



ENGINEERING SPECIFICATION

INSTALLATION INSTRUCTION SHEETS

1.0 SCOPE

This specification consists of installation instructions for wire taps.

2.0 PURPOSE

To clarify installation instructions for end users of wire taps.

3.0 REFERENCE MATERIAL NUMBERS

See page 2 for the actual instruction sheets. This page can be used as originals when cut into fourths.

4.0 DEFINITIONS

Not applicable.

5.0 PROCEDURES

Place one (1) instruction sheet (1/4 of next sheet) in the smallest unit container.

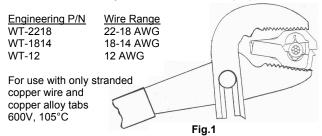
6.0 IMPLEMENTATION

August 10, 2010

TEMPLATE FUENIAME, FAIGNEEPING, OPERIORE, AVAILABING						
SD-19216-008		ETHRODAHL	JMACNEIL	JMAC	NEIL	
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:		
A	DATE: 2010 / 08 / 10	WIRE TAP INSTALLATION INSTRUCTIONS 22 THROUGH 12 AWG WIRE 1 of 2			1012	
Α	EC No: WNA2011-0136				1 05 2	
REVISION:	ECR/ECN INFORMATION:	TITLE:			SHEET No.	



Assembly Instructions for Wire Tap Splices

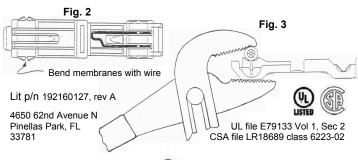


For 22-16 AWG wires, refer to Fig. 1

- 1. Insert the correct size wire properly into the connector.
- Position the connector into the tongue-and-groove pliers as shown and carefully squeeze until the latch engages.

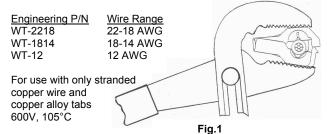
For 14-12 AWG wires, refer to Fig. 2, 3, and 1.

- 1. Bend the wire support membranes outward with wire (Fig.2)
- 2. Place the correct size wire into the nest of the metal and gently squeeze the wire into position with tongue-and-groove pliers without distorting (flattening) the wire insulation (Fig.3).
- Position the connector into the tongue-and-groove pliers as shown and carefully squeeze until the latch engages (Fig.1).



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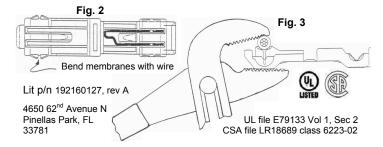


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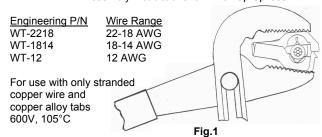
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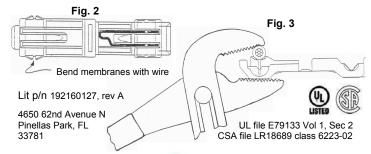


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Engineering P/N WT-2218 WT-1814 WT-12	Wire Range 22-18 AWG 18-14 AWG 12 AWG		7
For use with only s copper wire and copper alloy tabs 600V, 105°C	stranded	Fig 1	r

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