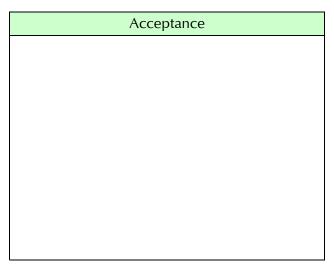
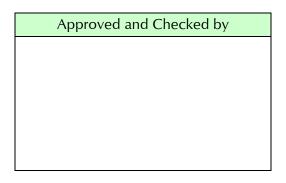
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LIQUID CRYSTAL DISPLAY MODULE MODEL: MTF-TQ57SN741-AV Customer's No.:



Microtips Technology Inc. 12F. No.31 Lane 169, Kang Ning St., His-Chih, Taipei Hsien, Taiwan FAX: 886-2-26958625



Approved by	Check	Made by	
微端	微端	微端	微端
2008/01/17	2008/01/17	2008/01/17	2008/01/17
李剛	連俊傑	蔡宜夢	陳雅靖



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Revise Records

Rev.	Date	Contents	Written	Approved
А	2007/12/14	Specification released	Sherry Chen	Steele Lee
В	2008/01/17	See Note 1	Sherry Chen	Steele Lee

Special Notes

Note1.	Del 8080 8bit interface Timing (write cycle) and 8080 8bit interface Timing (read cycle) (Page15~16)
Note2.	
Note3.	
Note4.	
Note5.	



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1. GENERAL DESCRIPTION AND FEATURES

MTF-TQ57SN741-AV is a TM (Transmissive) type color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT-LCD module, a driver circuit and a back-light unit. The resolution of a 5.7" contains 320RGB×240 dots and can display up to 262K colors. The following table described the features of MTF-TQ57SN741-AV.

1.1 Features

- Transmissive type with LED back-light.
- TN (Twisted Nematic) mode.
- Backlight-driving DC/AC inverter is not built in this module.

1.2 General Specifications

Item	Specification	Unit
Screen Size	5.7 inches diagonal	ı
Display Resolution	320 x RGB x 240	Dot
Pixel Pitch	0.36 (H) ×0.36 (V)	mm
Active Area	115.2 (W) x 86.4 (H)	mm
Outline Dimension	144.0 (W) \times 104.6 (H) \times 12.8 (T), without FPCB tail.	mm
\\/sight	155g (MTF-TQ57SN741-AV)	
Weight	202g (MTF-TQ57SP741-AV)	_
Display Mode	Normally white/Transmissive/Wide view	-
Pixel Arrangement	RGB-Vertical Stripe	1
Surface Treatment	Non-glare (3H)	-
Viewing Direction	6 o'clock	-
Input Interface	16-bit high-speed bus interface (Intel 80 series)	_
Color Garmut	NTSC 58%	_



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2. INPUT TERMINAL PIN ASSIGNMENT

2.1 Pin Assignment

Pin No.	Symbol	I/O	Function	Remark
1	GND	I	GND	-
2	V_{DD}		+3.3V power supply	_
3	WR#	I	VRAM write signal	-
4	RD#	I	VRAM read signal	
5	CS#	I	Chip Select	-
6	NC		No Connection	-
7	REST#	I	Reset	_
8	D/C#	I	Register Select Signal; H: Data, Low: Command	-
9	DB15	I	Display data	-
10	DB14	I	Display data	-
11	DB13	I	Display data	
12	DB12	_	Display data	-
13	DB11	I	Display data	
14	DB10	I	Display data	
15	DB9	I	Display data	-
16	DB8	I	Display data	
17	DB7	I	Display data	
18	DB6	I	Display data	-
19	DB5	_	Display data	-
20	DB4	I	Display data	-
21	DB3	I	Display data	-
22	DB2	I	Display data	
23	DB1	I	Display data	-
24	DB0	I	Display data	-
25	V_{DD}		+3.3V power supply	
26	GND		GND	-

