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INDUTSCAUS06EN

UTS Series Dynamic IP68/69K • UV Resistant • UL/IEC Compliant

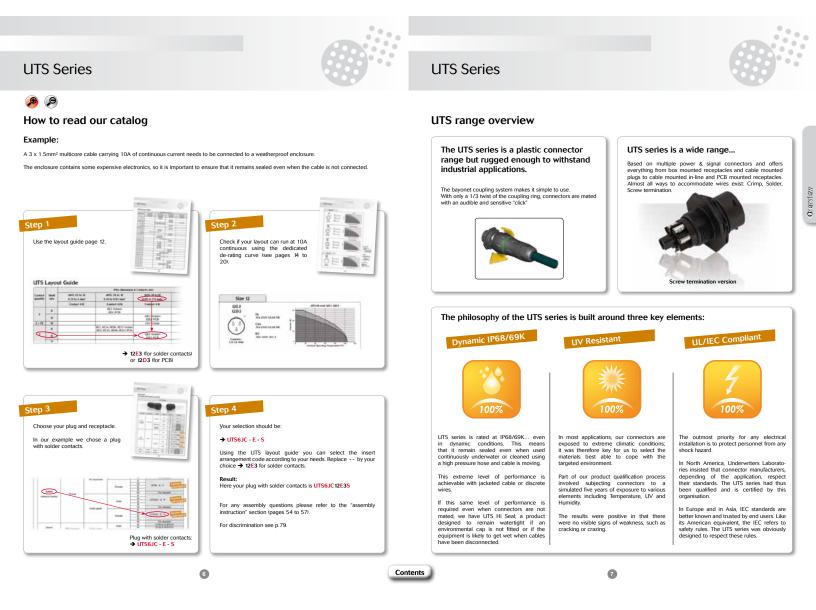


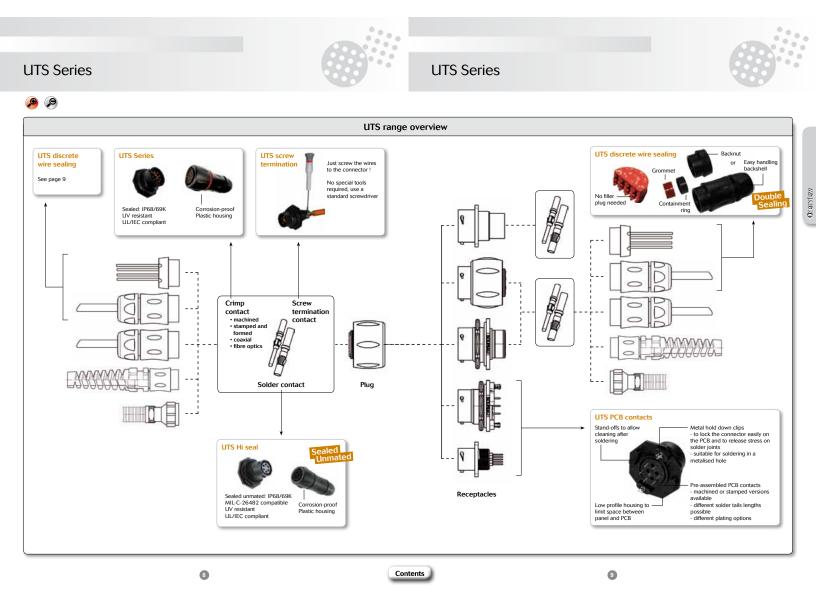


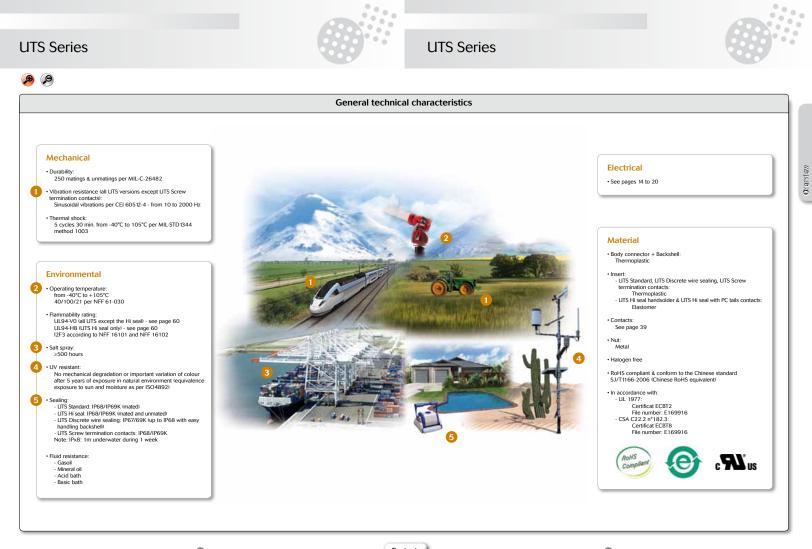
Welcome to the new SOURIAU catalog: UTS Series.

To discover our product range, click on an item, or turn pages.









Contents

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UTS Layout Guide

C	Chall	AWG 22 to 12	Wire dimension a	AWG 30 to 14	AWG 16 to 8
Contact quantity	Shell size	0.13 to 4 mm ²	0.13 to 0.93 mm ²	0.05 to 2.5 mm ²	1.5 to 10 mm ²
		Contact #12 / Ø2.4mm	Contact #20 / Ø1mm	Contact #16 / Ø1.6mm	Contact #8 / Ø3.6mm
2	8		8E2 (Solder) 8D2 (PCB)		
2	12			12E2 (Solder) 12D2 (PCB)	
2 + PE	10 14			103 (Crimp)	142G1 (Crimp)
	8		8E3, 8E3A, 8E98, 8E33 (Solder)		H2GT (Chillip)
3	12		8D3, 8D3A, 8D98, 8D33 (PCB)	12E3 (Solder) 12D3 (PCB)	
3 + PE	12			124 (Crimp) 124 (Screw) *	
	8		8E4 (Solder) 8D4 (PCB)		
4	10	102W2 (Crim	p, 2#20 + 2#12)		
	10			104 (Crimp)	
5	14			14E5 (Solder) 14D5 (PCB)	
6	10		106 (Crimp) 10E6,10E98 (Solder) 10D6,10D98 (PCB)		
			103W3 (Crimp, 3	3#20 + 3#16)	
6 + PE	14			147 (Crimp) 147 (Screw) *	
7	10		10E7 (Solder) 10D7 (PCB)		
8	12		12E8 (Solder) 12D8 (PCB)	128 (Crimp)	
10	12		1210 (Crimp) 12E10 (Solder) 12D10 (PCB)		
11	18			18E11 (Solder) 18D11 (PCB)	
				14 12 (Crimp)	
12	14		14E 12 (Solder, 8 14D 12 (PCB, 8		
14	12		12E 14 (Solder) 12D 14 (PCB)		
15	14		14E5 (Solder, 14 14D5 (PCB, 14		
19	14		1419 (Crimp) 14E19 (Solder) 14D19 (PCB)		
23	18			1823 (Crimp)	
30	18		18E30 (Solder, 2 18D30 (PCB, 29	9#20 + 1#16) 9#20 + 1#16)	
32	18		1832 (Crimp) 18E32 (Solder) 18D32 (PCB)		

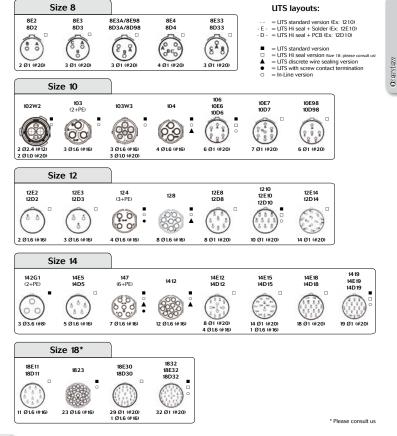
* AWG 20 to 14, 0.5 to 2.5 mm². Contact #16.

