

MODULAR TELEPHONE JACK
1. PURPOSE 目的

Define the packaging specification and packaging method of MODULAR TELEPHONE JACK products.

订定 MODULAR TELEPHONE JACK 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description
Type A	X-5406206-X	6 PORT, SHLD, CAT 5, RVS GND
	X-406206-X	6 PORT, SHLD, CAT 5, RVS GND
	X-5406203-X	4 PORT, SHLD, CAT 5, RVS GND
	X-406203-X	4 PORT, SHLD, CAT 5, RVS GND
	X-5406299-X	MJ ASSY,S/P,8POS,SH,RVPGT,CAT5
	X-406299-X	MJ ASSY,S/P,8POS,SH,RVPGT,CAT5
	1932326-1	MODULAR JACK SINGLE PORT ASSY UNSHIELDING
	1761825-1	MJ,R/A,1X3,8P,SHLD,PCB PNL GNDS
	1368000-1	LED MOD JK ASSY,8P,SHLD,G/Y
	6116530-1	M/JK ASSY,8POS,8PORT,CAT5
	1116530-1	M/JK ASSY,8POS,8PORT,CAT5
	6116529-1	M/JK ASSY,8POS,6PORT,CAT5
	1116529-1	M/JK ASSY,8POS,6PORT,CAT5
	6116528-1	M/JK ASSY,8POS,4PORT,CAT5
	1116528-1	M/JK ASSY,8POS,4PORT,CAT5
	6116527-1	M/JK ASSY,8POS,4PORT,CAT5
	1116527-1	M/JK ASSY,8POS,4PORT,CAT5
	6116526-1	M/JK ASSY,8POS,N,R/A SHLD,CAT5
	1116526-1	M/JK ASSY,8POS,N,R/A SHLD,CAT5
	6116525-1	M/JK,8POS,8PORT,UNSHLD,CAT 5
	1116525-1	M/JK,8POS,8PORT,UNSHLD,CAT 5
	6116524-1	M/JK,8POS,6PORT,UNSHLD,CAT 5
	1116524-1	M/JK,8POS,6PORT,UNSHLD,CAT 5
	6116523-1	M/JK,8POS,4PORT,UNSHLD,CAT 5
	1116523-1	M/JK,8POS,4PORT,UNSHLD,CAT 5
	1932371-1	MJ ASSY,4P,8 POS,CAT 5
1932095-1/2	M/JK,8POS,4PORT,UNSHLD,CAT 5	

DR

Sam Wu

CHK

Abao Liang

APVD

Ansin Yang

2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description
Type A	6116316-1	SGL PORT,M/JK ASSY,8POSN SHLD
	1116316-1	SGL PORT,M/JK ASSY,8POSN SHLD
	1116084-X	8PORT,M/JK SHLD ASSY,W/PANEL
	6116084-X	8PORT,M/JK SHLD ASSY,W/PANEL
	1116519-1	M/JK,SINGLEPORT,8POS,KEY/UNSHL
	6116519-1	M/JK,SINGLEPORT,8POS,KEY/UNSHL
	1116518-X	M/JK,SINGLEPORT,8POS,UNSHLD C
	6116518-X	MJ ASSY,S/P,8POS,UNSHLD C
	1888068-1	M.J ASSY, SINGLE PORT, 8 POSN, SHLD, CAT 5
	1888958-1	MOD JK ASSY, SINGLE PORT, 8 POSN, SHLD, REV PNL GND TABS, CAT 5
	569972-1	8 POS, R/A, LPF, SHTNG, KEY
	5569972-1	8 POS, R/A, LPF, SHTNG, KEY
	569849-1	ASSY, 8 POS, RTANG, LPF, CAT5
	5569849-1	ASSY, 8 POS, RTANG, LPF, CAT5
	5569807-1	ASSY, 8 POS, RTANG, W/R PNL ST
	569807-1	ASSY, 8 POS, RTANG, W/R PNL ST
	5569806-1	ASSY, 8 POS, TRANG, LPF, KEYED
	569806-1	ASSY, 8 POS, TRANG, LPF, KEYED
	5569805-1	ASSY, 8 POS, RTANG, W/L PNL ST
	569805-1	ASSY, 8 POS, RTANG, W/L PNL ST
	5569350-1	MJ ASSY, 3P, 8 POS,RTANG,CAT 5
	569350-1	MJ ASSY, 3P, 8 POS,RTANG,CAT 5
	569107-1	MJ,8POS,RTANG,CAT5
	5569107-1	MJ,8POS,RTANG,CAT5
	558846-1	RIGHT ANGLE SHLD 8POSN 8 PORT
	5558846-1	RIGHT ANGLE SHLD 8POSN 8 PORT
	558612-1	MOD JACK ASSY LPF CAT5
	5558612-1	MOD JACK ASSY LPF CAT5
	558611-1	MOD JACK ASSY LPF CAT5
	5558611-1	MOD JACK ASSY LPF CAT5
	5558526-1	RIGHT ANGLE 8POSN 8 PORT
	558526-1	RIGHT ANGLE 8POSN 8 PORT
	5558525-1	RIGHT ANGLE 8POSN 6 PORT
	558525-1	RIGHT ANGLE 8POSN 6 PORT
	5558524-1	RIGHT ANGLE 8POSN 4 PORT
	558524-1	RIGHT ANGLE 8POSN 4 PORT
	5558505-1	RIGHT ANGLE 8POSN 8 PORT