2.2 Back-light Unit (BLU)

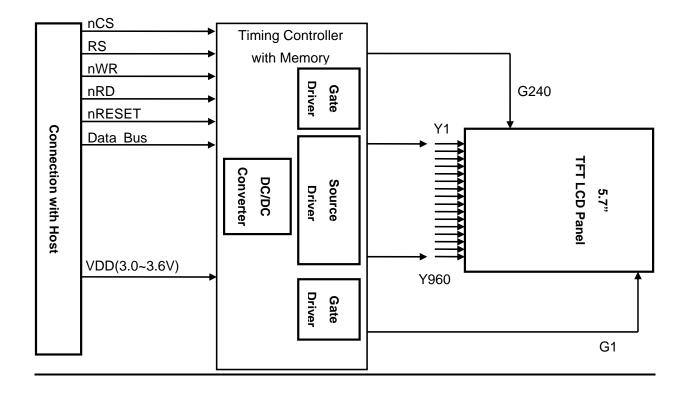
Pin No.	Symbol	Function	Remark
1	LEDA	Power Supply for LED backlight	1
2	LEDK	GND for LED backlight	1



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3. BLOCK DIAGRAM





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4. OPTICAL CHARACTERISTICS

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods shown in Note (1). Measuring equipment: LCD-5000, BM-5A, BM-7, PR-650, EZ-Contrast

(Ta=25°C , I_F =300mA)

	Item	Symbol	Condition	Min	Туре	Max	Unit	Note
T Brightness	MTF- TQ57SN741- AV	Br	300mA/6.6V	-	500	-	cd/m²	Note 1
J -	MTF- TQ57SP741-AV		,		400		cd/m²	
Dannana ti		T_r	0-08	-	15	20	ms	Note 2
Response ti	me	T _f	θ=0°	_	35	50	ms	Note 2
Contrast rat	io	CR	At optimized viewing angle	150	250	-	1	Note 3
	D 1	R _X		0.610	0.640	0670		
	Red	R_{Y}		0.314	0.344	0.374	-	
	Green	G_X		0.268	0.298	0.328		
Color	Green	G _Y	θ=0° Normal	0.553	0.583	0.613	1	
Chromaticit	y Blue	B _X	Viewing Angle	0.107	0.137	0.167		-
	blue	B_{Y}		0.139	0.159	0.179	-	
)	Wx		0.282	0.312	0.342		
	White	Wy		0.319	0.349	0.379	-	
	11	θ_{R}			65			
Viewing Ar	Hor.	θ_{L}	CD> 10	_	65		D	NI-+- 4
(6H)	1/0"	$\theta_{\scriptscriptstyle B}$	CR≥10	_	50		Degree	Note 4
Ver.		$\theta_{\scriptscriptstyle \sf F}$		-	65	-		
LED	25°C	LL	I _F =300mA		50k		Harma	Note 5
Life time	25-C	LL	V _F =6.6V	_	SUK	_	Hours	Note 5

Note 1: Test Equipment Setup

After stabilizing and leaving the panel alone at a given temperature for 30 min., the measurement should be executed. Measurement should be executed in a stable, windless, and dark room, 30 min. after turning the back light on. This should be measured in the center of screen.

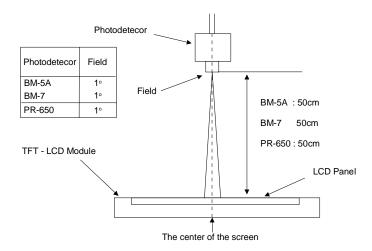
Back-Light current: 300mA

Environment condition: 1. Ta=25±2°C

2. Illuminations ≤ 1 lux

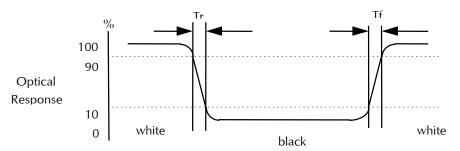


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Note 2: Definition of response time: Tr and Tf

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



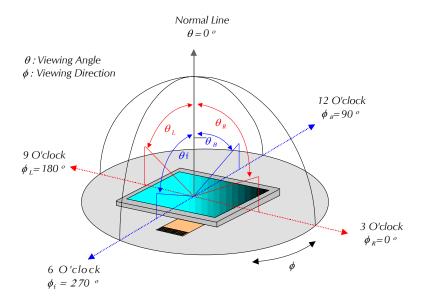
Note 3 : Definition of contrast ratio:

Note 4 : Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.



