## **Right-Angle Posted Connectors**



| Connector<br>Density            | Туре   | Style and<br>Shell Finish                               | No. of<br>Contact<br>Positions                                 | Footprint  | Mating<br>Hardware   | Board<br>Mounting                                   | Contact Plating<br>(Mating Area/<br>Solder Tails) | Post<br>Length        |
|---------------------------------|--|---|--|--|--|---|---|-----------------------|
| Plug<br>HD-22 and<br>Receptacle |  | Front<br>Metal-Shell,<br>Tin Plated                     | 15<br>26<br>44   | .350   | Threaded<br>Inserts  | Boardlocks  | Duplex<br>(0.000030 [0.00076]<br>Gold/Tin)        | <b>.125</b><br>[3.18] |
|                                 | (Pg. 52)   | 62<br>78  | [8.89]   | Female<br>Screwlocks                                     |  | Duplex<br>(Gold Flash/Tin)                          | [3.10]  |                       |
|                                 | Full<br>Metal-Shell<br>With and Without  | 9<br>15<br>25   | <b>.454</b><br>[11.53]   | Standard<br>Screws                                       | <b>.120</b><br>[3.05]  | Duplex<br>(.000030 [0.00076]<br>Gold/Tin)           | <b>.125</b><br>[3.18]                             |                       |
|                                 |  | Grounding Indents,<br>Tin Plated<br>(Pgs. 71, 139, 155) | 37<br>50   | <b>.545</b><br>[13.84]                                   | Female<br>Screwlocks   | Dia. Holes  | Duplex<br>(Gold Flash/Tin)                        | <b>.220</b><br>[5.59] |
| Plugs                           | Front<br>Metal-Shell<br>With Grounding<br>Indents,<br>Tin Plated<br>(Pgs. 55-58, | 9<br>15<br>25<br>37                                     | <b>.318</b><br>[8.08]<br><b>.478</b><br>[12.14]<br><b>.590</b> | . <b>120</b> [3.05]<br>Dia. Holes<br>Threaded<br>Inserts | <b>.125</b> [3.18]<br>Dia. Holes<br>Boardlocks                       | Duplex<br>(.000030 [0.00076]<br>Gold/Tin)<br>Duplex | <b>.125</b><br>[3.18]                             |                       |
| HD-20                           | and<br>Receptacles   | and 60-63, 65-67, 131,                                  |  | [14.99]  | Female<br>Screwlocks   |   | (Gold Flash/Tin)                                  |                       |
|                                 |  | All-Plastic<br>(Pgs. 68-70, 132,<br>133, 135, 136)      | 9<br>15  | <b>.318</b><br>[8.08]                                    | <b>.125</b> [3.18]<br>Dia. Holes<br><b>.120</b> [3.05]<br>Dia. Holes | <b>.125</b> [3.18]<br>Dia. Holes                    | Duplex<br>(.000030 [0.00076]<br>Gold/Tin)         | .125                  |
|                                 |  |   | 25<br>37   | <b>.590</b><br>[14.99]                                   | Threaded<br>Inserts<br>Female  | <b>.120</b> [3.05]<br>Dia. Elliptical<br>Holes      | Duplex<br>(Gold Flash/Tin)                        | [3.18]                |
|                                 |  |   |  |  | Screwlocks   | Boardlocks  |   |                       |

38

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## Right-Angle Posted Connectors (Continued)

**Product Facts:** 

- Flame retardant thermoplastic housing material, UL 94V-0 rated
- HD-20 right-angle connectors are available in 9, 15, 25 and 37 positions (Shell Sizes 1 thru 4) in both plug and receptacle versions; some versions available in 50 position, (Shell Size 5)
- HD-20 stacked connectors are available in 9/9, 15/15, 25/25, and 37/37 positions (Shell Sizes 1 thru 4) in receptacle over receptacle, plug over plug and combination versions
- HD-22 right-angle receptacle connectors are available in 15, 26, 44, 62 and 78 positions (Shell Sizes 1 thru 5)
- Low cost front metal-shell design compatible with full metal-shell connectors
- Integral boardlock versions secure posted connectors to pc boards prior to soldering

- HD-20 and HD-22 connector contacts are available in plating types to satisfy different applications
- HD-22 right-angle posted connectors are designed for high temperature applications
- Integral fixed 4-40 threaded inserts and screwlocks are available in both HD-20 and HD-22 connectors
- Connectors are intermateable with any size 20 or 22 subminiature D connectors dimensionally complying with MIL-C-24308

## **Section Contents**

| HD-22 and HD-20 Contact Arrangements                              | 4C     |
|---|--------|
| HD-22 and HD-20 Performance Specifications                        | 41     |
| Plug/Receptacle Mating and Panel Mounting Specifications          |        |
| AMPLIMITE HD-20 Subminiature D Stacked PCB Connectors             |        |
| Hybrid and Mixed Styles   |        |
| AMPLIMITE 2000 Subminiature D Connectors                          |        |
| HD-20 and HD-22 Slimline Connectors                               | 51     |
| HD-22 Right-Angle Posted Subminiature D Connectors                |        |
| HD-20 Front Metal-Shell Right-Angle Posted Connectors             |        |
| 318 Mount   |        |
| HD-20 Full Metal-Shell Right-Angle Posted Connectors              |        |
| 454 Mount   | 58, 59 |
| HD-20 Front Metal-Shell Right-Angle Posted Connectors             |        |
| 478 Mount   |        |
| HD-20 Full Metal-Shell Right-Angle Posted Connectors<br>545 Mount | 40 40  |
| HD-20 Front Metal-Shell Right-Angle Posted Connectors             |        |
| 590 Mount   | 64 65  |
| HD-20 All-Plastic Right-Angle Posted Connectors                   |        |
| 318 Mount.  |        |
| HD-20 All-Plastic Right-Angle Posted Connectors                   |        |
| 590 Mount   |        |
| European Standard Footprint                                       |        |
| Eurostyle Footprint   |        |
| Press Fit Termination, Right-Angle Mounting                       |        |
| Subminiature D Connectors for Cable Mounting                      |        |

## Right-Angle Stacked Connectors (Centerline-to-centerline height .750 [19.05])

| Connector<br>Density | Туре   | Style and<br>Shell Finish                                  | No. of<br>Contact<br>Positions           | Footprint                   | Mating<br>Hardware                          | Board<br>Mounting                               | Contact Plating<br>(Mating Area/<br>Solder Tails)  | Post<br>Length         |
|----------------------|--|--|--|-----------------------------|---|---|--|------------------------|
| HD-20                | Receptacle<br>over<br>Receptacle<br>Plug<br>over<br>Plug<br>Receptacle<br>over<br>Plug<br>Plug<br>over<br>Receptacle | Front<br>Metal-Shell,<br>Tin Plated<br>(Pgs. 144-149, 151) | 9/9<br>15/15<br>25/25<br>37/37<br>(Std.) | See<br>Customer<br>Drawings | Threaded<br>Inserts<br>Female<br>Screwlocks | . <b>120</b> [3.05]<br>Dia. Holes<br>Boardlocks | Duplex<br>(.000030 [0.00076]<br>Gold/Tin)<br>(.000010 [0.00025]<br>Gold/Tin)<br>Duplex<br>(Gold Flash/Tin) | . <b>125</b><br>[3.18] |

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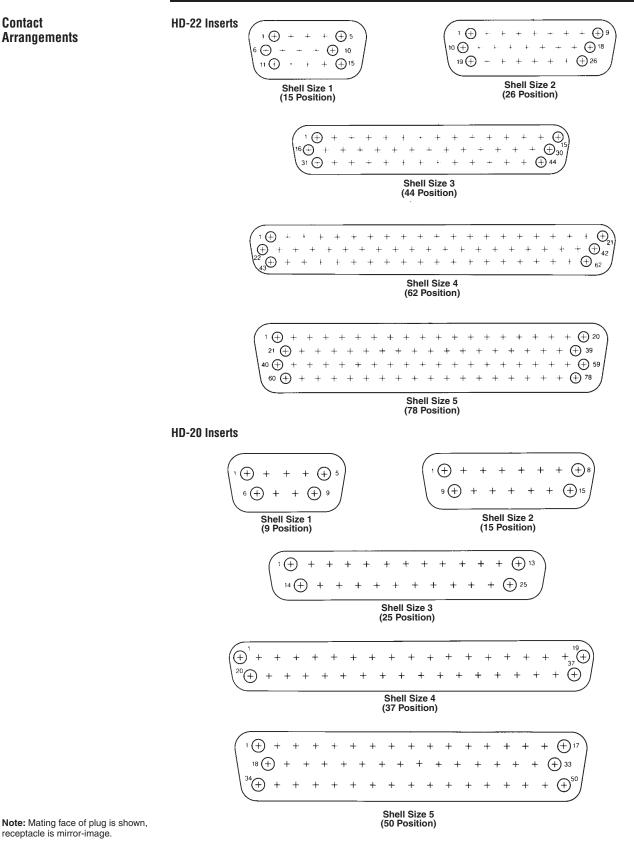
Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

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39

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#### 40

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## HD-22 and HD-20 Connectors Performance Characteristics

## **Cable Connectors**

|   |   | Connector Type   |  |
|---|---|--|--|
| -   | HDP-22  | HDE-20   | HDP-20   |
| lectrical Characteristics                               |   |  |  |
| Contact Current Rating<br>(One pair of contacts)        | 22 AWG<br>[0.4mm²]<br>Wire<br>5.0 amperes   | 20 AWG<br>[0.6mm²]<br>3 amperes  | 20 AWG<br>[0.6mm²]<br>7.5 amperes  |
| Termination Resistance                                  | 15 milliohms<br>(max.)  | 30 milliohms<br>(max.)   | 15 milliohms<br>(max.)   |
| Dielectric<br>Withstanding Voltage                      | 1000 VAC min.   | 1000 VAC min.  | 1000 VAC min.  |
| Insulation Resistance                                   | 5000 megohms min.   | 5000 megohms min.  | 5000 megohms min.  |
| echanical Characteristics                               |   |  |  |
| Contact Insertion Force                                 | 3 lb. max.<br>[13.34 N max.]  | N/A  | 3 lb. max.<br>[13.34 N max.]   |
| Contact Retention                                       | 5 lb. min.<br>[22.24 N min.]  | 7 lb. min.<br>[31.14 N min.]   | 10 lb. min.<br>[44.48 N min.]  |
| Contact Mating Force<br>(Per contact circuit<br>pair)   | 8 oz. max.<br>[2.22 N max.]   | 8 oz. max.<br>[2.22 N max.]  | 8 oz. max.<br>[2.22 N max.]  |
| Contact Unmating<br>Force (Per contact<br>circuit pair) | .75 oz. min.<br>[0.209 N min.]  | .75 oz. min.<br>[0.209 N min.  | .75 oz. min.<br>[0.209 N min.]   |
| Tensile Strength  | 22 AWG—12 lb.<br>[0.4mm <sup>2</sup> —53.4 N]<br>24 AWG—8 lb.<br>[0.2mm <sup>2</sup> —35.6 N]<br>26 AWG—4.5 lb.<br>[0.15mm <sup>2</sup> —20.02 N]<br>28 AWG—2.7 lb.<br>[0.08mm <sup>2</sup> —12.01 N] | 20 AWG—9.5 lb.<br>[0.6mm <sup>2</sup> —42.3 N]<br>22 AWG—6 lb.<br>[0.4mm <sup>2</sup> —26.7 N]<br>24 AWG—4 lb.<br>[0.2mm <sup>2</sup> —17.79 N]<br>26 AWG—2.5 lb.<br>[0.15mm <sup>2</sup> —11.12 N]<br>28 AWG—2.5 lb.<br>[0.08mm <sup>2</sup> —11.12 N]<br>30 AWG—1 lb.<br>[0.05mm <sup>2</sup> —4.45 N] | 20 AWG—20 lb.<br>[0.6mm <sup>2</sup> —89 N]<br>22 AWG—12 lb.<br>[0.4mm <sup>2</sup> —53.4 N]<br>24 AWG—8 lb.<br>[0.2mm <sup>2</sup> —35.6 N]<br>26 AWG—4.5 lb.<br>[0.15mm <sup>2</sup> —20.02 N]<br>28 AWG—2.7 lb.<br>[0.08mm <sup>2</sup> —12.01 N] |
| Durability  | .000030 [0.00076]<br>gold—500 cycles<br>Gold Flash—<br>100 cycles   | .000030 [0.00076]<br>gold—500 cycles<br>Gold Flash—<br>100 cycles  | .000030 [0.00076]<br>gold—500 cycles<br>Gold Flash—<br>100 cycles  |
| nvironmental Characteristics                            |   |  |  |
| Vibration   | Random<br>20 G's rms max.   | Random<br>20 G's rms max.  | Random<br>20 G's rms max.  |
| Physical Shock  | 50 G's Duration 11 ms   | 50 G's Duration 11 ms  | 50 G's Duration 11 ms  |

## **Board Mount Connectors**

|   | Connector Type   |  |  |
|---|--|--|--|
| -   | HD-20  |  |  |
| Electrical Characteristics                                  |  |  |  |
| Single Contact Current Rating<br>(30°C Rise) Duration 11 ms | 18 AWG 6.0 amperes<br>24 AWG 4.3 amperes<br>28 AWG 2.9 amperes |  |  |
| Termination Resistance                                      | 15 milliohms*<br>(max.)  |  |  |
| Dielectric<br>Withstanding Voltage                          | 1000 VAC min.**  |  |  |
| Insulation Resistance                                       | 5000 megohms min.  |  |  |

\*\*Stacked Connectors—500 VAC min.