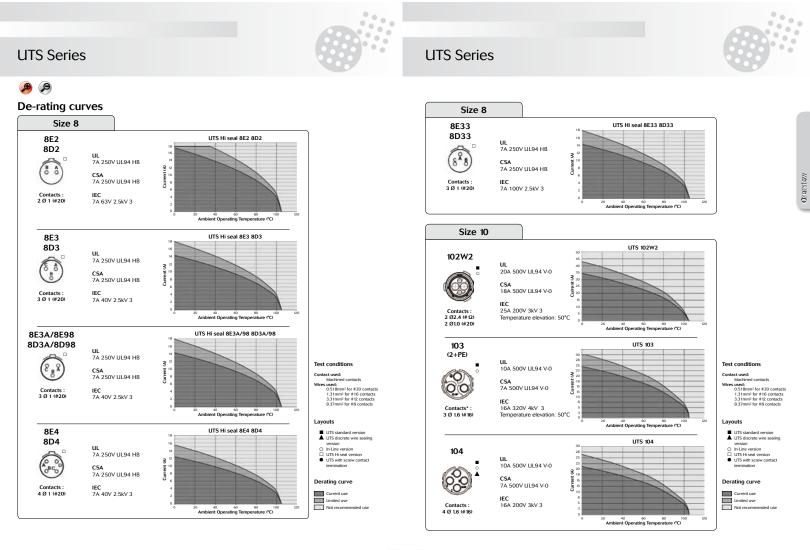
12

UTS Series

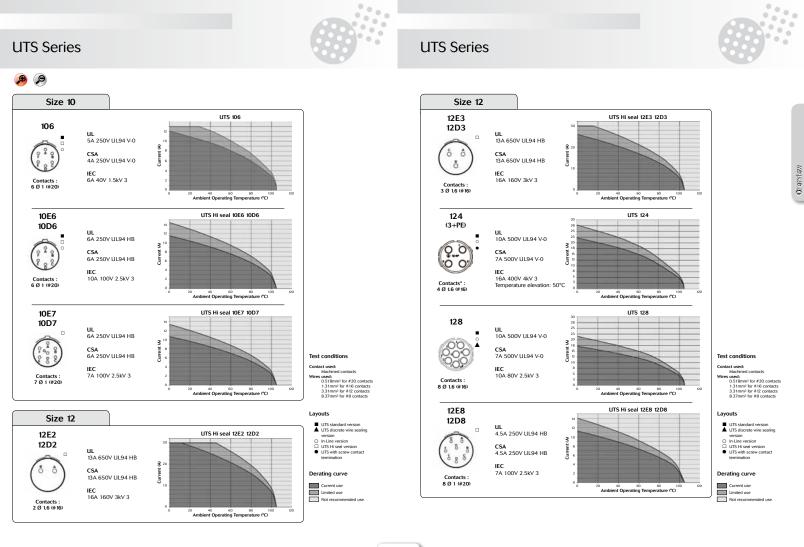


Contents

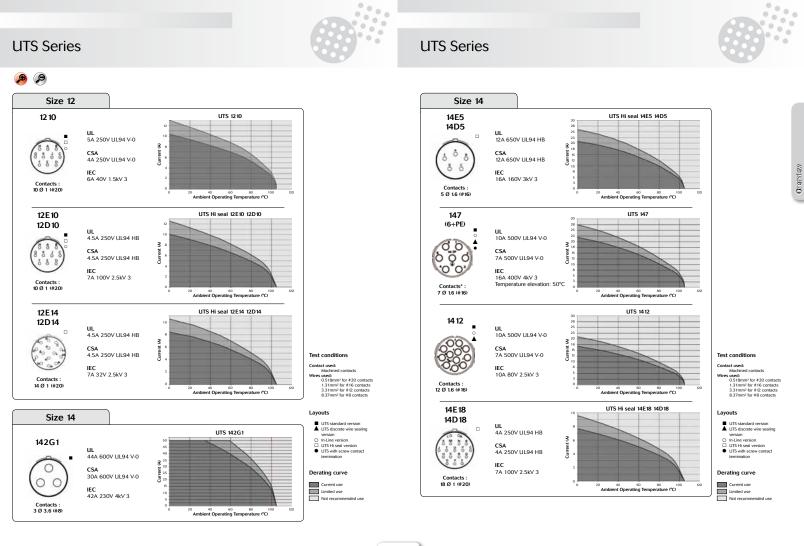




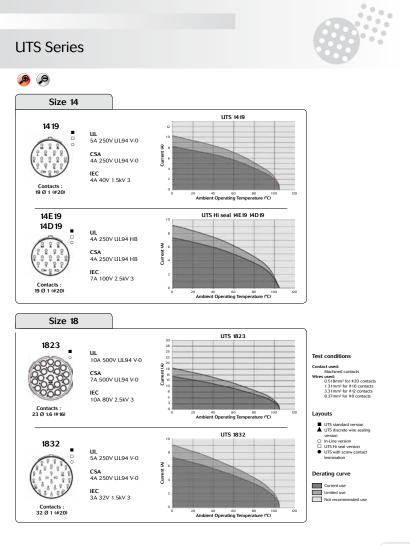
Contents



Contents



Contents



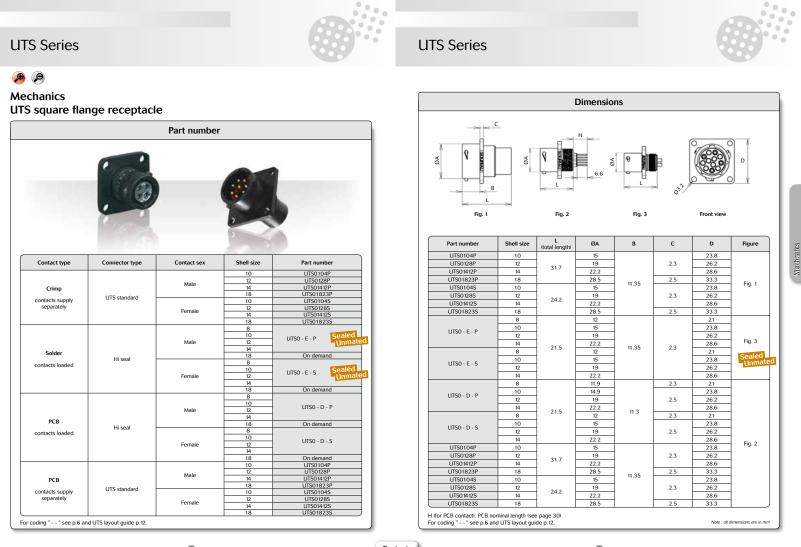
Contents

UTS Series Mechanics UTS plug cable gland backshell 24 UTS jam nut receptacle with accessories 28 Cable assembly..... Contents

'S Series	S						UTS Series				
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chanics S plug cał	ole gland b	ackshell						D	imensions		
ping on			t number]	L >	<	L	~	L >
		<u>F0</u>		6	0		VO	YO			
					0		Fig. 1		Fig. 2		Fig. 3
Contact type	Connector type	Termination	Contact sex	Shell size	Part number		Part number	Shell size	L (total length)	ØA	Figure
		Cable gland	Male	10 12 14 18 10	UTS6JC P		LITS6JC P	10 12 14 18	63.2 66.7 71.5 81.3	26.7 30.2 35.1 42	- Fig. 2
Crimp contacts supply	UTS standard		Female	12 14 18	UTS6JC S		UTS6JC S	10 12 14 18	63.2 66.7 71.5 81.3	26.7 30.2 35.1 42	
separately		Nut and grommet	Female	10 12 14 10	UTS6GN104S UTS6GN128S UTS6GN147S UTS6GN1412S		UTS6GN104S UTS6GN128S UTS6GN147S UTS6GN1412S	10 12 14	32 32.3 32	26.2 29.7 34.6	Fig. 3
		Cable gland and grommet	Female	10 12 14 8	UTS6GJC104S UTS6GJC128S UTS6GJC147S UTS6GJC1412S		UTS6GJC104S UTS6GJC128S UTS6GJC147S UTS6GJC1412S	10 12 14	61.5 64.5 70	26.2 29.7 34.6	Fig. 2
			Male	10 12 14 18	UTS6 - E - P Sealed Unmated		UTS6 - E - P	8 10 12 14	21.3 23.6 23.6 23.6	22.5 26.7 30.2 35.1	Fig. 1
		No backshell	Female	8 10 12 14	UTS6 - E - S Sealed Unmated		UTS6 - E - S	8 10 12 14	21.3 23.6 23.6 23.6 23.6	22.5 26.7 30.2 35.1	Sealed Unmate
Solder contacts loaded	Hi seal		Male	18 8 10 12 14	On demand UTS6JC - E - P Sealed Unmated		UTS6JC - E - P	8 10 12 14	54 63.2 66.7 71.5	22.5 26.7 30.2 35.1	Fig. 2
		Cable gland	Female	18 8 10 12	On demand UTS6JC - E - S Sealed Unmated		UTS6JC - E - S	18 8 10 12 14	81.3 54 63.2 66.7 71.5	42 22.5 26.7 30.2 35.1	Sealed Unmate
Screw	UTS standard	Cable gland	Male	14 18 12 14	On demand UTS6JC 124PSCR UTS6JC 147PSCR		UTS6JC 124PSCR UTS6JC 147PSCR	18 12 14	81.3 66.7 71.5	42 29.7 34.6	- Fig. 2



Contents



Contents

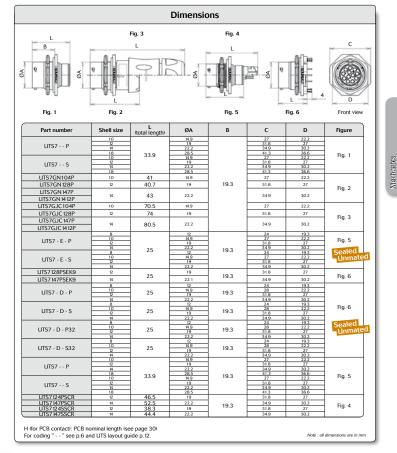


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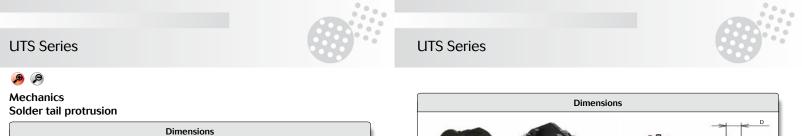
Mechanics UTS jam nut receptacle with accessories

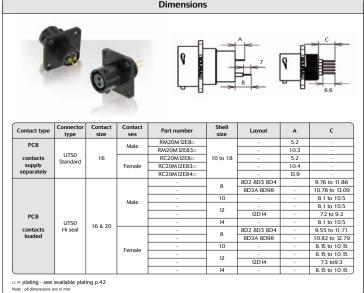
		Pai	rt number		
	(a	(3	
Contact type	Connector type	Termination	Contact sex	Shell size	Part number
	LITE of	andard	Male	10 12 14 18	LITS7 P
Crimp	U15 S	andard	Female	10 12 14 18	LITS7 S
contacts supply separately	Discrete wire	Nut and grommet	Male	10 12 14	UTS7GN104P UTS7GN128P UTS7GN47P UTS7GN1412P
sealing	Cable gland and grommet	Male	10 12 14	UTS7GJC 104P UTS7GJC 128P UTS7GJC 147P UTS7GJC 1412P	
Solder			Male	8 10 12 14	UTS7-E-P Sealed Unmat
contacts loaded	Hi seal with stand off	Standard	Female	18 8 10 12 14	On demand UTS7 - E - S Unmat
	UTS standard	Receptacle		18 12	On demand UTS7128PSEK9
	with stand off	with hold down clip	Male	14 8	UTS7147PSEK9
		Receptacle	Male	8 10 12 14 18	UTS7 - D - P Sealed Unmat
РСВ	Hi seal	without hold down clip	Female	8 10 12 14	utsz - D - s Sealed I Unmat
contacts loaded	with stand off	Receptacle	Male	18 8 10 12 14	On demand UTS7 - D - P32
		with hold down clips	Female	18 8 10 12 14	On demand UTS7 - D - S32
				18	On demand
РСВ	LITS et	andard	Male	12 14 18	LITS7 P
contacts supply separately			Female	10 12 14 18	UTS7 S
Screw	1000	andard	Male	12	LITS7124PSCR LITS7147PSCR
contacts loaded	uissi	anuaru	Female	12	UTS7124SSCR UTS7147SSCR



28

Contents



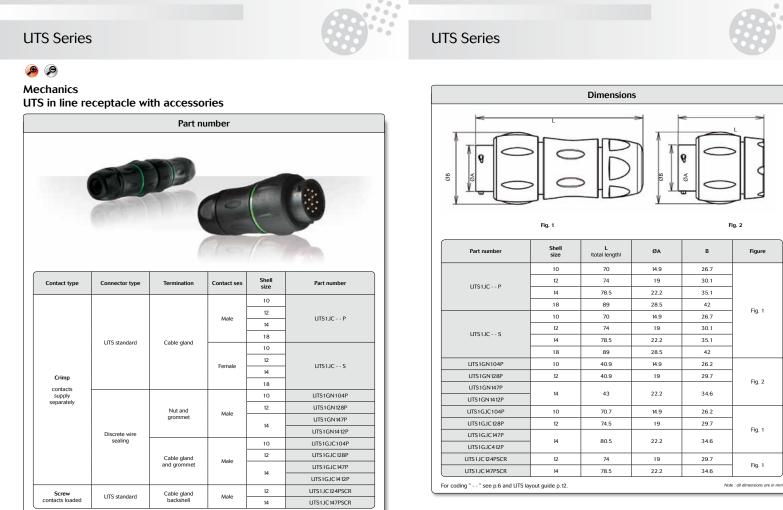




Mechanics

30

Contents



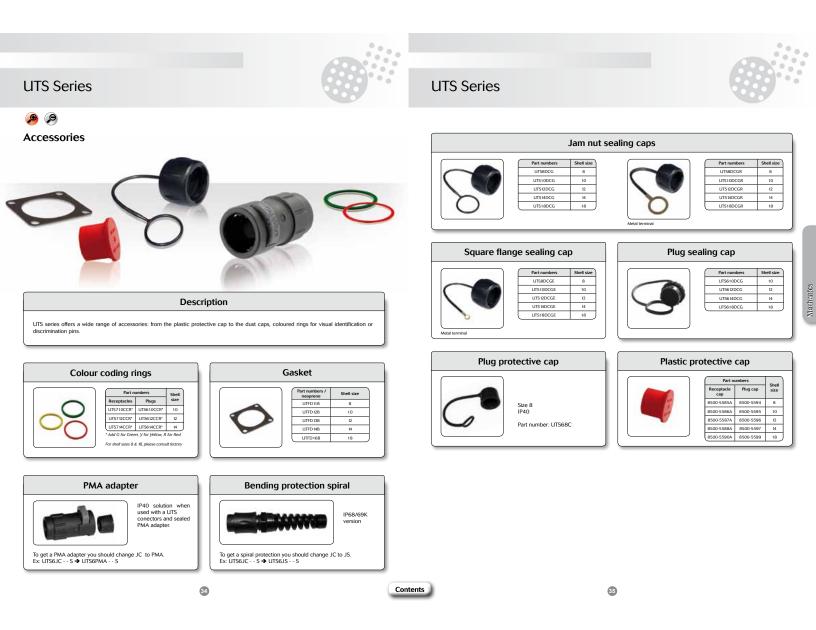
For coding " - - " see p.6 and UTS layout guide p.12.

