

## Aluminum Capacitors SMD (Chip) Long Life Vertical

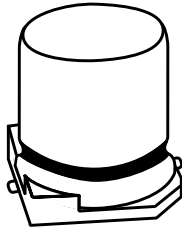
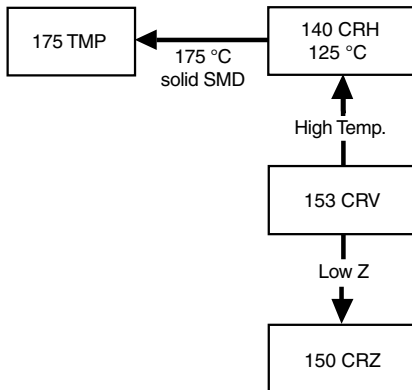


Fig.1 Component outline



### FEATURES

- Polarized aluminum electrolytic capacitors, non-solid electrolyte, self healing
- SMD-version with base plate, vertical construction requiring minimum board space, lead (Pb)-free reflow solderable
- High CV per unit volume
- Long useful life: 2000 to 3000 h at 105 °C
- Charge and discharge proof, no peak current limitation
- Supplied in blister tape on reel
- Lead (Pb)-free and RoHS compliant
- ATTENTION: for maximum safe soldering conditions refer to Fig.4



**RoHS**  
COMPLIANT

### APPLICATIONS

- SMD technology, in compliance with RoHS
- Coupling, decoupling, smoothing, filtering, buffering, timing
- Telecommunications, general industrial, EDP, automotive, portable and lightweight equipment

### MARKING

- Rated capacitance (in  $\mu\text{F}$ )
- Rated voltage (in V)
- Date code
- Black mark or '-' sign indicating the cathode (the anode is identified by bevelled edges)

### PACKAGING

- Supplied in blister tape on reel

QUICK REFERENCE DATA	
DESCRIPTION	VALUE
Nominal case sizes (L x W x H in mm)	4.0 x 4.0 x 5.3 to 10 x 10 x 14
Rated capacitance range, $C_R$	0.47 to 1000 $\mu\text{F}$
Tolerance on $C_R$	$\pm 20\%$
Rated voltage range, $U_R$	6.3 to 100 V
Category temperature range	- 55 to + 105 °C
Endurance test at 105 °C:	
case sizes 4.0 x 4.0 x 5.3 to 6.3 x 6.3 x 5.3	1000 hours
case sizes 8.0 x 8.0 x 6.5 to 10 x 10 x 14	2000 hours
Useful life at 105 °C:	
case sizes 4.0 x 4.0 x 5.3 to 6.3 x 6.3 x 5.3	2000 hours
case sizes 8.0 x 8.0 x 6.5 to 10 x 10 x 14	3000 hours
Useful life at 40 °C; 1.3 x $I_R$ applied:	
case sizes 4.0 x 4.0 x 5.3 to 6.3 x 6.3 x 5.3	200 000 hours
case sizes 8.0 x 8.0 x 6.5 to 10 x 10 x 14	300 000 hours
Shelf life at 0 V, 105 °C	1000 hours
Based on sectional specification	IEC 60384-18/ CECC 32300
Climatic category IEC 60068	55/105/56

