

4  
DRAWING MADE IN THIRD ANGLE PROJECTION

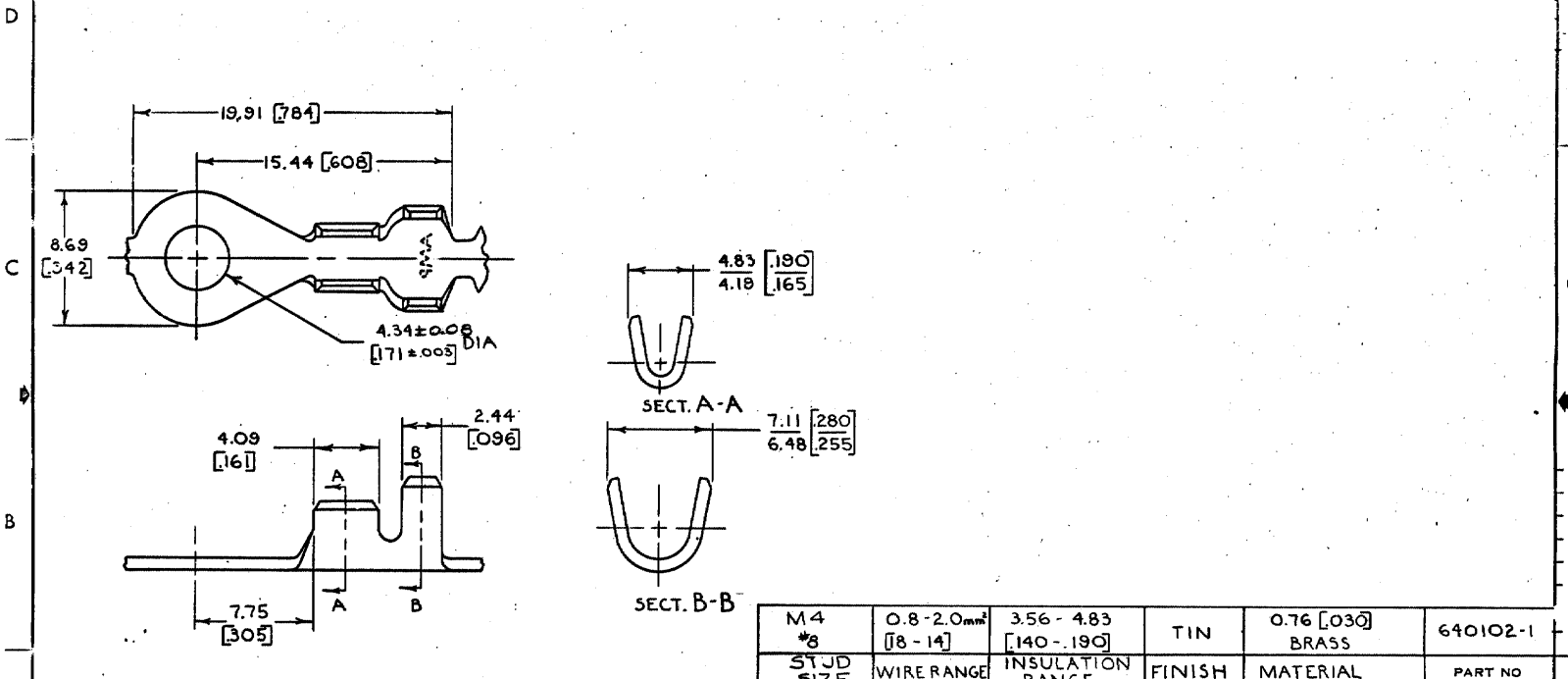
3

2

1 LOC AF DIST 50

© COPYRIGHT 1974 BY AMP INCORPORATED, HARRISBURG, PA.  
ALL INTERNATIONAL RIGHTS RESERVED. AMP INCORPORATED PRODUCTS  
COVERED BY U. S. AND FOREIGN PATENTS AND/OR PATENTS PENDING.

REVISIONS					
REV	ZONE	LTR	DESCRIPTION	DATE	APPROVED
1	E1		REVISED PER ECR-11-000813	24JAN78	HMR / PD



1. CONTINUOUS STRIP ON REELS.
2. DIMENSIONS IN BRACKETS ARE IN INCHES.

**METRIC**

M4	0.8 - 2.0mm <sup>2</sup>	3.56 - 4.83	TIN	0.76 [030]	640102-1
STJD	WIRE RANGE	INSULATION RANGE	FINISH	MATERIAL	PART NO
#8	[18 - 14]	[140 - 190]		BRASS	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ON DECIMALS ARE ± 0.15 [015] ANGLES ± 1°	CONTRACT NO DR BFABIAN 4-7-74 CHK <i>[Signature]</i>	Tyco Electronics Corporation Harrisburg, PA 17105-3608
MATERIAL SEE TABLE	APPROVED R.P. Farnsworth 18-1-78 6-7-78 B-1-78	NAME RING
FINISH SEE TABLE	DSGN-APPRO OTHER APPD	SIZE B
		CODE IDENT NO 00779
		DRAWING NO 640102
		SCALE
		SHEET

AMP 1470-18 (7-73)

**CUSTOMER DRAWING**