32

Contents

33

Mechanics







Cable assembly

Souriau provides connectors in various applications for more than 90 years in the most extreme environment.

Being conscious about the difficulty to find a quick and a reliable harness manufacturer, we decided years ago to start in house cable assembly production. It allows customers to reduce the number of suppliers, and to take advantage of the "Dest in class" quality of the Souriau group. Overmoulding is a process that further enhances the sealing properties of the UTS range, especially over many years of use. Overmoulding provides the opportunity to change the cable exit from straight through 90 degrees and avoid any stress on the cable terminated to the connector. Also, as the wires are encapsulated inside the moulding, a barrier is created which prevents from any liquid from entering the equipment through the connector if the cable jacket is breached.

In this section you'll find standard cable sets but as all customers are unique we are happy to adapt our proposal to your specific needs on demand.

tandard h	arnesses		*	Total length	→			
			17					
			Free end					
Connector	Backshell	Gender	Connector	Part number				
type	type		size	1m of cable	3m of cable	5m of cable		
UTS	Straight	Male	10 to 18	HAUTS PST100	HAUTS PST300	HAUTS PST500		
standard		Female		HAUTS SST100	HAUTS SST300	HAUTS SST500		
UTS Hi seal	Straight	Male	8 to 14	HAUTS - E - PST100	HAUTS - E - PST300	HAUTS - E - PST500		
uioinocui	outlight	Female	01011	HAUTS - E - SST100	HAUTS - E - SST300	HAUTS - E - SST500		
<u> </u>	Total leng	yth		If cable jacks	et is breached water ingre	ss unhampered, leading to damage		
Free end	Total lens	gth	Ì	Overmoulded connector		es unhampered, leading to damage		
		jth	Ì	Overmoulded connector	t is breached.			
Free end Connector type	Total leng Backshell type	gth	Connector	Overmoulded connector If cable jack	et is breached.	ater ingress via capillary action.		
Connector	Backshell type			Overmoulded connector	t is breached.			
Connector	Backshell	Gender	size	Overmoulded connector If cable jack	et is breached. Part number 3m of cable	ter ingress via capillary action.		
Connector type	Backshell type Straight	Gender Male		Overmoulded connector If cable jack	et is breached. prevents with Per terms with Per term	ater ingress via capillary action.		
Connector type UTS	Backshell type	Gender Male Female	size	Overmoulded connector If cable HALITSOV PST100 HALITSOV SST100	et is breached. Part number 3m of cable HALITSOV PST300 HALITSOV SST300	ter ingress via capillary action.		
Connector type UTS	Backshell type Straight 90°	Gender Male Female Male	size	Overmoulded connector If cable jack	et is breached. Part number 3m of cable HAUTSOV SST300 HAUTSOV SST300	ter ingress via capillary action.		
Connector type UTS standard	Backshell type Straight	Gender Male Female Female	size 10 to 18	Overmoulded connector II cable jack MAITSOV PST100 HAITSOV PST100 HAITSOV SST100 HAITSOV SRA100	et is breached. Part number 3m of cable HAUTSOV SF1300 HAUTSOV SF3300 HAUTSOV SA300	ter ingress via capitary action.		
Connector type UTS	Backshell type Straight 90°	Gender Male Female Male Female Male	size	Overmoulded connector If cable jack HAUTSOV PST100 HAUTSOV SST100 HAUTSOV SRA100 HAUTSOV SRA100	et a breached. Part number 3m of cable HAUTSOV - PST300 HAUTSOV - PST300 HAUTSOV - PRA300 HAUTSOV - PRA300 HAUTSOV - PRA300 HAUTSOV - PST300	ter ingress via capillary action.		

Other lengths and configurations: on demand, see factory. Note: UTS standard necessarily with gold plated stamped & formed contacts. For coding "-" see p. 37

36

	Cable information	
Range of temperature:	Occasional flexing: -5°C up to +70°C Fixed installation: -40°C up to +80°C	
Rated voltage:	U0/U: 300/500 V	
Wire section :	Arrangement with #16 contact: wire section 1.5 mm ² Arrangement with #20 contact: wire section 0.5 mm ²	

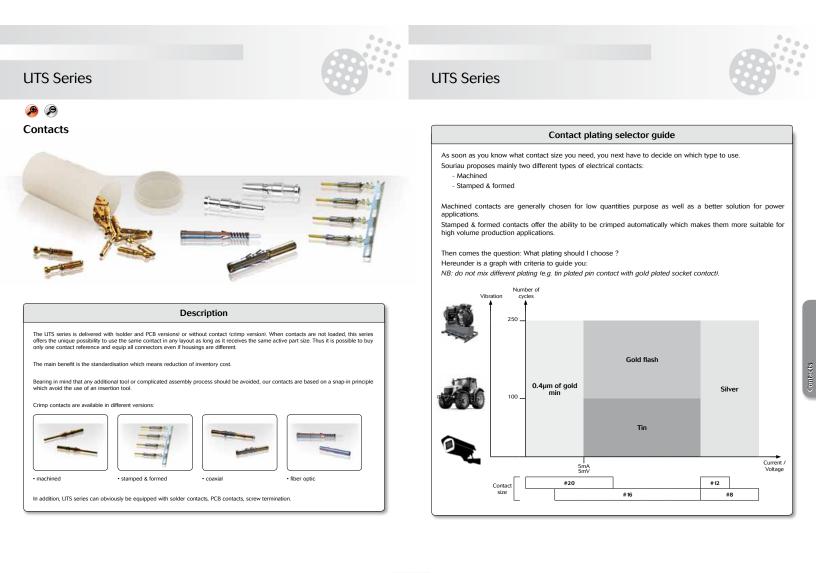
	Connector type	Number and size of	Cable used		
Shell size	Layout for coding "" p.36	wires	Туре	Harmonised reference	
	8E2	2 #20	2X0.5	H05 VV - F 2X0.5	
8	8E3; 8E3A; 8E33; 8E98	3 #20	3X0.5	H05 VV - F 3X0.5	
	8E4	4 #20	4X0.5	H05 VV - F 4X0.5	
	103PE*	3 #16	3G1.5	H05 VV - F 3G1.5	
	103	3 #16	3X1.5	H05 VV - F 3X1.5	
10	104	4 #16	4X1.5	H05 VV - F 4X1.5	
	106; 10E6; 1098	6 #20	7X0.5	H05 VV - F 7X0.5	
	10E7	7 #20	7X0.5	H05 VV - F 7X0.5	
	12E2	2 #16	2X1.5	H05 VV - F 2X1.5	
	12E3	3 #16	3X1.5	H05 VV - F 3X1.5	
	124PE*	4 #16	4G1.5	H05 VV - F 4G1.5	
12	124	4 #16	4X1.5	H05 VV - F 4X1.5	
	128	8#16	8X1.5	H05 VV - F 8X1.5	
	12E8	8 #20	10G0.5	H05 VV - F 10G0.5	
-	1210; 12E10	10 #20	10G0.5	H05 VV - F 10G0.5	
	1214	14 #20	14G0.5	H05 VV - F 14G0.5	
	142G1	3 #8	3G10	H05 VV - F 3G10	
	14E5	5#16	3G10	H05 VV - F 3G10	
	147PE*	7 #16	7G1.5	H05 VV - F 7G1.5	
	147	7 #16	7X1.5	H05 VV - F 7X1.5	
14	1412	12 #16	12X1.5	H05 VV - F 12X1.5	
	14E 12	8 #20; 4 #16	12G0.5	H05 VV - F 12G0.5	
	14E 15	14 #20; 1 #16	18G0.5	H05 VV - F 18G0.5	
	14E18	18 #20	18G0.5	H05 VV - F 18G0.5	
	1419; 14E19	19 #20	21G0.5	H05 VV - F 21G0.5	
	18E11	11 #16	12X1.5	H05 VV - F 12X1.5	
18	1823	23 #16	25G1	H05 VV - F 25G1.5	
10	18E30	29 #20; 1 #16	30G0.5	H05 VV - F 30G0.5	
	1832; 18E32	32 #20	35G0.5	H05 VV - F 35G0.5	

*Suffix PE added to mention the use of a ground wire

Contents

UTS Series

UTS Series Contacts Description 40 Contact plating selector guide 41 Contact selector guide 42 Packaging PCB contacts Fibre optic contacts Contents



Contents

Contact preloaded

#20 Ø1mm

#16 Ø1.6mm

#20 Ø1mm

#16 Ø1.6mm

#12 Ø2.4mm

#8 Ø3.6mm

50 pieces bulk packing (standard)

Electrical characteristics: contact resistance

Machined

Machined

Electrical characteristics: contact resistance

Machined

Stamped & formed

Machined

Stamped & formed

Machined

Machined

Contact supply separately

 $< 4m\Omega$

 $< 3m\Omega$

< 6mΩ

 $< 15 m\Omega$

< 3mΩ

< 6mΩ

< 5mΩ

 $< 5m\Omega$

1000 pieces bulk packing

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Available platings (contact preloaded)

Min 0.4µ gold over 2µ Ni

Available platings (contact supply separately)

2µ Ni + 2µ Ag

Gold flash over 2µ Ni Min 0.4µ gold over 2µ Ni

Active part: Gold flash over Ni Crimp area: Nickel

Active part: 0.75µ gold min over 2µ Ni Crimp area: 1.3µ tin over Ni Other: Nickel

Active part: 0.75µ Au over Ni Crimp area: flash Au over Ni

T: 2µm Ni mini all over + 3 to 5 µm Sn all over

2-5µ Sn pre-plated

5000 pieces reeled machined contacts

Contact selector guide

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S31

S18

S25 S26

т TK6

Packaging

Conscious of the wide variety of applications, contact packaging has been considered for small series (bulk packaging) and high volume production (reeled contacts):

