TURRET TERMINALS

ORDERING INFORMATION

Keystone standardized terminals are available for various board thicknesses. To specify a terminal, select the "CAT. NO." and "DASHED NUMBER" that corresponds with the board thickness to be used.

- -1 for .032 (.81) thick Board
- -2 for .062 (1.57) thick Board
- -3 for .093 (2.36) thick Board
- -4 for .125 (3.2) thick Board

Example: 1503-1 for .032 (.81) thick Board

STAKING TOOLS

For easy mounting of terminals to insulators and PC boards. Standard and "special order" staking tools are available. Cat. No. "TL" designates a tool consisting of a TOP STAKING PUNCH and a BOTTOM ANVIL. Manufactured from steel with zinc plate. Punch and anvil are precision machined and hardened to insure long life. Refer to page 125.

CUSTOM BUILT STAKING TOOLS

Custom prototype and production staking tools can be furnished for Single-End, Double-End, Fork Terminals, Extruded Lugs, Eyelets, Rivets, etc. Contact our Engineering Department for details.

[4.8]

I.

L

.078 (1.98)

.109 (2.8)

.141 (3.5)

.172 (4.4)

1520

Staking Tool No. TL-2

1514

Staking Tool No. TL-5

L

.078 (1.98)

.109 (2.8)

.141 (3.5)

.172 (4.4)

.075 [1.9]-

DIA

THREADED TURRETS

1595

.075 [1.90]

.125 [3.2]

.078 [1.98]-

CAT. NO.

1520-1

1520-2

1520-3

1520-4

109 [2.8]

.090 [2.29]-

CAT. NO.

1514-1

1514-2

1514-3

1514-4

.043 [1.09]

DIA. THRU

1563

ON

.093 [2.4] DIA

125 [3 2]

HEX.

4-40

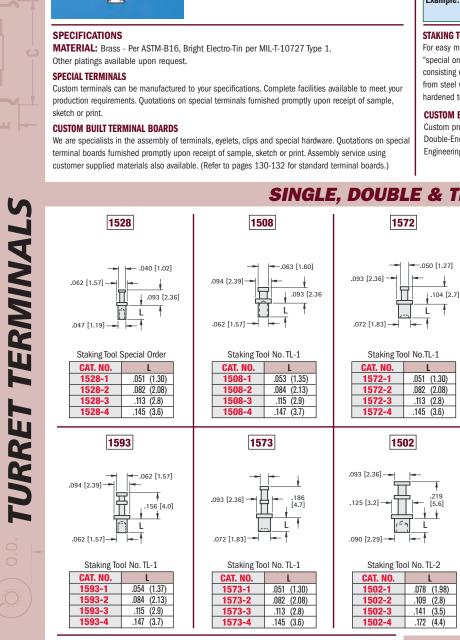
CAT. NO. 1563

THREAD

<u>KEYSTONE</u>

RoHS COMPLIANT ~ ISO 9001 CERTIFIED

.156 [4.0]



STYLES

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Single, double and triple turrets

Swage and thread mounting types available

Bright Tin plated for extended shelf life and

Wide variety of sizes to suit space and wire

Double-ended (feed-thru)

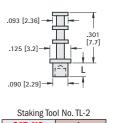
Split-type (fork)

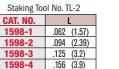
Tubular (hollow)

excellent solderability

size requirements

1598



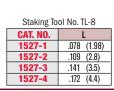


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1527



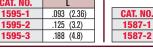


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SINGLE. DOUBLE & TRIPLE TURRET

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.156 [4.0] 2-56 L .187 [4.8] ______ THREAD HEX. .125 [3.2] 4-40 THREAD CAT. NO. L .093 (2.36) 1595-1 1595-2



.187 [4.8]

www.keyelco.com 31-07 20th Road - Astoria, NY 11105-2017

DASH NUMBERS (Board Thicknesses)

1503-2 for .062 (1.57) thick Board

1532

Staking Tool No. TL-8

1503

[0.0]

I

L.

.078 (1.98)

.109 (2.8)

.141 (3.5)

.172 (4.4)

[9.2]

Т

L

.078 (1.98)

.109 (2.8)

.141 (3.5)

.172 (4.4)

[9.2]

L

.125 (3.2)

.188 (4.8)

1587

-

Staking Tool No. TL-8

.145 [3.7]

.187 [4.8]

.112 [2.9] -

CAT. NO.

1532-1

1532-2

1532-3

1532-4

.187 [4.8]

.112 [2.9] -----

CAT. NO.

1503-1

1503-2

1503-3

1503-4

.145 [3.7]

DIA