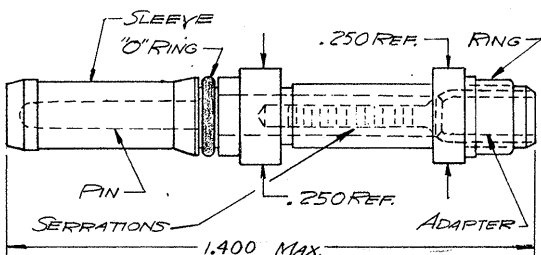


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REVISIONS				
SYM	ZONE	DESCRIPTION	DATE	APPROVAL
B		REDRAWN; ADDED MIL SPECS	4/15/64	T.A.S.
C		REVISED PER PC-9644	5-26-68	JTW
D		REVISED PER 0031-99	3-4-99	ME/LSB



1. .054-.094 INSULATION DIA

1	2-327834-1	SLEEVE	NYLON (MIL-M-20693) COLOR: TRANSPARENT
		ADAPTER	NATURAL
		O'RING	RUBBER
		RING	COPPER (ASTM B 152) TIN PL (ASTM B 545) TYPE I COLOR: GREEN
		PIN	BRASS (ASTM B121) GOLD PL (MIL-G-45204) TYPE II, 0.00050 MIN EXT THK OVER NICKEL PL (QQ-N-290), 0.00030 MIN EXT THK

QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL AND FINISH
LIST OF MATERIALS OR PARTS LIST			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ± .005 DECIMALS ± .008 ANGLES ± 5°		SIGNATURE DR: <i>X.H. Walker</i> CHK: <i>T.A. Salter</i> DSGN ENGR	DATE 4/16/64
MATERIAL SEE TABLE		APPD <i>Beel</i>	NAME SEALING HELICON DISCONNECT PIN
HEAT TREAT H		OSGN APPD	WIRE SIZE: 22-20
FINISH SEE TABLE		OTHER APPD	CODE IDENT NO 00779
AMP INFO LOC: G PRINT: 1A C			SIZE NUMBER B 327834
			SCALE: 4-1 WT: .046 CALC ACTUAL SHEET 1 OF 1

AMP INFO  
LOC: G  
PRINT: 1A  
C