UTS Series

Crimp contacts

				Stand	ard versior	ı					
		ł	-			1 1 1 1					
Contact	Туре	Win	e size	Part n	umber	Max	Max	Color	band	Plating	
size		AWG	mm ²	Male	Female	wire Ø	ø	Front	Rear	available	
	Machined	26-24	0.13-0.20	RM24W3-	RC24W3-		1.58 max			К	
				SM24W3- (1)	SC24W3- (1)			-	-	TK6,	
	S&F	26-24	0.13-0.25				0.89-1.58			S25 (female	
#20				SM24WL3- (2)	SC24WL3- (2)			-	-	S26 (male)	
Ø1 mm	Machined	22-20	0.32-0.52	RM20W3-	RC20W3-		1.58 max	-	-	К	
	C.0.F	22.20	0.35-0.5	SM20W3- (1)	SC20W3- (1)		1 7 9 6 6	-	-	TK6, S25 (female	
	S&F	22-20	&F 22-20	0.35-0.5	SM20WL3- (2)	SC20WL3- (2)		1.17-2.08	-	-	S25 (remale S26 (male)
	Machined	20-18	0.50-0.93	RM18W3-	RC18W3-		2.10 max	-	-	K	
	Machined	30-28	0.05-0.08	RM28M1-	RC28M1-	0.55	1.1	-	-	K, J, T	
	Machined	26-24	0.13-0.2	RM24M9-	RC24M9-	0.8	1.6	Red	-	K, J, T	
	S&F	26-24	0.13-0.25	SM24M1- (1) SM24ML1- (2)	SC24M1-(1) SC24ML1-(2)	0.89-1.28	Insulation grip	-	-	S31, S18, TK	
	Marchined	22.20	0 00 0 50	RM20M13-	RC20M13-	1.10	1.8	Black	-	K I T	
	Machined	22-20	0.32-0.52	RM20M12-	RC20M12-	1.18	2.2	Blue	-	K, J, T	
#16	S&F	22-20	0.35-0.5	SM20M1- (1) SM20ML1- (2)	SC20M1- (1) SC20ML1- (2)	1.17-2.08	Insulation grip	-	-	S31, S18, TK	
Ø1.6	Machined	20-16	0.52-1.5	RM16M23-	RC16M23-	1.8	3.2		-	K, J, T	
mm	S&F	18-16	0.8-1.5	SM16M1- (1) SM16ML1- (2)	SC16M1- (1) SC16ML1- (2)	3.0	No insulation grip	-	-	S31, S18, TK	
	S&F	18-16	0.8-1.5	SM16M11- (1) SM16ML11- (2)	SC16M11- (1) SC16ML11- (2)	2.0-3.0	Insulation grip	-	-	S31, S18, TK	
	Machined	16-14	1.5-2.5	RM14M50-	RC14M50-	2.05	3.2	-	-	K, J, T	
	Machined	16-14	1.5-2.5	RM14M30-	RC14M30-	2.28	3.2	-	-	K, J, T	
	S&F	14	2.0-2.5	SM14M1- (1) SM14ML1- (2)	SC 14M1- (1) SC 14ML1- (2)	3.2	No insulation grip	-	-	S31, S18, TK	
		22	0.13-0.4	8291 1457N-	8291 1456-	-					
#12		20	0.5	8291 1459N-	8291 1458-	4					
Ø2.4	Machined	18 16	0.75-1.0	8291 1461N- 8291 1463N-	8291 1460- 8291 1462-		4.9			A, K	
mm		16	2.5	8291 1463N- 8291 1465N-	8291 1462-	1					
		14	2.5	8291 1465N- 8291 1467N-	8291 1464-	1					
		12	4	8291 1467N- 8291 3601-	8291 1466-						
		16	2.5	8291 3603-	8291 3600-	1					
#8 Ø3.6	Machined	14	4	8291 3603-	8291 3602-	1.	6.5			A	
mm	machineu	10	6.0	8291 3603-	8291 3604-	1	0.5				
	1 k	8	10.0	8291 3609-	8291 3608-	1	1			1	

Contacts

42

3000 pieces reeled stamped & formed contacts

Contents

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Crimp contacts

Contact	Туре	Wire	e size	Part n	umber	Max wire Ø	Max insulator Ø	Color	band	Plating	
3120		AWG	mm ²	Male	Female			Front	Rear	urunubic	
		30-28	0.05-0.08	RM28M1GE1□		0.55	1.1	-	Red		
#16	Machined	26-24	0.13-0.2	RM24M9GE1□		0.8	1.6	Red	Red		
Ø1.6 mm			22-20	0.32-0.52	RM20M13GE1		1.18	1.8	Black	Red	
		22-20	0.32-0.52	RM20M12 GE1	10 -	1.10	2.2	Blue	Red	L =	
Longer male contact		20-16	0.52-1.5	RM16M23 GE1□		1.8	3.2	-	Red	10, 5011	
(+1mm)	+1mm)	16-14	1.5-2.5	RM 14M50 GE1 :::		2.05	-	-	Red		
		16-14	1.5-2.5	RM 14M30 GE1 :::		2.28	-	-	Red		
		30-28	0.05-0.08		RC28M1GE7n	0.55	1.1	-	Blue		
#16		26-24	0.13-0.2	1	RC24M9GE7	0.8	1.6	Red	Blue		
Ø1.6 mm		22-20	0.32-0.52	1	RC20M13GE7□	1.18	1.8	Black	Blue		
Shorter fe-	Machined	22-20	0.32-0.52	-	RC20M12GE7□	1.18	2.2	Blue	Blue	□= K.JorT	
male contact		20-16	0.52-1.5		RC16M23GE7	1.8	3.2	-	Blue	1, 3011	
(-0.7mm)		16-14	1.5-2.5		RC14M50GE7□	2.05	-	-	Blue		
		16-14	1.5-2.5		RC14M30GE7	2.28	-	-	Blue		

How to make FMLB / LMFB connection



First Mate Last Break contacts should be chosen only if the cavity is not marked with the earth symbol. For cavities marked with the earth symbol, standard contacts will huffill the same role as a first mate, last break contact used in a standard cavity.



UTS Series

#16 coaxial contacts

We provide 2 types of coaxial contacts suitable for 50 or 75Ω , coaxial cable or twisted pair cable. Monocrimp coaxial contact The monocrimp one-piece coaxial contacts offer high reliability plus the economic advantage of a 95% reduction in installation time over conventional assembly methods. This economy is achieved by simultaneously crimping both the inner conductor and outer braid or drain wire. Multipiece crimp coaxial contact • The inner conductor and outer braid is crimped individually. The thermoplastic insulating bushing in the outer body is designed to accept and permanently retain the inner contact. An outer ferrule is used to connect the braid to the outer contact and provide cable support to ensure against bending and vibration. Suitable for Coaxial cable or Twisted cable

Coaxial contact range

For jacket diameter from 1.78 to 3.05mm Inner conductor up to 2.44mm diameter

Contacts for coaxial cable summary

	Contac	t range	Contact part	
Contact type	Male contact	Female contact	number with cable combination	Cabling notice
Multipiece	RMDXK10D28	RCDXK1D28	See page 68	See pages 72 & 73
Monocrimp	RMDX60xxD28	RCDX60xxD28	See page oo	See page 74

Contacts for twisted pairs cable summary

		t range	Contact part		
Contact type	Male contact	Female contact	number with cable combination	Cabling notice	
Multipiece	RMDXK10D28 + YORK090	RCDXK1D28 + YORK090	See page 69	See page 70	
Monocrimp	RMDX60xxD28	RCDX60xxD28		See page 71	

44

Contents

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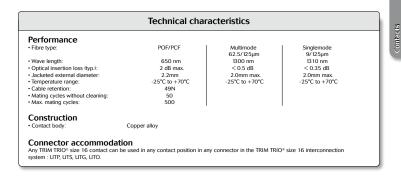
PCB contacts

		РСВ со	ntacts	
B soldering				
	ed out with a wave sold igh temperature proces			4
Contact size	Туре	Part number Male Female		Plating
	Short version	RMW50A7		
#20	Short version	K/WV5UA/D	RCW50A7	
#20 Ø1mm	Long version	RMW50A7	RCW50A7 RCW5016	□ = K
Ø1mm				□ = K
	Long version	RMW5016	RCW5016	□ = K

UTS Series

Fibre optic contacts

Size 16 Fibre optic contacts for TRIM TRIO [®] connection of Fibre optic contacts are optical contacts designed for the integration of the second seco	
The Fibre optic contacts are designed to accommodate:	
Plastic Optical Fibre (POF)	
1 mm core and 2.2 mm jacket	
Plastic Clad Fibre (PCF)	2000
230µm core and 2.2 mm jacket	anne
Multimode Silica Fibre	~
62.5/125µm type 2.0 mm max. jacket	
Singlemode Silica Fibre	
9/125µm type 2.0 mm jacket	
Typical features and benefits are:	
· Socket contact is spring loaded to avoid any air gap between the two optical	faces.
Low insertion loss is provided by high precision pieces.	
· Single jumpers, multiway harness and active device housings can be supplie	d regarding customer requirement.



46

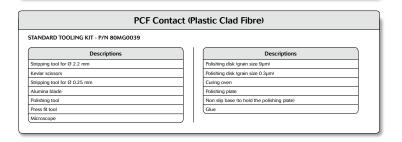
Contents



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Fibre optic contacts

		Ordering	g information			
POF Con	acts (Plastic Opti	cal Fibre)	Silica (ontacts - M	ultimode	_
Male con		POF1000	Male of	ontact	RMMMOFA	
Female o	ontact RC	POF1000B	Female	Female contact RCMMOFA		
PCF Cont	acts (Plastic Clad	Fibre)	Silica C	ontacts - M	onomode	-
Male con	act RM	PCF230	Male o	ontact	RMSMOFA	
Female contact RCPCF230B		PCF230B	Female	contact	RCSMOFA	
	ING KIT - P/N 80MS0		•		be ordered only sepa	arately
e standard tool		004	•		be ordered only sepa	arately
e standard tool	ING KIT - P/N 80MS0 ing kit is made of the p d separately as well.	004	•	ING LIST - can	be ordered only sepa	arately
e <i>standard tool</i> t can be ordere	ING KIT - P/N 80MS0 ing kit is made of the p d separately as well.	0004 Deart numbers below	SPECIFIC TOOL	ING LIST - can		arately
e <i>standard tool</i> t can be ordere Part numbers	ING KIT - P/N 80MS0 ing kit is made of the p d separately as well. Descr Stripping tool Automatic stripping too	1004 Deart numbers below iptions	SPECIFIC TOOL Part numbers	ING LIST - can		arately
e <i>standard tool</i> It can be ordere Part numbers 80WD0005 80WD0025	ING KIT - P/N 80MS0 ing kit is made of the p d separately as well. Descr Stripping tool Automatic stripping too mm, 0.7 mm & 3.8 mm	1004 Deart numbers below iptions	Part numbers 80WG0010	ING LIST - can		arately
e standard tool It can be ordere Part numbers 80WD0005 80WD0025 80WM0006	ING KIT - P/N 80MS0 ing kit is made of the p d separately as well. Descr Stripping tool Automatic stripping too mm, 0.7 mm & 3.8 mm Ruler	1004 Deart numbers below iptions	Part numbers 80WG0010 80WG0015	NG LIST - can Needle Capsule	Descriptions	arately
e standard tooi it can be ordere Part numbers 80WD0005 80WD0025 80WM0006 80WP0005	ING KIT - P/N 80MS0 ing kit is made of the p d separately as well. Descr Stripping tool Automatic stripping too mm, 0.7 mm & 3.8 mm Ruler Polishing plate	004 iptions of for Ø 0.5 mm, 0.6	Part numbers 80WG0010 80WG0015 80WG0016	NG LIST - can Needle Capsule Syringe	Descriptions	arately
e standard tool It can be ordere Part numbers 80WD0005 80WD0025 80WM0006	ING KIT - P/N 80M50 ing kit is made of the p desparately as well.	In the polishing plate	SPECIFIC TOOL Part number: 80WG0010 80WG0015 80WK0005 80WN0005 80WN0006 80WN0012	ING LIST - can Needle Capsule Syringe Dry air sprat	Descriptions	arately
e standard tooi t can be ordere Part numbers 80WD0005 80WD0025 80WM0006 80WP0005 80WP0013	ING KIT - P/N 80MS00 ing kit is made of the p d separately as well. Descr Stripping tool Automatic stripping too mm, 0.7 mm & 3.8 mm Ruler Polishing plate Non slip base (to hold 1 Polishing disk (grain siz	In the polishing plate	SPECIFIC TOOL Part numbers 80WG0010 80WG0015 80WG0016 80WG0016 80WN0005 80WN0006	ING LIST - can Needle Capsule Syringe Dry air sprat Optical pape	Descriptions y er	arately
e standard tool t can be ordere Part numbers 80WD0005 80WD0025 80WM0006 80WP0005 80WP0013 80WP0014	ING KIT - P/N 80M50 ing kit is made of the p desparately as well.	004 iptions if for 0 0.5 mm, 0.6 the polishing plate) e 9 ym)	SPECIFIC TOOL Part number: 80WG0010 80WG0015 80WK0005 80WN0005 80WN0006 80WN0012	NG LIST - can Needle Capsule Syringe Dry air sprag Optical pape Dropping bro	Descriptions y er	arately