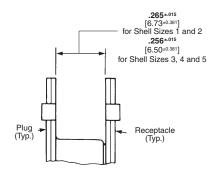
Connector Type HD-20 **Mechanical Characteristics** .000030 [0.00076] gold—500 cycles Gold Flash—100 cycles Durability HD-20 With Grounding Indents HD-20 Without Size Grounding **4.5** [20.02] **30.0** [133.5] 1 **7.5** [33.4] **33.0** [146.8] 2 Connector Mating and Unmating Force (lbs. max. over [N max.]) **37.0** [164.6] **12.5** [55.6] 3 **18.5** [82.3] **40.0** [177.9] 4 **25.0** [111.2] **44.0** [195.7] 5

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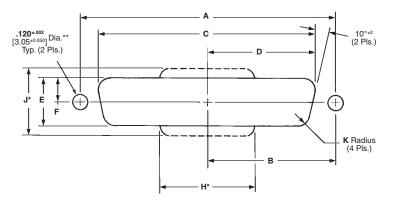
## Plug/Receptacle Mating and Panel Mounting Specifications

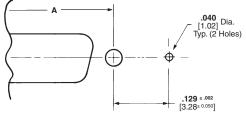




The .265 [6.73] dimension is required to assure full mating of connector halves. This dimension must be taken into consideration when determining the method of mounting, panel thickness, etc.

## Panel Mounting





Cutout for Rear Mount and Short Latching Block

Note: Cutouts are for either plug or receptacle, front or rear panel mount.

Most plugs and receptacles can be mounted to a panel from either the front or rear, using a variety of accessory hardware. Posted receptacles are rear panel mounted only. Typical examples are shown below.



Typical Front-Panel Mounted Subminiature D Plug



Typical Rear-Panel Mounted Subminiature D Receptacle

South America: 55-11-2103-6000

Hong Kong: 852-2735-1628

Japan: 81-44-844-8013

UK: 44-8706-080-208

Mounting Shell Dimensions Method Front/Rear Size (Pos.) Α в С D Е F H\* J\* Κ Panel .984 .492 .437 .513 .257 .083 .874 Front 24.99 22.20 11.10 12.50 13.03 6.53 2.11 **.403** 10.24 (9) .984 .492 .449 .550 .750 .132 .806 .225 Rear 12.50 24.99 20.47 11.41 5.72 13.97 19.05 3.35 1.312 .656 1.202 .601 .513 .257 .083 Front \_ \_\_\_\_ 33.33 16.66 30.53 15.27 13.03 6.53 2.11 2 (15) 1.312 .656 1.134 .567 .449 .225 .750 .132 .730 Rear 18.54 16.66 14.40 11.41 3.35 33.33 28.80 5.72 19.05 1.852 .926 1.743 .872 .513 .257 .083 Front 3 47.04 23.52 44.27 22.15 13.03 6.53 2.11 (25) 1.852 .926 1.674 .837 .449 .225 1.275 .750 .132 Rear 21.26 11.41 47.04 23.52 42.52 5.72 32.39 19.05 3.35 2.500 1.250 2.391 1.196 .513 .257 .083 Front \_ \_\_\_\_ 63.50 60.73 13.03 31.75 30.38 6.53 2.11 4 (37) 2.500 1.250 2.326 1.163 .449 .225 1.920 .750 .132 Rear 3.35 63.50 31.75 59.08 11.41 16.13 29.54 5.72 46.05 2.406 1.203 2.297 1.149 .623 .312 .083 Front 61.11 30.56 58.34 29.19 15.82 7.93 2.11 5 2.406 (50) 1.203 2.218 1.109 .555 1.753 .750 .278 .132 Rear 14.10 3.35 61.11 30.56 56.34 28.17 7.06 44.52 19.05

\*Panel cutout configuration with H and J dimensions provides clearance for mounting connectors with cable clamps. \*\*This dimension is .190-202 [4.83-0.05] when posted connectors with fixed female screwlocks are rear-panel mounted.

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## AMPLIMITE HD-20 Subminiature D Stacked PCB Connectors Hybrid and Mixed Styles

## **Product Facts**

- Stacked pcb connectors save board real estate
- Wide choice of configurations available
- Front Metal-Shells for EMI/RFI shielding
- Housings made of UL 94V-0 rated thermoplastic
- Plug connectors have builtin grounding indents
- Choice of 4-40 threaded insert or female screwlock mating hardware
- Hybrid styles provide maximum selectivity and permit mixing of signal speeds
- Packaged in plastic trays for ease of handling
- Recognized under the Component Program of the Underwriters Laboratories, Inc.
   File No. 28476
- Certified by Canadian Standards Association, File No. LR 7189

See customer drawings for pcb layouts.

AMPLIMITE HD-20 Subminiature D Stacked PCB Connectors are members of the complete line of AMPLIMITE Subminiature D Connector family which has been accepted by the electronic industry for their rugged design and ease of application.

Stacked connectors add the advantage of reducing overall board real estate normally consumed by individual pcb connectors. The versatility of the AMPLIMITE HD-20 line enables you to select the stacked connector best suited for your specific application.

AMPLIMITE HD-20 Stacked Connectors, Series II offer a high degree of performance and a reduced cost. The line consists of:

 Receptacle over Receptacle in 9/9, 15/15, 25/25 and 37/37 contact positions

- Plug over Plug in 9/9, 15/15, 25/25 and 37/37 contact positions
- Receptacle over Plug in 9/9, 15/15, 25/25 and 37/37 contact positions
- Plug over Receptacle in a total of 9/9,15/15, 25/25 and 37/37 contact positions

Configurations are available with a choice of mounting hardware—4-40 threaded inserts and female screwlocks.

#### Hybrid and Mixed Styles

AMPLIMITE Hybrid and Mixed Stacked Connectors combine a variety of subminiature D connector configurations into a single connector. This permits mixing signal speeds with a substantial reduction in pc board real estate.

All AMPLIMITE Stacked and Mixed PCB Connectors fea-

ture front metal-shells for EMI/RFI shielding, with housings made of UL 94V-0 approved material. The series offers gold plating in  $30\mu^{"}$ ,  $10\mu^{"}$  and gold flash on the mating end and tin plating on the termination end, with the entire contact nickel underplated.

Due to the versatility of the AMPLIMITE Hybrid and Mixed lines of connectors any combination with an AMPLIMITE HD-20 Connector as the top connector, HD-22 High Density, and AMPLIMITE .050 Series as the bottom connector can be provided based on your application requirements. Contact Tyco Electronics for additional information.

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43

## AMPLIMITE HD-20 Subminiature D Stacked PCB Connectors Hybrid and Mixed Styles (Continued)

#### Material and Finish:

Housing—94V-0 rated thermoplastic, black

Shell-Steel, tin plated

Contacts: Pins—Brass

Sockets—Phosphor bronze

#### **Contact Plating:**

A—Gold flash on mating end, tin on solder tails with overall nickel plating underneath

 B—.000010 [0.00025] gold on mating end, tin on solder tails with overall nickel underplate
 C—.000030 [0.00076] gold on mating end, tin on solder tails with overall nickel underplate

**Boardlocks**—Brass, tin plated

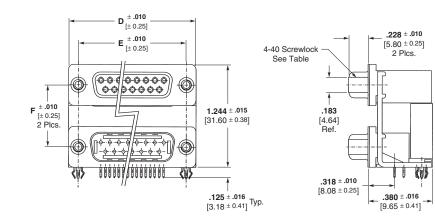
Female Screwlocks—Brass, nickel plated

Threaded Inserts—Brass, tin plated Brackets—Zinc

## **Technical Documents:**

HD-20 Subminiature D Stacked PCB Connectors

Product Specification 108-57517 See customer drawings for printed circuit board layouts.



| Upper      | Lower       |                      | Dimensions           |                      | Contact | Mounting        | Part       |
|------------|-------------|----------------------|----------------------|----------------------|---------|-----------------|------------|
| D-Sub      | D-Sub       | D                    | E                    | F                    | Finish  | Hardware        | Number     |
|            |             | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | А       | 4-40<br>inserts | 1734279-1  |
|            |             | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | В       | 4-40<br>inserts | 1734279-2  |
| On Dive    | / On Dlug   | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | С       | 4-40<br>inserts | 1734279-3  |
| 9p Plug    | / 9p Plug   | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | А       | 4-40<br>fem s/l | 1734280-1  |
|            |             | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | С       | 4-40<br>fem s/l | 1734280-3  |
|            |             | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | А       | 4-40<br>inserts | 1734282-1  |
| 9p Plug    | / 9p Rcpt.  | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | В       | 4-40<br>inserts | 1734282-2  |
|            |             | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | С       | 4-40<br>inserts | 1734282-3  |
|            |             | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | А       | 4-40<br>inserts | 1734285-   |
|            |             | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | В       | 4-40<br>inserts | 1734285-2  |
| On Dant    | ( On Dant   | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | С       | 4-40<br>inserts | 1734285-3  |
| 9p Rcpt.   | / 9p Rcpt.  | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | А       | 4-40<br>fem s/l | 1734286-   |
|            |             | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | В       | 4-40<br>fem s/l | 1734286-2  |
|            |             | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | С       | 4-40<br>fem s/l | 1734286-3  |
|            |             | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | А       | 4-40<br>inserts | 1734207-   |
| 9p Rcpt.   | / 9p Plug   | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | В       | 4-40<br>inserts | 1734207-2  |
|            |             | <b>1.22</b><br>30.95 | <b>.984</b><br>24.99 | <b>.750</b><br>19.05 | С       | 4-40<br>inserts | 1734207-3  |
|            |             | <b>1.55</b><br>39.30 | <b>1.31</b><br>33.30 | <b>.750</b><br>19.05 | А       | 4-40<br>inserts | 1-1734279  |
| 15p Plug / | / 15p Plug  | <b>1.55</b><br>39.30 | <b>1.31</b><br>33.30 | <b>.750</b><br>19.05 | В       | 4-40<br>inserts | 1-1734279  |
|            |             | <b>1.55</b><br>39.30 | <b>1.31</b><br>33.30 | <b>.750</b><br>19.05 | С       | 4-40<br>inserts | 1-1734279  |
|            |             | <b>1.55</b><br>39.30 | <b>1.31</b><br>33.30 | <b>.750</b><br>19.05 | А       | 4-40<br>inserts | 1-1734282- |
| 15p Plug   | / 15p Rcpt. | <b>1.55</b><br>39.30 | <b>1.31</b><br>33.30 | <b>.750</b><br>19.05 | В       | 4-40<br>inserts | 1-1734282- |
|            |             | <b>1.55</b><br>39.30 | <b>1.31</b><br>33.30 | <b>.750</b><br>19.05 | С       | 4-40<br>inserts | 1-1734282- |

Continued on next page

Note: All part numbers are RoHS compliant.

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44

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change. USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

## **AMPLIMITE HD-20 Subminiature D Stacked PCB Connectors Hybrid and Mixed Styles**

| Upper     | Lower       |                       | Dimension             | S                     | Contact | Mounting                | Part        |
|-----------|-------------|-----------------------|-----------------------|-----------------------|---------|-------------------------|-------------|
| D-Sub     | D-Sub       | D                     | E                     | F                     | Finish  | Hardware                | Number      |
|           |             | <b>1.55</b><br>39.30  | <b>1.31</b><br>33.30  | <b>.750</b><br>19.05  | А       | 4-40<br>inserts         | 1-1734285-1 |
|           |             | <b>1.55</b><br>39.30  | <b>1.31</b><br>33.30  | <b>.750</b><br>19.05  | В       | 4-40<br>inserts         | 1-1734285-2 |
| 15p Rcpt. | / 15p Rcpt. | <b>1.55</b><br>39.30  | <b>1.31</b><br>33.30  | <b>.750</b><br>19.05  | С       | 4-40<br>inserts         | 1-1734285-3 |
| тэр нері. | / Top Hopt. | <b>1.55</b><br>39.30  | <b>1.31</b><br>33.30  | <b>.750</b><br>19.05  | А       | 4-40<br>fem s/l         | 1-1734286-1 |
|           |             | <b>1.55</b><br>39.30  | <b>1.31</b><br>33.30  | <b>.750</b><br>19.05  | В       | 4-40<br>fem s/l         | 1-1734286-2 |
|           |             | <b>1.55</b><br>39.30  | <b>1.31</b><br>33.30  | <b>.750</b><br>19.05  | С       | 4-40<br>fem s/l         | 1-1734286-3 |
|           |             | <b>1.55</b><br>39.30  | <b>1.31</b><br>33.30  | <b>.750</b><br>19.05  | А       | 4-40<br>inserts         | 1-1734207-1 |
| 15p Rcpt. | / 15p Plug  | <b>1.55</b><br>39.30  | <b>1.31</b><br>33.30  | <b>.750</b><br>19.05  | В       | 4-40<br>inserts         | 1-1734207-2 |
|           |             | <b>1.55</b><br>39.30  | <b>1.31</b><br>33.30  | <b>.750</b><br>19.05  | С       | 4-40<br>inserts         | 1-1734207-3 |
|           |             | <b>2.09</b><br>53.10  | <b>1.85</b><br>47.04  | <b>.750</b><br>19.05  | А       | 4-40<br>inserts         | 2-1734279-1 |
| 25p Plug  | / 25p Plug  | <b>2.09</b><br>53.10  | <b>1.85</b><br>47.04  | <b>.750</b><br>19.05  | В       | 4-40<br>inserts         | 2-1734279-2 |
|           |             | <b>2.09</b><br>53.10  | <b>1.85</b><br>47.04  | .750<br>19.05         | С       | 4-40<br>inserts         | 2-1734279-3 |
|           |             | <b>2.09</b><br>53.10  | <b>1.85</b><br>47.04  | .750<br>19.05         | А       | 4-40<br>inserts         | 2-1734282-1 |
| 25p Plug  | / 25p Rcpt. | <b>2.09</b><br>53.10  | <b>1.85</b><br>47.04  | .750<br>19.05         | В       | 4-40<br>inserts         | 2-1734282-2 |
|           |             | <b>2.09</b><br>53.10  | <b>1.85</b><br>47.04  | .750<br>19.05         | С       | 4-40<br>inserts         | 2-1734282-3 |
|           |             | <b>2.09</b><br>53.10  | <b>1.85</b><br>47.04  | .750<br>19.05         | А       | 4-40<br>inserts         | 2-1734285-1 |
|           |             | <b>2.09</b><br>53.10  | <b>1.85</b><br>47.04  | .750<br>19.05         | В       | 4-40<br>inserts         | 2-1734285-2 |
| 25p Rcpt. | / 25p Rcpt. | <b>2.09</b><br>53.10  | <b>1.85</b><br>47.04  | .750<br>19.05         | С       | 4-40<br>inserts         | 2-1734285-3 |
|           |             | <b>2.09</b><br>53.10  | <b>1.85</b><br>47.04  | .750<br>19.05         | A       | 4-40<br>fem s/l         | 2-1734286-1 |
|           |             | <b>2.09</b><br>53.10  | <b>1.85</b><br>47.04  | .750<br>19.05         | В       | 4-40<br>fem s/l         | 2-1734286-2 |
|           |             | 2.09<br>53.10<br>2.09 | 1.85<br>47.04<br>1.85 | .750<br>19.05<br>.750 | С       | 4-40<br>fem s/l<br>4-40 | 2-1734286-3 |
|           |             | 53.10<br>2.09         | 47.04                 | 19.05<br>.750         | A       | 4-40<br>inserts<br>4-40 | 2-1734207-1 |
| 25p Rcpt. | / 25p Plug  | 53.10                 | 47.04                 | 19.05                 | В       | inserts<br>4-40         | 2-1734207-2 |
|           |             | 2.09<br>53.10<br>2.73 | 1.85<br>47.04         | .750<br>19.05<br>.750 | С       | 4-40<br>inserts<br>4-40 | 2-1734207-3 |
|           |             | 69.34<br>2.73         | 2.500<br>63.50        | 19.05                 | A       | inserts                 | 3-1734279-1 |
| 37p Plug  | / 37p Plug  | 69.34                 | 2.500<br>63.50        | .750<br>19.05         | В       | 4-40<br>inserts         | 3-1734279-2 |
|           |             | <b>2.73</b><br>69.34  | <b>2.500</b><br>63.50 | .750<br>19.05         | С       | 4-40<br>inserts         | 3-1734279-3 |
|           |             | <b>2.73</b><br>69.34  | <b>2.500</b><br>63.50 | .750<br>19.05         | А       | 4-40<br>inserts         | 3-1734282-1 |
| 37p Plug  | / 37p Rcpt. | <b>2.73</b><br>69.34  | <b>2.500</b><br>63.50 | .750<br>19.05         | В       | 4-40<br>inserts         | 3-1734282-2 |
|           |             | <b>2.73</b><br>69.34  | <b>2.500</b><br>63.50 | <b>.750</b><br>19.05  | С       | 4-40<br>inserts         | 3-1734282-3 |
|           |             |                       |                       |                       |         |                         |             |

