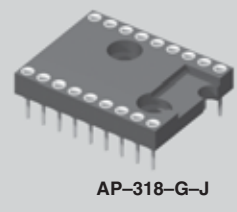
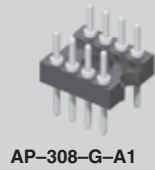




**MOLD-TO-POSITION PRODUCT**  
 Minimums or set-up charges may apply. Call Samtec.



# SCREW MOUNT ADAPTOR PLUGS

Mates with:  
 IC, ICS, ICO,  
 ICA, ICH

## Machined pin DIP adaptor plugs

DIP adaptor plugs are available in a wide variety of lead counts from 8 through 64 pins.

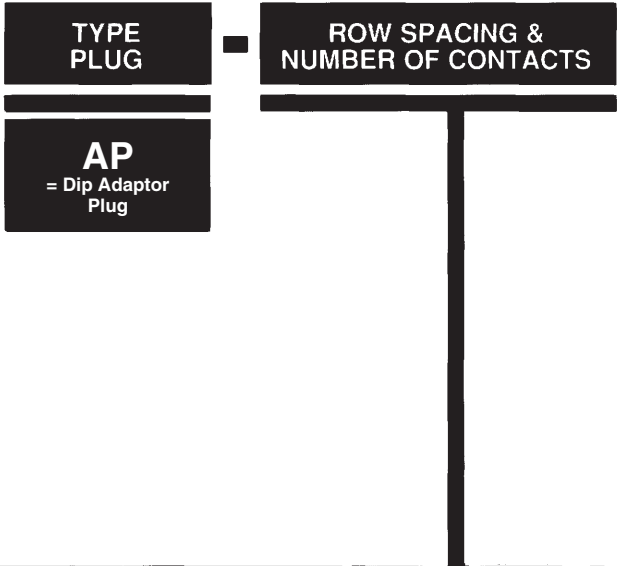
Samtec offers a choice of many terminal styles including solder, wire-wrap, solder pot, and others. Terminals can be gold or tin plated. AP series adaptor plugs feature a UL rated G.F. polyester body with mounting holes.

Low cost stamped pin adaptor plugs and mating covers are also available from Samtec.

## Specifications: AP

**Insulator Material:** Black Glass Filled Polyester  
**Flammability Rating:** UL 94V-O  
**Insulation Resistance:** 5000 megohm @ 500 VDC  
**Temperature Range:** -55°C to +125°C  
**Withstanding Voltage:** 1000 VRMS @ 60 Hz  
**Terminal Material:** Brass except styles -M, -N, -P and -Q are Phosphor Bronze  
**Plating:** Au over 50µ" Ni or Sn over 100µ" Cu or 50µ" Ni  
**Current Rating:** 1 amp continuous @ 100 VDC per contact  
**Terminal Retention in Body:** 5 lbs. against barb

**Note:** Some sizes, styles and options are non-standard, non-returnable.



- 306 = .300 Row 06 Contacts
- 308 = .300 Row 08 Contacts
- 310 = .300 Row 10 Contacts

- 314 = .300 Row 14 Contacts
- 316 = .300 Row 16 Contacts
- 318 = .300 Row 18 Contacts
- 320 = .300 Row 20 Contacts
- 324 = .300 Row 24 Contacts
- 422 = .400 Row 22 Contacts
- 424 = .400 Row 24 Contacts

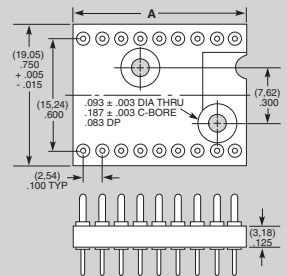
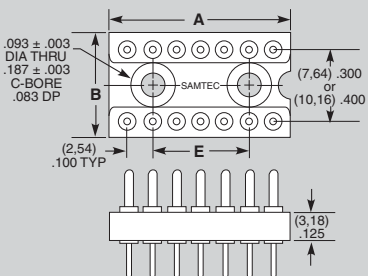
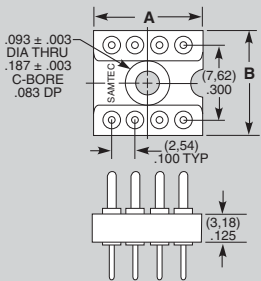
- 610 = .600 Row 10 Contacts
- 614 = .600 Row 14 Contacts
- 616 = .600 Row 16 Contacts
- 618 = .600 Row 18 Contacts

Part No.	A LENGTH	B WIDTH
AP-306	(8,89) .350	(10,16) .400
AP-308	(11,43) .450	(10,16) .400
*AP-310	(13,97) .550	(10,16) .400

\* Mounting hole off center on 10 position.