2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description
Type A	558505-1	RIGHT ANGLE 8POSN 8 PORT
	558504-1	RIGHT ANGLE 8POSN 6 PORT
	558504-1	RIGHT ANGLE 8POSN 6 PORT
	558503-1	MJ ASSY,4P,8 POS,CAT 5,PCB GND
	558503-1	MJ ASSY,4P,8 POS,CAT 5,PCB GND
	558343-1	MJ,8POS,RTANG,CAT5,PNL STOP
	558343-1	MJ,8POS,RTANG,CAT5,PNL STOP
	558342-1/2	MODULAR TELEPHONE JACK
	558342-1	MODULAR TELEPHONE JACK
	558341-1	MJ,8POS,RTANG,CAT5
	558341-1	MJ,8POS,RTANG,CAT5
	558439-1	ASSY, 6 PORT, 8POS, RTANG,SHLD
	558439-1	ASSY, 6 PORT, 8POS, RTANG,SHLD
	558434-1	ASSY, 2 PORT, 8POSN, CAT5,SHLD
	558434-1	ASSY, 2 PORT, 8POSN, CAT5,SHLD
	558501-1	RIGHT ANGLE 8POSN 6 PORT
	558501-1	RIGHT ANGLE 8POSN 6 PORT
	558500-1	RIGHT ANGLE 8POSN 4 PORT
	558500-1	RIGHT ANGLE 8POSN 4 PORT
	558310-1	8 POSN,RTANG,KEY/SHLD
	558310-1	8 POSN,RTANG,KEY/SHLD
	558189-1	RIGHT ANGLE SHLD 8POSN 6 PORT
	558188-1	RIGHT ANGLE SHLD 8POSN 4 PORT
	558188-1	RIGHT ANGLE SHLD 8POSN 4 PORT
	558070-1	MOD JK ASSY, 10POS,S/ENTRY,PNL
	558070-1	MOD JK ASSY, 10POS,S/ENTRY,PNL
	558068-1	MOD JK ASSY, 10POS,S/ENTRY,KEY
	558068-1	MOD JK ASSY, 10POS,S/ENTRY,KEY
	558067-1	MOD JK ASSY, 10POS,S/ENTRY,PC
	558067-1	MOD JK ASSY, 10POS,S/ENTRY,PC
	558066-1	MOD JK ASSY, 10POS,S/ENTRY,KEY
	558066-1	MOD JK ASSY, 10POS,S/ENTRY,KEY
	558065-1	MOD JK ASSY, 10POS,S/ENTRY,LPF
	558065-1	MOD JK ASSY, 10POS,S/ENTRY,LPF
	558189-1	8 POSN,RTANG,LPF,SHORTING,SHLD
	558189-1	8 POSN,RTANG,LPF,SHORTING,SHLD