<b>SELECTION CHART FOR <math>C_R</math>, <math>U_R</math> AND RELEVANT NOMINAL CASE SIZES (L x W x H in mm)</b>								
$C_R$ ( $\mu\text{F}$ )	$U_R$ (V)							
	6.3	10	16	25	35	50	63	100
0.47	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-
1.0	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-
2.2	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-
3.3	-	-	-	-	-	4.0 x 4.0 x 5.3	-	-
4.7	-	-	-	-	4.0 x 4.0 x 5.3	5.0 x 5.0 x 5.3	-	-
10	-	-	4.0 x 4.0 x 5.3	-	5.0 x 5.0 x 5.3	6.3 x 6.3 x 5.3	-	10 x 10 x 12
22	4.0 x 4.0 x 5.3	-	5.0 x 5.0 x 5.3	-	6.3 x 6.3 x 5.3	8.0 x 8.0 x 6.5	-	10 x 10 x 12
33	-	5.0 x 5.0 x 5.3	-	6.3 x 6.3 x 5.3	8.0 x 8.0 x 6.5	8.0 x 8.0 x 10	-	10 x 10 x 14
47	5.0 x 5.0 x 5.3	-	6.3 x 6.3 x 5.3	8.0 x 8.0 x 6.5	-	8.0 x 8.0 x 10	10 x 10 x 12	-
100	6.3 x 6.3 x 5.3	-	8.0 x 8.0 x 6.5	8.0 x 8.0 x 10	-	10 x 10 x 10	10 x 10 x 14	-
	-	-	-	-	-	10 x 10 x 12	-	-
220	-	8.0 x 8.0 x 10	10 x 10 x 10	10 x 10 x 12	10 x 10 x 12	-	-	-
330	8.0 x 8.0 x 10	10 x 10 x 10	10 x 10 x 12	10 x 10 x 14	-	-	-	-
470	10 x 10 x 10	10 x 10 x 12	10 x 10 x 14	-	-	-	-	-
680	10 x 10 x 12	10 x 10 x 14	-	-	-	-	-	-
1000	10 x 10 x 14	-	-	-	-	-	-	-

Table 1

<b>TAPE AND REEL DIMENSIONS in millimeters AND PACKAGING QUANTITIES</b>					
CASE CODE	PITCH $P_1$	TAPE WIDTH $W$	TAPE THICKNESS $T_2$	REEL DIAMETER	PACKAGING QUANTITY PER REEL
0405	8	12	5.8	380	2000
0505	12	12	5.8	380	1000
0605	12	16	5.8	380	1000
0807	12	16	6.8	380	1000
0810	16	24	11.3	380	500
1010	16	24	11.3	380	500
1012	16	24	12.8	330	250
1014	16	24	14.8	330	250

**Note**

Detailed tape dimensions see section 'PACKAGING'.

Table 2

DIMENSIONS in millimeters AND MASS								
NOMINAL CASE SIZE L x W x H	CASE CODE	L <sub>max.</sub>	W <sub>max.</sub>	H <sub>max.</sub>	Ø D	B <sub>max.</sub>	S	MASS (g)
4.0 x 4.0 x 5.3	0405	4.5	4.5	5.5	4.0	0.8	1.0	≈ 0.13
5.0 x 5.0 x 5.3	0505	5.5	5.5	5.5	5.0	0.8	1.4	≈ 0.20
6.3 x 6.3 x 5.3	0605	6.8	6.8	5.5	6.3	0.8	2.0	≈ 0.30
8.0 x 8.0 x 6.5	0807	8.6	8.6	6.8	8.0	0.8	2.3	≈ 0.50
8.0 x 8.0 x 10	0810	8.6	8.6	10.5	8.0	1.1	3.1	≈ 1.00
10 x 10 x 10	1010	10.6	10.6	10.5	10.0	1.1	4.7	≈ 1.30
10 x 10 x 12	1012	10.6	10.6	12.3	10.0	1.2	4.5	≈ 1.40
10 x 10 x 14	1014	10.6	10.6	14.3	10.0	1.2	4.5	≈ 1.50

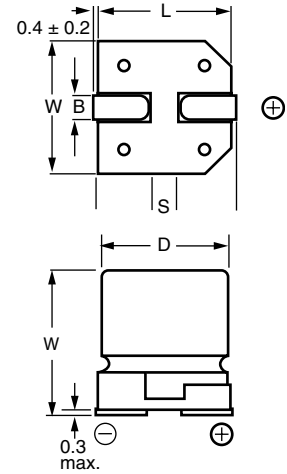


Fig.2 Dimensional outline

**MOUNTING**

The capacitors are designed for automatic placement on to printed-circuit boards.

Optimum dimensions of soldering pads depend amongst others on soldering method, mounting accuracy, print layout and/or adjacent components.

For recommended soldering pad dimensions, refer to Fig.3 and Table 3.

**SOLDERING**

Soldering conditions are defined by the curve, temperature versus time, where the temperature is that measured on the soldering pad and on top of the case during processing.

For maximum conditions refer to Fig.4.  
Maximum 2 runs with pause of minimum 30 min between.

Any temperature versus time curve which does not exceed the specified maximum curves may be applied.

