brussels  
Phone: + 32-2-719-2511  
Fax: + 32-2-725-4928

**Bulgaria** – Sofia  
Phone: + 359-2-971-2152  
Fax: + 395-2-971-2153

**Croatia** – Zagreb  
Phone: + 385-1-67-04-46  
Fax: + 385-1-69-16-04

**Czech Republic** – Kurim  
Phone: + 420-5-41-162-111  
Fax: + 420-5-41-162-223

**Denmark** – Viby  
Phone: + 45-86-295-055  
Fax: + 45-86-295-133

**Egypt** – Cairo  
Phone: + 202-417-76-47  
Fax: + 202-419-23-34

**Estonia** – Tallinn  
Phone: + 372-6205-800  
Fax: + 372-6205-804

**Finland** – Helsinki  
Phone: + 358-9-512-3420  
Fax: + 358-9-512-34250

**France** – Pontoise  
Phone: + 33-1-34-20-88-88  
Fax: + 33-1-34-20-86-00

**Germany** – Langen  
Phone: + 49-6103-709-0  
Fax: + 49-6103-709-223

**Great Britain** – London  
Phone: + 44-181-954-2356  
Fax: + 44-181-954-6234

**Greece** – Athens  
Phone: + 30-1-902-5515  
Fax: + 30-1-902-4237

**Holland** – 's-Hertogenbosch  
Phone: + 31-73-624-6246  
Fax: + 31-73-621-2365

**Hungary** – Budapest  
Phone: + 36-1-344-2633  
Fax: + 36-1-344-2634

**Ireland** – Dublin  
Phone: + 353-1-820-3000  
Fax: + 353-1-820-9790

**Israel** – Tel Aviv  
Phone: + 972-3-645-07-07  
Fax: + 972-3-649-24-13

**Italy** – Torino  
Phone: + 39-11-4012-111  
Fax: + 39-11-4031-116

**Lithuania** – Vilnius  
Phone: + 370-2-231402  
Fax: + 370-2-231403

**Norway** – Oslo  
Phone: + 47-66-77-88-50  
Fax: + 47-66-77-88-55

**Poland** – Warsaw  
Phone: + 48-22-672-47-90/91/92  
Fax: + 48-22-672-47-88

**Portugal** – Lisbon  
Phone: + 351-1-387-70-16  
Fax: + 351-1-387-71-72

**Romania** – Bucharest  
Phone: + 40-1-311-3479/3596  
Fax: + 40-1-312-0574

**Russia**  
Moscow  
Phone: + 7-095-926-5506/07/08/09  
Fax: + 7-095-926-5505

St. Petersburg  
Phone: + 7-812-325-3083  
Fax: + 7-812-326-3288

**Slovakia** – Bystrica  
Phone: + 421-88-761-120/121  
Fax: + 421-88-761-122

**Slovenia** – Ljubljana  
Phone: + 386-61-161-3270  
Fax: + 386-61-161-3240

**South Africa** – Johannesburg  
Phone: + 27-11-805-65-35  
Fax: + 27-11-805-65-40

**Spain** – Barcelona  
Phone: + 34-3-291-0330  
Fax: + 34-3-201-7879

**Sweden** – Stockholm  
Phone: + 46-8-580-833-00  
Fax: + 46-8-580-194-70

**Switzerland** – Steinach  
Phone: + 41-71-447-0447  
Fax: + 41-71-447-0444

**Turkey** – Istanbul  
Phone: + 90-212-281-8181  
Fax: + 90-212-281-8184

**For Middle East/African Countries not shown**  
Phone: +33-1-34-20-83-83  
Fax: +33-1-34-20-86-09