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View Angle



Note 5 : This is the reference value. The white-LED life time is defined as a time when brightness not to become under 50% of the original value (at $Ta=25^{\circ}C$)



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5. ABSOLUTE MAXIMUM RATINGS

5.1 Absolute Ratings of Environment

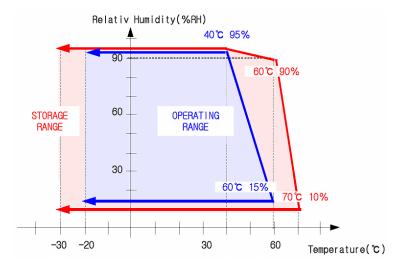
If the operating condition exceeds the following absolute maximum ratings, the TFT LCD module may be damaged permanently.

(Ta=25°C, V_{ss}=GND=0)

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T_{STG}	-30	80	°C	(1)
Operating temperature (Ambient temperature)	T_{OPR}	-20	70	°C	(1), (2)

Note (1) 95 % RH Max. ($40 \, ^{\circ}\text{C} \ge \text{Ta}$)

Maximum wet-bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.



(2) In case of below 0°, the response time of liquid crystal (LC) becomes slower and the color of panel becomes darker than normal one. Level of retardation depends on temperature, because of LC's character



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5.2 Electrical Absolute Maximum Rating

(Ta=25°C, V_{ss}=GND=0)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Power Supply Voltage	V_{DD}	-0.3	ı	+7.0	V	Note 1
Permissive input ripple voltage	V_{RF}	-	ı	100	mVp-p	$V_{DD} = +3.3V$
Input voltage (Low)	V_{IL}	0	ı	0.3 V _{DD}	V	Note 2
Input voltage (High)	V_{IH}	$0.7~V_{DD}$	ı	+5.5	V	Note 2
Input current (Low)	I _{OL1}	-	ı	10	μΑ	V _I =0V, Note 2
Invest assument (High)	I _{OH1}	-	-	10	μΑ	V _i =3.3~5.0V, Note 3
Input current (High)	I _{OH2}	_	-	100	μΑ	V _I =3.3~5.0V, Note 4

Note1:

 V_{DD} -turn-on conditions

 $0 < t1 \le 20 ms$

 $0 < t2 \le 50 ms$

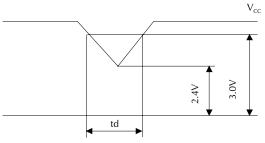
 $0 < t3 \le 1s$

 V_{cc} 3.0V 0.3V 0.3V

V_{DD} -dip conditions

 V_{DD} -dip conditions should also follow the V_{DD} -turn-on conditions

Td ≤ 20ms



Note2: CLK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, DE, R/L, U/D

Note3: CLK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, R/L, U/D

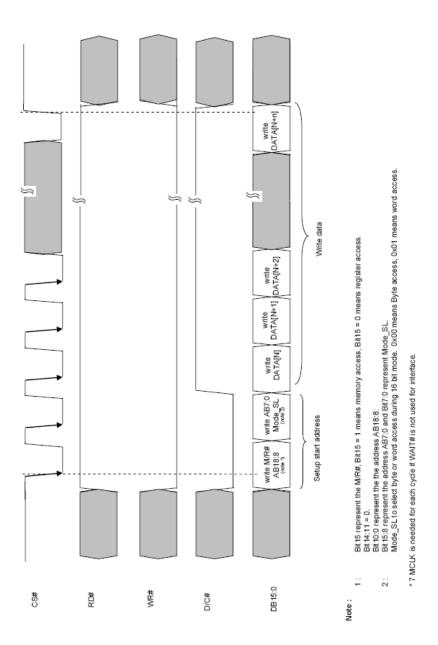
Note4: DE



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6. 8080 INDIRECT ADDRESSING MODE

