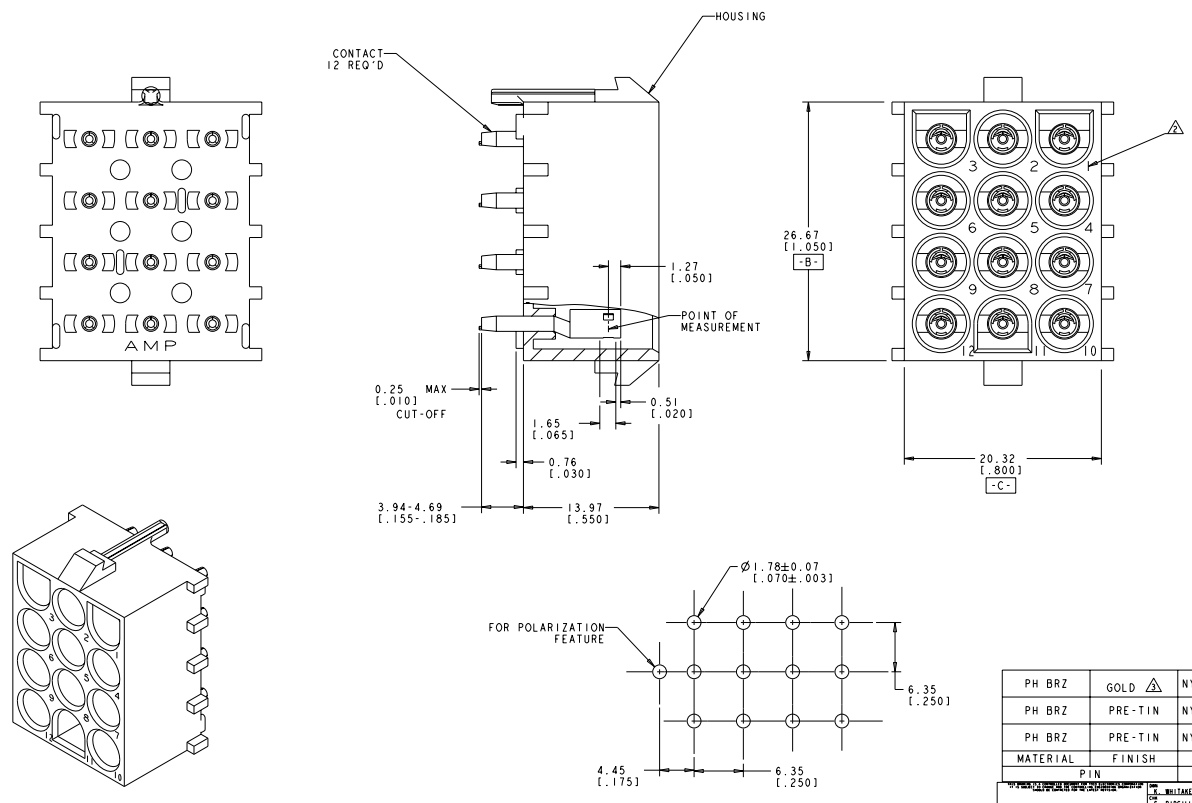


REVISONS		DATE	BY	CHK	APP
H	REVISED PER QSB-0257-01	20-09-91	KM	CJ	
HT	ECO-97-020374	27-09-97	KM	DC	

- 1. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. 109-11-2.
- △ CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.
- △ CONTACT IS PLATED OVERALL WITH 0.00127 (±.000050) NICKEL, THEN 0.00076 (±.000050) GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.



3 DIMENSIONAL MODEL
SCALE 4:1

RECOMMENDED LAYOUT FOR
1.57(±.062) THICK P.C. BOARD



MATERIAL	FINISH	MATERIAL	COLOR	PART NO
PH BRZ	GOLD △	NYLON, 94V-0	BLACK	643428-3
PH BRZ	PRE-TIN	NYLON, 94V-0	BLACK	643428-2
PH BRZ	PRE-TIN	NYLON, 94V-0	WHITE	643428-1

PIN		HOUSING		PART NO	
1	2	3	4	5	6
7	8	9	10	11	12

SUPPLIER: MILITARY PART NO: 643428-3 QTY: 1000 DATE: 09-27-91 BY: JSM CHECKED: JSM APPROVED: JSM	MFG: MILITARY PART NO: 643428-3 QTY: 1000 DATE: 09-27-91 BY: JSM CHECKED: JSM APPROVED: JSM	Tech Electronics Harrisburg, PA 17105-3600
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DESCRIPTION: HEADER ASSEMBLY, SOCKET, POLARIZED, 12 CIRCUIT, UNIVERSAL, MATE-N-LON(TM)	STATE: PA COUNTY: YORK CITY: HARRISBURG	PART NO: 643428-3 REV: A DATE: 09-27-91
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