48

Contents

UTS Series

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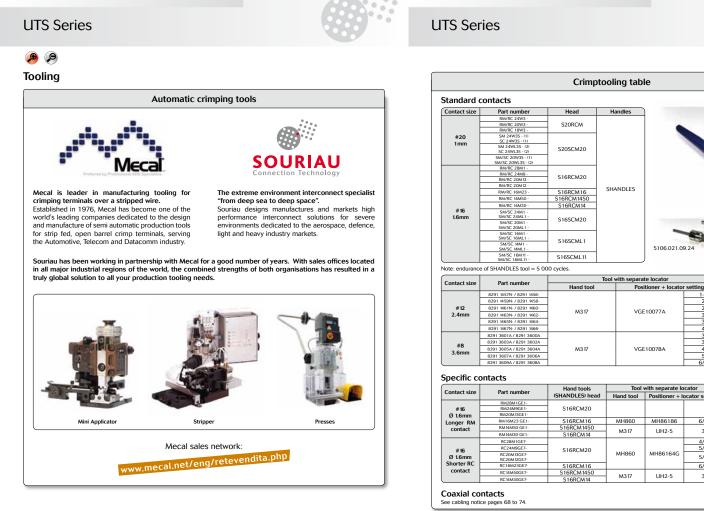
Fibre optic contacts

e standard tool	NG KIT - P/N 80MG0027 ing kit is made of the part numbers below 1 separately as well.	SPECIFIC TOOLIN	G LIST - can be ordered only separately
Part numbers	Descriptions	Part numbers	Descriptions
80WC0001	Aramid yarn scissors	80WD0036	Stripping tool for Ø 0.9 mm & 0.25 mm
80WC0003	Cutter	80WD0005	Stripping tool for Ø 2.2 mm & 1.5 mm
80WC0004	Alumina blade	80WL0001	Microscope x400
80WD0008	Stripping tool for Ø 0.20 mm	80WL0008	Microscope adaptor
80WD0010	Stripping tool for Ø 0.25 mm	80WP0025	Polishing tool
80WD0014	Stripping tool for Ø 0.60 mm	80WS0002	Crimping tool
80WD0025	Automatic stripping tool for Ø 0.5 mm, 0.6 mm, 0.7 mm & 3.8 mm	80WT0005 80WG0010	Contact support for polymerisation
80WM0006	Ruler	80WG0010	Glue
80WP0005	Polishing plate	80WG0014	Capsule
80WP0013	Non slip base (to hold the polishing plate)	80WG0016	Syringe
80WT0008	Curing oven	80WN0005	Dry air spray
80WT0009	Protective tube	80WN0006	Optical paper
		80WN0012	Dropping bottle
		80WP0014	Polishing disk (grain size 9µm)
		80WP0015	Polishing disk (grain size 0.3µm)

49

Contacts

UTS Series Technical information Contents



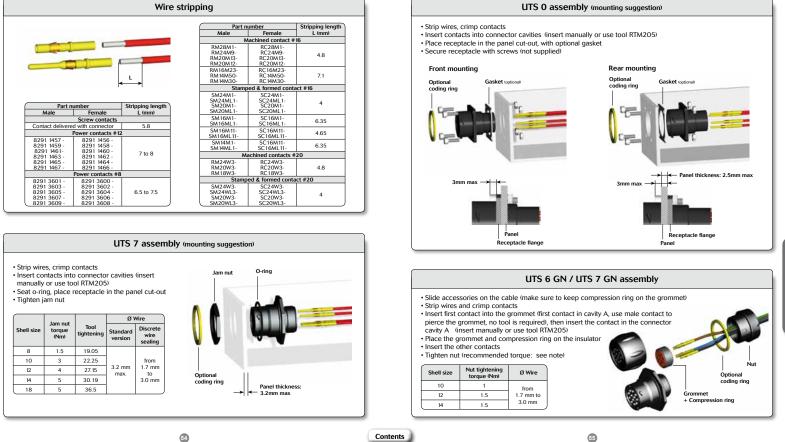
d markets high ns for severe space, defence,	#16 1.6mm	RM/RC 14M30 - SM/SC 24M1 - SM/SC 24ML1 -	S16RCM1450 S16RCM14									
s for severe		SM/SC 24ML1 -										
	1.6mm											
ace, defence,			\$165CM20			-	5100 001 0					
		SM/SC 20M1 - SM/SC 20ML1 -					5106.021.0					
		SM/SC 16M1 -			_	- Contraction						
		SM/SC 16ML1 -	S16SCML1									
		SM/SC 14M1 - SM/SC 14ML1 -	STOSCIMET									
		SM/SC 16M11 -	1 1		5106.021.0	5.24						
fices located		SM/SC 16ML11 -	S16SCML11		J		100.00					
resulted in a	Note: endurance	e of SHANDLES tool = 5 00	00 cycles.									
	Contact size	Part number			ool with separate locator							
	condict size	i di ti hamber	Hand tool	Pos	itioner + locato	r setting	Extraction tools					
		8291 1457N-/8291 1456-				1-2						
		8291 1459N- / 8291 1458-	1			2						
	#12	8291 1461N- / 8291 1460-	1			2						
	2.4mm	8291 1463N- / 8291 1462-	M317	VGI	10077A	3	5106 021 09 24					
		8291 1465N- / 8291 1464-	1			3	-					
		8291 1467N- / 8291 1466-	1			4						
		8291 3601A / 8291 3600A				3						
		8291 3603A / 8291 3602A	{			3	-					
	#8		1100		100704		F100 001 00 00					
	3.6mm	8291 3605A / 8291 3604A	M317	VGE10078A		4	5106 021 09 36					
A		8291 3607A / 8291 3606A	4			5						
		8291 3609A / 8291 3608A				6/7	1					
-	Specific contacts											
	Contact size	Part number	Hand tools	Tool with separate locator			Extraction tools					
	contact size		(SHANDLES) head	Hand tool	Positioner + I	ocator setting	Extraction tools					
		RM28M1GE1-										
	#16	RM24M9GE1-	S16RCM20									
	Ø 1.6mm	RM20M13GE1-										
	Longer RM	RM16M23 GE1-	\$16RCM16	MH860	MH86186	6/8						
	contact	RM14M50 GE1-	S16RCM1450	M317	UH2-5	3						
		RM14M30 GE1-	S16RCM14	MOT	unz-5							
		RC28M1GE7-				4/6	RX2025GE1					
	# 16	RC24M9GE7-	S16PCM20			5/6						
		RC20M13GE7-	STORCM20	MH860	D MH86164G		1					
			S16RCM16			6/8	1					
	contact	RC 14M50GE7-	S16RCM1450	M317	1142-5	3						
		RC14M30GE7-	S16RCM14	M31/	unz-5	3						
	#16 Ø 1.6mm Shorter RC contact	RC20M13GE7- RC20M12GE7- RC16M23GE7- RC16M23GE7- RC14M50GE7-	S16RCM1450	MH860 M317	MH86164G UH2-5	5/7						
		RC14M30GE7-	S16RCM14	1101/	din2 0	Ŭ						
		RC14M50GE7-	S16RCM1450	M317	UH2-5							
	Ø 1.6mm Shorter RC contact	RC20M 13GE7- RC20M 12GE7- RC16M23GE7- RC14M30GE7- RC14M30GE7-	S16RCM16 S16RCM1450			5/7 6/8						



UTS Series

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Assembly instruction

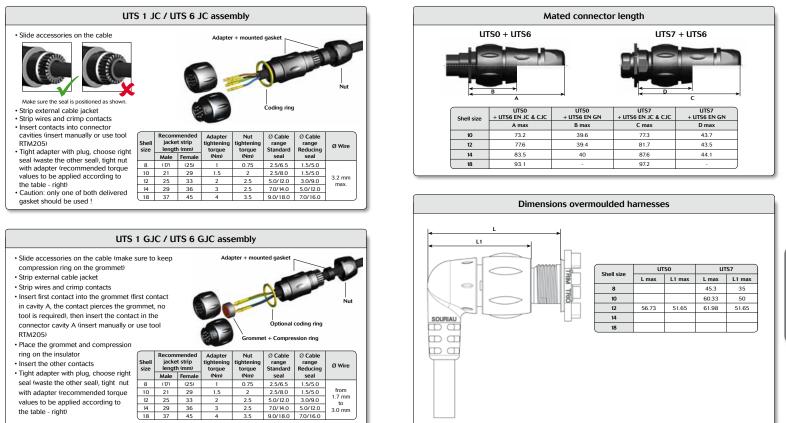




UTS Series

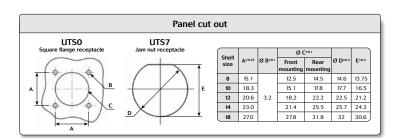
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Assembly instruction



Contents

57



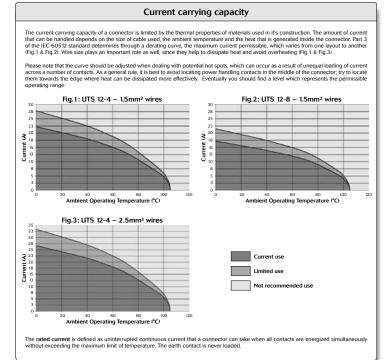




58

UTS Series

Rated current & working voltage



UTS Series

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UV resistance

Solar radiation affects all materials, but plastics can be susceptible to extreme degradation over time. The choice of materials for the UTS series was therefore a critical consideration.

All over the world we are not exposed to the same amount of energy given by the sun. The chart shown here clearly illustrates this.

So we performed test according to the ISO 4892-2 and simulated 5 years exposure to outdoor environments tremperature, humidity, etc...) After this period there was no significant colour variation, no crazing, no cracking and no major variation of mechanical properties.

