

PIN RECEPTACLES With Organic Fibre Plug[®] Solder Barrier (see specific contact range on pages 216, 217, 218 & 221)



- These through-hole (tubular) receptacles are designed for hand, wave or reflow* soldering. The ORGANIC FIBRE PLUG[®] barrier prevents solder, paste or flux from contaminating the spring contact.
- After soldering, the OFP[®] barrier is pushed out of the receptacle when the device is plugged in.
- All parts are available as discrete receptacles; but for SMT assembly, certain receptacles are supplied on carrier tape per EIA-481 to feed industry standard pick and place machines.

*Intrusive reflow (also called "pin-in-paste") is a technique of using conventional through-hole components in a reflow soldering process. The receptacles are placed into plated through-holes in the circuit board (solder paste has previous-



ly been screen printed on pads adjacent to the holes) and the board is reflowed in the same pass as other SMT components. Solder will fill the plated through-holes and achieve solder joints as reliable as wave soldering. The OFP® barrier prevents solder paste from being picked-up inside the contact during pick 'n place assembly. "Overprinting" paste on the solder mask can be used to adjust the volume of paste required to fill each hole.

5359 0577 4015 3435 .0.30 .048 DIA .058 DIA 020 .088 .025 .064 DIA .130 .061 DIA .052 DIA .038 DIA .086 .089 .100 .060 .210 .040 DIA 100 .071 .043 DIA .028 DIA .031 DIA .043 DIA .009 .009 009 .036 DIA 009 5359-0-XX-XX-10-XX-10-0 0577-0-XX-XX-21-XX-10-0 4015-0-XX-XX-30-XX-10-0 3435-0-XX-XX-47-XX-04-0 Solder mount in Ø.043±.003 PTH. Solder mount in Ø.045±.003 PTH. Solder mount in Ø.057±.003 PTH. Solder mount in Ø.046±.003 PTH. #30 Contact for Ø.015-.025 pins. **#10** Contact for Ø.012-.017 pins. #21 Contact for Ø.015-.022 pins. #47 Contact for Ø.025-.036 and Also available on 16mm wide carrier Also available on 12mm wide carrier Also available on 8mm wide carrier .025" square pins. tape: 3,000 parts per 13" reel. tape: 3,000 parts per 13" reel. tape: 5,500 parts per 13" reel. ORDER CODE: XXXX - 0 - XX - XX - XX - XX - XX - 0 **SPECIFICATIONS** SHELL MATERIAL: Brass Alloy 360, 1/2 Hard BASIC PART # -CONTACT MATERIAL: SPECIFY PACKAGING: SPECIFY CONTACT FINISH: Beryllium Copper Alloy 172, HT 43 Discrete Receptacles ♦ 27 30μ" GOLD OVER NICKEL (RoHS) SOLDER BARRIER: Organic Fibre Plug® 67 Supplied on 13" Reels 02 100μ" TIN/LEAD OVER NICKEL **DIMENSION IN INCHES SPECIFY SHELL FINISH:** ♦ 84 100µ" TIN OVER NICKEL (RoHS) TOLERANCES ON: 01 200μ" TIN/LEAD OVER NICKEL LENGTHS: ±.005 DIAMETERS: ±.002 CONTACT ♦ 80 200µ" TIN OVER NICKEL (RoHS)

± 2°

ANGLES:

#10, #21, #30 or #47 CONTACT (DATA ON PAGES 216, 217, 218 & 221)