HD-20 Subminiature D Stacked PCB Connectors

Continued on next page

Note: All part numbers are RoHS compliant.

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Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

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South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

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## AMPLIMITE HD-20 Subminiature D Stacked PCB Connectors Hybrid and Mixed Styles (Continued)

| Upper       | Lower       | l                    | Dimensions            | S                    | Contact | Mounting        | Part        |
|-------------|-------------|----------------------|-----------------------|----------------------|---------|-----------------|-------------|
| D-Sub       | D-Sub       | D                    | Е                     | F                    | Finish  | Hardware        | Number      |
|             |             | <b>2.73</b><br>69.34 | <b>2.500</b><br>63.50 | <b>.750</b><br>19.05 | А       | 4-40<br>inserts | 3-1734285-1 |
|             |             | <b>2.73</b><br>69.34 | <b>2.500</b><br>63.50 | <b>.750</b><br>19.05 | В       | 4-40<br>inserts | 3-1734285-2 |
| 37p Rcpt. / | / 37p Rcpt. | <b>2.73</b><br>69.34 | <b>2.500</b><br>63.50 | <b>.750</b><br>19.05 | С       | 4-40<br>inserts | 3-1734285-3 |
|             | 7 37р пері. | <b>2.73</b><br>69.34 | <b>2.500</b><br>63.50 | <b>.750</b><br>19.05 | А       | 4-40<br>fem s/l | 3-1734286-1 |
|             |             | <b>2.73</b><br>69.34 | <b>2.500</b><br>63.50 | <b>.750</b><br>19.05 | В       | 4-40<br>fem s/l | 3-1734286-2 |
|             |             | <b>2.73</b><br>69.34 | <b>2.500</b><br>63.50 | <b>.750</b><br>19.05 | С       | 4-40<br>fem s/l | 3-1734286-3 |
| 37p Rcpt. / |             | <b>2.73</b><br>69.34 | <b>2.500</b><br>63.50 | <b>.750</b><br>19.05 | А       | 4-40<br>inserts | 3-1734207-1 |
|             | / 37p Plug  | <b>2.73</b><br>69.34 | <b>2.500</b><br>63.50 | <b>.750</b><br>19.05 | В       | 4-40<br>inserts | 3-1734207-2 |
|             |             | <b>2.73</b><br>69.34 | <b>2.500</b><br>63.50 | <b>.750</b><br>19.05 | С       | 4-40<br>inserts | 3-1734207-3 |

46

Catalog 82068 Revised 1-08 www.tycoelectronics.com Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

Note: All part numbers are RoHS compliant.

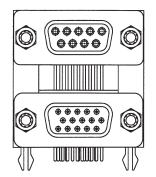
USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

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## AMPLIMITE HD-20 Subminiature D Stacked PCB Connectors Hybrid and Mixed Styles

## HD-20 Front Metal Shell, Right-Angle AMPLIMITE Connectors

Material and Finish: Housings and Pin Spacer—94V-0 rated thermoplastic, black Contacts: Sockets—Phosphor bronze or brass Contact Plating— Gold flash on mating end, tin on termination end, with entire contact nickel underplated Shell—Steel, tin plated (1-1734870-1) Steel, nickel plated (1734870-1) Boardlocks—Copper alloy, plated tin Bracket—Steel



9 Position HD-20 Receptacle over 15 Position HD-22 Receptacle Part No. 1734870-1 (without Female Screwlocks) Part No. 1-1734870-1 (as shown, with Female Screwlocks)

Note: All part numbers are RoHS compliant.

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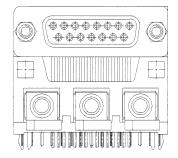
## AMPLIMITE HD-20 Subminiature D Stacked PCB Connectors Hybrid and Mixed Styles (Continued)

HD-20 Front Metal Shell, Right-Angle Connectors

## Material and Finish:

Housing—94V-0 rated PBT, see table Contacts—Phosphor bronze or brass HD22 Receptacle Contact Plating— Gold flash on contact area, tin on solder tail area, all over nickel underplated

tail area, all over nickel underplated **Audio Jack**—.000100 [.00254] min. tin over nickel underplate



15 Position HD-20 Receptacle over 3 Position Audio Plug

| Description                                 | Part Number |
|---|-------------|
| With female screwlocks & color-coded audio1 | 1734287-2   |
| With color-coded audio <sup>1</sup>         | 1-1734287-2 |

<sup>1</sup> Color coded audio:

Audio line in — light blue Audio line out — lime Microphone — pink

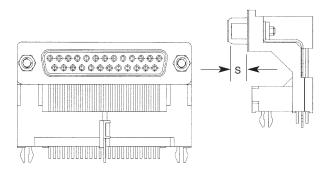
## **High-Rise Connectors**

## Material and Finish:

**Housing**—94V-0 rated thermoplastic, burgundy

Contacts—Phosphor bronze Contact Plating:

A—.000010 [.000254] gold on mating area, tin on solder tails, all over nickel



#### High-Rise 25 Position HD-20 Receptacle

| Dimension S         | Plating Code | Part Number | PC 99       |
|---------------------|--------------|-------------|-------------|
| <b>.236</b><br>6.00 | А            | —           | 2-1734024-3 |

Note: All part numbers are RoHS compliant.

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48

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## **AMPLIMITE 2000 Subminiature D Connectors**

## **Product Facts**

₹тусо

Flame retardant housings, rated up to 105°C

**Electronics** 

- Front metal-shell design
- Duplex plated gold flash or .000015 [0.00038] min. gold on mating end, tin on solder end, all over nickel underplate
- With boardlocks and 4-40 threads or female screwlocks
- Designed to Office Class II
- 9, 15 & 25 right-angle plugs and receptacles
- Recognized under the Component Program of the Underwriters Laboratories, Inc.
   File No. E28476

See customer drawings for circuit board layout.



## **AMPLIMITE 2000**

Subminiature D connectors represent the latest breakthrough in economical Subminiature D connector design.

Presently available in the more popular sizes — 9-, 15- and 25-receptacles and plugs with a .318 [8.08] printed circuit board footprint, the AMPLIMITE 2000 connector line features front metal-shell RFI/EMI protection, flame retardant housings with integral 4-40 threads, boardlocks, and duplex plated gold-overnickel contacts.

Catalog 82068 Revised 1-08

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49

## AMPLIMITE 2000 Subminiature Connectors (Continued)

## HD-20 Front Metal Shell Right-Angle Connectors

Electronics

#### Material and Finish:

₹тусо

**Housing**—94V-0 rated thermoplastic, black

Shell—Steel, nickel plated Contacts:

Pins—Brass

Sockets—Phosphor bronze

## Contact Plating:

A—Gold flash on mating end, tin on solder tails with overall nickel underplate

**B**—.000015 [0.00038] gold on mating end, tin on solder tails with overall nickel underplate

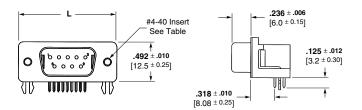
## Boardlocks—Brass, tin plated

## Female Screwlocks—Brass, nickel plated

Threaded Inserts—Brass, nickel plated

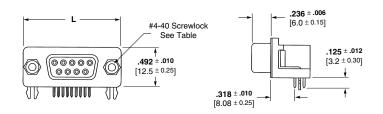
## **Technical Documents:**

Product Specification 108-57541



Typical Plug

| Shell<br>Size    | Contact<br>Finish | Dimension<br>L Ref. | W ith Female<br>Screwlocks | W ith 4-40<br>Threaded Inserts |
|------------------|-------------------|---------------------|----------------------------|--------------------------------|
| 9                | А                 | 1.210               | 1734351-1                  | 1734352-1                      |
| 9                | В                 | 30.80               | 1734351-2                  | 1734352-2                      |
| 15 <u>A</u><br>B | A                 | 1.540               | _                          | 1734360-1                      |
|                  | В                 | 39.20               | _                          | 1734360-2                      |



#### Typical Receptacle

| Shell<br>Size   | Contact<br>Finish | Dimension<br>L Ref. | W ith Female<br>Screwlocks | W ith 4—40<br>Threaded Inserts |
|-----------------|-------------------|---------------------|----------------------------|--------------------------------|
| 9 <u>A</u><br>B | 1.210             | 1734354-1           | 1734348-1                  |                                |
|                 | В                 | 30.80               | 1734354-2                  | 1734348-2                      |
| 15 —            | А                 | 1.540               | 1734357-1                  | 1734355-1                      |
|                 | В                 | 39.20               | 1734357-2                  | 1734355-2                      |
| 25              | Α                 | 2.090               | 1734349-1                  | 1734350-1                      |
|                 | В                 | 53.10               | 1734349-2                  | 1734350-2                      |
|                 |                   |                     |                            |                                |

Note: All part numbers are RoHS compliant.

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50

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**AMPLIMITE 2000 Subminiature Connectors** 

## HD-20 and HD-22 Slimline Connectors

## 2 Rows of Soldertails

#### Material and Finish:

₹тусо

Housing—94V-0 rated thermoplastic, black

**Electronics** 

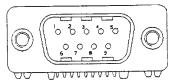
Shell—Low carbon steel, nickel plated Contacts—Phosphor bronze or brass Contact Plating—Gold flash on mating area; .000100 [0.00254] min. tin on solder tail area; overall .000050 [0.00127] min. nickel underplate

**Boardlocks**—Brass, tin plated over nickel underplate

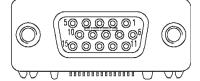
Threaded Inserts—Brass, nickel plated

Technical Documents: Product Specification

108-57541



9 Position Plug Part Number 1734340-1



15 Position VESA Receptacle HD-22 Part Number 1734341-1

## **1** Row of Soldertails

#### Material and Finish:

**Housing**—94V-0 rated thermoplastic, black

Shell—Low carbon steel, nickel plated Contacts—Brass

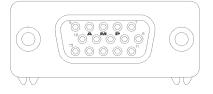
Contact Plating—.000015 [0.00038] min. gold on mating area; .000100 [0.00254] min. tin on solder tail area; overall .000050 [0.00127] min. nickel underplate

**Boardlocks**—Brass, tin plated over nickel underplate

Threaded Inserts—Brass, nickel plated

Technical Documents: Product Specification

108-57541



15 Position VESA Receptacle HD-22 Part Number 1734335-1

Note: All part numbers are RoHS compliant.

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## HD-22 Right-Angle Posted Subminiature D Connectors

**Product Facts** 

- Flame retardant thermoplastic housing material, UL94V-0 rated
- Low cost front metal shell design compatible with full metal-shell connectors
- Integral boardlock versions secure connectors to pc boards prior to soldering
- Contacts available in platings to satisfy different applications
- Integral threaded inserts and screwlocks available
- Recognized under the Component Program of Underwriters Laboratories, Inc., File No. E28476



HD-22 Front Metal Shell .350 [8.89] PCB Footprint



Plug



Receptacle

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Catalog 82068

Revised 1-08

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## HD-22 Right-Angle Posted Subminiature D Connectors (Continued)

## Material and Finish:

₹тусо

Housing---94V-0 rated thermoplastic, black

**Electronics** 

• VESA Std. 15-position Receptacle Housing Material—Thermoplastic 94V-0 blue per VESA Std.