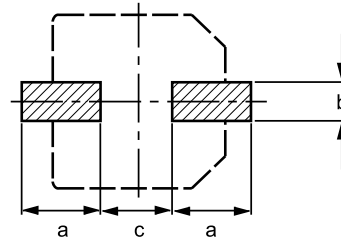


Fig.3 Recommended soldering pad dimensions

AS A GENERAL PRINCIPLE, TEMPERATURE AND DURATION SHALL BE THE **MINIMUM** NECESSARY REQUIRED TO ENSURE GOOD SOLDERING CONNECTIONS. HOWEVER, THE SPECIFIED MAXIMUM CURVES SHOULD NEVER BE EXCEEDED.

Table 3

RECOMMENDED SOLDERING PAD DIMENSIONS in millimeters			
CASE CODE	a	b	c
0405	2.6	1.6	1.0
0505	3.0	1.6	1.4
0605	3.5	1.6	1.9
0807	4.0	1.6	2.1
0810	3.5	2.5	3.0
1010	4.0	2.5	4.0
1012	4.3	2.5	4.0
1014	4.3	2.5	4.0

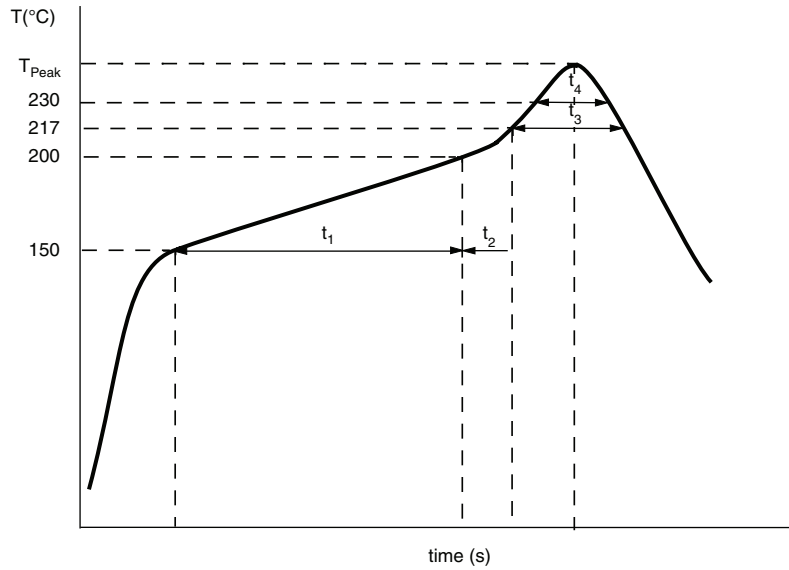


Fig.4 Maximum temperature load during reflow soldering measured on capacitors soldering pad and top of the case

REFLOW SOLDERING CONDITIONS				
PROFILE FEATURES	CASE CODE 0405 to 0605	CASE CODE 0807 to 1010	CASE CODE 1012 to 1014 $\leq 63 \text{ V}$	CASE CODE 1012 to 1014 100 V
Max. time from 25 °C to $T_{\text{peak}}$	240 s	240 s	300 s	270 s
Max. ramp-up rate to 150 °C	3 K/s	3 K/s	3 K/s	3 K/s
Max. time from 150 °C to 200 °C ( $t_1$ )	120 s	120 s	150 s	120 s
Ramp up rate from 200 °C to $T_{\text{peak}}$	0.5 K/s to 3 K/s	0.5 K/s to 3 K/s	0.5 K/s to 3 K/s	0.5 K/s to 3 K/s
Max. time from 200 °C - 217 °C, ( $t_2$ )	20 s	20 s	60 s	60 s
Max. time above $T_{\text{Liquidus}}$ (217 °C), ( $t_3$ )	60 s	60 s	90 s	60 s
Max. time above 230 °C ( $t_4$ )	30 s	20 s	40 s	30 s
Peak temperature $T_{\text{peak}}$	250 °C	240 °C	250 °C	240 °C
Max. time above $T_{\text{peak}}$ minus 5 °C	5 s	5 s	5 s	10 s
Max. ramp-down rate from $T_{\text{Liquidus}}$	6 K/s	6 K/s	6 K/s	6 K/s