Yearly mean of daily irradiation in UV (280-400 nm) on horizontal plane (J/cm²) (1990-2004)

To ensure that the crimp tooling is performing according to original specifications, it is important to carry out regular checks. A common way to check the performance of tooling is with a simple pull test, ideally using a dedicated electric pull tester. Minimum recommended full forces are indicated in the tables

Pull out

Conductor

1.3 1.5 2.1

cross-section MM² AWG

16 14

Pull out
 force

 N

 135

 150

 200

Contents

Crimping

below:

Conductor

0.05
0.08
0.12

cross-section force
MM² AWG N

30 28 26 6 11 15

24 22 20

18

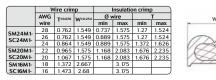
One of the key factors which affects the performance of a connector, is the way contacts are terminated. Crimped connections are nowadays seen as the best solution to ensure quality throughout the lifetime of the product. Here are some reasons why we recommend this method of termination for UTS connectors:

Advantages (Extract from the IEC 60352-2):

Efficient processing of connections at each production level Processing by fully-automatic or semi- automatic crimping machines, or with hand operated tools - No cold-soldered joints - No degradation of the spring characteristic of female contacts by the soldering temperature - No health risk from heavy metal and flux steam - Preservation of conductor flexibility behind the crimped connection

connection No burnt, discolored and overheated wire insulation Good connections with reproducible electrical and mechanical

performances Easy production control



60

0.12 0.14 0.22 0.25 0.32 0.5 0.75 0.82 1.0 15 18 28 32 40 60 85 90 108 H Underwriter Laboratories

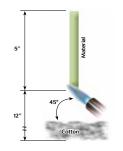
There are two main standards for industrial connectors: UL94 & UL1977

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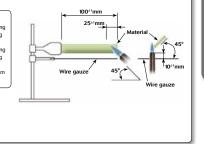
This standard is dedicated to plastics flammability. It characterises how the material burns in various orientation and thicknesses. The UTS series has been rated at V-0 & HB.

Procedure: A specimen is supported in a vertical or horizontal position and a flame is applied to the bottom of the specimen. The flame is applied for ten seconds and then removed until flaming stops, at which time the flame is reapplied for another ten seconds and then removed. Two sets of five specimens are tested. The two sets are conditioned under different conditions.

- V-0 Vertical burning: Specimens must not burn with flaming combustion for more than 10 seconds after either test flame application. Total flaming combustion time must not exceed 50 seconds for each set of 5 specimens. Specimens must not burn with flaming or glowing combustion
- Specimens must not ourn with naming or growing control up to the specimen holding clamp.
 Specimens must not drip flaming particles that ignite the cotton.
 No specimen can have glowing combustion remain for lo No specimen can have glowing combustion remain for longer than 30 seconds after removal of the test flame.



HB Horizontal burning: • A material classed HB shall not have a burning rate exceeding 40 mm per minute over a 75 mm span for specimens having a thickness of 30 to 13 mm. • A material classed HB shall not have a burning rate exceeding 75 mm per minute over a 75 mm span for specimens having a thickness less than 3.0 mm. A material classed HB shall cease to burn before the 100 mm reference mark.



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Underwriter Laboratories UL1977 There are several standards which deal with plug and receptacle. Each of them is only for a small area of applications. It could be telecommunication, Etc. The UL 1977 covers single and multipole connectors intended for factory assembly. Requirements apply to devices in taking into account intensity and voltage. There a categories as follows 30 V (42 V peak) 600 V 0 0 – Type 0 Type 1A 8.3 A -Type 2 31 A -Tybe 1B Туре 3 200 A Type 4 1000 A

According to above table, the level of performance that has to be reached could be different. Most of them are explained in the following page

Insulating materials:

Material uses for electrical insulation, as a minimum, have to comply with the characteristics shown below • Minimum ratings for poly

Туре	Flame rating	Relative thermal index (RTI) Electrical/mechanical w/o impact */**							
0	-	50/50							
1A	HB	50/50							
1B	HB	50/50							
2	HB	50/50							
3	HB	50/50							
4	HB	50/50							

Assembly:

Connector has to be keyed to prevent any mismating that can damage the machine or hurt the user. In the same way, plugs and sockets have to be equipped to protect persons against contact with live parts. Finally the identified grounding contact shall be located so that the corresponding electrical continuity has to be completed before any other contact.

The RTI of the material shall not be lower than the temperature measured during the Temperature Test. For a thickness less than that for which a value has been established, the RTI of the minimum thickness with an established value shall be used.

62





Underwriter Laboratories CRUUS											
L1977	,										
acing:											
mum. Thes	lity of spacing requirements	ninsulated live parts as shown in the mat	rix below:								
mum. Thes	e distances have to be taken between u										
mum. Thes • Applicabi	e distances have to be taken between u lity of spacing requirements Uninsulated live part - uninsulated	ninsulated live parts as shown in the mat	rix below: Uninsulated live part - exposed								
mum. Thes • Applicabi Type	e distances have to be taken between u lity of spacing requirements Uninsulated live part - uninsulated live part of opposite polarity	ninsulated live parts as shown in the mat Uninsulated live part - uninsulated grounded metal part	trix below: Uninsulated live part - exposed dead metal part								
mum. Thes • Applicabi Type 0	e distances have to be taken between u lity of spacing requirements Uninsulated live part - uninsulated live part of opposite polarity No	Ininsulated live parts as shown in the mat Uninsulated live part - uninsulated grounded metal part No	Uninsulated live part - exposed dead metal part No								
mum. Thes • Applicabi Type 0 1A	e distances have to be taken between u lity of spacing requirements Uninsulated live part - uninsulated live part of opposite polarity No Yes	Ininsulated live parts as shown in the mat Uninsulated live part - uninsulated grounded metal part No Ves	trix below: Uninsulated live part - exposed dead metal part No Yes								
Mum. Thes • Applicable Type 0 1A 1B	e distances have to be taken between u lify of spacing requirements Uninsulated live part - uninsulated live part of opposite polarity No Yes Yes	Uninsulated live parts as shown in the mat Uninsulated live part - uninsulated grounded metal part No Ves Ves	Uninsulated live part - exposed dead metal part No Yes No								

An alternative way to determine voltage rating is with the Dielectric-Withstand test. If during one minute there is no arc over or breakdown the rated voltage is given as given below:

a) 500 volts for a type 1B device
b) 1000 volts plus twice rated voltage for types 1A, 2, 3 and 4 devices.

Marking:

A device shall be legibly marked with the manufacturer's trade name, trade mark, or other descriptive marking by which the organisation responsible for the product may be identified. Exception: If the device is too small, or where the legiblily would be difficult to attain, the manufacturer's name, trademark, or other descriptive marking may appear on the smallest unit container or carton!

The following shall be marked on the device or on the smallest unit container or carton or on a stuffer sheet in the smallest unit container or carton

a) The catalogue number or an equivalent designation b) The electrical rating in both volts and amperes, if assigned d) Whether ac or G, if restricted d) Flammability class, if identified

Example - Marking for the arrangement 10-3: 10A 500V UL94 V-0

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IEC 61984

The norm is dedicated to connectors with rated voltage above 50V and up to 1000V and rated currents up to 125A per contact. But depending of your application connectors should be compliant with another standard. This has to be double checked with the customer.

There are lot of constructional requirements and performances specified in that standard. Most of them are illustrated in greater details hereafter.

Provisions for earthing:

The UTS connector is intended to be used on Class II systems. Even if the purpose of our connector is not to interrupt current, we often see a need to add a protective earth contact. Then this one shall be a "First mate, last break" style. Critically, among all of the normal assumptions we make in designing a connector, this contact has to be considered as a live part and must be protected against electric shock by double or reinforced insulation.

IP Code:

IP is a coding system defined by the IEC 60529 to indicate the degrees of protection provided by an enclosure. The aim of this is to give information regarding the accessibility of live parts against ingress of water and other foreign bodies.



1 st digit	Degree of protection	2 nd digit	Degree of protection
0	No protection against accidental contact. No protection against solid foreign bodies.	0	No protection against water.
1	Protection against contacts with any large area by hand and against large solid foreign bodies with a diameter bigger than 50 mm.	1	Drip-proof. Protection against vertical water drips.
2	Protection against contacts with the fingers. Protection against solid foreign bodies with a diameter bigger than 12 mm.	2	Drip-proof. Protection against water drips up to a 15° angle.
3	Protection against tools, wires or similar objects with a diame- ter bigger than 2.5 mm. Protection against small solid bodies with a diameter bigger than 2.5 mm.	3	Spray-proof. Protection against diagonal water drips up to a 60° angle.
4	As 3 however diameter is bigger than 1 mm.	4	Splash-proof. Protection against splashed water from all directions.
5	Full protection against contacts. Protection against interior injurious dust deposits.	5	Hose-proof. Protection against water (out of a nozzle) from all directions.
6	Total protection against contacts. Protection against penetration of dust.	6	Protection against temporary flooding.
		7	Protection against temporary immersions.
	UTS offers high sealing performance IP68 / 69K Even in dynamic situations.	8	Protection against water pressure. Pressure to be specified by supplier.
	Í 🔺	which are	n to the IEC 60529 we conjointly use the DIN 40050 part dedicated to road vehicles. The main differences are:
		-	itt 5 replaced by 5K, 6 by 6K. In the DIN the tested equipment is not depressurized as it is in the IEC. digit: 5K and 6K has been added and are equivalent respectively to 5 and 6 but with higher pressure. 9K which represents the High pressure cleaning.
		9K	High pressure hose-proof. Protection against high pressure water (out of a nozzle) from all directions

UTS Series

Overvoltage UTS connectors are qualified to be used on systems rated at Overvoltage category III Per the IEC 60664-1 (formely VDE 0110) each category is linked to the end application and where the device will be implemented. Category IV (primary overcurrent protection equipment): Origin of the installation Category III (Any fixed installation with a permanent connection) Fixed installation and equipment and for cases where the reliability and the availability is subject to special requirements Category II (Domestic applicances): Energy consuming equipment to be supplied from the fixed installation Category I (Protected electronic circuit): For connection to circuit in which measures are taken to limit transient overvoltage. Pollution degree Per the IEC 60664-1 formerly VDE 0110) the environment affects the performance of the insulation. Particles can build a bridge between two metal parts. As a rule dust mixed with water can be conductive and more generally speaking metal dust is conductive. Finally, the standard defines 4 levels of pollution: Degree 1 (Air conditioned dry room): No pollution or only dry, non conductive pollution occurs. The pollution has no influence. Degree 2 (Personal computer in a residential area): Only non conductive pollution occurs except that occasionally a temporary conductivity caused by condensation is to be expected. Degree 3 (Machine tools): Conductive pollution occurs or dry non-conductive pollution occurs which becomes conductive due to condensation which is to be expected. Degree 4 (Equipments on roof, locomotives): Continuous conductivity occurs due to conductive dust, rain or other wet conditions. Finally, the harsher the environment is, the longer clearance and creepage distances should be. Nonetheless, according the IEC 61984, enclosure rated at IPS4 or higher can be dimensioned for a lower pollution degree. This applies to mated connectors disengaged for test and maintenance. Marking The marking should give enough details to the user to know what the main characteristics are and without going deep in technical documentation. Below examples identify the suitability of the connector: Example 1: Marking of a connector with rated current 16A, rated voltage 400V, rated impulse voltage 6kV and pollution degree 3, 2 and 1 for use in any system, preferably unearthed or delta-earthed systems: 16A 400V 6kV 3 Example 2: Marking of a connector with rated current 16A, rated insulation voltages line-to-earth 250V, line-to-line 400V, rated impulse voltage 4kV and pollution degree 3, 2 and 1 for use in earthed systems: 16A 250V 400V 4kV 3