Shell-Steel, nickel plated

## Contacts

Pins—Brass Sockets—Phosphor bronze

## Contact Plating-

Gold flash, .000015 [0.00038] or .000030 [0.00076] on mating end, tin on solder tails with overall nickel underplate

Boardlocks—Brass, tin plated Female Screwlocks—Brass, nickel plated

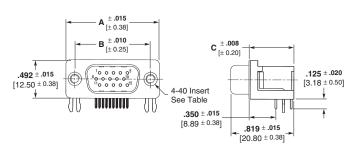
Threaded Inserts—Brass, nickel plated

#### **Technical Documents:**

Product Specification—108-1092 Application Specification— 114-13198

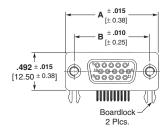
# See customer drawings for printed circuit board layouts.

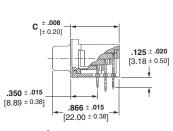
#### Recognized under the Component Program of Underwriters Laboratories, Inc., File No. E28476



Right-Angle Plug

| No. of               | Di                    | mensio                | ns                   | Mounting            | PCB               |               | Part Numbers |              |  |  |
|----------------------|-----------------------|-----------------------|----------------------|---------------------|-------------------|---------------|--------------|--------------|--|--|
| Contact<br>Positions | A                     | В                     | C                    | Hardware            | Mounting<br>Style | Gold<br>Flash | 15K"<br>Goĺd | 30K"<br>Goĺd |  |  |
| 15                   | <b>1.212</b><br>30.81 | <b>.984</b><br>24.99  | <b>.582</b><br>14.80 | 4-40<br>inserts     | board locks       | _             | 5749767-2    | 5749767-1    |  |  |
| 15                   | <b>1.212</b><br>30.81 | <b>.984</b><br>24.99  | <b>.582</b><br>14.80 | 4-40<br>screw locks | board locks       | 5749768-3     | 5749768-2    | 5749768-1    |  |  |
| 26                   | <b>1.543</b><br>39.20 | <b>1.312</b><br>33.32 | <b>.583</b><br>14.81 | 4-40<br>inserts     | board locks       | 5749769-3     | 5749769-2    | 5749769-1    |  |  |
| 44                   | <b>2.089</b><br>53.05 | <b>1.852</b><br>47.04 | <b>.593</b><br>15.06 | 4-40<br>inserts     | board locks       | 5749771-3     | 5749771-2    | 5749771-1    |  |  |
| 62                   | <b>2.732</b><br>69.40 | <b>2.500</b><br>63.50 | <b>.593</b><br>15.06 | 4-40<br>inserts     | board locks       | 5749639-3     | 5749639-2    | 5749639-1    |  |  |
| 78                   | <b>2.638</b><br>67.00 | <b>2.400</b><br>61.00 | <b>.693</b><br>17.60 | 4-40<br>screw locks | board locks       | 5749234-3     | 5749234-2    | _            |  |  |





Right-Angle Receptacle

| No. of               | D                     | imensio               | ns                   | Mounting            | PCB               |               | Part Numbers | 3            |
|----------------------|-----------------------|-----------------------|----------------------|---------------------|-------------------|---------------|--------------|--------------|
| Contact<br>Positions | A                     | В                     | C                    | Hardware            | Mounting<br>Style | Gold<br>Flash | 15K"<br>Goĺd | 30K"<br>Gold |
| 15                   | <b>1.212</b><br>30.81 | <b>.984</b><br>25.00  | <b>.630</b><br>16.00 | 4-40<br>inserts     | board locks       | 1-1734530-1   | 1-1734530-2  | 1-1734530-3  |
| 15                   | <b>1.212</b><br>30.81 | <b>.984</b><br>25.00  | <b>.630</b><br>16.00 | 4-40<br>screw locks | board locks       | 1734530-1     | 1734530-2    | 1734530-3    |
|                      | <b>1.212</b><br>30.81 | <b>.984</b><br>25.00  | <b>.630</b><br>16.00 | 4-40<br>inserts     | board locks       | 1734344-1     | _            | 2-1734344-3  |
| 15 VESA              | <b>1.212</b> 30.80    | <b>.984</b><br>25.00  | <b>.630</b><br>16.00 | 4-40<br>screw locks | board locks       | 1-1734344-1   | _            | _            |
| 26                   | <b>1.543</b><br>39.20 | <b>1.311</b><br>44.32 | <b>.593</b><br>15.06 | 4-40<br>inserts     | board locks       | 2-5748481-3   | 2-5748481-2  | 5748481-5    |
| 20                   | <b>1.543</b><br>39.20 | <b>1.311</b><br>44.32 | <b>.593</b><br>15.06 | 4-40<br>screw locks | board locks       | 2-5748481-5   | 2-5748481-4  | 5748481-6    |
| 44                   | <b>2.089</b><br>53.05 | <b>1.852</b><br>47.04 | <b>.583</b><br>14.81 | 4-40<br>inserts     | board locks       | 2-5748482-4   | 2-5748482-3  | 5748482-5    |
| 44                   | <b>2.089</b><br>53.05 | <b>1.852</b><br>47.04 | <b>.583</b><br>14.81 | 4-40<br>screw locks | board locks       | —             | 2-5748482-5  | —            |
| 62                   | <b>2.732</b><br>69.40 | <b>2.500</b><br>63.50 | <b>.583</b><br>14.81 | 4-40<br>inserts     | board locks       | 2-5748394-4   | 2-5748394-3  | 5748394-5    |
| 62                   | <b>2.732</b> 69.40    | <b>2.500</b><br>63.50 | <b>.583</b><br>14.81 | 4-40<br>screw locks | board locks       | 2-5748394-6   | 2-5748394-5  | 5748394-6    |
| 78                   | <b>2.638</b><br>67.00 | <b>2.400</b><br>61.00 | <b>.693</b><br>17.60 | 4-40<br>inserts     | board locks       | 2-5748483-1   | 2-5748483-0  | 5748483-5    |
| 70                   | <b>2.638</b><br>67.00 | <b>2.400</b><br>61.00 | <b>.693</b><br>17.60 | 4-40<br>screw locks | board locks       | _             | 2-5748483-2  | 5748483-6    |

Note: All part numbers are RoHS compliant.

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## HD-20 Front Metal-Shell Right-Angle Posted Connectors 318 Mount

## Post Size—.026 [0.66] Dia. Plug



With Grounding Indents and Grounding Straps



With Threaded Insert



With Fixed Female Screwlock

#### Material and Finish:

Front Shell—Steel, tin plated Housing—94V-0 rated thermoplastic, black

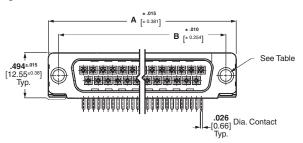
Eyelets—Brass, tin plated

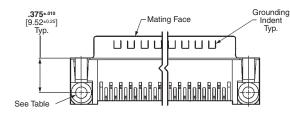
Threaded Inserts—Zinc

Female Screwlock—Zinc

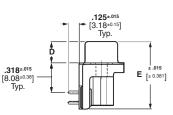
Boardlocks—Copper alloy, tin plated Pin Contacts (Posted)—Brass,

duplex plated as follows: **A**—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated **B**—Gold flash on mating end, tin on termination end, with entire contact nickel underplated





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## **Technical Documents:**

Product Specification—108-40025 Application Specification— 114-40010

See customer drawings for printed circuit board layouts.

- Recognized under the Component Program of Underwriters Laboratories, Inc., File No. E28476
- Certified by Canadian Standards Association,
  - File No. LR 7189

| biddit       |
|--------------|
| Eyelets-     |
| Threaded     |
| Female S     |
| Boardlock    |
| Pin Conta    |
| duplex plate |
| A00003       |
| end, tin on  |
| contact nick |
| D Cold fl    |

318 [8.08] Board Mount Footprint

|               |   |       |            |      |       |                             |                                       |                             | Plug Par                           | t Numbers                             |                             |                                    |
|---------------|---|-------|------------|------|-------|-----------------------------|---------------------------------------|-----------------------------|------------------------------------|---------------------------------------|-----------------------------|------------------------------------|
| <b>.</b>      | No. of  |       | D:         |      |       | Contact                     | Wi                                    | thout Boardl                | ocks                               | ,                                     | With Boardloo               | cks                                |
| Shell<br>Size | Contact<br>Positions  | A     | Dimen<br>B | D    | E     | Finish<br>(Plating<br>Code) | With<br>Standard<br>Mounting<br>Holes | With<br>Threaded<br>Inserts | With Fixed<br>Female<br>Screwlocks | With<br>Standard<br>Mounting<br>Holes | With<br>Threaded<br>Inserts | With Fixed<br>Female<br>Screwlocks |
| 4             | 9   | 1.213 | .984       | .235 | .733  | А                           | 5747250-2                             | 5747250-4                   | 5747250-6                          | 5747840-2                             | 5747840-4                   | 5747840-6                          |
| I             | 9   | 30.81 | 24.99      | 5.97 | 18.62 | В                           | _                                     | 5747250-3                   | _                                  | _                                     | 5747840-3                   | 5747840-5                          |
| 0             | 15  | 1.541 | 1.312      | .235 | .733  | А                           | 5747236-2                             | 5747236-4                   | 5747236-6                          | 5747841-2                             | 5747841-4                   | 5747841-6                          |
| 2             | 15  | 39.14 | 33.33      | 5.97 | 18.62 | В                           | —                                     | 5747236-4                   | —                                  | _                                     | 5747841-3                   | _                                  |
| 0             | 25  | 2.088 | 1.852      | .230 | .738  | А                           | 5747238-2                             | 5747238-4                   | 5747238-6                          | 5747842-2                             | 5747842-4                   | 5747842-6                          |
| 3             | 20  | 53.04 | 47.04      | 5.84 | 18.75 | В                           | 5747238-2                             | 5747238-3                   | _                                  | _                                     | 5747842-3                   | 5747842-5                          |
| 4             | 07  | 2.729 | 2.500      | .230 | .740  | А                           | _                                     | 5747252-4                   | _                                  | 5747843-2                             | 5747843-4                   | 5747843-6                          |
| 4             | 4 37 <b>2.729 2.500 .250</b> .740<br>69.32 63.50 5.84 18.80 | 18.80 | В          |      | _     | _                           | _                                     | 5747843-3                   |                                    |                                       |                             |                                    |

Notes: 1. All plug connectors are preloaded with size 20 DF posted pin contacts.

2. Recommended pc board thickness is .062 [1.58] for connectors with boardlocks and .093 [2.36] max. for all others.

Note: All part numbers are RoHS compliant.

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

54

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millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are in inches and

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## HD-20 Front Metal-Shell Right-Angle Posted Connectors 318 Mount (Continued)

## Post Size—.026 [0.66] Dia. Receptacle



With Grounding Straps



With Threaded Insert



With Fixed Female Screwlock

#### Material and Finish:

Front Shell—Steel, tin plated Housing—94V-0 rated thermoplastic, black Eyelets—Brass, tin plated

## Threaded Inserts—Zinc

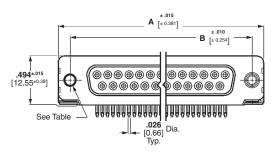
Female Screwlock—Zinc

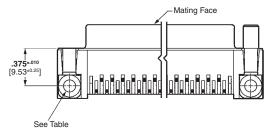
Boardlocks—Copper alloy, tin plated

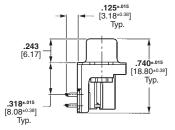
#### Socket Contacts (Posted)— Phosphor bronze, duplex plated as fol-

lows:

 A—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated
 B—Gold flash on mating end, tin on termination end, with entire contact nickel underplated







#### **Technical Documents:**

Product Specification—108-40025 Application Specification— 114-40010

|          |           |                       |                       |                   |                               |                     | Recepta              | cle Part Numbe                | ers                 |                      |
|----------|-----------|-----------------------|-----------------------|-------------------|-------------------------------|---------------------|----------------------|-------------------------------|---------------------|----------------------|
| <b>.</b> | No. of    |                       |                       | Contact           | N                             | ithout Boardlo      | ocks                 | 1                             | With Boardloc       | ks                   |
| Shell    | Contact   |                       |                       | Finish            | With                          | With                | With Fixed           | With                          | With                | With Fixed           |
| Size     | Positions | Α                     | В                     | (Plating<br>Code) | Standard<br>Mounting<br>Holes | Threaded<br>Inserts | Female<br>Screwlocks | Standard<br>Mounting<br>Holes | Threaded<br>Inserts | Female<br>Screwlocks |
| 1 9      | 1.213     | .984                  | А                     | 5745781-2         | 5745781-4                     | 5745781-6           | 5747844-2            | 5747844-4                     | 5747844-6           |                      |
|          | 9         | 30.81                 | 24.99                 | В                 | _                             | 5745781-3           | _                    | _                             | 5747844-3           | 5747844-5            |
| 0        | 45        | 1.541                 | 1.312                 | А                 | 5745782-2                     | 5745782-4           | 5745782-6            | _                             | 5747845-4           | 5747845-6            |
| 2        | 15        | 39.14                 | 33.33                 | В                 | _                             |                     | _                    |                               | 5747845-3           | 5747845-5            |
| 0        | 05        | 2.088                 | 1.852                 | А                 | 5745783-2                     | 5745783-4           | 5745783-6            | 5747846-2                     | 5747846-4           | 5747846-6            |
| 3        | 3 25      | 53.04                 | 47.04                 | В                 | _                             | 5745783-3           | 5745783-5            | _                             | 5747846-3           | 5747846-5            |
| 4        | 37        | <b>2.729</b><br>69.32 | <b>2.500</b><br>63.50 | А                 | 5745784-2                     | 5745784-4           | 5745784-6            | _                             | 5747847-4           | 5747847-6            |

Notes: 1. All receptacle connectors are preloaded with size 20 DF posted socket contacts.