**Note**

Temperature measuring point on top of the case and terminals max. 2 runs with pause of 30 minutes in between



ELECTRICAL DATA	
SYMBOL	DESCRIPTION
$C_R$	rated capacitance at 100 or 120 Hz, tolerance $\pm 20\%$
$I_R$	rated RMS ripple current at 100 or 120 Hz, 105 °C
$I_{L2}$	max. leakage current after 2 minutes at $U_R$
$\tan \delta$	max. dissipation factor at 100 or 120 Hz
ESR	equivalent series resistance at 100 kHz

**Note**

Unless otherwise specified, all electrical values in Table 4 apply at  
 $T_{amb} = 20\text{ °C}$ ,  $P = 86$  to  $106$  kPa,  $RH = 45$  to  $75\%$ .

Table 4

ELECTRICAL DATA AND ORDERING INFORMATION							
$U_R$ (V)	$C_R$ ( $\mu\text{F}$ )	NOMINAL CASE SIZE L x W x H (mm)	$I_R$ 105 °C (mA)	$I_{L2}$ 2 min ( $\mu\text{A}$ )	$\tan \delta$ 100 Hz	ESR 100 kHz ( $\Omega$ )	ORDERING CODE MAL2153.....
6.3	22	4.0 x 4.0 x 5.3	21	3.0	0.30	8	73229E3
	47	5.0 x 5.0 x 5.3	36	3.0	0.30	4	73479E3
	100	6.3 x 6.3 x 5.3	61	6.3	0.30	2	73101E3
	330	8.0 x 8.0 x 10	180	21	0.30	0.5	73331E3
	470	10 x 10 x 10	320	30	0.30	0.3	73471E3
	680	10 x 10 x 12	340	43	0.24	0.29	73681E3
	1000	10 x 10 x 14	400	63	0.24	0.24	73102E3
10	33	5.0 x 5.0 x 5.3	31	3.3	0.26	4	74339E3
	220	8.0 x 8.0 x 10	180	22	0.26	0.5	74221E3
	330	10 x 10 x 10	320	33	0.26	0.3	74331E3
	470	10 x 10 x 12	330	47	0.19	0.29	74471E3
	680	10 x 10 x 14	380	68	0.19	0.24	74681E3
16	10	4.0 x 4.0 x 5.3	16	3.0	0.22	8	75109E3
	22	5.0 x 5.0 x 5.3	28	3.5	0.22	4	75229E3
	47	6.3 x 6.3 x 5.3	47	7.5	0.22	2.2	75479E3
	100	8.0 x 8.0 x 6.5	110	16	0.22	1.2	75101E3
	220	10 x 10 x 10	320	35	0.22	0.3	75221E3
	330	10 x 10 x 12	330	53	0.16	0.29	75331E3
	470	10 x 10 x 14	370	75	0.16	0.25	75471E3
25	33	6.3 x 6.3 x 5.3	44	8.3	0.16	2.2	76339E3
	47	8.0 x 8.0 x 6.5	110	12	0.16	1.2	76479E3
	100	8.0 x 8.0 x 10	180	22	0.16	0.5	76101E3
	220	10 x 10 x 12	270	55	0.14	0.29	76221E3
	330	10 x 10 x 14	300	83	0.14	0.27	76331E3
35	4.7	4.0 x 4.0 x 5.3	14	3.0	0.13	8	70478E3
	10	5.0 x 5.0 x 5.3	23	3.5	0.13	4	70109E3
	22	6.3 x 6.3 x 5.3	50	7.7	0.13	2.2	70229E3
	33	8.0 x 8.0 x 6.5	110	12	0.13	1.2	70339E3
	220	10 x 10 x 12	270	77	0.12	0.29	70221E3
50	0.47	4.0 x 4.0 x 5.3	5	3.0	0.12	12	71477E3
	1.0	4.0 x 4.0 x 5.3	7	3.0	0.12	12	71108E3
	2.2	4.0 x 4.0 x 5.3	10	3.0	0.12	12	71228E3
	3.3	4.0 x 4.0 x 5.3	12	3.0	0.12	12	71338E3
	4.7	5.0 x 5.0 x 5.3	17	3.0	0.12	6	71478E3
	10	6.3 x 6.3 x 5.3	26	5.0	0.12	3	71109E3
	22	8.0 x 8.0 x 6.5	110	11	0.12	1.2	71229E3
	33	8.0 x 8.0 x 10	180	17	0.12	0.5	71339E3
	47	8.0 x 8.0 x 10	180	24	0.12	0.5	71479E3
	100	10 x 10 x 10	320	50	0.12	0.3	71101E3
	100	10 x 10 x 12	230	50	0.12	0.29	91107E3
63	47	10 x 10 x 12	220	30	0.09	0.39	78479E3
	100	10 x 10 x 14	240	63	0.09	0.34	78101E3
100	10	10 x 10 x 12	150	10	0.07	1.4	79109E3
	22	10 x 10 x 12	150	25	0.07	1.4	79229E3
	33	10 x 10 x 14	170	33	0.07	1.3	79339E3