2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description
Type A	5557812-1	8 POSN,RTANG,LPF,SHORTING,TRNG
	557812-1	8 POSN,RTANG,LPF,SHORTING,TRNG
	557804-1	8 POSN,RTANG,LOW PROFILE,KEYED
	5557804-1	8 POSN,RTANG,LOW PROFILE,KEYED
	557787-1	8 POSN,RTANG,LPF,SHLD,PNL GND
	5557787-1	8 POSN,RTANG,LPF,SHLD,PNL GND
	557573-2	RIGHT ANGLE SHLD 8POSN 8 PORT
	5557573-2	RIGHT ANGLE SHLD 8POSN 8 PORT
	5557572-X	RIGHT ANGLE SHLD 8POSN 6 PORT
	557572-X	RIGHT ANGLE SHLD 8POSN 6 PORT
	5557571-X	RIGHT ANGLE SHLD 8POSN 4 PORT
	557571-X	RIGHT ANGLE SHLD 8POSN 4 PORT
	5557570-1	MOD JACK ASSY 2PORT 8POSN RTANG SHLD
	557570-1	MOD JACK ASSY 2PORT 8POSN RTANG SHLD
	5557786-1	MOD JACK ASSY 8POSN RTANG LPF SHLD PCB GND
	557786-1	MOD JACK ASSY 8POSN RTANG LPF SHLD PCB GND
	5557785-1	8 POSN,RTANG,,LOW PROFILE
	557785-1	8 POSN,RTANG,,LOW PROFILE
	5557791-1	8 POSN,RTANG,LPF,SHORTING,SHLD
	557791-1	8 POSN,RTANG,LPF,SHORTING,SHLD
	5557789-1	8 POSN,RTANG,LPF,SHORTING,SHLD
	557789-1	8 POSN,RTANG,LPF,SHORTING,SHLD
	5557788-1	8 POSN,RTANG,LPF,SHORTING
	557788-1	8 POSN,RTANG,LPF,SHORTING
	1888376-1	MJ,8POS,R/A,CAT5,SHLD,PC GND
	5557566-1	RIGHT ANGLE 8POSN 8 PORT
	557566-1	RIGHT ANGLE 8POSN 8 PORT
	5557564-1	RIGHT ANGLE 8POSN 6 PORT
	557564-1	RIGHT ANGLE 8POSN 6 PORT
	1932114-1/-2	MOD JACK ASSEMBLY, 8 POSITION, RIGHT ANGLE, LPF, 6 PORT ,CAT 5
	5557563-1	RIGHT ANGLE 8POSN 5 PORT
	557563-1	RIGHT ANGLE 8POSN 5 PORT
	5557562-1	RIGHT ANGLE 8POSN 4 PORT
	557562-1	RIGHT ANGLE 8POSN 4 PORT

2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description
Type A	5557561-1	RIGHT ANGLE 8POSN 3 PORT
	557561-1	RIGHT ANGLE 8POSN 3 PORT
	5557560-1	RIGHT ANGLE 8POSN 2 PORT
	557560-1	RIGHT ANGLE 8POSN 2 PORT
	5406921-1	MJ,ASSY,8POS,LPF,CAT5
	406921-1	MJ,ASSY,8POS,LPF,CAT5
	406582-X	M/JK,ASSY,8 PORT,8POS,R/A SHLD
	5406582-X	M/JK,ASSY,8 PORT,8POS,R/A SHLD
	406580-1	ASSY,8PORT,RA,SHLD,RVS,CAT5
	5406566-X	ASSY,2 PORT,SHLD,CAT5,RVS PNL
	406566-X	ASSY,2 PORT,SHLD,CAT5,RVS PNL
	6368120-1	ASSY,2 PORT,SHLD,CAT5,RVS PNL-SUB
	5406562-X	ASSY,2 PORT,SHLD,CAT4,RVS GN
	406562-X	ASSY,2 PORT,SHLD,CAT4,RVS GN
	406497-1	MULTIPOINT MJ ASSY,4P,8POS,SHLD
	5406497-1	MULTIPOINT MJ ASSY,4P,8POS,SHLD
	5406296-1	1 PORT, SHLD, CAT 5, RVS GND
	406296-1	1 PORT, SHLD, CAT 5, RVS GND
	5406295-1	1 PORT, SHLD, CAT 4, RVS GND
	406295-1	1 PORT, SHLD, CAT 4, RVS GND
	5406491-X	MJ ASSY,8POS,8P,W/RV PNL GTABS
	5406443-1/2	R/A, 2 PORT, PCB, CAT5
	406443-1	R/A, 2 PORT, PCB, CAT5
	5406298-1/2	1 PORT, SHLD, CAT 4, RVS GND
	2007676-1	MJ,1X1,8POS,RVPGT,CAT5,LUBE
	406298-1	1 PORT, SHLD, CAT 4, RVS GND
	406297-1	MJ ASSY,S/P,8POS,SH,RVPGT,CAT5
	5406297-1	MJ ASSY,S/P,8POS,SH,RVPGT,CAT5
	406307-1	ASSY, 4 POS, R/A, CAT5, SHLD
	5406307-1	ASSY, 4 POS, R/A, CAT5, SHLD
	5406300-1	1 PORT, SHLD, CAT 5, RVS GND
	406300-1	1 PORT, SHLD, CAT 5, RVS GND
	406288-X	MJ ASSY,6P,8POS,SH,RV PGT,CAT5
	5406288-X	MJ ASSY,6P,8POS,SH,RV PGT,CAT5
	406285-X	MJ ASSY,6P,8POS,SH,RV PGT,CAT5
	5406285-X	MJ ASSY,6P,8POS,SH,RV PGT,CAT5