2. Recommended pc board thickness is .062 [1.58] for connectors with boardlocks and .093 [2.36] max. for all others.

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

#### Note: All part numbers are RoHS compliant.

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## HD-20 Front Metal-Shell Right-Angle Posted Connectors 318 Mount (Continued)

## Post Size—.026 [0.66] Dia. Plug



With Grounding Indents and Grounding Straps



With Threaded Insert



With Fixed Female Screwlock

## Material and Finish:

Front Shell—Steel, tin plated Housing—94V-0 rated thermoplastic, compatible with standard wave, vapor phase, and infra-red reflow (SMT) soldering, black

Eyelets—Brass, tin plated

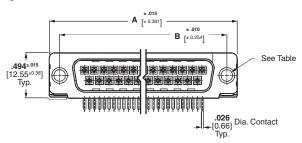
Threaded Inserts—Zinc

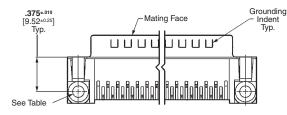
Female Screwlock—Zinc

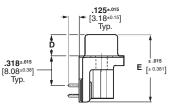
Boardlocks—Copper alloy, tin plated

Pin Contacts (Posted)—Brass, duplex plated as follows: A—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated B—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

Technical Documents: Product Specification—108-40025 Application Specification— 114-40010







| Shell | No. of               |       | Dimen | sions |       | Contact<br>Finish |                             | t Numbers<br>bardlocks             |
|-------|----------------------|-------|-------|-------|-------|-------------------|-----------------------------|------------------------------------|
| Size  | Contact<br>Positions | Α     | В     | D     | E     | (Plating<br>Code) | With<br>Threaded<br>Inserts | With Fixed<br>Female<br>Screwlocks |
| - 1   | 9                    | 1.213 | .984  | .235  | .733  | А                 | 5788792-1                   | 5788793-1                          |
| I     | 9                    | 30.81 | 24.99 | 5.97  | 18.62 | В                 | 5788792-2                   | 5788793-2                          |
| 3     | 25                   | 2.088 | 1.852 | .230  | .738  | A                 | 5788794-1                   | 5788795-1                          |
| 3     | 20                   | 53.04 | 47.04 | 5.84  | 18.75 | В                 | 5788794-2                   | _                                  |

Notes: 1. All plug connectors are preloaded with size 20 DF posted pin contacts.

2. Recommended pc board thickness is .062 [1.58] for connectors with boardlocks and .093 [2.36] max. for all others.

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

Catalog 82068 Revised 1-08 Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.

Note: All part numbers are RoHS compliant.

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## HD-20 Front Metal-Shell Right-Angle Posted Connectors 318 Mount (Continued)

## Post Size—.026 [0.66] Dia. Receptacle



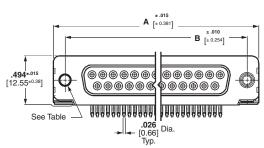
With Grounding Straps

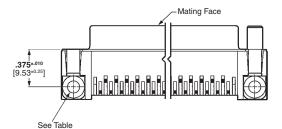


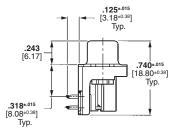
With Threaded Insert



With Fixed Female Screwlock







## Material and Finish:

Front Shell—Steel, tin plated Housing—94V-0 rated thermoplastic, compatible with standard wave, vapor phase, and infra-red reflow (SMT) soldering, black

Eyelets—Brass, tin plated

Threaded Inserts—Zinc

Female Screwlock—Zinc

Boardlocks—Copper alloy, tin plated

Socket Contacts (Posted)— Phosphor bronze, duplex plated as follows:

 A—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated
 B—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

**Technical Documents:** 

Product Specification—108-40025 Application Specification— 114-40010

|       |                      |                       |        |                   | Receptacle Part Numbers            |                             |                                    |  |  |
|-------|----------------------|-----------------------|--------|-------------------|------------------------------------|-----------------------------|------------------------------------|--|--|
| Shell | No. of               | Dimer                 | nsions | Contact<br>Finish | Without Boardlocks                 | With Boardlocks             |                                    |  |  |
| Size  | Contact<br>Positions | A                     | В      | (Plating<br>Code) | With Fixed<br>Female<br>Screwlocks | With<br>Threaded<br>Inserts | With Fixed<br>Female<br>Screwlocks |  |  |
| 4     | 9                    | 1.213                 | .984   | А                 | 5788803-1                          | 5788796-1                   | 5788797-1                          |  |  |
| I     | 1 9                  | 30.81                 | 24.99  | В                 | _                                  | 5788796-2                   | 5788797-2                          |  |  |
| 0     | 15                   | 1.541                 | 1.312  | А                 | _                                  | 5788798-1                   | 5788799-1                          |  |  |
| 2     | 15                   | 39.14                 | 33.33  | В                 | _                                  | 5788798-1                   | _                                  |  |  |
| 0     | 05                   | 2.088                 | 1.852  | А                 | _                                  | 5788800-1                   | 5788801-1                          |  |  |
| 3     | 25                   | 53.04                 | 47.04  | В                 | _                                  | 5788800-2                   | 5788801-2                          |  |  |
| 4     | 37                   | <b>2.729</b><br>69.32 |        |                   | _                                  | 5788802-1                   | _                                  |  |  |

**Notes:** 1. All receptacle connectors are preloaded with size 20 DF posted socket contacts.

 Recommended pc board thickness is .062 [1.58] for connectors with boardlocks and .093 [2.36] max. for all others.

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

Note: All part numbers are RoHS compliant.

Catalog 82068 Revised 1-08 Dimensions are in inches and millimeters unless otherwise specified. Values in brackets

are metric equivalents

Dimensions are shown for reference purposes only. Specifications subject to change. USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 57

## HD-20 Full Metal-Shell Right-Angle Posted Connectors 454 Mount

#### Post Size—.025 [0.64] Sq. Receptacle



## Material and Finish:

Shell-Steel, tin plated Insert-94V-0 rated thermoplastic, black

Contacts (Posted): Pin—Brass

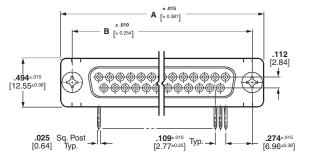
Socket—Phosphor bronze **Contact Plating:** 

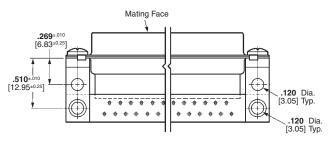
A-.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated B-Gold flash on mating end, tin on termination end, with entire contact nickel underplated

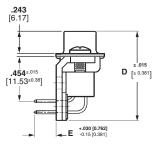
#### **Technical Documents:**

Product Specification—108-40025 Application Specification-114-40013

See customer drawings for printed circuit board layouts.







|            | No. of               |                          | Dime  | ensions             |                     | Contact<br>Finish   | Part      |           |
|------------|----------------------|--------------------------|-------|---------------------|---------------------|---------------------|-----------|-----------|
| Shell Size | Contact<br>Positions | Α                        | В     | D                   | E                   | (Plating<br>Code)   | Number    |           |
|            |                      |                          |       |                     | .125                | А                   | 5745438-4 |           |
| 1          | 9                    | 1.213                    | .984  | .915                | 3.18                | В                   | 5745438-3 |           |
| I          | 9                    | 30.81                    |       | <b>.220</b><br>5.59 | В                   | 5745438-1           |           |           |
| 2          | 15                   | 15                       | 1.541 | 1.312               | 915                 | <b>.125</b><br>3.18 | А         | 5745439-4 |
|            |                      | 39.14                    | 33.33 | 23.24               | <b>.220</b><br>5.59 | А                   | 5745439-2 |           |
| 3          | 25                   | 2.088                    | 1.852 | .919                | <b>.125</b><br>3.18 | А                   | 5745440-4 |           |
| 3          | 25                   | 53.04                    |       | <b>.220</b><br>5.59 | В                   | 5745440-1           |           |           |
| 4          | 27                   | 2.729                    | 2.500 | .919                | <b>.125</b><br>3.18 | А                   | 5745441-4 |           |
| 4          | 37                   | 37 <b>2.729</b><br>69.32 | 63.50 | 23.34               | <b>.220</b><br>5.59 | В                   | —         |           |

Notes: 1. All connectors are preloaded with size 20 DF posted contacts; plugs with pin contacts and receptacles with socket contacts.

2. .125 [3.18] post length is recommended for pc board thickness of .093 [2.36] max.; .220 [5.59] post length is recommended for pc board thickness of .125 [3.18] max.

.454 [11.53] Board Mount Footprint

Note: All part numbers are RoHS compliant.

Catalog 82068 Revised 1-08

58

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Dimensions are in inches and to change.

Dimensions are shown for reference purposes only. Specifications subject

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South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

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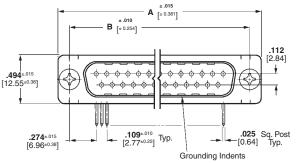
## HD-20 Full Metal-Shell Right-Angle Posted Connectors 454 Mount (Continued)

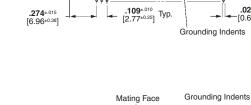
## Post Size—.025 [0.64] Sq. Plug



Without Grounding Indents







 $\sqcup \sqcup \sqcup$ 

**• • • • •** 

\* \* \* \* \* \*

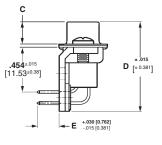
<u>. . . . . .</u>

\* \* \* \* \*

.269<sup>±.010</sup> [6.83<sup>±0.25</sup>]

±0.25]

**.510**± [12.95



Shell—Steel, tin plated Insert—94V-0 rated thermoplastic, black Contacts (Posted):

Pin—Brass Socket—Phosphor bronze

Material and Finish:

## **Contact Plating:**

 A—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated
 B—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

#### **Technical Documents:**

Product Specification—108-40025 Application Specification— 114-40013

|            | No. of               |       | ſ     | Dimension | s     |                     | Contact<br>Finish | Part Numbers<br>With |
|------------|----------------------|-------|-------|-----------|-------|---------------------|-------------------|----------------------|
| Shell Size | Contact<br>Positions | Α     | В     | С         | D     | Е                   | (Plating<br>Code) | Grounding            |
|            |                      |       |       |           |       | .125                | А                 | 5745434-8            |
| 1          | 9                    | 1.213 | .984  | .235      | .915  | 3.18                | В                 | _                    |
| I          | 9                    | 30.81 | 24.99 | 5.97      | 23.24 | <b>.220</b><br>5.59 | В                 | _                    |
| 0          | 45                   | 1.541 | 1.312 | .235      | .915  | <b>.125</b><br>3.18 | А                 | 5745435-8            |
| 2          | 15                   | 39.14 | 33.33 | 5.97      | 23.24 | <b>.220</b><br>5.59 | А                 | _                    |
| 0          | 05                   | 2.088 | 1.852 | .230      | .919  | <b>.125</b><br>3.18 | А                 | _                    |
| 3          | 25                   | 53.04 | 47.04 | 5.84      | 23.34 | <b>.220</b><br>5.59 | В                 | 5745436-3            |
| 4          | 07                   | 2.729 | 2.500 | .230      | .919  | <b>.125</b><br>3.18 | А                 | 5745437-8            |
| 4          | 37                   | 69.32 | 63.50 | 5.84      | 23.34 | <b>.220</b><br>5.59 | В                 | 5745437-3            |

.120 Dia. [3.05] Typ.

**.120** Dia. [3.05] Typ.

Notes: 1. All connectors are preloaded with size 20 DF posted contacts; plugs with pin contacts and receptacles with socket contacts.

2. .125 [3.18] post length is recommended for pc board thickness of .093 [2.36] max.; .220 [5.59] post length is recommended for pc board thickness of .125 [3.18] max.

Note: All part numbers are RoHS compliant.

Catalog 82068 Revised 1-08 Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change. USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

Downloaded from Elcodis.com electronic components distributor

## HD-20 Front Metal-Shell Right-Angle Posted Connectors 478 Mount

## Post Size—.026 [0.66] Dia. Plug



With Grounding Indents and Grounding Straps



With Threaded Insert



#### With Fixed Female Screwlock

#### Material and Finish:

Front Shell—Steel, tin plated Housing—94V-0 rated thermoplastic, black

Eyelets—Brass, tin plated Threaded Inserts—Zinc

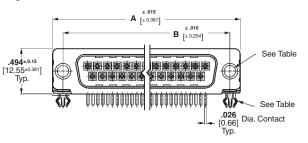
Female Screwlock—Zinc

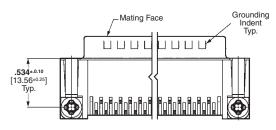
Boardlocks—Copper alloy, tin plated Pin Contacts (Posted)—Brass, duplex plated as follows: A—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated B—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

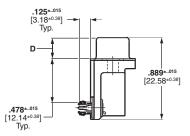
#### **Technical Documents:**

Product Specification—108-40025 Application Specification— 114-40010

See customer drawings for printed circuit board layouts.







| Shell<br>Size | No. of<br>Contact<br>Positions |                       | )imension             | s                   | Contact<br>Finish |                             | rt Number<br>ardlocks              |
|---------------|--------------------------------|-----------------------|-----------------------|---------------------|-------------------|-----------------------------|------------------------------------|
|               |                                | Α                     | В                     | D                   | (Plating<br>Code) | With<br>Threaded<br>Inserts | With Fixed<br>Female<br>Screwlocks |
| 1             | 9                              | <b>1.213</b><br>30.81 | <b>.984</b><br>24.99  | <b>.235</b><br>5.97 | А                 | 5747848-4                   | _                                  |
| 3             | 25                             | <b>2.088</b><br>53.04 | <b>1.852</b><br>47.04 | <b>.230</b><br>5.84 | А                 | —                           | 5747850-6                          |

Notes: 1. All plug connectors are preloaded with size 20 DF posted pin contacts.
2. Recommended pc board thickness is .062 [1.58] for connectors with boardlocks and .093 [2.36] max. for all others.

 Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

60

Catalog 82068 Revised 1-08

www.tycoelectronics.com are met

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.

Note: All part numbers are RoHS compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

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478 [12.14] Board Mount Footprint

## HD-20 Front Metal-Shell Right-Angle Posted Connectors 478 Mount (Continued)

## Post Size—.026 [0.66] Dia. Receptacle



With Grounding Straps



With Threaded Insert



With Fixed Female Screwlock

#### Material and Finish:

Front Shell—Steel, tin plated Housing—94V-0 rated thermoplastic, black

Eyelets—Brass, tin plated

Threaded Inserts—Zinc

Female Screwlock—Zinc

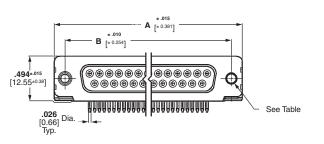
Boardlocks—Copper alloy, tin plated Socket Contacts (Posted)—

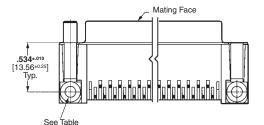
Phosphor bronze, duplex plated as follows:

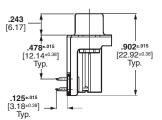
 A—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated
 B—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

**Technical Documents:** 

Product Specification—108-40025 Application Specification— 114-40010







|               |                      |                       |                      | _                 | Receptacle Pa               | rt Numbers                  |
|---------------|----------------------|-----------------------|----------------------|-------------------|-----------------------------|-----------------------------|
| Shell<br>Size | No. of               | Dimensions            |                      | Contact<br>Finish | Without Boardlocks          | With Boardlocks             |
|               | Contact<br>Positions | Α                     | В                    | (Plating<br>Code) | With<br>Threaded<br>Inserts | With<br>Threaded<br>Inserts |
| 1             | 9                    | <b>1.213</b><br>30.81 | <b>.984</b><br>24.99 | А                 | 5747418-4                   | 5747852-4                   |

Notes: 1. All receptacle connectors are preloaded with size 20 DF posted socket contacts.

 Recommended pc board thickness is .062 [1.58] for connectors with boardlocks and .093 [2.36] max. for all others.

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

Catalog 82068 Revised 1-08 Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change. USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

## HD-20 Full Metal-Shell Right-Angle Posted Connectors 545 Mount

## Post Size—.025 [0.64] Sq. Plug



Without Grounding Indents



#### With Grounding Indents



With 4-40 Female Screwlocks

#### Material and Finish:

Shell-Steel, tin plated

Insert—94V-0 rated thermoplastic, black

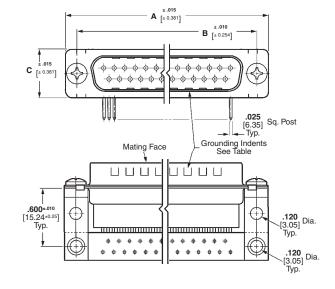
Female Screwlock—Steel, zinc plated

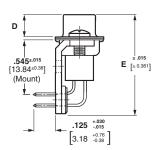
Pin Contacts (Posted)—Brass, duplex plated as follows: A—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated B—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

#### **Technical Documents:**

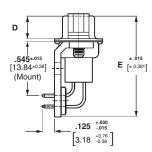
Product Specification—108-40025 Application Specification— 114-40013

See customer drawings for printed circuit board layouts.





With Standard Mounting Screws



With 4-40 Female Screwlocks

|               |                           |       |                       |                                   |                                  |                           |                               | Plu                             | ig Part Numbers        |           |
|---------------|---------------------------|-------|-----------------------|-----------------------------------|----------------------------------|---------------------------|-------------------------------|---------------------------------|------------------------|-----------|
| Shell<br>Size | No. of<br>Contact<br>Pos. |       |                       | nensio                            |                                  |                           | Contact<br>Finish<br>(Plating | Without<br>Grounding<br>Indents | With Grounding Indents |           |
|               | 1 213 084 404 235 1       | Е     | Code)                 | With Standard<br>Mounting Screws* | With Standard<br>Mounting Screws | With Female<br>Screwlocks |                               |                                 |                        |           |
| 1             | 9                         |       |                       | <b>.494</b><br>12.55              | <b>.235</b><br>5.99              | <b>1.025</b><br>26.04     | А                             | 5745351-2                       | 5745351-4              | 5747197-4 |
| 2             | 15                        | 1.541 | 1.312                 | .494                              | .235                             | 1.025                     | А                             | _                               | 5745352-4              | _         |
| 2             | 15                        | 39.14 | 33.33                 | 12.55                             | 5.99                             | 26.04                     | В                             | 5745352-1                       | —                      | —         |
| 3             | 25                        |       | <b>1.852</b><br>47.04 | <b>.494</b><br>12.55              | <b>.230</b><br>5.84              | <b>1.029</b><br>26.14     | А                             | _                               | _                      | 5747022-2 |
| 4             | 37                        |       | <b>2.500</b><br>63.50 | <b>.494</b><br>12.55              | <b>.230</b><br>5.84              | <b>1.029</b><br>26.14     | А                             | _                               | 5745354-4              | _         |
| 5             | 50                        |       | <b>2.406</b> 61.11    | <b>.605</b><br>15.37              | <b>.230</b><br>5.84              | <b>1.149</b><br>29.19     | А                             | _                               | 5745355-4              | 5747497-4 |

\*These plugs can be made available with female screwlocks, consult Tyco Electronics.

Notes: 1. All plugs are preloaded with size 20 DF posted pin contacts.

2. Recommended pc board thickness is .093 [2.36] max.

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

#### Note: All part numbers are RoHS compliant.

62

545 [13.84] Board Mount Footprint

Catalog 82068 Revised 1-08

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Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change. USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

## HD-20 Full Metal-Shell Right-Angle Posted Connectors 545 Mount (Continued)

#### Post Size—.025 [0.64] Sq. Receptacle





With 4-40 Female Screwlocks

## Material and Finish:

Shell-Steel, tin plated Insert-94V-0 rated thermoplastic, black

Female Screwlock—Steel, zinc plated

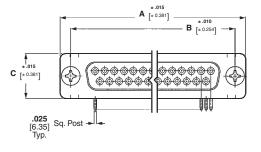
## Socket Contacts (Posted)-

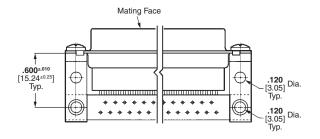
Phosphor bronze, duplex plated as follows:

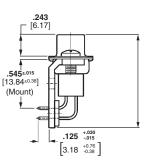
A-.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated **B**—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

## **Technical Documents:**

Product Specification—108-40025 Application Specification-114-40013







| Shell | No. of<br>Contact | Dimensions  |                       |                      |                       | Contact<br>Finish | Receptacle Part Numbers          |                           |
|-------|-------------------|---|-----------------------|----------------------|-----------------------|-------------------|----------------------------------|---------------------------|
| Size  | Positions         | Α   | В                     | С                    | Е                     | (Plating<br>Code) | With Standard<br>Mounting Screws | With Female<br>Screwlocks |
| 4     | 9                 | 1.213   | .984                  | .494                 | 1.033                 | А                 | 5745112-2                        | 5747020-2                 |
| I     | 9                 | 30.81   | 24.99                 | 12.55                | .55 26.24 B           | В                 | —                                | 5747020-1                 |
| 2     | 15                | <b>1.541</b><br>39.14   | <b>1.312</b><br>33.33 | <b>.494</b><br>12.55 | <b>1.033</b><br>26.24 | А                 | 5745113-2                        | 5747021-2                 |
| 3     | 25                | <b>2.088</b><br>53.04   | <b>1.852</b><br>47.04 | <b>.494</b><br>12.55 | <b>1.033</b><br>26.24 | А                 | 5745114-2                        | 5745536-2                 |
| 4     | 37                | <b>2.729</b><br>69.32   | <b>2.500</b><br>63.50 | <b>.494</b><br>12.55 | <b>1.033</b><br>26.24 | А                 | 5745115-2                        | _                         |
| 5     | 50                | 50 <b>2.635 2.406 .605 1.153</b> A<br>66.93 61.11 15.37 29.29 B | A                     | 5745116-2            | 5747193-2             |                   |                                  |                           |
| 5     | 50                |   | 29.29                 | В                    | 5745116-1             | 5747193-1         |                                  |                           |
|       |                   |   |                       |                      |                       |                   |                                  |                           |

Notes: 1. All receptacles are preloaded with size 20 DF posted socket contacts.

Recommended pc board thickness is .093 [2.36] max.
 Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

| Note: All | part numbers | are RoHS | compliant. |
|-----------|--------------|----------|------------|
|           |              |          |            |

Catalog 82068 Revised 1-08

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

## HD-20 Front Metal-Shell Right-Angle Posted Connectors 590 Mount

#### Post Size-.026 [0.66] Dia. Plug



With Grounding Indents and Grounding Straps



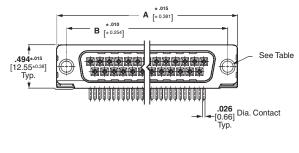


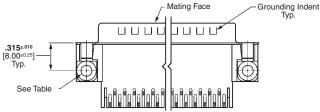
With Fixed Female Screwlock

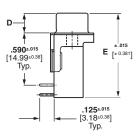
#### Material and Finish:

Front Shell-Steel, tin plated Housing-94V-0 rated thermoplastic, black Eyelets-Brass, tin plated Threaded Inserts—Zinc Female Screwlock—Zinc Boardlocks—Copper alloy, tin plated Pin Contacts (Posted)—Brass, duplex plated as follows: end, tin on termination end, with entire contact nickel underplated B-Gold flash on mating end, tin on

termination end, with entire contact nickel underplated







## **Technical Documents:**

Product Specification—108-40025 Application Specification-114-40010

|       |                      |                       |                       |                     |                      | Plug Part Nu      |                             |                             |                                    |
|-------|----------------------|-----------------------|-----------------------|---------------------|----------------------|-------------------|-----------------------------|-----------------------------|------------------------------------|
| Shell | No. of               |                       | Dimensions            |                     |                      | Contact<br>Finish | Without Boardlocks          | With Boardlocks             |                                    |
| Size  | Contact<br>Positions | Α                     | В                     | D                   | E                    | (Plating<br>Code) | With<br>Threaded<br>Inserts | With<br>Threaded<br>Inserts | With Fixed<br>Female<br>Screwlocks |
| 4     | 9                    | 1.213                 | .984                  | .235                | .965                 | А                 | 5745990-4                   | 5747832-4                   | 5747832-6                          |
| 1     |                      | 30.81                 | 24.99                 | 5.97                | 24.51                | В                 | 5745990-3                   | 5747832-3                   | _                                  |
| 2     | 15                   | <b>1.541</b><br>39.14 | <b>1.312</b><br>33.33 | <b>.235</b><br>5.97 | <b>.965</b><br>24.51 | А                 | _                           | 5747833-4                   | 5747833-6                          |
| 3     | 25                   | <b>2.088</b><br>53.04 | <b>1.852</b><br>47.04 | <b>.230</b><br>5.84 | <b>.970</b><br>24.64 | А                 | 5745994-4                   | 5747834-4                   | 5747834-6                          |
| 4     | 37                   | <b>2.729</b><br>69.32 | <b>2.500</b><br>63.50 | <b>.230</b><br>5.84 | <b>.972</b><br>24.69 | А                 | _                           | 5747835-4                   | 5747835-6                          |

Notes: 1. All plug connectors are preloaded with size 20 DF posted pin contacts.

2. Recommended pc board thickness is .062 [1.58] for connectors with boardlocks and .093 [2.36] max. for all others.

Note: All part numbers are RoHS compliant.

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

590 [14.99] Board Mount Footprint

Catalog 82068 Revised 1-08

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Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

## HD-20 Front Metal-Shell Right-Angle Posted Connectors 590 Mount (Continued)

## Post Size—.026 [0.66] Dia. Receptacle



With Grounding Straps





With Fixed Female Screwlock

#### Material and Finish:

Front Shell—Steel, tin plated Housing—94V-0 rated thermoplastic, black

Eyelets—Brass, tin plated

Threaded Inserts—Zinc

Female Screwlock—Zinc

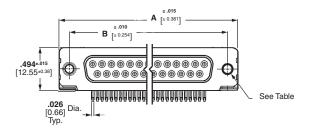
Boardlocks—Copper alloy, tin plated Socket Contacts (Posted)—

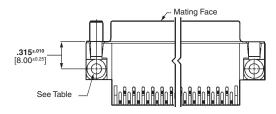
Phosphor bronze, duplex plated as follows:

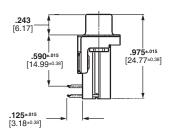
 A—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated
 B—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

#### **Technical Documents:**

Product Specification—108-40025 Application Specification— 114-40010







|       |                                |                       |                       |  | Receptacle Part Numbers     |                                    |                             |                                    |  |
|-------|--------------------------------|-----------------------|-----------------------|--|-----------------------------|------------------------------------|-----------------------------|------------------------------------|--|
| Shell | No. of<br>Contact<br>Positions | Dimer                 | nsions                | Contact<br>Finish<br>(Plating<br>Code) | Without I                   | Boardlocks                         | With Boardlocks             |                                    |  |
| Size  |                                | A                     | В                     |  | With<br>Threaded<br>Inserts | With Fixed<br>Female<br>Screwlocks | With<br>Threaded<br>Inserts | With Fixed<br>Female<br>Screwlocks |  |
| 1     | 9                              | <b>1.213</b><br>30.81 | <b>.984</b><br>24.99  | А                                      | 5745988-4                   | 5745988-6                          | 5747836-4                   | 5747836-6                          |  |
| 2     | 15                             | <b>1.541</b><br>39.14 | <b>1.312</b><br>33.33 | А                                      | 5745984-4                   | _                                  | 5747837-4                   | _                                  |  |
| 0     | 05                             | 2.088                 | 1.852                 | А                                      | _                           | 5745992-6                          | 5747838-4                   | 5747838-6                          |  |
| 3     | 25                             | 53.04                 | 47.04                 | В                                      | 5745992-3                   | _                                  | 5747838-3                   | _                                  |  |
| 4     | 37                             | <b>2.729</b><br>69.32 | <b>2.500</b><br>63.50 | А                                      | 5745996-4                   | _                                  | 5747839-4                   | _                                  |  |

Notes: 1. All receptacle connectors are preloaded with size 20 DF posted socket contacts.