**ORDERING EXAMPLE**

Electrolytic capacitor 153 CRV series

100  $\mu\text{F}/25\text{ V}$ ;  $\pm 20\%$

Nominal case size:

8 x 8 x 10 mm; taped on reel

Ordering Code: MAL215376101E3

Former 12NC: 2222 153 76101

ADDITIONAL ELECTRICAL DATA		
PARAMETER	CONDITIONS	VALUE
<b>Voltage</b>		
Surge voltage	IEC 6084-18, subclause 4.14	$U_s \leq 1.15 \times U_R$
Reverse voltage	IEC 60384-18, subclause 4.16	$U_{rev} \leq 1 \text{ V}$
<b>Current</b>		
Leakage current	After 2 minutes at $U_R$	$I_{L2} \leq 0.01 \times C_R \times U_R$ or $3 \mu\text{A}$ , whichever is greater
<b>Inductance</b>		
Equivalent series inductance (ESL)	Case codes 0405 to 0605	typ. 10 nH
	Case codes 0807 to 1014	typ. 15 nH

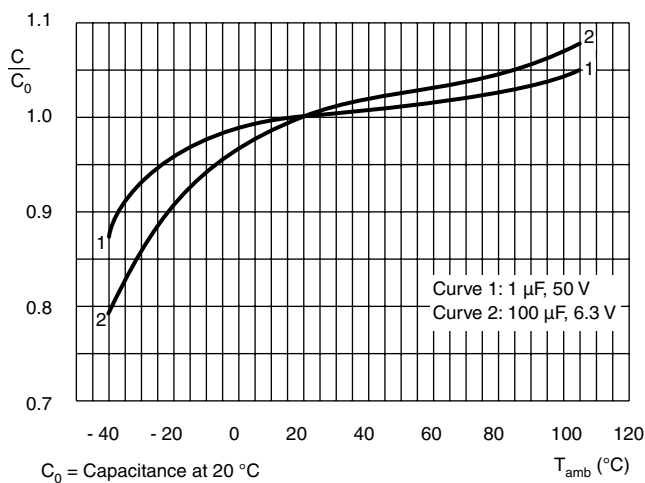
**CAPACITANCE (C)**


Fig.5 Typical multiplier of capacitance at 100 or 120 Hz as a function of ambient temperature

