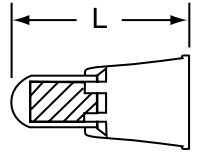




Crimp Sleeve Connector, Nylon Insulated, Steel Insert

718-NS



Data Sheet

Product Number	Wire Range	Copper Wire Combinations	L	Barrel Length	Barrel I.D.
718-NS	18-10	see chart below	0.85	0.34	0.152



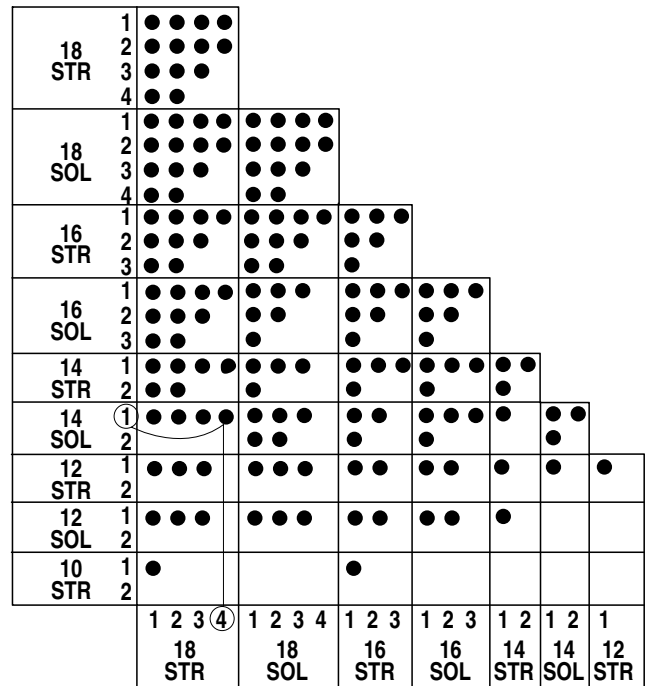
UNDERWRITERS
LABORATORIES
STANDARD NO. UL 486C
3M FILE NO. E23438



CANADIAN STANDARDS
ASSOCIATION
STANDARD NO. 22.2
NO. 0, 188
3M FILE NO. LR15503

Specifications

Wire Size: 18-10 AWG Copper wire only
Maximum Voltage Rating: 600 V Building Wire, 1000 V signs, fixtures (Luminaires)
Maximum Operating Temp: 221°F (105°C)
Maximum Current: Same as Wire
Insulator Material: Nylon
Sleeve Material: Steel
Sleeve Plating: Tin



How to read chart:
One #14 solid plus four #18 stranded (equalling five wires) may be connected using a 718-NS connector.

Installation Information

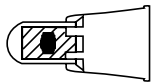
WARNING


Turn power off before installing or removing terminal. All electrical work should be done according to appropriate electrical codes.

UL Listed and CSA Certified for use on solid or stranded copper (AWG) wire only.

Strip away the end 3/8 inch of wire insulation. Hold stripped wire ends even and twist tightly.

Make the crimp in the proper station of a recommended 3M™ crimp tool: TH-440, TH-450 (scissor style) or TR-482 (ratchet style).



 Barrel Crimp (Required)

*Pretwist wires
before crimping*

Engineering Specification

3M Crimp-Type Connectors shall, electrically and mechanically, connect permanently. The connector line shall have regulatory agency coverage (UL Listing CSA Certification). The connectors shall be marked with the wire range and a manufacturer's symbol (↑).

The 3M Steel Insert Closed End crimp type connector shall be tin plated, annealed seamless steel sleeve, 0.34" long and sized for a selection of wire combinations within a specified (AWG) wire range (18-10). The steel sleeve shall be covered by a molded nylon, skirted insulator of natural color.

Insulated terminals shall be UL Listed and CSA Certified for 600 Volts maximum, building wire: 1000-Volts maximum, in signs fixtures and luminaires, and have a maximum operating temperature of 221°F (105°C).

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