2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description	
Type A	406282-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5	
	5406282-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5	
	5406281-X	4 PORT, SHLD, CAT 5, RVS GND	
	406281-X	4 PORT, SHLD, CAT 5, RVS GND	
	406279-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5	
	5406279-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5	
	5406278-X	4 PORT, SHLD, CAT 5, RVS GND	
	406278-X	4 PORT, SHLD, CAT 5, RVS GND	
	406276-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5	
	5406276-X	MJ ASSY,4P,8POS,SH,RV,PGT,CAT5	
	5406275-X	4 PORT, SHLD, CAT 5, RVS GND	
	406275-X	4 PORT, SHLD, CAT 5, RVS GND	
	406218-1	MJ ASSY,SG P,SH W/RV PNL G TAB	
	5406218-1	MJ ASSY,SG P,SH W/RV PNL G TAB	
	5406217-1	1 PORT, SHLD, CAT 5, RVS GND	
	406217-1	1 PORT, SHLD, CAT 5, RVS GND	
	5406216-X	MJ ASSY SG P,SH W/RV PNL G TAB	
	406216-X	MJ ASSY SG P,SH W/RV PNL G TAB	
	406207-X	MJ ASSY,6P,8POS,SHLD,CAT5,P/OO	
	5406207-X	MJ ASSY,6P,8POS,SHLD,CAT5,P/OO	
	5406205-X	6 PORT, SHLD, CAT 4, RVS GND	
	406205-X	6 PORT, SHLD, CAT 4, RVS GND	
	406204-X	MJ ASSY,4P,8POS,SH,CAT5,ST P/O	
	5406204-X	MJ ASSY,4P,8POS,SH,CAT5,ST P/O	
	406027-1	ASSY, 6 PORT, 8POS,RTANG,RVTAB	
	5406027-1	ASSY, 6 PORT, 8POS,RTANG,RVTAB	
	Type B	406158-1	RTANG, 8POSN, 4PORT, LED
		5406158-1	RTANG, 8POSN, 4PORT, LED
1364067-1		S/A FOR CAT 5 PART W/POS	
1116258-1		M/JK ASSY,6PORT,8POS,W/LEDS	
6116258-1		M/JK ASSY,6PORT,8POS,W/LEDS	
1116236-1		RTANG, 8POSN, 6PORT, LED	
6116236-1		RTANG, 8POSN, 6PORT, LED	
6116125-X		LED MO/JK ASSEMBLY,4 PORT	
1116125-X		LED MO/JK ASSEMBLY,4 PORT	
5569564-X		MOD JK ASSY, 8 POSN, RTANG, LP	

2. APPLICABLE PRODUCT 适用范围

TYPE	Part No.	Description
Type B	569564-X	MOD JK ASSY, 8 POSN, RTANG, LP
	569563-1	RTANG, 8POSN, 6PORT, LED
	5569563-1	RTANG, 8POSN, 6PORT, LED
	569554-1	RTANG, 8POSN, 4PORT, LED
	5569554-1	RTANG, 8POSN, 4PORT, LED
	406584-1	ASSY, 8 POSN, RA, LPF, PNL GND
	5406584-1	ASSY, 8 POSN, RA, LPF, PNL GND
	406005-1	ASSY,8 POS, RA, LPF, PNL GND
	5406005-1	ASSY,8 POS, RA, LPF, PNL GND
	406146-1	ASSY, 8POS, RA, LPF, PCB,LED
	5406146-1	ASSY, 8POS, RA, LPF, PCB,LED
	406073-1	ASSY,8PS,8P,RTANG,SH,1 LED
	5406073-1	ASSY,8PS,8P,RTANG,SH,1 LED
	5406071-1	ASSY, 8POS, RA, LPF, SH, LED
	406071-1	ASSY, 8POS, RA, LPF, SH, LED
Type C	5558344-1	MJ 8POS RTANG CAT5 SHLD PNL GN
	558344-1	MJ 8POS RTANG CAT5 SHLD PNL GN
Type D	569291-1	MOD JK ASSY 8POSN RTANG LPF SHLD PCB GND
	5569291-1	MOD JK ASSY 8POSN RTANG LPF SHLD PCB GND

