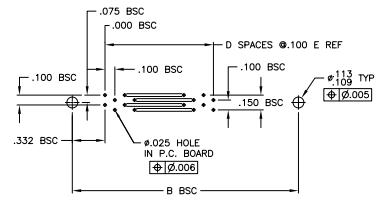
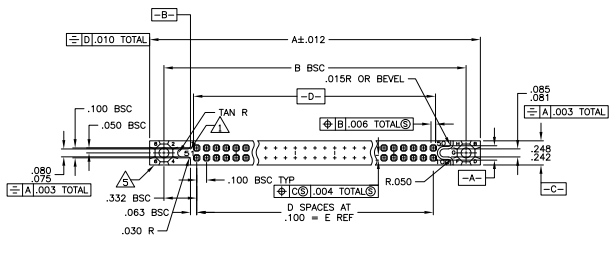
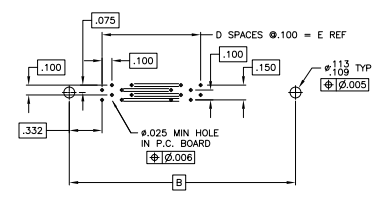


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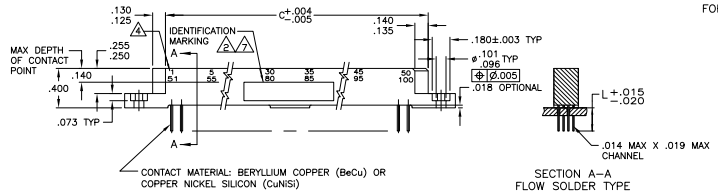
REV	DATE	DESCRIPTION	BY	CHK	APP
DF	F5				
K1		REVISED PER EDD-11-000030			



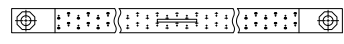
RECOMMENDED PRINTED CIRCUIT BOARD LAYOUT
 FOR -1 THRU -3, 2--5, AND 2--6



RECOMMENDED PRINTED CIRCUIT BOARD LAYOUT
 FOR 2-530340-4 ONLY



SECTION A-A
 FLOW SOLDER TYPE



REMARKS	L	IDENTIFICATION MARKING	CONTACT IDENT NO.	E	D	C	B	A	NO OF POSN	ASSEMBLY NUMBER		
OBsolete			.235	1 - 30	31 - 60	2.900	29	3.165	3.565	3.855	60	2-530340-7
			.235	1 - 55	56 - 110	5.400	54	5.665	6.065	6.355	110	2-530340-6
			.235	1 - 20	21 - 40	1.900	19	2.165	2.565	2.855	40	2-530340-5
OBsolete			.156	1 - 55	56 - 110	5.400	54	5.665	6.065	6.355	110	2-530340-4
			.235	1 - 45	46 - 90	4.400	44	4.665	5.065	5.355	90	2-530340-3
		M55302/27-193	.156	1 - 70	71 - 140	6.900	69	7.165	7.565	7.855	140	2-530340-2
		M55302/27-192	.156	1 - 67	68 - 134	6.600	66	6.865	7.265	7.555	134	2-530340-1
		M55302/27-191	.156	1 - 60	61 - 120	6.400	64	6.665	7.065	7.355	130	2-530340-0
		M55302/27-190	.156	1 - 60	61 - 120	5.900	59	6.165	6.565	6.855	120	1-530340-9
			.235	1 - 55	56 - 110	5.400	54	5.665	6.065	6.355	110	1-530340-8
			.235	1 - 50	51 - 100	4.900	49	5.165	5.565	5.855	100	1-530340-7
OBsolete			.235	1 - 45	46 - 90	4.400	44	4.665	5.065	5.355	90	1-530340-6
			.235	1 - 40	41 - 80	3.900	39	4.165	4.565	4.855	80	1-530340-5
OBsolete			.235	1 - 35	36 - 70	3.400	34	3.665	4.065	4.355	70	1-530340-4
			.235	1 - 30	31 - 60	2.900	29	3.165	3.565	3.855	60	1-530340-3
OBsolete			.235	1 - 25	26 - 50	2.400	24	2.665	3.065	3.355	50	1-530340-2
			.235	1 - 20	21 - 40	1.900	19	2.165	2.565	2.855	40	1-530340-1
			.235	1 - 15	16 - 30	1.400	14	1.665	2.065	2.355	30	1-530340-0
		M55302/27-99	.156	1 - 55	56 - 110	5.400	54	5.665	6.065	6.355	110	530340-9
		M55302/27-98	.156	1 - 50	51 - 100	4.900	49	5.165	5.565	5.855	100	530340-8
		M55302/27-97	.156	1 - 45	46 - 90	4.400	44	4.665	5.065	5.355	90	530340-7
		M55302/27-96	.156	1 - 40	41 - 80	3.900	39	4.165	4.565	4.855	80	530340-6
		M55302/27-95	.156	1 - 35	36 - 70	3.400	34	3.665	4.065	4.355	70	530340-5
		M55302/27-94	.156	1 - 30	31 - 60	2.900	29	3.165	3.565	3.855	60	530340-4
		M55302/27-93	.156	1 - 25	26 - 50	2.400	24	2.665	3.065	3.355	50	530340-3
		M55302/27-92	.156	1 - 20	21 - 40	1.900	19	2.165	2.565	2.855	40	530340-2
		M55302/27-91	.156	1 - 15	16 - 30	1.400	14	1.665	2.065	2.355	30	530340-1

- ▲ NUMBERS (SEE TABLE) AND LINES INDICATING EVERY FIVE CAVITIES MARKED ON MATING FACE.
- ▲ IDENTIFICATION MARKING PER MIL-C-55302 (SEE TABLE)
- 3. MUST MEET ALL APPLICABLE REQUIREMENTS OF MIL-C-55302
- ▲ NUMBERS INDICATING EVERY FIVE CAVITIES MARKED ON SIDE
- ▲ KEY POSITION IDENTIFICATIONS MOLDED ON SURFACES SHOWN
- 6. USE EXTERNAL KEY NO 530341-1, MATES WITH P/N 530339
- ▲ ADDITIONAL STAMPING PC 78620-1
- ▲ CONTACT FINISH: .000050 GOLD IN CONTACT AREA, .000100 TIN-LEAD ON SOLDER TAILS, ALL OVER .000030-.000150 NICKEL.

THIS DRAWING IS A CONTROLLED DOCUMENT. DATE: 11-13-97

TE Connectivity

RCPT ASSY, 1000 SERIES BOX, EXTERNAL KEYING WITH GASKET

SIZE: 100779 (C)=530340

CUSTOMER DRAWING