

4

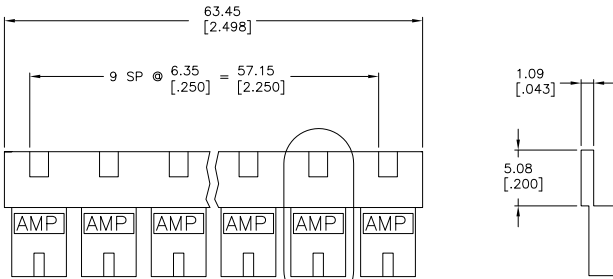
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1

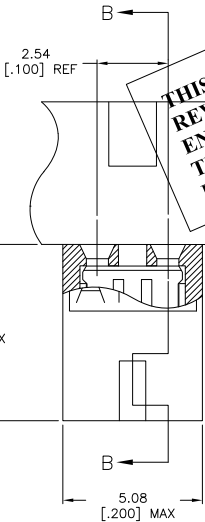
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LOC	DIST	REVISIONS			
F	LNK	DESCRIPTION	DATE	BY	APPD
AG	53	K1	REVISED PER ECO-11-004587	11MAR11	RK HMR

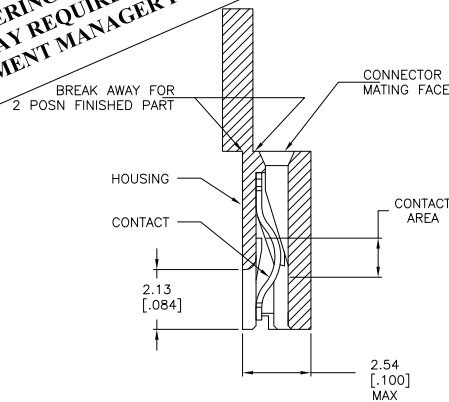


- 1 MATERIAL: HOUSING: GLASS-FILLED POLYESTER, COLOR-SEE TABLE.
- 2 CONTACT PLATED WITH 0.00254 [.000100] TIN-LEAD OVER ALL.
- 3 CONTACT PLATED WITH 0.00038 [.000015] GOLD IN CONTACT AREA OVER 0.00127 [.000050] NICKEL OVER ALL.
- 4 PART NO. DENOTES INDIVIDUAL TWO POSITION SHUNT, WHICH IS PACKAGED ON BREAKAWAY COMBS OF TEN SHUNTS.
- 5 CONNECTOR MATES WITH WIRE WRAP POSTS, 0.64 [.025] SQUARE OF SHUNT AND 0.56 [.022] X 0.66 [.026] POSTS. LENGTH FOR 1.00 [0.00] MINIMUM.
- 6 CONTACT PLATED WITH 0.00013 [.000005] GOLD IN CONTACT AREA OVER 0.00127 [.000050] NICKEL OVER ALL.
- 7 PART NO. DENOTES INDIVIDUAL TWO POSITION SHUNT WHICH IS PACKAGED LOOSE PIECE.
- 8 CONTACT PLATED WITH 0.00076 [.000030] GOLD IN CONTACT AREA OVER 0.00127 [.000050] NICKEL OVER ALL.
- 9 CONTACT PLATED WITH 0.00254 [.000100] MATTE TIN OVER ALL.

**THIS DRAWING HAS BEEN TRANSLATED AND REFLECTS THE PREVIOUS REVISION. IT WILL REQUIRE A COMPLETE DRAWING CHECK BY PRODUCTION ENGINEERING WHEN THE NEXT ECO CHANGE IS WRITTEN - THIS MAY REQUIRE A CHANGE TO THE REVISION OF THE DOCUMENT MANAGER FOLDER AND THIS DRAWING.**



DETAIL A  
SCALE 10:1



SECTION B-B  
SCALE 10:1

SUPERSEDED BY 382811-2

CONTACT MATERIAL	HOUSING COLOR	FINISH	PART NO
PHOSPHOR BRONZE	BLACK	9	2-382811-1
	BLACK	8	2-382811-0
	BLACK	6	1-382811-8
	BLACK	3	1-382811-6
OBSOLETE BERYLLIUM COPPER	BLACK	3	1-382811-0
	RED	3	382811-9
PHOSPHOR BRONZE	BLACK	6	382811-8
	BLACK	3	382811-6
	BLACK	2	382811-5
	BLUE	6	382811-4
	BLUE	3	382811-2
	BLUE	2	382811-1

THIS DRAWING IS A CONTROLLED DOCUMENT. DIM: W. SORAH 8-18-93  
CHK: R. TALLEY 8-23-93  
D. HUFFMAN 8-23-93

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:  
 0 PLG ± -  
 1 PLG ± -  
 2 PLG ± 0.26 (±10)  
 3 PLG ± -  
 4 PLG ANGLE ± -

PRODUCT SPEC: 108-1476  
 APPLICATION SPEC: 114-1059  
 WEIGHT: -

MATERIAL: HOUSING CONTACT: SEE TABLE

SIZE: A2  
 CASE CODE: 00779  
 DRAWING NO: C=382811

RESTRICTED TO: -

CUSTOMER DRAWING SCALE: 4:1 SHEET: 1 of 1 REV: K1

382811