3. PACKAGING MATERIAL&QTY 包装材料及数量

For Type A:

Part Number	Usage	
	TRAY(698550-1)	BOX(999161-1)
1116518-X	1/95	1/475
6116518-X		
1116519-1		
6116519-1		
569972-1		
5569972-1		
5558341-1		
558341-1		
5558066-1		
558066-1		
5558065-1		
558065-1		

3. PACKAGING MATERIAL&QTY 包装材料及数量
For Type A:

Part Number	Usage	
	TRAY(698550-1)	BOX(999161-1)
557788-1	1/95	1/475
5557788-1		
5557812-1		
557812-1		
557804-1		
5557804-1		
5557785-1		
557785-1		
6116316-1	1/90	1/450
1116316-1		
5569807-1		
569807-1		
5569805-1		
569805-1		
558070-1		
5558070-1		
1888376-1		
5558068-1		
558068-1		
5558067-1		
558611-1		
5558611-1		
5558342-1/2		
558342-1		
558612-1		
5558612-1		
5558310-1		
558310-1		
558067-1		
5558067-1		
5557813-1		
557813-1		
5557791-1		
557791-1		
5557789-1		

3. PACKAGING MATERIAL&QTY 包装材料及数量
For Type A:

Part Number	Usage	
	TRAY(698550-1)	BOX(999161-1)
557789-1	1/90	1/450
557787-1		
5557787-1		
5557786-1		
557786-1		
6116526-1	1/80	1/400
1116526-1		
1888068-1		
1888958-1		
569849-1		
5569849-1		
5569806-1		
569806-1		
569107-1		
5569107-1		
5406298-1/2		
2007676-1		
406298-1		
406297-1		
5406297-1		
5406296-1		
406296-1		
5406295-1		
406295-1		
5406217-1		
406217-1		
5558343-1		
558343-1		
5406921-1		
406921-1		
5406300-1		
406300-1		
1932326-1		
X-5406299-X		
X-406299-X		

3. PACKAGING MATERIAL&QTY 包装材料及数量
For Type A:

Part Number	Usage	
	TRAY(698550-1)	BOX(999161-1)
406218-1	1/80	1/400
5406218-1		
5406216-X		
406216-X		
5558434-1	1/45	1/225
558434-1		
5557570-1		
557570-1		
5557560-1		
557560-1		
5406566-X		
6368120-1		
406566-X		
5406562-X		
406562-X		
5406443-1/2		
406443-1		
1761825-1	1/30	1/150
5569350-1		
569350-1		
5557561-1		
557561-1		
5557562-1	1/25	1/125
557562-1		
1116523-1	1/20	1/100
6116523-1		
1932095-1/2		
1932371-1		
6116528-1		
1116528-1		
6116527-1		
1116527-1		
5558524-1		
558524-1		
5558503-1		
558503-1		

3. PACKAGING MATERIAL&QTY 包装材料及数量

For Type A:

Part Number	Usage	
	TRAY(698550-1)	BOX(999161-1)
5558500-1		
558500-1		
X-5406203-X		
X-406203-X		
5558188-1		
558188-1		
5557571-X		
557571-X		
5557563-1		
557563-1		
406497-1		
5406497-1		
406307-1		
5406307-1	1/20	1/100
406282-X		
5406282-X		
5406281-X		
406281-X		
406279-X		
5406279-X		
5406278-X		
406278-X		
406276-X		
5406276-X		
5406275-X		
406275-X		
5406204-X		
406204-X		
406288-X		
5406288-X		
406285-X	1/15	1/75
5406285-X		
X-5406206-X		
X-406206-X		

3. PACKAGING MATERIAL&QTY 包装材料及数量

For Type A:

Part Number	Usage	
	TRAY(698550-1)	BOX(999161-1)
406207-X		
5406207-X		
5557572-X		
557572-X		
5557564-1		
557564-1		
1932114-1/-2		
558439-1		
5558439-1		
558189-1		
5558189-1		
5406205-X		
406205-X	1/15	1/75
5406027-1		
406027-1		
6116529-1		
1116529-1		
1116524-1		
6116524-1		
5558525-1		
558525-1		
5558504-1		
558504-1		
5558501-1		
558501-1		
1368000-1		
6116530-1		
1116530-1		
6116530-1		
1116525-1		
6116525-1	1/10	1/50
558846-1		
5558846-1		
5558526-1		
558526-1		

3. PACKAGING MATERIAL&QTY 包装材料及数量

For Type A:

Part Number	Usage			
	TRAY(698550-1)	PE BAG (1533282-4)	干燥剂 (1-623124-0)	BOX(999161-1)
6116084-X	1/10	-	-	1/50
1116084-X				
5558505-1				
558505-1				
557573-2				
5557573-2				
557566-1				
5557566-1				
406582-X				
5406582-X				
406580-1				
5406580-1				
5406491-X				

For Type B:

Part Number	Usage		
	TRAY(698550-1)	AIR CAP(623881-5)	BOX(12120-1)
5569564-X	1/90	5/450	1/450
569564-X			
406584-1			
5406584-1			
406146-1			
5406146-1			
406071-1			
5406071-1			
406005-1			
5406005-1			
406158-1	1/20	5/100	1/100
5406158-1			
569554-1			
5569554-1			
6116125-X			
1116125-X			

3. PACKAGING MATERIAL&QTY 包装材料及数量

For Type B:

Part Number	Usage		
	TRAY(698550-1)	AIR CAP(623881-5)	BOX(12120-1)
569563-1	1/15	5/75	1/75
5569563-1			
1116236-1			
6116236-1			
1116258-1			
6116258-1			
1364067-1			
6364067-1	1/10	5/50	1/50
406073-1			
5406073-1			

	Inner	Middle	Outer
LABEL	623862-1	-	623865-1
SEALING	Tape	-	Tape

For Type C:

Part Number	Usage				
	TRAY(698550-1)	AIR CAP (3-912060-6)	AIR CAP (110455-2)	BOX (999161-1)	BOX (12120-1)
5558344-1	1/90	5/450	3/450	1/450	1/450
558344-1	1/90	5/450	3/450	1/450	1/450

	Inner	Middle	Outer
LABEL	623862-1	623865-4	623865-1
SEALING	Tape	Tape	Tape

For Type D:

Part Number	Usage			
	TUBE(698536-1)	PLUG(698440-1)	AIR CAP(3-912060-6)	BOX(995015-3)
569291-1	1/34	2/34	12/1632	1/1632
5569291-1				

	Inner	Middle	Outer
LABEL	-	-	623865-1
SEALING	-	-	Tape

4. PACKING METHOD 包装方法

For TYPE A&B&C:

4.1. Affix an inner label to the middle right of tray.

将一内标签贴在TRAY的右中间。

4.2. Place connectors as 4 into tray with the solder tails facing upward.

按4中规定的数量将成品整齐放入TRAY中(焊接端朝上)。

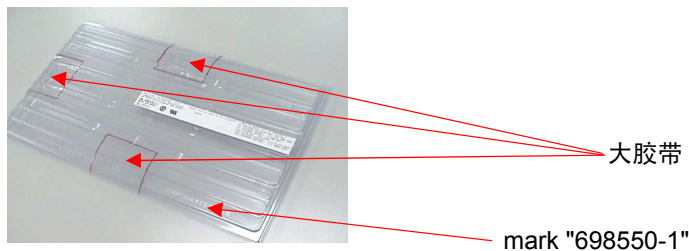
4.3. Fill void of slot use proper dimension sheeting.

用适当大小的珍珠块以填满槽尾的空隙。

说明：珍珠块的P/N是：623845-4 和 623845-5。珍珠块可根据空隙的大小进行适当的裁剪，填满为止，确保产品在TRAY槽不易晃动。

4.4. Close tray and tape around 3 sides to keep secure(see: figure).

如下图所示将TRAY的三边(除连接边外)各贴上一条大胶带(W=60mm)。



Only for 5406491-x: Place one tray with products & one bag DESICCANT into Polybag and heat seal it.

