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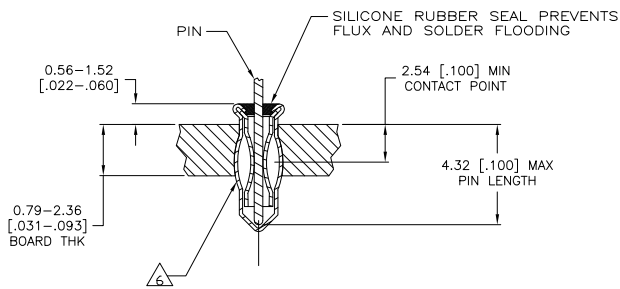
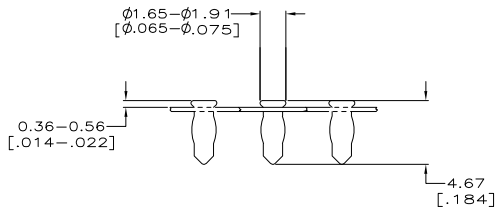
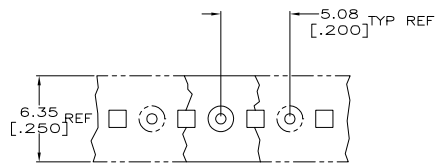
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LOC	DIST	REVISIONS		
F	LR	DESCRIPTION	DATE	BY
AG	53	0	RELEASED	25JAN06 JDP/JGH



- 1 MATERIAL:
EYELET - COPPER PER ASTM B 152
SPRING - BERYLLIUM COPPER PER ASTM B 194
SEALANT - SILICONE RUBBER
- 2 TIN PLATE PER ASTM B 545, 0.00254 [.000100] MIN THK.
- 3 GOLD PLATE PER ASTM B 488, 0.00076 [.000030] MIN THK ON CONTACT AREA.
- 4 PACKAGED, 50,000 PER REEL
- 5 TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN
- 6 PRODUCT IS OVALIZED FOR RETENTION IN THE P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS $\phi 1.32 [\phi .052]$ MINIMUM, $+0.08 [.003]$ MAX. PRIOR TO SOLDERING.
- 7 PACKAGED, 10,000 PER REEL

2.54-4.32 [.100-.170]	$\phi 0.36-\phi 0.66$ [$\phi .014-\phi .026$]	GOLD	TIN	1-5645955-2
2.54-4.32 [.100-.170]	$\phi 0.36-\phi 0.66$ [$\phi .014-\phi .026$]	TIN	TIN	1-5645955-1
2.54-4.32 [.100-.170]	$\phi 0.36-\phi 0.66$ [$\phi .014-\phi .026$]	GOLD	TIN	5645955-2
LENGTH	DIA	SPRING	EYELET	PART NO.

DIMENSIONS		TOLERANCES UNLESS OTHERWISE SPECIFIED		FINISH	
mm	[INCHES]				
0 PL	±	0.005	±	0.005	±
1 PL	±	0.005	±	0.005	±
2 PL	±	0.005	±	0.005	±
3 PL	±	0.005	±	0.005	±
4 PL	±	0.005	±	0.005	±
ANGLES	±	0.005	±	0.005	±

THIS DRAWING IS A CONTROLLED DOCUMENT.		BY J. POLIGNONE 25JAN06	TYCO Electronics Corporation
DRAWN BY J. POLIGNONE 25JAN06		CHK BY J. HAVENER 25JAN06	Harrisburg, PA 17105-3608
APPROVED BY J. HAVENER 25JAN06		NAME	
PRODUCT SPEC: 108-14008		SIZE	A2
APPLICATION SPEC: 114-26004		CAGE CODE	C=5645955
MATERIAL FINISH: SEE TABLE		DRAWING NO	RESTRICTED TO
CUSTOMER DRAWING		SCALE	1:1
		SHEET	1 of 1
		REV	0

AMP 1471-9 REV 31MM0200

5645955

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