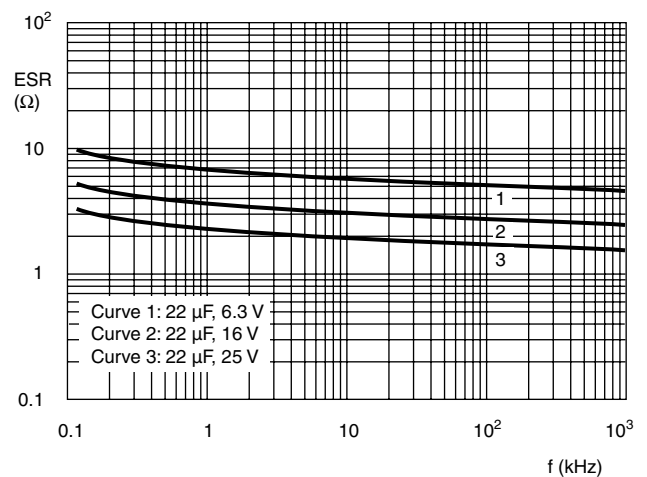
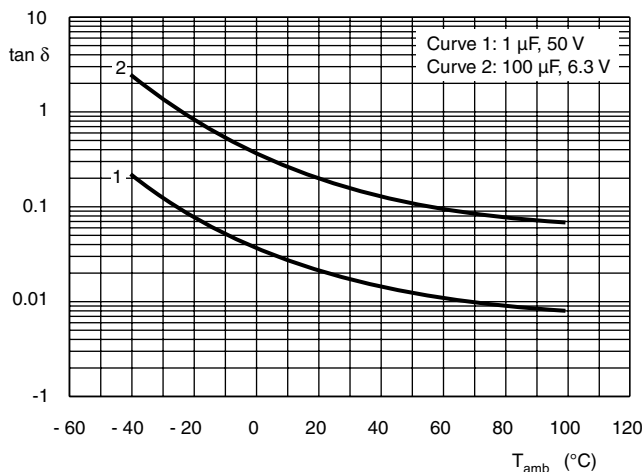
**EQUIVALENT SERIES RESISTANCE (ESR)**


Fig.6 Typical ESR as a function of frequency at 20 °C

**DISSIPATION FACTOR (tan δ)**

 Fig.7 Typical dissipation factor ( $\tan \delta$ ) at 100 Hz or 120 Hz as a function of ambient temperature

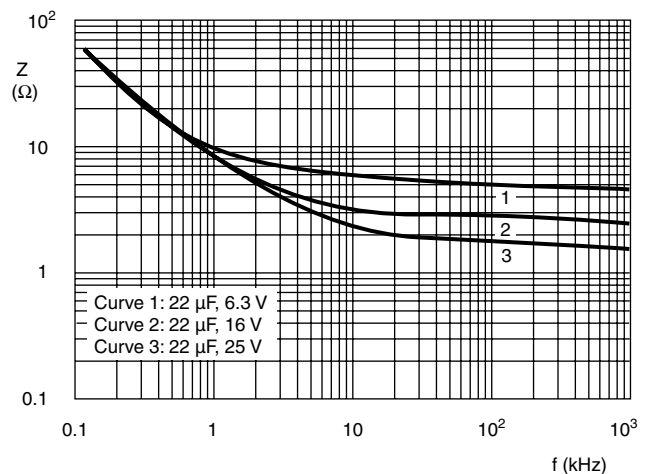
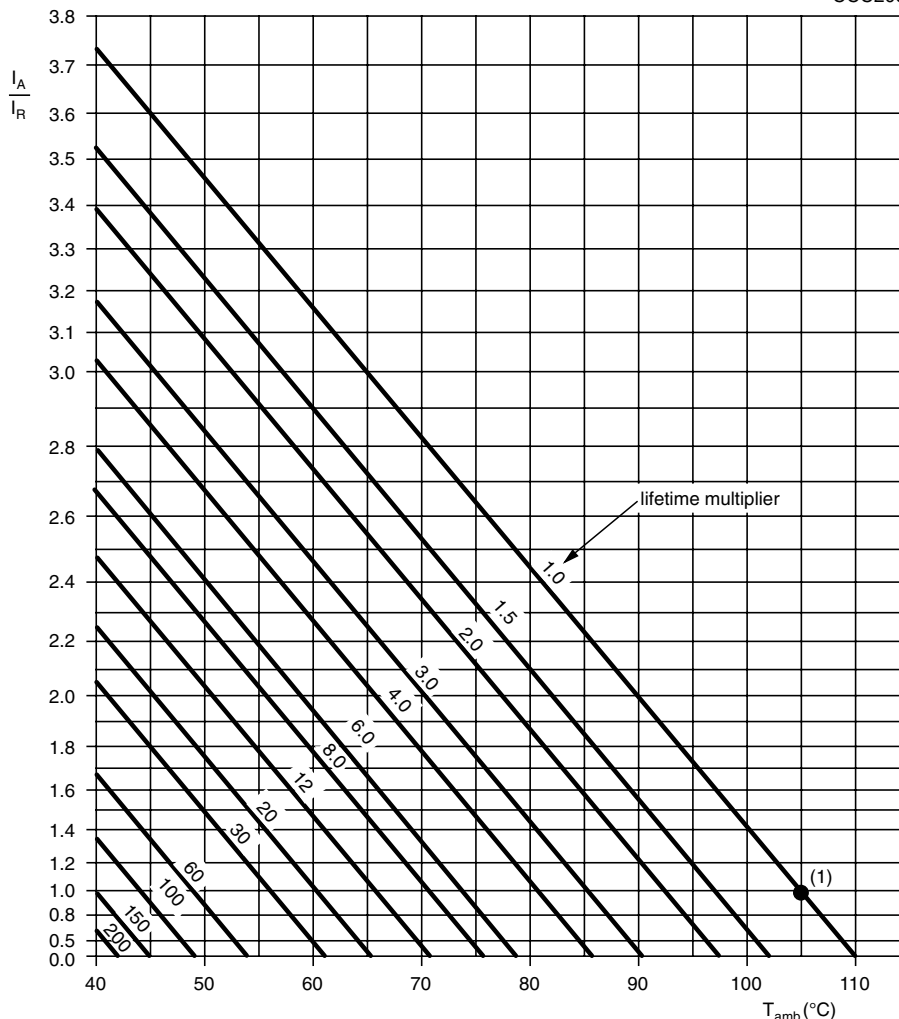
**IMPEDANCE (Z)**


