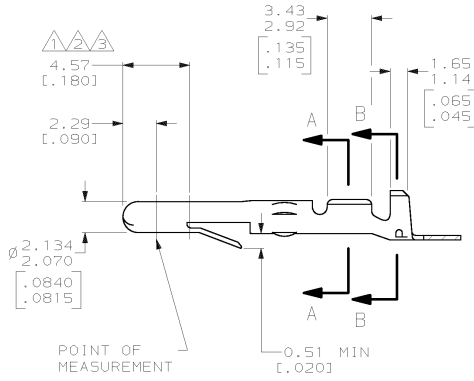
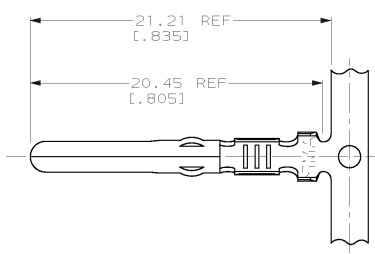
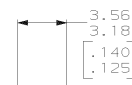
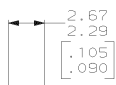


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LOC	QTY	P	F	ZONE	LTR	DESCRIPTION	DATE	APPRO
CM	53					AG 085 -10 PER EC 0730-0127-96	6-19-97	JH RS



- 1. PLATE OVERALL WITH 0.00127 [0.00050] MIN NICKEL, THEN TIP PLATE WITH 0.00076 [0.00030] MIN GOLD IN THE MATING AREA.
- 2. PLATE OVERALL WITH 0.00127 [0.00050] MIN NICKEL, THEN PLATE IN THE MATING AREA AND STRIPE THE INSIDE OF THE WIRE BARREL WITH 0.00076 [0.00030] MIN GOLD.
- 3. PLATE OVERALL WITH 0.00127 [0.00050] MIN NICKEL, THEN FLASH ENTIRE TERMINAL WITH GOLD, THEN TIP PLATE WITH 0.00076 [0.00030] MIN GOLD IN THE MATING AREA.
- 4. WIRE RANGE: 0.2 - 0.9 mm² [24 - 18 AWG].
- 5. INSULATION RANGE: 2.54 [0.100] MAX DIA.
- 6. APPLICATOR TYPE: MINI.
- 7. DIMENSIONS IN BRACKETS ARE IN INCHES.



SECTION A-A
2.36 REF [.093]

SECTION B-B
3.35 REF [.132]

FINISH	MATERIAL	PART NO
△	0.30 [.012] BRASS	61116-7
△	0.30 [.012] PH BRZ	61116-6
△	0.30 [.012] BRASS	61116-5
PRE-TIN	0.30 [.012] PH BRZ	61116-4
-	0.30 [.012] PH BRZ	61116-3
-	0.30 [.012] BRASS	61116-2
PRE-TIN	0.30 [.012] BRASS	61116-1

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON ± 2 PLC DEC ±0.13 [0.005] 3 PLC DEC ± ANGLES ± -	DR 2-18-93 T. BECK	AMP Incorporated Harrisburg, PA 17105-3608	
MATERIAL SEE TABLE	CHK 2-18-93 R. SWING		
FINISH SEE TABLE	APPD 2-24-93 C. MARTIN	SIZE C 00779	DRAWING NO C-61116
	APPD 2-24-93 C. MARTIN	SCALE 5:1	SHEET 1 OF 1
	PRODUCT SPEC -		
	APPLICATION SPEC -		
	WEIGHT -		

CUSTOMER DRAWING