2. Recommended pc board thickness is .062 [1.58] for connectors with boardlocks and .093 [2.36] max. for all others.

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

| Note: | All | part | numbers | are | <b>BoHS</b> | compliant. |
|-------|-----|------|---------|-----|-------------|------------|
|       |     |      |         |     |             |            |

Catalog 82068 Revised 1-08 Dimensions are in inches and millimeters unless otherwise specified. Values in brackets

are metric equivalents

Dimensions are shown for reference purposes only. Specifications subject to change. USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

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## HD-20 All-Plastic Right-Angle Posted Connectors 318 Mount

## **Receptacle—With Boardlocks**



With Threaded Insert





With Fixed Female Screwlock

## Material and Finish:

Housing-94V-0 rated thermoplastic, black

Eyelets-Brass, tin plated

Threaded Inserts—Zinc

Female Screwlock—Zinc

Boardlock—Copper alloy, tin plated Socket Contacts (Posted)-

Phosphor bronze, duplex plated as follows: A-...000030 [0.00076] gold on mating

end, tin on termination end, with entire contact nickel underplated

## **Technical Documents:**

circuit board layouts.

Product Specification—108-1226 Application Specification-114-40027

See customer drawings for printed

|          | No. of    |                       |                       | Contact             | Part Numbers         |            |
|----------|-----------|-----------------------|-----------------------|---------------------|----------------------|------------|
| Shell    | Contact   | Dimer                 | nsions                | Finish              | With                 | With Fixed |
| <br>Size | Positions | Α                     | -                     | Threaded<br>Inserts | Female<br>Screwlocks |            |
| 1        | 9         | <b>1.222</b><br>31.04 | <b>.984</b><br>24.99  | А                   | —                    | 5748979-1  |
| 3        | 25        | <b>2.090</b><br>53.09 | <b>1.852</b><br>47.04 | А                   | 5748901-1            | 5748981-1  |

Consult Tyco Electronics for availability.

Note: All part numbers are RoHS compliant.

Notes: 1. All receptacle connectors are preloaded with size 20 DF posted socket contacts. 2. Recommended pc board thickness is .062 [1.58].

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

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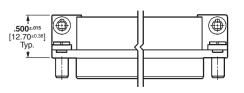
Catalog 82068 Revised 1-08

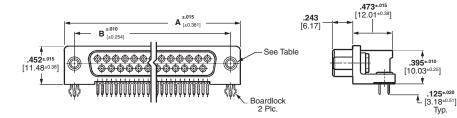
www.tycoelectronics.com

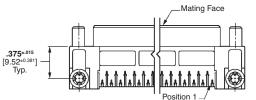
Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803







## HD-20 All-Plastic Right-Angle Posted Connectors 318 Mount (Continued)

# and the second

Plug



## Material and Finish:

Housing-94V-0 rated thermoplastic. black

Eyelets-Brass, tin plated

Threaded Inserts—Zinc Boardlock—Copper alloy, tin plated

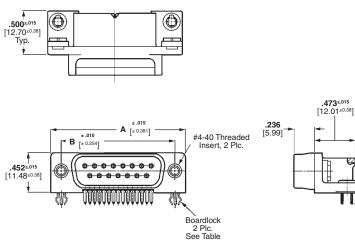
Pin Contacts (Posted)—Copper alloy, duplex plated as follows: A-000030 [0.00076] gold on mating

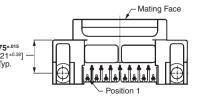
end, tin on termination end, with entire contact nickel underplated **B**—.000010 [0.00025] min. gold on mating end, tin on termination end, with entire contact nickel underplated

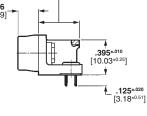
#### **Technical Documents:**

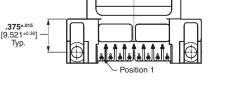
Product Specification—108-1226 Application Specification— 114-40027

See customer drawings for printed circuit board layouts.









| Shell | No. of<br>Contact | Dimen                 | isions                | Contact<br>Finish |                    | Part Numbers<br>With Threaded Inserts |  |
|-------|-------------------|-----------------------|-----------------------|-------------------|--------------------|---------------------------------------|--|
| Size  | Positions         | Α                     | В                     | (Plating<br>Code) | With<br>Boardlocks | Without<br>Boardlocks                 |  |
| 2     | 15                | <b>1.550</b><br>39.37 | <b>1.312</b><br>33.32 | А                 | 5748904-1          | _                                     |  |
| 3     | 25                | <b>2.090</b><br>53.09 | <b>1.852</b><br>47.04 | В                 | _                  | 5748865-3                             |  |

Consult Tyco Electronics for availability.

Notes: 1. All plug connectors are preloaded with size 20 DF posted pin contacts.

2. Recommended pc board thickness is .062 [1.58].

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

67

| Note: All part numbers are | RoHS | compliant. |
|----------------------------|------|------------|
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Catalog 82068 Revised 1-08

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

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South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

## HD-20 All-Plastic Right-Angle Posted Connectors 318 Mount (Continued)

## Post Size—.026 [0.66] Dia. Receptacle—Without Boardlocks



With Standard Mounting Holes



With Threaded Insert



With Fixed Female Screwlock

#### Material and Finish:

Housing—94V-0 rated thermoplastic, black

Threaded Inserts—Zinc, chromate coated

Female Screwlocks—Zinc, chromate coated

#### Socket Contacts (Posted)— Phosphor bronze, duplex plated as fol-

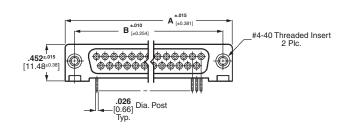
lows: **A**—.000030 [0.00076] gold on mating

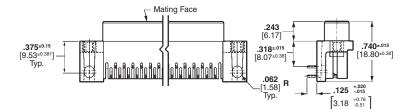
end, tin on termination end, with entire contact nickel underplated **B**—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

#### **Technical Documents:**

Product Specification—108-40025 Application Specification— 114-40015

See customer drawings for printed circuit board layouts.





|               |                                |            |       | Contact                     |                             | Part Numbers                       |  |  |  |
|---------------|--------------------------------|------------|-------|-----------------------------|-----------------------------|------------------------------------|--|--|--|
| Shell<br>Size | No. of<br>Contact<br>Positions | Dimer<br>A | B     | Finish<br>(Plating<br>Code) | With<br>Threaded<br>Inserts | With Fixed<br>Female<br>Screwlocks | With<br>.125 [3.18]<br>Mounting<br>Holes |  |  |
| 1             | 9                              | 1.213      |       | A                           | 5745394-2                   | 5745395-2                          | _  |  |  |
| I             | 9                              | 30.81      |       | В                           | _                           | _                                  | 5745131-1                                |  |  |
| 2             | 15                             | 1.541      | 1.312 | А                           | —                           | 5745396-2                          | 5745396-2                                |  |  |
| 2             | 15                             | 39.14      | 33.32 | В                           | _                           | _                                  | _  |  |  |
| 3             | 25                             | 2.088      | 1.852 | А                           | 5745392-2                   | 5745397-2                          | 5745132-2                                |  |  |
| 3             |                                | 53.04      | 47.04 | В                           | _                           | —                                  | _  |  |  |

Notes: 1. All receptacle connectors are preloaded with size 20 DF posted socket contacts.

2. Recommended pc board thickness is .093 [2.36].

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

68

Catalog 82068 Revised 1-08 Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.

Note: All part numbers are RoHS compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

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## HD-20 All-Plastic Right-Angle Posted Connectors 590 Mount

## **Receptacle**—With Boardlocks





With Threaded Insert



With Fixed Female Screwlock

#### Material and Finish:

Housing-94V-0 rated thermoplastic, black

Evelets-Brass, tin plated

Threaded Inserts—Zinc

Female Screwlock—Zinc

Boardlock—Copper alloy, tin plated

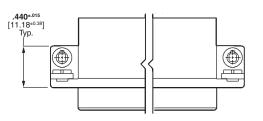
Socket Contacts (Posted)-Phosphor bronze, duplex plated as follows:

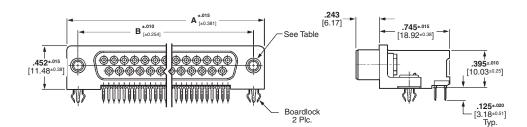
A-...000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated **B**—Gold flash on mating end, tin on termination end, with entire contact nickel underplated

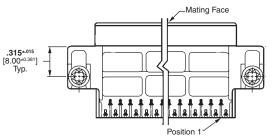
#### **Technical Documents:**

Product Specification—108-1226 Application Specification-114-40027

See customer drawings for printed circuit board layouts.







|               | No. of               |                       |                       | Contact                     | Part Numbers                |                                    |
|---------------|----------------------|-----------------------|-----------------------|-----------------------------|-----------------------------|------------------------------------|
| Shell<br>Size | Contact<br>Positions | A Dimer               | B                     | Finish<br>(Plating<br>Code) | With<br>Threaded<br>Inserts | With Fixed<br>Female<br>Screwlocks |
| 1             | 9                    | <b>1.213</b><br>30.81 | <b>.984</b><br>24.99  | В                           | 5748907-2                   | _                                  |
| 3             | 25                   | <b>2.088</b><br>53.04 | <b>1.852</b><br>47.04 | А                           | 5748909-1                   | 5748989-1                          |

Notes: 1. All receptacle connectors are preloaded with size 20 DF posted socket contacts. 2. Recommended pc board thickness is .062 [1.58].

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

69

Note: All part numbers are RoHS compliant.

Catalog 82068 Revised 1-08

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

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## HD-20 All-Plastic Right-Angle Posted Connectors 590 Mount (Continued)

## Post Size—.026 [0.66] Dia. Receptacle—Without Boardlocks





With Threaded Insert



With Female Screwlock

## Material and Finish:

Housing—94V-0 rated thermoplastic, black

Threaded Inserts—Zinc, chromate coated

Female Screwlocks—Zinc, chromate coated

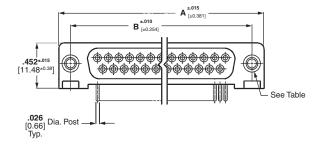
Socket Contacts (Posted)—Phosphor bronze, duplex plated as follows: A—.000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated B—Gold flash on mating end, tin on

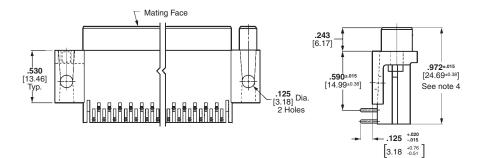
termination end, with entire contact nickel underplated

#### **Technical Documents:**

Product Specification—108-40025 Application Specification— 114-40015

See customer drawings for printed circuit board layouts.





|               |                                |                       |                       | Contact                     |                             | Part Numbers                       |  |
|---------------|--------------------------------|-----------------------|-----------------------|-----------------------------|-----------------------------|------------------------------------|--|
| Shell<br>Size | No. of<br>Contact<br>Positions | Dimer<br>A            | nsions<br>B           | Finish<br>(Plating<br>Code) | With<br>Threaded<br>Inserts | With Fixed<br>Female<br>Screwlocks | With<br>.125 [3.18]<br>Mounting<br>Holes |
|               |                                | 1.213                 | .984                  | А                           | 5747459-4                   | 5747459-6                          | 5747459-2                                |
| 1             | 9                              | 30.81                 | 24.99                 | В                           | 5747459-3                   | 5747459-5                          | 5747459-1                                |
| 2             | 15                             | <b>1.541</b><br>39.14 | <b>1.312</b><br>33.32 | А                           | 5747460-4                   | 5748948-1                          | 5747460-2                                |
| 2             | 15                             |                       |                       | В                           | 5747460-3                   | 5747460-5                          | 5747460-1                                |
|               | 25                             | 2.088                 | 1.852                 | A                           | 5747461-4                   | 5747461-6                          | 5747461-2                                |
| 3             | 25                             | 53.04                 | 47.04                 | В                           | 5747461-3                   | 5747461-5                          | 5747461-1                                |
| 4             | 37                             | <b>2.729</b><br>69.32 | <b>2.500</b><br>63.50 | А                           | 5747462-4                   | 5747462-6                          | 5747462-2                                |
| F             | 50                             | 2.635                 | 2.406                 | А                           |                             | _                                  | 5206973-1                                |
| 5             | 50                             | 66.93                 | 61.11                 | В                           |                             | _                                  | 5206973-2                                |

Notes: 1. All receptacle connectors are preloaded with size 20 DF posted socket contacts.

2. Recommended pc board thickness is .093 [2.36] max.

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

4. Dimension is 1.120 [28.45] for size 5 d-subs.

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Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.

