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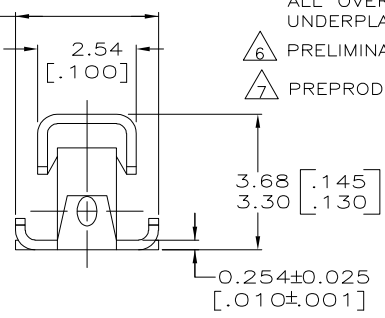
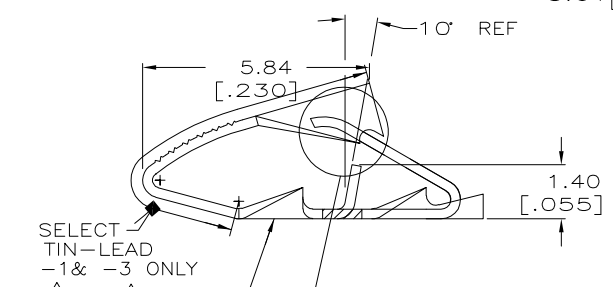
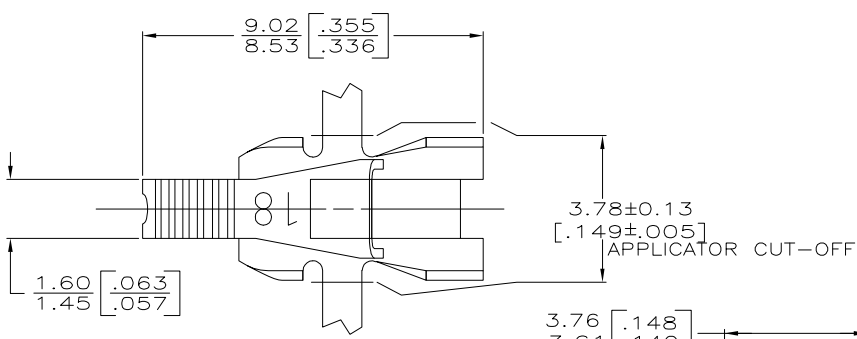
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LOC	DIST	REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN	APVD	
AF	50	E1	REL PER ECR 06-000469	13JAN06	JR KR	



- 1 CONTINUOUS STRIP ON REELS WITH TERMINALS LOCATED ON 6.10±0.08 [.240±.003] CENTERS.
- 2 IDENTIFICATION NUMBER 18 FOR MAGNET WIRE RANGE.
- 3 0.000762[.000030] MIN SELECT GOLD ON ONE SIDE AS SHOWN, 0.00127[.000050] MIN SELECT TIN-LEAD ON BOTH SIDES AS SHOWN ALL OVER 0.00127[.000050] MIN NICKEL UNDERPLATE
- 4 0.002032 [.000080] MIN TIN OVER 0.00127 [.000050] MIN NICKEL WITH ANTI-FRETTING LUBE ON POKE-IN LEAF AREA.
- 5 0.000762[.000030] MIN SELECT GOLD ON ONE SIDE AS SHOWN, 0.00127[.000050] MIN SELECT TIN ON BOTH SIDES AS SHOWN ALL OVER 0.00127[.000050] MIN NICKEL UNDERPLATE
- 6 PRELIMINARY - NOT FOR PRODUCTION.
- 7 PREPRODUCTION - FASR REQUIRED

0.10-0.25mm [#38-#30] AWG	5	7	63844-3
	4	6	63844-2
	3		63844-1
COPPER MAGNET WIRE RANGE		FINISH	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI 3/MAY/95	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: MM [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK MICHAEL S. FEHER 3/MAY/95	NAME TL SHUTTER	
0 PLC ± -	1 PLC ± -	APVD MICHAEL S. FEHER 3/MAY/95	PRODUCT SPEC 108-2016	
2 PLC ± 0.25 [.010]	3 PLC ± -	APPLICATION SPEC 114-2047		
4 PLC ± -	ANGLES ± -	WEIGHT	SIZE A3	CAGE CODE 00779
MATERIAL H02 BRASS	FINISH SEE TABLE	RESTRICTED TO	DRAWING NO C-63844	SCALE 10:1
CUSTOMER DRAWING		SHEET 1 OF 1		REV E1

AMP 1470-19 REV 31MAR2000