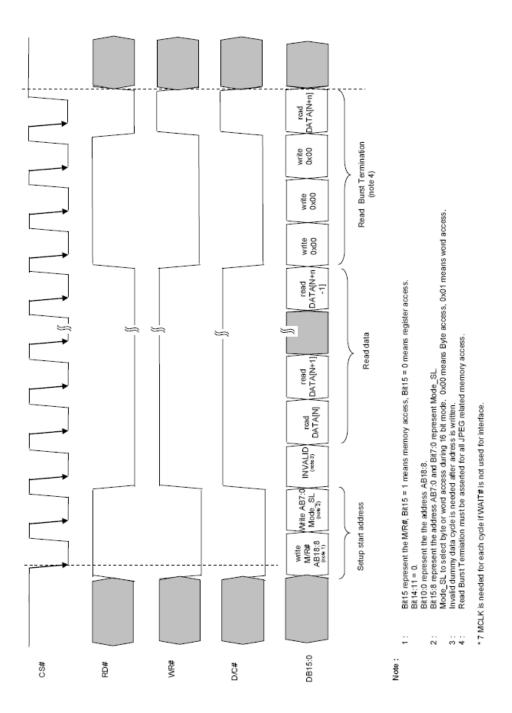
6.1 8080 16 bit interface Timing (write cycle)





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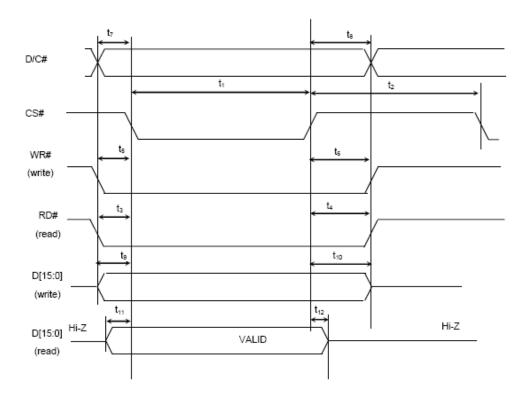
6.2 8080 16 bit interface Timing (read cycle)





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6.3 8080 indirect interface Timing



Symbol	Parameter	Min	Max	Units
t ₁	CS# pulse width low	82		ns
t ₂	CS# pulse width high	82		ns
t ₃	RD# setup	18		ns
t ₄	RD# hold	0		ns
t ₅	WR# setup	18		ns
t ₆	WR# hold	0		ns
t ₇	D/C# setup	18		ns
ts	D/C# hold	0		ns
t ₉	D[15:0] setup for write	18		ns
t ₁₀	D[15:0] hold for write	0		ns
t ₁₁	D[15:0] delay for read	55		ns
t ₁₂	D[15:0] hold for read	0		ns

Note: Above timing is based on MCLK = 85MHz



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7. ELECTRICAL CHARACTERISTICS

7.1 DC Electrical Characteristics

(Ta=25 \pm 2°C, V_{SS}=GND=0)

Item		Symbol	Min.	Тур.	Max.	Unit	Remark
Supply Voltage		V_{DD}	3.0	3.3	3.6	V	-
Supply Current		I _{DD}	89	85	82	mA	Note 1
Input Voltage for	L Level	V _{IH}	0.7 V _{DD}	-	V_{DD}	V	-
logic	H Level	V_{IL}	0	-	0.3 V _{DD}	V	-

Note1: fV =60Hz , Ta=25°C , Display pattern : All Black



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8. BACKLIGHT SPECIFICATIONS

8.1 Absolute Maximum Ratings

Ta=25°C

				14 23 C
Item	Symbol	Maximum rating	Unit	Note
Peak Forward Current	I _{FM}	450	mA	(1)
Reverse Voltage	V_R	10	V	-
Power Dissipation	P_{D}	3300	mW	-
Operating Temperature	T_{OP}	-20~70	$^{\circ}\!\mathbb{C}$	-
Storage Temperature	T _{ST}	-30~80	$^{\circ}\!\mathbb{C}$	_

Note (1): Permanent damage to the device may occur if maximum values are exceeded or reverse voltage is loaded.

Functional operation should be restricted to the conditions described under normal operating conditions.

