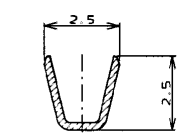
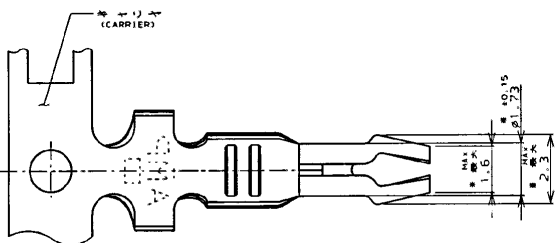
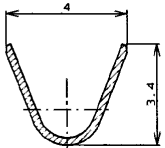


THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 19
 (C) COPYRIGHT 19 BY AMP INCORPORATED ALL RIGHTS RESERVED.

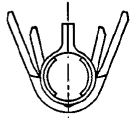
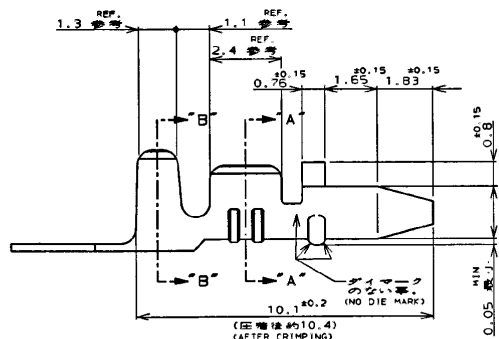
REVISIONS					
P	LYR	DESCRIPTION	ECN	DATE	BY
B		再作成	FJ00-3748-95	2002/02	天



断面 "A" - "A" SECT.



断面 "B" - "B" SECT.



本図 : -1
(AS SHOWN : -1)

- 注記;
- PC板(1.6t 下穴1.8φ-1.9φ)にて
初回挿入力 2Kg以下
初回引抜き力 0.5Kg以上であること。
 - 取付用PC板 下穴は1.8φ-1.9φとする。
 - PC板取付後、端子の上り位置は先端より約8.5mmとする。
 - 端子のついた寸法は注記1(挿入力、引抜き力)に追随するものである。
 - 圧着後の折れ強度
ロード圧着した端子を基板に固定し、各方向の折れ強度を測定したとき3Kgで切断されないこと。

- NOTES;
- WHEN MEASURED BY USING PCB HAVING THICKNESS OF 1.6mm AND HOLE DIAMETER RANGING 1.8-1.9mm, INSERTING FORCE (INITIAL), 2kg MAX. EXTRACTION FORCE (INITIAL), 0.5kg MIN.
 - MOUNTING PCB HOLE DIAMETER TO BE WITHIN 1.8-1.9mm
 - AFTER MOUNTING ON PCB, THE SOLDER FLOW-UP FROM THE TIP END OF CONTACT TO BE WITHIN 8.5mm APPROX.
 - THE ASTERISK * MARKED DIMENSIONS HAVE MUCH TO DO WITH EXTRACTION/EXTRACTION (INSERTION/EXTRACTION) FORCE.
 - CONTACT BEND-BREAK STRENGTH AFTER CRIMPING TO BE SUCH THAT THE CONTACT SHALL WITHSTAND THE BEND-BREAK LOAD OF 3kg APPLIED IN EACH DIRECTION OF THE CRIMPED AND MOUNTED TERMINAL ON PCB.

DIMENSIONS 寸法 mm		TOLERANCES UNLESS OTHERWISE SPECIFIED 公差 ±0.3 ±3%		DWN 17 Ask to CHK 71 (Suzuki)		WIRE RANGE 配線線径範囲 0.3-0.89mm ² (AWG #22-18)		INSULATION DIA 絶縁径 1.52-2.79mm (0.060-.110IN)	
MATERIAL 材料		FINISH 仕上		PRODUCT SPEC 製品仕様		NAME アンプインターナル AMP-IN TERMINAL		株式会社 川崎 Kawasaki, Japan	
CUSTOMER DRAWING		SIZE A3		CASE CODE 00779		DRAWING NO. C-170338		SCALE 8:1	