Fig.8 Typical impedance as a function of frequency at 20 °C

**RIPPLE CURRENT AND USEFUL LIFE**

CCC206



$I_A$  = actual ripple current at 100 Hz or 120 Hz  
 $I_R$  = rated ripple current at 100 Hz or 120 Hz at 105 °C

For case codes 0405 to 1010 max.  $I_A/I_R = 2.4$

(1) Useful life at 105 °C and  $I_R$  applied:

case codes 0405 to 0605: 2000 h

case codes 0807 to 1014: 3000 h

Fig.9 Multiplier of useful life as a function of ambient temperature and ripple current load

Table 5

MULTIPLIER OF RIPPLE CURRENT ( $I_R$ ) AS A FUNCTION OF FREQUENCY			
FREQUENCY (Hz)	$I_R$ MULTIPLIER		
	$U_R = 6.3$ to $16$ V	$U_R = 25$ or $35$ V	$U_R = 50$ V to $100$ V
50 or 60	0.80	0.80	0.80
100 or 120	1.00	1.00	1.00
300	1.10	1.15	1.20
1000	1.15	1.25	1.35
3000	1.20	1.35	1.45
$\geq 10\ 000$	1.25	1.40	1.50

Table 6

<b>TEST PROCEDURES AND REQUIREMENTS</b>			
<b>TEST</b>		<b>PROCEDURE (quick reference)</b>	<b>REQUIREMENTS</b>
<b>NAME OF TEST</b>	<b>REFERENCE</b>		
Mounting	IEC 60384-18, subclause 4.3	shall be performed prior to tests mentioned below; reflow soldering; for maximum temperature load refer to chapter "Mounting"	$\Delta C/C: \pm 10 \%$ $\tan \delta \leq \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$
Endurance	IEC 60384-18/ CECC 32300, subclause 4.15	$T_{\text{amb}} = 105 \text{ }^\circ\text{C}$ ; $U_R$ applied; 1000 hours, case codes 0405 to 0605 2000 hours, case codes 0807 to 1014	$\Delta C/C: \pm 20 \%$ $\tan \delta \leq 2 \times \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$
Useful life	CECC 30301, subclause 1.8.1	$T_{\text{amb}} = 105 \text{ }^\circ\text{C}$ ; $U_R$ and $I_R$ applied; 2000 hours, case codes 0405 to 0605 3000 hours, case codes 0807 to 1014	$\Delta C/C: \pm 50 \%$ $\tan \delta \leq 3 \times \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$ no short or open circuit total failure percentage: $\leq 1 \%$
Shelf life (storage at high temperature)	IEC 60384-18/ CECC 32 300, subclause 4.17	$T_{\text{amb}} = 105 \text{ }^\circ\text{C}$ ; no voltage applied; 1000 hours  after test: $U_R$ to be applied for 30 minutes, 24 to 48 hours before measurement	for requirements see 'Endurance test' above





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