IEC 61984

64

Contents



	9								
			v	/hat is NE/	MA rating	?			
		s vs IP ratings							
(seco		tings only consid NEMA ratings c c.							
		n between NEM. In IP rating but it				water, we c	an state that	a NEMA	type
Belov	v a list of	some NEMA sta	ndards:						
Enclos rating	iure	IP20	IP22	IP55	IP64	IP65	IP66	IP67	
Type 1	I	•							
Type 3	3				•				
Type 3			·						
Type 3					•				
Type 4							·		_
Type 4							•		
Type 6								•	
Type 1				•					
	icates co 6 rating c	mpliance can be either Typ	e 6 or Type	6P - please s	ee below:			↓	
6	IP67	Enclosures cor to personnel a directed water, and damage fr	gainst incid the entry c	ental contact v of water during	with the enclo g occasional to	sed equipme	ent, falling dir	t, hose-	
6P	IP67	Enclosures cor personnel agai water, the entry external ice for	nst inciden v of water d	tal contact wit	h the enclose	d equipment	, falling dirt, h	ose-direct	ed

66

Contents

67

Technical information

UTS Series Annexes S Glossary of terms Discrimination/Keying methods 81 C Contents



UTS Series

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#16 coaxial contacts

Coaxial cable - Contact monocrimp and multipiece

Cable	Impe- dance	Contact type	Ø ove	er jacket		ver ectric	Inner cond size	Øout	er braid	Male contact kit	Female contact kit for coaxial	
type	dance	type	inch	mm	inch	mm	Ext. Ø mm	inch	mm		cable	
RG161/U	75		0.09	2.29	0.057	1.45						
RG179A/U	75]	0.105	2.67	0.063	1.6	0.3	0.084	2.13 max			
RG179B/U	75]	0.105	2.67	0.063	1.6	0.3	0.084	2.13 max			
RG187/U	75		0.11	2.79 max	0.06	1.52	0.3					
RG188/U	50	Multi piece	0.11	2.79 max	0.06	1.52	0.51	0.078	1.98 max	RMDXK10D28	RCDXK1D28	
RG174/U	50	p	0.11	2.92	0.06	1.52	0.48	0.088	2.24 max			
AMPHENOL 21-598	50		0.105	2.67	0.06	1.52	0.48					
RG 196/U	50]	0.08	2.03 max	0.034	0.086	0.3					
RG178A/U	50		0.075	1.91	0.034	0.86	0.3	0.054	1.37 max			
RG/188A/U	50		0.110	2.79	0.06	1.52	0.51	0.078	1.98 max	RMDX60-36D28	RCDX60-36D28	
KX21TVT (europe) RG178 B/U	50		0.075	1.91	0.034	0.86	0.3	0.054	1.37 max	RMDX60-34D28	RCDX60-34D28	
RG178 / BU	50]	0.075	1.91	0.034	0.86	0.3	0.054	1.37 max	RMDX60-50D28	RCDX60-16D28	
RG 174/U	50	Mono crimp	0.115	2.92	0.06	1.52	0.48	0.088	2.24 max	RMDX60-32D28	RCDX60-32D28	
RG188A/U	50	crimp	0.11	2.79	0.06	1.52	0.51	0.078	1.98 max	RMDX60-36D28	RCDX60-36D28	
RG316/U	50	1	0.107	2.72	0.6	1.52	0.51	0.078	2.05 max	RMDX60-36D28	RCDX60-36D28	
raychem 5024A3111	50		0.12	3.05	0.083	2.11	0.64	0.097	2.46	RMDX60-52D28	RCDX60-52D28	
raychem 5026e1614	50]	0.083	2.11	0.05	1.27	0.48	0.067	1.7	RMDX60-36D28	RCDX60-36D28	
surprenant pn 8134	-	Multi piece	0.1	2.54	0.058	1.47	0.3			RMDXK10D28	RCDXK1D28	
PRD PN 247AS- C1123-001	-		0.103	2.62	0.06	1.52	0.51	0.078	1.98	RMDX60-18D28	RCDX60-18D28	
PRD PN 247AS-C1251	-	1	0.092	2.34	0.05	1.27	0.64	0.067	1.7	RMDX60-18D28	RCDX60-18D28	
JUDD C15013010902	-	1	0.087	2.13	0.05	1.27	0.48	0.066	1.67	RMDX60-36D28	RCDX60-36D28	
CDC PIN22939200	-	1	0.09	2.29	0.048	1.22	0.3	0.064	1.63	RMDX60-46D28	RCDX60-16D28	
CDC PIN22939200	-	1	0.09	2.29	0.048	1.22	0.3	0.064	1.63	RMDX60-50D28	RCDX60-16D28	
CDC PIN245670000	-]	0.104	2.64	0.067	1.7	0.3	0.083	2.11	RMDX60-50D28	RCDX60-16D28	
ampex	-	Mono	0.114	2.9	0.075	1.91	0.38	0.09	1.29	RMDX60-32D28	RCDX60-32D28	
TI PN 920580	-	crimp	0.7	1.78	0.038	0.96	0.48	0.054	1.37	RMDX60-24D28	RCDX60-24D28	
Honeywell PN 58000062	-]	0.12	3.05	0.077	1.96	0.41 solid	0.096	2.44	RMDX60-26D28	RCDX60-26D28	
-	-	J	0.104	2.64	0.067	1.7	0.3		2.11	RMDX60-50D28	-	
-	-	J	0.09	2.29	0.048	1.22	0.3		1.63	RMDX60-50D28	-	
-	-]	0.114	2.9	0.075	1.91	0.38		1.29	RMDX60-32D28	RCDX60-32D28	
-	-]	0.07	1.78	0.038	0.96	0.48		1.37	RMDX60-24D28	RCDX60-24D28	
-	-	<u> </u>	0.12	3.05	0.077	1.96	0.41		2.44	RMDX60-26D28	RCDX60-26D28	

Twisted cable - Contact monocrimp and multipiece

Cable	Contact	Inner AWG	Ø over (single		Inner co	nd size		outer aid	Male contact kit for	Female contact kit for	
туре	type	cond	inch	mm	Stranded definition		inch	mm	coaxial cable	coaxial cable	
2#24 stranded mil w 16878 type B		24	0.049	1.24 max	7/.008		-	-	RMDXK10D28	RCDXK1D28	
2 #24 solid mil-w-76 type LW		24	0.047	1.12 max	1/.0201		-	-	RMDXK10D28	RCDXK1D28	
2 #26 stranded mil w 76 type LW or mil w 16878 type b&e	Multi	26	0.043	1.09 max	7/.0063	0.16	-		RMDXK10D28	RCDXK1D28	
2 #28 solid mil-w-81822/3	piece	28	0.028	0.71 max			-	-	RMDXK10D28	RCDXK1D28	
TWISTED PAIR 1/.201 SOLID MIL w 76 TYPE Iw or MIL W 16878		26	0.044	1.12 max	1/.0201	0.511	-	-	RMDXK10D28	RCDXK1D28	
twisted pair solid mil w 81822/3		28	0.028	0.71 max	1/.0126	0.32	-	-	RMDXK10D28	RCDXK1D28	
#28 7/.0036 per Hitachi spec ec-711 (13-2820)		-	0.046	1.17	7/.0036		-	-	RMDX60-31D28 + YORX090	RCDX60-31D28 + YORX090	
20218201	1	-	0.028	0.71	-	-	-	-	RMDX60-31D28 + YORX090	RCDX60-31D28 + YORX090	
#30 solid]	-	0.025	0.64	-	-	-	-	RMDX60-15D28 + YORX090	RCDX60-15D28 + YORX090	
#26 7/.0063		26	0.028	0.71	7/.063	0.16	-	-	RMDX60-31D28 + YORX090	RCDX60-31D28 + YORX090	
#26 19/.004		26	0.049	1.24	19/.004	-	-	-	RMDX60-19D28 + YORX090	RCDX60-19D28 + YORX090	
#24 7/.008	Mono crimp	24	0.049	1.24	7/.008	-	-	-	RMDX60-19D28 + YORX090	RCDX60-19D28 + YORX090	
#24 19/.005		24	0.057	1.45	19/.005	-	-	-	RMDX60-19D28 + YORX090	RCDX60-19D28 + YORX090	
-]	26	-	1.25	-	-	-	19x0.1	RMDX60-19D28 + YORX090	RCDX60-19D28 + YORX090	
	1	24	-	1.25	-	-	-	7x0.2	RMDX60-19D28 + YORX090	RCDX60-19D28 + YORX090	
	1	24	-	1.45	-	-	-	19x0.13	RMDX60-19D28 + YORX090	RCDX60-19D28 + YORX090	
-		26	-	0.7	-	-	-	7x0.16	RMDX60-31D28 + YORX090	RCDX60-31D28 + YORX090	

70

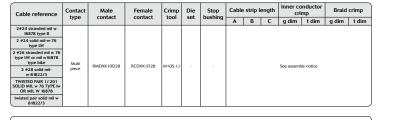
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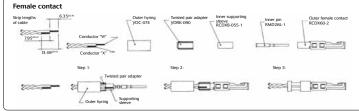


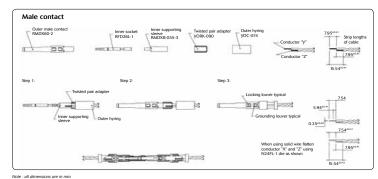
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#16 coaxial contacts

Twisted pair cable multipiece contact cabling







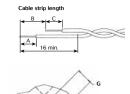
72

Twisted pair cable monocrimp contact cabling

UTS Series

Cable reference	Contact	Male	Female	Crimp tool				Cable strip length			Inner conductor crimp		Braid crimp											
	type	contact	contact	1001	set	bushing	A	В	С	g dim	t dim	g dim	t dim											
#28 7/.0036 per Hitachi spec ec-711 (13-2820)					S-80	SL-105	4.7	6.1	4.32	1.30 to 1.12	1.4 to 1.22	2.97 to 2.84	3.07 to 2.9											
20218204				[S-80	SL-105	3.94	6.1	3.16	1.30 to 1.17	1.4 to 1.22	2.97 to 2.84	3.07 to 2.79											
#30 solid																S-83	SL-105	4.7	6.1	4.06	1.22 to 1.12	1.35 to 1.22	2.97 to 2.84	3.12 to 2.95
#26 7/.0063					S-80	SL-105	4.7	6.1	4.06	1.30 to 1.17	1.4 to 1.22	2.97 to 2.84	3.07 to 2.9											
#26 19/.004	Mono	RMDX60-31D28 + VORX090	RCDX60-31D28 + VORX090	M105-1J	M105G8 ASSVY		4.7	6.1	4.06	1.22 to 1.17	1.35 to 1.22	2.84 to 2.79	3.12 to 2.97											
#24 7/.008	camp	1 90100050	1 90101000			TOOL STOP	L DIE SET BUSHING	4.7	6.1	4.06	1.22 to 1.17	1.35 to 1.22	2.84 to 2.79	3.12 to 2.97										
#24 19/.005					M105	-1J TOOL	4.7	6.1	4.06	1.22 to 1.17	1.35 to 1.22	2.84 to 2.79	3.12 to 2.97											
AWG26 (19x0.1)	1			i I	M10SG8 crimping kit																			
AWG24 (7x0.2)	1						47	6	4															
AWG24 (19x0.13)					crin	·P	1 *·/	0	4		·		-											
AWG26 (7x0.16)	1				S-80	SL-150	1																	