将装好产品的一个tray和一包干燥剂(1-623124-0)放入塑胶袋(1533282-4)中并热封其开口。

Only for Type A

4.5.1. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

4.6.1. Place 5 trays with connectors into box, with label facing up.

将5个装满产品的TRAY放入箱中，有标签的一面朝上。

4.7.1. Seal the box with tape. And place product identification label in "product id" marked on box.

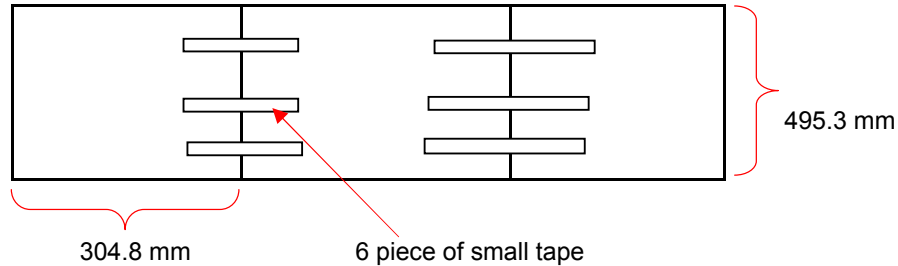
用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

4. PACKING METHOD 包装方法

Only for Type B

4.5.2 Place three piece of air cap with small tape & on table(see: figure).

如下图所示用小胶带将三张气泡垫相连后放在桌上。



4.6.2. Wrap the 5 trays with three piece of air cap have been joined & and small tape.

用三张相连的气泡垫将5个TRAY包裹并用小胶带将包裹好后的气泡垫相连。

4.7.2 Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

4.8.2. Place 5 trays into box, ensure label facing up.

将5个TRAY放入箱中，保证有标签的一面朝上。

4.9.2. Fill void of box with two pieces of air cap, ensure products do not move around.

用两块气泡垫填充箱内的空隙，保证产品不易晃动。

4.10.2. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

Type C

4.5.3. Set up a box(999161-1) & secure bottom flaps with tape.

折叠好一个包装箱(999161-1)，并用胶带封好箱底。

4.6.3. Place 5 trays with connectors into box(999161-1), with label facing up.

将5个装满产品的TRAY放入箱(999161-1)中，有标签的一面朝上。

4.7.3. Seal the box(999161-1) with tape. And place middle label in "product id" marked on box.

用胶带封箱(999161-1)，在箱外印有“PRODUCT ID”标识处贴上中标签。

4.8.3. Place wrap box(999161-1) with 5 pieces of air cap, bubble facing outer.

用五块气泡垫(3-912060-6)将纸箱(999161-1)包裹起来，气泡面朝外。

4. PACKING METHOD 包装方法

4.9.3. Place box(999161-1) have been packaged into another box(12120-1) and fill the void of box with air cap(110455-2).

如下图所示，将包裹好的纸箱(999161-1)放入另一个箱(12120-1)中，并用3块气泡垫(110455-2)填充箱中两侧的空隙。



4.10.3. Seal the box(12120-1) with tape. And place product identification label in "product id" marked on box.

用胶带封箱(12120-1)，在箱外印有“PRODUCT ID”标识处贴上外标签。

注：对 5558344-1 & 558344-1，出货至华为客户的产品需要在外箱上贴一张客户标签，标签物料编号为623865-2。贴法：贴在与外箱标签同一侧面的右上角的位置。标签内容请参照标签样板集。

For TYPE D:

4.1. Place a stopper into the side of tube.

用塞子塞住TUBE的一端。

4.2. Load products into tube all orientated same way.

将产品朝同一方向放入TUBE中。

4.3. Place another stopper into the another side of the tube.

用塞子塞住TUBE的另一端。

4.4. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

4.5. Fold up four pieces of air cap into the bottom of box, bubble facing outside.

折叠好四块气泡垫放入箱底，气泡面朝外。

4.6. Place 48 tubes with products into box, 8 tubes per layer, total 6 layer per box.

将48条TUBE放入箱中，每层放8条，共放6层(有字体的一面朝上)。

4.7. Fill void with five pieces of air cap(one side use three pieces, another side use two pieces).

用五块气泡垫填充箱中的空隙(一边三块，另一边二块)。

4. PACKING METHOD 包装方法

4.8. Fold up three pieces of air cap on the top of box, bubble facing outside.

折叠好三块气泡垫放在TUBE的上面，气泡面朝外。

4.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。