Part No.	A LENGTH	B WIDTH	E MNT HOLES
AP-314	(17,78) .700	(10,16) .400	(10,16) .400
AP-316	(20,32) .800	(10,16) .400	(12,70) .500
AP-318	(22,86) .900	(10,16) .400	(15,24) .600
AP-320	(25,40) 1.000	(10,16) .400	(17,78) .700
AP-324	(30,48) 1.200	(10,16) .400	(22,86) .900
AP-422	(27,94) 1.100	(10,16) .400	(20,32) .800
AP-424	(30,48) 1.200	(12,70) .500	(22,86) .900

Part No.	A LENGTH
AP-610	(12,70) .500
AP-614	(17,78) .700
AP-616	(20,32) .800
AP-618	(22,86) .900



Due to technical progress, all designs, specifications and components are subject to change without notice.

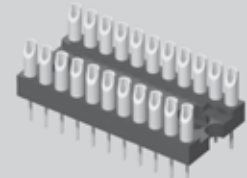
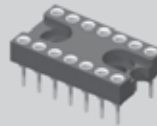
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**MOLD-TO-POSITION PRODUCT**  
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AP-614-T-J



AP-422-T-B

**AP SERIES**

**PLATING OPTION**

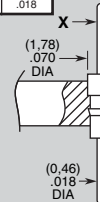
**-G**  
 = 20µ" Gold

**-T**  
 = Tin

**STYLE OPTION**

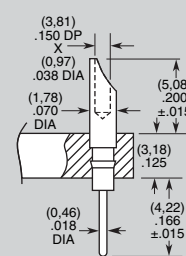
**-A or -A1**  
 = Round Pin

STYLE	X DIA
-A	(0.64) .025
-A1	(0.46) .018



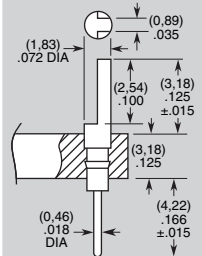
Style A Component No. = T-1R0-  
 Style A1 Component No. = T-1R5-

**-B**  
 = Solder Pot



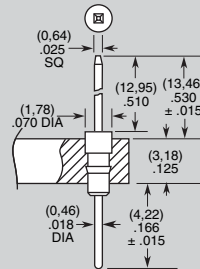
Component No. = T-1R1-

**-C**  
 = Slotted Head



Component No. = T-1R2-

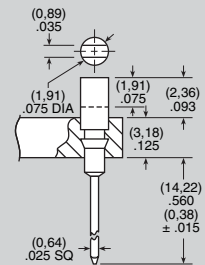
**-D**  
 = Wire-Wrap



Component No. = T-1S4-1-1

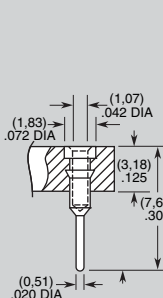
**-E**  
 = Slot-head W.W.

(-648 N/A)



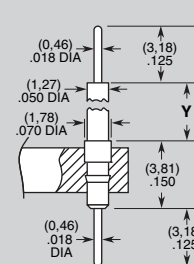
Component No. = T-1S5-

**-J**  
 = Solder Shell



Component No. = S-1P1-

**-M, -N or -P**  
 = Interconnect Post



Component No. = T-1R14-

STYLE	Y
M	(1.52) .060
N	(4.67) .185
P	(11.05) .435

**-624** = .600 Row 24 Contacts

**-628** = .600 Row 28 Contacts

**-632** = .600 Row 32 Contacts

**-640** = .600 Row 40 Contacts

**-940** = .900 Row 40 Contacts

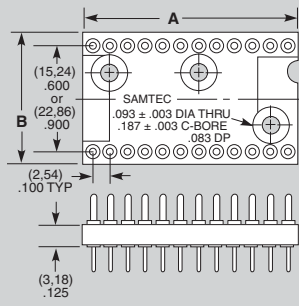
**-950** = .900 Row 50 Contacts

**-964** = .900 Row 64 Contacts

Part No.	A LENGTH	B WIDTH
AP-624	(30,48) 1.200	(17,78) .700
AP-628	(35,56) 1.400	(17,78) .700
AP-632	(40,64) 1.600	(17,78) .700
*AP-640	(50,80) 2.000	(17,78) .700
*AP-940	(63,50) 2.500	(26,27) 1.050
*AP-950	(63,50) 2.500	(26,27) 1.050
AP-964	(81,28) 3.200	(17,78) .700

\* AP-940 and AP-950 are non-standard non-returnable

† Mounting hole off center on 50 positions



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