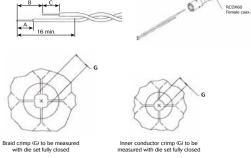
Select appropriate monocrimp coax twisted pair contact and cable combination.
 Select appropriate crimp tooling thand tool, 5-die set, stop bushing).
 Sim pite twisted pair cable to the designated wire strip lengths.
 Insert the stripped cable into the contact. One cable is to be inserted into the inside diameter of hyring, and pushed forwardm into the inter contact. The second cable is to be inserted between the outside diameter of hyring and the inside diameter of the outer contact body.
 Crimp the contact.



all dia

Contents

ns are in mm





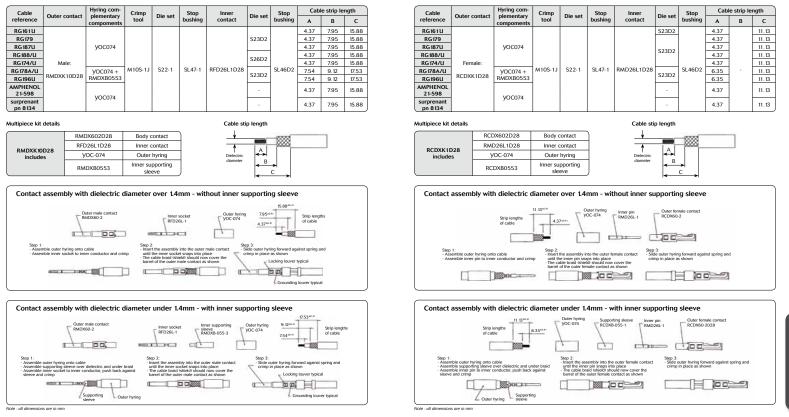
Multipiece female contact with coax cable

UTS Series

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#16 coaxial contacts

Multipiece male contact with coax cable



74

Contents



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#16 coaxial contacts

Coax cable with monocrimp contact cabling

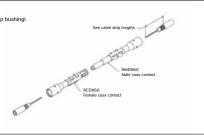
Cable	Male	Female	Crimp	Die set	Stop bushing	Cabl	e strip le	ength	Inner co cri	nductor mp	Braid	crimp
reference	contact	contact	1001	set	busining	A	В	С	g dim	t dim	g dim	t dim
CDC PIN22939200	RMDX60-46D28	RCDX60-16D28		S-80	SL-105	4.19	5.97	8.51	1.30/1.17	1.40/1.22	2.77/2.64	3.02/2.84
CDC PIN22939200	RMDX60-46D28	RCDX60-16D28	1 1	S-87	SL-105	5.08	6.35	8.89	1.30/1.17	1.40/1.22	2.77/2.64	3.02/2.84
CDC PIN245670000	RMDX60-50D28	RCDX60-16D28	1	S-80	SL-105	5.08	6.35	8.89	1.30/1.17	1.40/1.22	2.97/2.84	3.12/2.95
KX21TVT (europe) RG178 B/U	RMDX60-34D28	RCDX60-34D28		S-82	SL-105	5.08	6.35	8.89	1.30/1.17	1.32/1.17	2.84/2.74	3.07/2.9
RG 178 / BU	RMDX60-50D28	RCDX60-16D28	1	S-87	SL-105	5.08	6.35	8.89	1.30/1.17	1.40/1.22	2.77/2.64	3.02/2.84
ampex	RMDX60-32D28	RCDX60-32D28	1	S-80	SL-105	5.08	6.35	11.68	1.30/1.17	1.40/1.22	2.97/2.84	3.12/2.95
TI PN 920580	RMDX60-24D28	RCDX60-24D28	1	S-82	SL-105	5.08	6.35	8.89	1.35/1.19	1.42/1.27	2.87/2.74	3.07/2.9
RG 174/U	RMDX60-32D28	RCDX60-32D28	1	S-80	SL-105	5.08	6.35	11.68	1.30/1.17	1.40/1.22	2.97/2.84	3.12/2.95
Honeywell PN 58000062	RMDX60-26D28	RCDX60-26D28]	S-82	SL-105	5.08	6.35	8.89	1.35/1.19	1.42/1.27	2.87/2.74	3.07/2.9
RG188A/U	RMDX60-36D28	RCDX60-36D28	1	S-80	SL-105	5.08	6.35	11.68	1.30/1.17	1.40/1.22	2.97/2.84	3.12/2.95
RG316/U	RMDX60-36D28	RCDX60-36D28	1	S-80	SL-105	5.08	6.35	11.68	1.30/1.17	1.40/1.22	2.97/2.84	3.12/2.95
PRD PN 247AS-C1123-001	RMDX60-18D28	RCDX60-18D28	M105-1J	M10SG8 ASSY'Y TOOL DIE SET STOP BUSHING M10S-1J TOOL		5.08	6.35	8.89	1.22/1.17	1.35/1.22	2.92/2.79	3.12/2.97
PRD PN 247AS-C1251	RMDX60-18D28	RCDX60-18D28	M105-13			5.08	6.35	8.89	1.22/1.17	1.35/1.22	2.92/2.79	3.12/2.97
raychem 5024A3111	RMDX60-52D28	RCDX60-52D28]	S-88	SL-105	5.08	6.35	11.68	1.37/1.27	1.45/1.32	2.92/2.79	
raychem 5026e1614	RMDX60-36D28	RCDX60-36D28]		8 ASSY'Y	5.08	6.35	8.89	1.22/1.17	1.35/1.22	2.92/2.79	3.12/2.97
JUDD C15013010902	RMDX60-36D28	RCDX60-36D28		TOOL DIE SET STOP BUSHING M10S-1J TOOL		5.08	6.35	8.89	1.22/1.17	1.35/1.22	2.92/2.79	3.12/2.97
inner cond. #30, braid diam 2.64	RMDX60-50D28	-		S-80	SL-105	5.1	6.35	8.9	-		-	-
inner cond. #30, braid diam 2.29	RMDX60-50D28	-		S-87	SL-105	4.2	6.35	8.5	-		-	-
inner cond. #28, braid diam 2.9	RMDX60-32D28	RCDX60-32D28		S-80	SL-105	5.1	6.35	11.7	-		-	-
inner cond. #26, braid diam 1.78	RMDX60-24D28	RCDX60-24D28		S-82	SL-105	5.1	6.35	8.9	-		-	-
inner cond. #26, braid diam 3.05	RMDX60-26D28	RCDX60-26D28		S-82	SL-105	5.1	6.35	8.9	-		-	-

Select appropriate cable and contact combination.
 Select appropriate crimp tooling thand tool, 5 die set, stop bushing).
 Stip coax cable to the designated wire strip lengths.
 Insert the stripped coax into the rear of the contact.
 Crimp the contact.

Cable strip length



76



UTS Series

 Clearance
Per the IEC 60664-1 it is the shortest
distance between two conductive parts
even over the air. 司日 त्रमित्रि

Creepage distance
Per the IEC 60664-1 it represents the
shortest distance along the surface
of the insulating material between two
conductive parts.

Working voltage
 Per the IEC 60664-1 it is the highest r.m.s. value of A.C. or D.C.
 voltage across any particular insulation which can occur when the
 equipment is supplied at rated voltage.

Rated impulse voltage Impulse withstands voltage value assigned by the manufacturer to the equipment or to a part of it characterizing the specified withstand capability of its insulation against transient overvoltage.

Working current
 It is the maximum continuous and not interrupted current able
 to be carried by all contacts without exceeding the maximum
 temperature of the insulating material.

Contents

Transient voltage
 Extract from the IEC 60664-1: Short duration overvoltage of a
 few millisecond or less, oscillatory or non-oscillatory, usually
 highly damped.

Glossary of terms

......

- - - Air gap

CTI (Comparative Tracking Index)
The CTI value is commonly used to characterize the electrical
breakdown properties of an insulating material. It allows users
to know the tendency to create creepage paths. This value
represents the maximum voltage after 50 drops of ammonium
chioride solution without any breakdown.

KTI Relative temperature Index): Extract from ULs website: Maximum service temperature for a material, where a class of critical property will not be unacceptably compromised through chemical thermal degradation, over the reasonable life of an electrical product, relative to a reference material having a confirmed, acceptable corresponding performance defined RTI.

- RTI Elec: Electrical RTI, associated with critical electrical insulating properties.

- RTI Mech Imp: Mechanical Impact RTI, associated with critical impact resistance, resilience and flexibility properties.

RTI Mech Str: Mechanical Strength (Mechanical without Impact) RTI, associated with critical mechanical strength where impact resistance, resilience and flexibility are not essential"



UTS Series

14D5

14D 18

18D30

Hole size : 0.90 mm min. (# 20) + Hole sizes : 1.3 mm min. (# 16) hole position tolerance.

14D 12

14D 19

0

14D 15

18D11

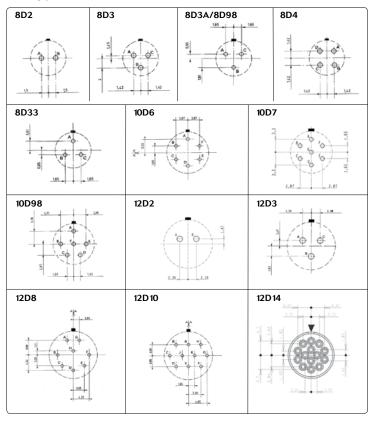
18D32

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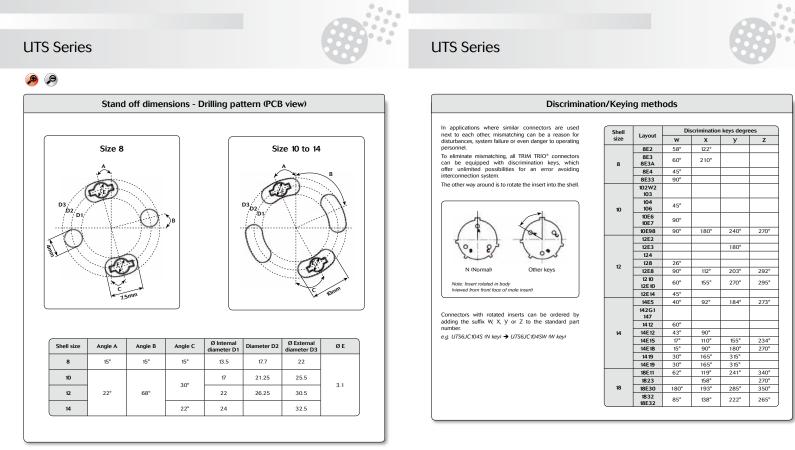


Drilling patterns (terminations viewed from male rear face, soldering side)





Contents



Note : all dimensions are in mm

80

Contents