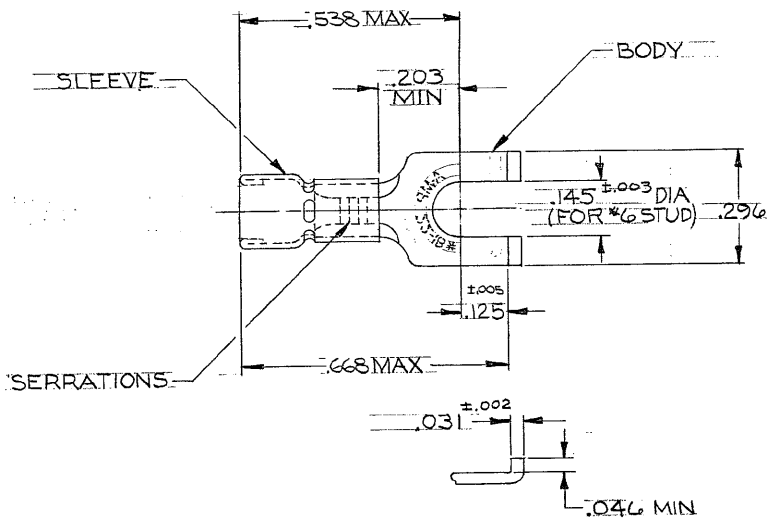


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FOR WIRE INS. DIA SEE TABLE II  
MARKING 22-18 FOR MILITARY  
COMMERCIAL RANGE 22-16

ZONE	LTR	REVISIONS DESCRIPTION	DATE	APPROVED
	A	REDRAWN # ADDED 2--0 NPS. LT-0073	7/27/67	FTW
	B	REVISED PER ECN F-413	5-15-68	F.C.Y.
	C	REV # ADDED TAPE NO'S	5-4-71	F.C.Y.
	D	INACTIVATED 2-32419-2 P-9241 DDH	11-25-81	JH
	E	INACTIVATED 2-32419-0 P-9377 DDH	8-23-82	JH
	F	2--0 REACTIVE P-10232	7-13-83	PJM
	G	OBS 2--2 REV G 2590	10-13-87	PMF
	H	OBSOLETE 2--0 PER G-4112	9-1-88	PJT
	J	REV PER G-5714	2/1/90	dkb/pjt
	K	ADDED 1 PER PR 97-87 ; 0120-0156-97	7/14/97	me/sb
	L	REV 1 0120-0191-97	8/14/97	me/sb

TABLE I

1000	LOOSE PIECE	32419-1	BODY: GOLD P.T. (MIL-G-45209 OVER NICKEL P.T. SLEEVE: TIN P.T. (ASTM-B-545) (Q.Q.N-29)
1000	LOOSE PIECE	32419	SLEEVE & BODY: COPPER (ASTM B152) TIN PL. (ASTM-B-545)
QTY	DESCRIPTION	PART NO.	MATERIAL & FINISH
UNLESS OTHERWISE SPECIFIED DIM. ARE IN INCHES. TOLERANCES ON: DECIMALS ± .008 ANGLES ± 5°			
MATERIAL		CONTRACT NO. 11	AMP INCORPORATED HARRISBURG, PENNSYLVANIA
SEE TABLE I.		DR 3/27/67	NAME WIRE TERMINAL
		APP'D 7/27/67	DIAMOND GRIP FLANGED SPADE
		DSGN APP'D Swabell 3-29-67	WIRE SIZE: 22-16
HEAT TREAT ANNEALED		SIZE B	CODE IDENT NO. 00779
FINISH SEE TABLE I		NUMBER 32419	
AMP INFO: LOC PRINT: G 14 H		SCALE 4:1	WT CALC ACTUAL SHEET 1 OF 1

TABLE II

32419-1	.080-.125	
<del>2-32419-0</del>	.115 MAX	<del>2-32419-2</del> OBSOLETE
32419	.080-.125	2-32419-1
PART NO.	INSUL. DIA.	PART NO ON TAPE