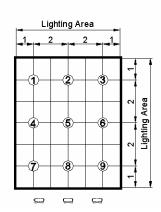
8.2 Electrical/Operating Characteristics

Ta = 25°C

Parameter	Symbol	Min.	Тур.	Max.	Units	Test Condition
Forward Voltage	V _F	-	6.6	-	V	
LED Current	l _F	-	300	-	mA	_
Uniformity*		<i>7</i> 5	-	_	%	Ta=25°C IF=300mA
Chromaticity Coordinates	X	0.26	0.29	0.32	_	
	Y	0.26	0.29	0.32		

^{*:} Uniformity = (Min./Max.) x 100%

Unregistered HyperSnap





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9. DISPLAYED COLOR AND INPUT DATA



0 : Low level voltage, 1 :High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. With the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.



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10. QUALITY STANDARD FOR LCD

10.1 Objective

This specification book is the standard for LCD module general inspection. And also this book will be refer to customer approval specification.

10.2 Scope

This specification book is applicable to general LCD module. If supplier has any doubt or requirement, then it can be discussed.

10.2.1 Acceptable Quality Level

Inspection	Sampling Procedures	A.Q.L
Major	MIL-STD-105E Inspection Level II Normal Inspection Single sample inspection	1
Minor	MIL-STD-105E Inspection Level II Normal Inspection Single sample inspection	1.5

Major defect:

A major defect is a defect that could result in failure or extremely reduction on the usability of the product for its intended purpose.

Minor defect:

A minor defect is one that does not materially reduce the usability of the product for its intended purple or is a departure from established standards giving no significant bearing on the effective use or operation of the unit.

10.2.2 Inspection Conditions

10.2.2.1 The environmental conditions for inspection shall be as follows

Room Temperature : 25±10°CHumidity Temperature : 45±20%RH

10.2.3 The external visual inspection

- The inspection shall be performed by using 40Watts fluorescent lamp for illumination and the distance between LCD and eyes of the inspector shall be 30cm or more.

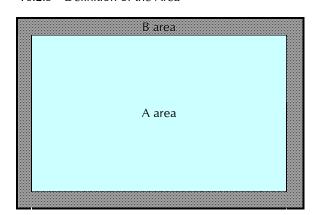


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10.2.4 Inspection Item

Pinhole, Bright spot, Black spot, White spot, Black line, White Line, Foreign particle, Bubble	The color of a small area is different from the remainder. The phenomenon dose not change with voltage.
Contrast variation	The color of a small area is different from the remainder. The phenomenon change with voltage.
Glass defect	Glass crack, Chip
Operating	Function, Contrast, Uniformity, Components

10.2.5 Definition of the Area



A area: Viewing Area B area: Out of Viewing Area



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10.3 Inspection specification

10.3.1 Non-operating inspection specification

Class of	N		pection Item Criteria of defects Accepta Zone A		ceptal	ole Q'ty		
defects	No.	Inspection item			Zone A		Zone B	
Major	1	Circuits	1. Circuit short		0		0	
Triajoi	·	Circuit	2. Ci	rcuit open	Ŭ		0	
		Black spot, White spot,	Α	<i>φ</i> ≤ 0.3	Igno	re		
		Bright spot, Foreign particle	В	$0.3 < \phi \le 0.4$	4			
			С	$0.4 < \phi \le 0.5$	2		Ignore	
	2	↓ b	D	0.5< ϕ	0			
		$\left \longleftrightarrow\right $	Total	defect point (B,C)	4			
		$\phi = (a+b)/2$		ject when 5 or m thin 5mm circle.	ore spo	ots are	e gathered	
		Black line, White line	Α	W ≤ 0.02	-	*		
	3	W	В	$0.02 < W \le 0.05$	L ≤ 5	2		
			С	0.05< W ≤ 0.1	L ≤ 3	2	Ignore	
			D	0.1 < W	- 0			
			7	otal defect point (B	,C)	3		
		ξ L	* Reject when 5 or more spots are gathered within 5mm circle.					
Minor		Contrast variation $\downarrow \qquad \qquad \downarrow \qquad \qquad \qquad \downarrow \qquad \qquad \qquad \downarrow \qquad \qquad$	Α	$\varphi \leq 0.3$	Ignore		Ignore	
			В	$0.3 < \varphi \leq 0.4$	4			
	4		С	$0.4 < \varphi \leq 0.5$	2			
			D	0.5< <i>φ</i>	0			
			Total defect point (B,C)		4			
			1. Pir	n hole				
		$\begin{bmatrix} a \\ a \end{bmatrix} \leftarrow \begin{bmatrix} a \\ A \end{bmatrix}$	Α	$\varphi \leq 0.15$	Igno	re		
			В	$0.15 < \varphi \le 0.2$	2 (*	*)	Ignore	
	5		0.2 < φ 0					
		$\left \begin{array}{c c} \hline \\ \hline \\ \hline \end{array}\right \rightarrow \left \begin{array}{c} \hline \\ \hline \\ \hline \end{array}\right $	* Two pin hole shall not formed in the single dot					
		 	2. Excess, void					
		$\varphi = (a+b)/2$	Α	a≦0.2 & b≦0.2	Igno	re	Ignore	
			В	0.2< a or 0.2 < b	0		ignore	



