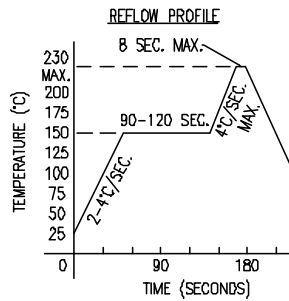
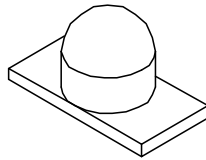
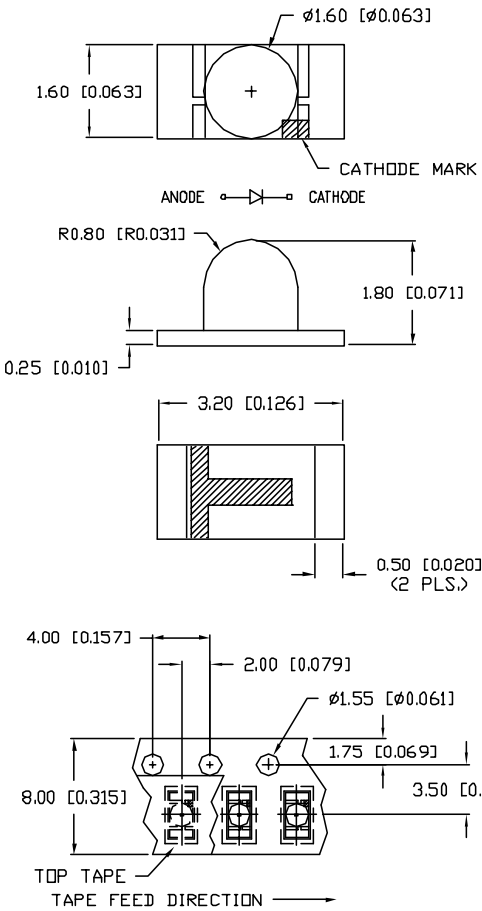
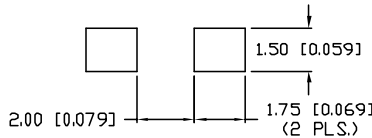


UNCONTROLLED DOCUMENT



RECOMMENDED SOLDER PAD LAYOUT



PART NUMBER		REV.
SML-LXL1307SIC9331		A
REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #10909.	9.17.02

ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$					
PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		638		nm	
FORWARD VOLTAGE		2.1	2.5	V_f	
REVERSE VOLTAGE	5.0			V_r	$I_f=100\mu\text{A}$
AXIAL INTENSITY	480		1100	mcad	$I_f=20\text{mA}$
VIEWING ANGLE		50		2x theta	
EMITTED COLOR:	RED				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C		
PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	150	mA
STEADY CURRENT	30	mA
POWER DISSIPATION	105	mW
DERATE FROM 25°C	-1.6	mW/°C
OPERATING, STORAGE TEMP.	-40 TO +85	°C

* $t < 10\mu\text{s}$

NOTES:

1. 2,000 PIECES PER REEL.
2. THE POLARITY MARK IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

CAUTION: MOISTURE SENSITIVE DEVICE

1. SHELF LIFE IN SEALED BAG: 12 MONTHS AT $<40^\circ\text{C}$ AND $<90\%$ RELATIVE HUMIDITY (RH).
2. AFTER THIS BAG IS OPENED, DEVICES HAVE TO BE MOUNTED WITHIN 48 HOURS OR STORED AT $<30\%$ RH.

UNCONTROLLED DOCUMENT

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (0.002), LEAD LENGTH=±0.75 (±0.030). MIN= $\frac{+}{-}$ DECIMAL PRECISION 0.00 MAX.= $\frac{+}{-}$ DECIMAL PRECISION

REV.	PART NUMBER
A	SML-LXL1307SIC9331
3.2mm x 1.6mm PCB SURFACE MOUNT LED, 636nm AlInGaP RED LED, 480 ~ 1100 mcad INTENSITY, WATER CLEAR DOME LENS, TAPE AND REEL.	

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RELIABILITY NOTE
 OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

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CT			6.28.01
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			SCALE: N/A