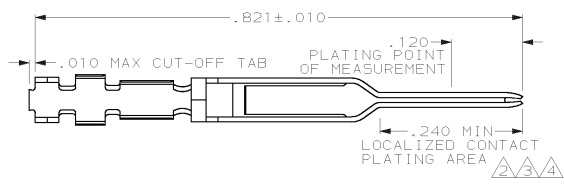
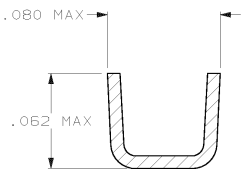
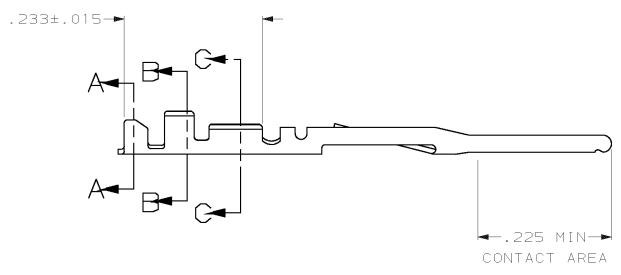


DRAWING MADE IN THIRD ANGLE PROJECTION
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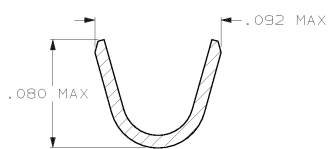
LOC	DIST	P	F	ZONE	LTR	REVISIONS	DATE	APPD
GP	00					D	REVISED PER EC 0513-0205-03	JG



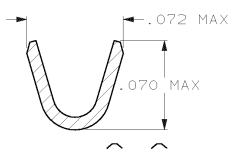
- 1 FINISH: .000100 MIN THK BRIGHT TIN LEAD OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 2 FINISH: .000015 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 3 FINISH: .000030 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 4 FINISH: .000050 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 5. FOR 22-26 AWG WIRE WITH AN INSULATION RANGE OF .040-.056 DIA.
- 6 FINISH: .000100 MIN THK TIN OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.



SECTION A-A
SCALE 20:1



SECTION B-B
SCALE 20:1



SECTION C-C
SCALE 20:1

6	1-86557-9	1-86561-0
4	1-86557-4	86561-9
4	86557-7	86561-7
2	86557-6	86561-6
3	86557-4	86561-4
FINISH	REELED PART NO	PART NO

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES. TOLERANCES ON:		PART NO	
2 PLC DEC #	-	AMP AMP INCORPORATED Hanfburg, Pa. 17109	
3 PLC DEC #	.005		
ANGLES	# -	NAME	
MATERIAL	PHOS. BRONZE	CONTACT, PIN, .025 SQ ROUND WIRE, .100¢, FFC	
FINISH	SEE TABLE	SIZE	C 00779
		SCALE	8:1
		DRAWING NO	86561
		WEIGHT	-
		SHEET	1 OF 1

CUSTOMER DRAWING