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			А	Bright dot	N≦2		
			В	Dark dot	N≦3	Ignore	
	6	Dot defect	С	Total Bright & Dark Dots	N≦4	. Ignore	
			* This	s inspection item do	es not apply	to B/W	
		5.11.1	Α	$\varphi \leq 0.3$	Ignore		
	7	Bubble between Polarizer and panel	В	$0.3 < \varphi \leq 0.5$	2	Ignore	
		'	С	$0.5 < \varphi$	0		
	8	Polarizer scratch and particle	Circu No.2	ılar : Same as inspec	tion item	Ignoro	
	0	rolanzer scratch and particle	Linea No.3	r : Same as inspection	on item	- Ignore	
			Α	$\varphi \leq 0.2$	Ignore		
			В	$0.2 < \varphi \leq 0.3$	4	Ignore	
	9	Polarizer Dent	С	$0.3 < \varphi \leq 0.5$	2	ignore	
			D	0.5< φ	0		
Minor			Total	defect point (B,C)	3		
	10	Bubble in the Cell	Any size 0			0	
	11	Dirt on polarizer	Dirt acce	should be			
	12	Protection film	The protection film should not be stripped up viewing area and the peeled off angle should rexceed 20 degrees.				
			1. Shifting in position should not exceed the glass outline dimension.				
	13	Polarizer shift	2. Incomplete covering of the viewing area due to shifting is not allowed.				
			3. Shifting in position should be within the tolerance (refer to module dimensional drawing)				
			1. Sil	icon must cover all	circuits.		
	14	Silicon	2. Silicon thickness should be within specification (refer to module dimensional drawing)				
	15	Tape	1. Lo	cation: refer to spec	ification.		
	13	Tupe	2. Insufficient adhesive.				
Maior	16	TCP, FPC defect	Film	or Pattern should no	t have crack.		
Major	17	Components	Missi	ng components not	allowed.		



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Class of defects	No.	Inspection Item	Criteria of defects
	1	No display	-
	2	Abnormal operation	-
	3	Contrast defect	Judge according to module specification. Establish boundary sample if required.
Major	4	Viewing angle defect	Judge according to module specification. Establish boundary sample if required.
Triagor	5	Excess power consumption	Judge according to module specification.
	6	Back-light, LED defect	 No lit-on Different color Low brightness
	7	Speaker, Vibrator defect	No operation Abnormal operation
	8	Cross-talk defect	No noticeable crosstalk. Establish boundary sample if required.
Minor	9	Uneven brightness	No noticeable unevenness allowed. Establish boundary sample if required.
Willion	10	Uneven color	No noticeable unevenness allowed. Establish boundary sample if required.
	11	Spot, Pinhole, Foreign particle, Line	Same as in Chapter 7.1



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11. RELIABILITY CONDITION

11.1 LCM Reliability Test

No.	Parameter	Condition
1	High Temperature Operating	70°C±2°C, 240 hrs (Operation state)
2	Low Temperature Operating	-20°C±2°C, 240 hrs (Operation state)
3	High Temperature Storage	80°C±2°C, 240 hrs
4	Low Temperature Storage	-30°C±2°C, 240 hrs
5	Damp Proof Test	40°C±2°C, 90~95%, 96hrs
6	Vibration Test	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 direction of X, Y, Z each 15 minutes.
7	Shock Test	To be measured after dropping from 60cm high on the concrete surface in packing state. Dropping method corner dropping A corner: once Edge dropping B, C, D edge: once Face dropping E, F, G face: once Concrete Surface

Notes: 1. No dew condensation to be observed.