Note: All part numbers are RoHS compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

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## HD-20 All-Plastic Right-Angle Posted Connectors 590 Mount (Continued)

#### Post Size-.026 [0.66] Dia. Plug—Without Boardlocks









With Female Screwlocks

## Material and Finish:

Housing-94V-0 rated thermoplastic, black

Threaded Inserts—Zinc, chromate coated

Female Screwlocks—Zinc, chromate coated

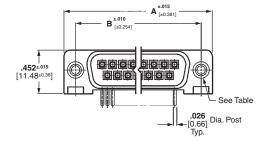
Pin Contacts (Posted)—Brass, duplex plated as follows: A-000030 [0.00076] gold on mating end, tin on termination end, with entire contact nickel underplated **B**—Gold flash on mating end, tin on termination end, with entire contact

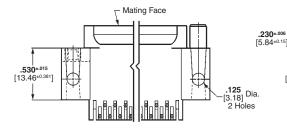
nickel underplated

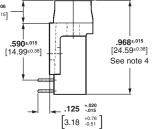
## **Technical Documents:**

Product Specification—108-40025 Application Specification-114-40015

See customer drawings for printed circuit board layouts.







|       |                   |  |                       | Contact  |                      | Part Numbers                     |           |  |  |
|-------|-------------------|--|-----------------------|----------|----------------------|----------------------------------|-----------|--|--|
| Shell | No. of<br>Contact | Dimer                                  | Dimensions            |          | With                 | With Fixed                       | With      |  |  |
| Size  | Positions         | A B (Plating Threaded<br>Code) Inserts |                       | Threaded | Female<br>Screwlocks | .125 [3.18]<br>Mounting<br>Holes |           |  |  |
|       | 0                 | 1.213                                  | .984                  | А        | 5747467-4            | —                                | 5747467-2 |  |  |
| I     | 9                 | 30.81                                  | 24.99                 | В        | —                    | _                                | 5747467-1 |  |  |
| 2     | 15                | <b>1.541</b><br>39.14                  | <b>1.312</b><br>33.32 | А        | 5748872-1            | 5748952-1                        | 5747468-2 |  |  |
| 3     | 25                | 2.090                                  | 1.852                 | А        | 5748873-1            | 5748953-1                        | 5748826-1 |  |  |
| 3     | 25                | 53.09                                  | 47.04                 | В        | _                    | _                                | 5748826-2 |  |  |
| 4     | 37                | <b>2.729</b><br>69.32                  | <b>2.500</b><br>63.50 | А        | _                    | _                                | 5747470-2 |  |  |
| F     | 50                | 2.635                                  | <b>2.406</b><br>61.11 | А        | —                    | —                                | 5206971-1 |  |  |
| 5     | 50                | 66.93                                  |                       | В        | _                    | _                                | 5206971-2 |  |  |

Notes: 1. All plug connectors are preloaded with size 20 DF posted pin contacts.

2. Recommended pc board thickness is .093 [2.36] max.

3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.

4. Dimension is 1.115 [28.32] for size 5 d-subs, GPL244.

71

| - | ΔII | nart | numbers | are | <b>BoHS</b> | compliant. |
|---|-----|------|---------|-----|-------------|------------|
|   | All | μαπ  | numbers | are | 10113       | compliant. |

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Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents

Note

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

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## **Right-Angle Mounting Connectors** — European Standard Footprint



## Material and Finish:

Front Shell—Steel, tin plated Housing—Black glass-filled polyester Flammability—UL 94V-0 Contact Material— Pin—Phosphor bronze Socket—Phosphor bronze Contact Area Plating—0.76µm Gold Current Rating—6A max. Insulation Resistance— 5000 MΩ min. Dielectric Strength—1000V AC min. Temperature Rating— -55°C to +105°C See customer drawings for latest dimensional details

## Plug with Boardlocks — Solder Termination

| No of Contact<br>Positions | 3mm Hole | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts | M3 Screwlocks |
|----------------------------|----------|--------------|-----------------|------------|---------------|
| 9                          | 338168-2 | 1-338168-2   | 3-338168-2      | 2-338168-2 | 4-338168-2    |
| 15                         | 338169-2 | 1-338169-2   | 3-338169-2      | 2-338169-2 | 4-338169-2    |
| 25                         | 338170-2 | 1-338170-2   | 3-338170-2      | 2-338170-2 | 4-338170-2    |
| 37                         | 338171-2 | 1-338171-2   | 3-338171-2      | 2-338171-2 | 4-338171-2    |

#### Socket with Boardlocks — Solder Termination

| No of Contact<br>Positions | 3mm Hole | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts | M3 Screwlocks |
|----------------------------|----------|--------------|-----------------|------------|---------------|
| 9                          | 106505-2 | 1-106505-2   | 3-106505-2      | 2-106505-2 | 4-106505-2    |
| 15                         | 106506-2 | 1-106506-2   | 3-106506-2      | 2-106506-2 | 4-106506-2    |
| 25                         | 106507-2 | 1-106507-2   | 3-106507-2      | 2-106507-2 | 4-106507-2    |
| 37                         | 106508-2 | 1-106508-2   | 3-106508-2      | 2-106508-2 | 4-106508-2    |

## Plug without Boardlocks — Solder Termination

| No of Contact<br>Positions | 3mm Hole   | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts | M3 Screwlocks |
|----------------------------|------------|--------------|-----------------|------------|---------------|
| 9                          | 5-338168-2 | 6-338168-2   | 8-338168-2      | 7-338168-2 | 9-338168-2    |
| 15                         | 5-338169-2 | 6-338169-2   | 8-338169-2      | 7-338169-2 | 9-338169-2    |
| 25                         | 5-338170-2 | 6-338170-2   | 8-338170-2      | 7-338170-2 | 9-338170-2    |
| 37                         | 5-338171-2 | 6-338171-2   | 8-338171-2      | 7-338171-2 | 9-338171-2    |

## Socket without Boardlocks — Solder Termination

| No of Contact<br>Positions | 3mm Hole   | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts | M3 Screwlocks |
|----------------------------|------------|--------------|-----------------|------------|---------------|
| 9                          | 5-106505-2 | 6-106505-2   | 8-106505-2      | 7-106505-2 | 9-106505-2    |
| 15                         | 5-106506-2 | 6-106506-2   | 8-106506-2      | 7-106506-2 | 9-106506-2    |
| 25                         | 5-106507-2 | 6-106507-2   | 8-106507-2      | 7-106507-2 | 9-106507-2    |
| 37                         | 5-106508-2 | 6-106508-2   | 8-106508-2      | 7-106508-2 | 9-106508-2    |

72

Note: All part numbers are RoHS compliant.

Catalog 82068 Revised 1-08 www.tycoelectronics.com Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents. Dimensions are shown for reference purposes only. Specifications subject to change. USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

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## **Right-Angle Mounting Connectors — Eurostyle Footprint**



#### Material and Finish:

-55°C to +125°C

See customer drawings for latest dimensional details

## Plug with Boardlocks — Solder Termination

| No of Contact<br>Positions | 3mm Hole    | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts  | M3 Screwlocks |
|----------------------------|-------------|--------------|-----------------|-------------|---------------|
| 9                          | 5-1393480-9 | 8-1393480-5  | 1393481-5       | 7-1393480-4 | 9-1393480-4   |
| 15                         | 6-1393480-0 | 8-1393480-6  | 3-1392010-3     | 7-1393480-5 | 9-1393480-5   |
| 25                         | On Enquiry  | 8-1393480-7  | 1393481-6       | 7-1393480-6 | 9-1393480-6   |
| 37                         | On Enquiry  | 8-1393480-8  | 3-1392010-4     | 7-1393480-7 | On Enquiry    |

#### Socket with Boardlocks — Solder Termination

| No of Contact<br>Positions | 3mm Hole    | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts  | M3 Screwlocks |
|----------------------------|-------------|--------------|-----------------|-------------|---------------|
| 9                          | 5-1393480-5 | 8-1393480-1  | 9-1393480-9     | 6-1393480-7 | 9-1393480-0   |
| 15                         | 5-1393480-6 | 8-1393480-2  | 1393481-1       | 6-1393480-8 | 9-1393480-1   |
| 25                         | 5-1393480-7 | 8-1393480-3  | 1393481-2       | 6-1393480-9 | 9-1393480-2   |
| 37                         | On Enquiry  | 8-1393480-4  | 3-1392010-7     | 7-1393480-0 | On Enquiry    |

## Plug without Boardlocks — Solder Termination

| No of Contact<br>Positions | 3mm Hole    | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts  | M3 Screwlocks |
|----------------------------|-------------|--------------|-----------------|-------------|---------------|
| 9                          | 2-1393480-1 | 4-1393480-0  | 5-1393480-2     | 3-1393480-2 | On Enquiry    |
| 15                         | 2-1393480-2 | 4-1393480-1  | 5-1393480-3     | 3-1393480-3 | On Enquiry    |
| 25                         | 2-1393480-3 | 4-1393480-2  | 5-1393480-4     | 2-1392010-8 | On Enquiry    |
| 37                         | 2-1393480-4 | 4-1393480-3  | 3-1392010-5     | 3-1392010-6 | On Enquiry    |

## Socket without Boardlocks — Solder Termination

| No of Contact<br>Positions | 3mm Hole    | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts  | M3 Screwlocks |
|----------------------------|-------------|--------------|-----------------|-------------|---------------|
| 9                          | 1-1393480-7 | 3-1393480-6  | 4-1393480-7     | 2-1393480-8 | On Enquiry    |
| 15                         | 1-1393480-8 | 3-1393480-7  | 4-1393480-8     | 2-1393480-9 | On Enquiry    |
| 25                         | 1-1393480-9 | 3-1393480-8  | 4-1393480-9     | 3-1393480-0 | On Enquiry    |
| 37                         | 2-1393480-0 | 3-1393480-9  | 5-1393480-0     | 3-1392010-8 | On Enquiry    |

Note: All part numbers are RoHS compliant.

Catalog 82068 Revised 1-08

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73



## Press Fit Termination, Right-Angle Mounting — European Standard Footprint



## Material and Finish:

Standard Density Press Fit Termination, Right-Angle Mounting

 Front Shell—Steel, tin plated

 Housing—Black thermoplastic

 PBTP/PPS

 Flammability—UL 94V-0

 Contact Material—

 Pin—Copper alloy

 Socket—Copper alloy

 Contact Area Plating—Nickel/Gold

 (>250 mating cycles)

 Current Rating—2.2A

 Insulation Resistance—

 5000 MΩ min.

 Dielectric Strength—1000V AC

**Temperature Rating** -55°C to +125°C

#### Plug with Boardlocks — Press Fit Termination

| 5          |          |              |                 |             |               |
|------------|----------|--------------|-----------------|-------------|---------------|
| No of Ways | 3mm Hole | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts  | M3 Screwlocks |
| 9          | —        | 3-1393481-2  | 3-1393481-8     | 2-1393481-5 | On Enquiry    |
| 15         | —        | 3-1393481-3  | 3-1393481-9     | 2-1393481-6 | On Enquiry    |
| 25         | —        | 3-1393481-4  | 2-1393497-7     | 2-1393481-7 | On Enquiry    |
| 37         | —        | 2-1392010-7  | 4-1393481-0     | 2-1393481-8 | On Enquiry    |

#### Socket with Boardlocks — Press Fit Termination

| No of Ways | 3mm Hole | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts  | M3 Screwlocks |
|------------|----------|--------------|-----------------|-------------|---------------|
| 9          | —        | 2-1393481-9  | 3-1393481-6     | 2-1393481-1 | On Enquiry    |
| 15         | —        | 3-1393481-0  | 2-1393497-4     | 2-1393481-2 | On Enquiry    |
| 25         | —        | 3-1393481-1  | 2-1393497-5     | 2-1393481-3 | On Enquiry    |
| 37         | _        | 2-1392010-6  | 2-1393497-6     | 2-1393481-4 | On Enquiry    |

## Press Fit Termination, Right-Angle Mounting — Eurostyle Footprint



#### Material and Finish:

Front Shell—Steel, tin plated Housing—Black thermoplastic PBTP/PPS

Flammability—UL 94V-0

Contact Material— Pin—Copper alloy

Socket—Copper alloy Contact Area Plating—Nickel/Gold

(>250 mating cycles)

Current Rating—2.2A Insulation Resistance—

5000 M $\Omega$  min. Dielectric Strength—1000V AC

**Temperature Rating** -55°C to +125°C

#### Plug with Boardlocks — Press Fit Termination

| No of Ways | 3mm Hole | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts  | M3 Screwlocks |
|------------|----------|--------------|-----------------|-------------|---------------|
| 9          | —        | On Enquiry   | 3-1393482-0     | 1-1393482-4 | 2-1393482-1   |
| 15         | —        | On Enquiry   | 3-1393482-2     | 3-1393497-0 | 4-1483489-2   |
| 25         | —        | On Enquiry   | 3-1393482-4     | 1-1393482-5 | On Enquiry    |
| 37         | —        | On Enquiry   | 3-1393482-5     | 3-1393497-1 | On Enquiry    |

#### Socket with Boardlocks — Press Fit Termination

| No of Ways | 3mm Hole | 4-40 Inserts | 4-40 Screwlocks | M3 Inserts  | M3 Screwlocks |
|------------|----------|--------------|-----------------|-------------|---------------|
| 9          | —        | 1-1393482-6  | 2-1393482-2     | 1-1393482-2 | 2-1393482-0   |
| 15         | —        | 1-1393482-8  | 2-1393482-4     | 1-1393482-3 | On Enquiry    |
| 25         | _        | 3-1392010-9  | 2-1393482-6     | 9-1393487-2 | On Enquiry    |
| 37         | _        | 4-1392010-0  | 2-1393482-8     | 2-1393497-9 | On Enquiry    |

Note: All part numbers are RoHS compliant.

74

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