- 2. The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.
- 3. Vibration test will be conducted to the product itself without putting I in a container.



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12. PRECAUTIONS

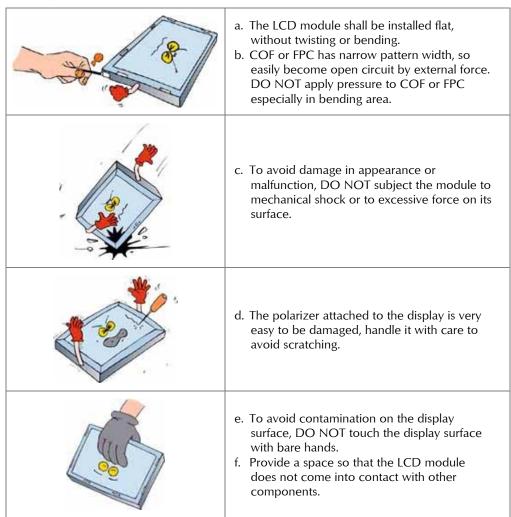
12.1 Operation

Burn-in sometimes happens when the same character was displayed at along time. Therefore, to prevent Burn-in, it is recommended to set up a Screen-saver function.

12.2 Safety

The liquid crystal in the LCD is poisonous, DO NOT put it in your mouth. If the liquid crystal touches your skin or clothes, wash it off immediately using soap and water.

12.3 Handling





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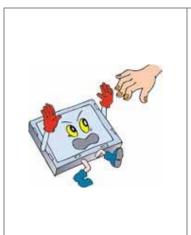
	g. To protect the LCD panel from external pressure, put covering glass (acrylic board or similar board) to keep appropriate space between them.
	h. Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
	i. Property of semiconductor devices may be affected when they are exposed to light possibly resulting in malfunctioning of the ICs. To prevent such malfunctioning of the ICs, your design and mounting layout done are so that the IC is not exposed to light in actual use.
S. S	j. Strong light exposure causes degradation of color filter. It may not recover
222	k. DO NOT contact with water to avoid Metal corrosion.
60	I. When it is not in use, the screen must be turned off or the pattern must be frequently changed by a screen saver. If it displays the same pattern for a long period of time, brightness down/image sticking may develop due to the LCD structure.
	m. Never disassemble LCD product under any circumstances. If unqualified operators or users assemble the product after disassembling it, it may not function or its operation may be seriously affected.



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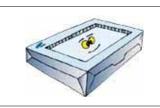
12.4 Static electricity

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge.



- a. The LCD module shall be installed flat, without twisting or bending. Ground soldering iron tips, tools and testers when they operate.
- b. Ground your body when handling the products.
- c. DO NOT apply voltage to the input terminal without applying power supply.
- d. DO NOT apply voltage that exceeds the absolute maximum rating.
- e. Store the products in an anti-electrostatic container.
- f. Peel off protect tape, attached to polarizer, slowly to minimize ESD damage.

12.5 Storage



Store the products in a dark place at $+5 \sim +25$ degree C, low humidity (50%RH or less).

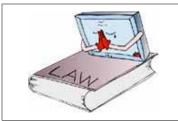
DO NOT store the products in an atmosphere containing organic solvents or corrosive gases.

12.6 Cleaning



- a. DO NOT wipe the polarizer with dry cloth, as it might cause scratch.
- b. Wipe the polarizer with a soft cloth soaked with petroleum IPA, other chemical might damage.

12.7 Waste



When dispose of LCD module, manage it at the production waste according to the relevant laws and regulations.



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13. WARRANTY

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

- 1 We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.
- 2 We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
- 3 We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.
- 4 We cannot accept responsibility for industrial property, which may arise through the use of your product, with exception to those issues relating directly to the structure or method of manufacturing of our product. Microtips-origin longer than one year from Microtips production.

14. DIMENSIONAL OUTLINES

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