WIMA MP 3-Y2



Metallized Paper (MP) RFI-Capacitors Class Y2 PCM 10 mm and 15 mm

Special Features

- Particularly high reliability against active and passive flammability
- Excellent self-healing as well as high voltage strength
- High degree of interference suppression due to good attenuation and low ESR
- For temperatures up to +110° C
- According to RoHS 2002/95/EC

Typical Applications

Class Y2 RFI applications to meet EMC regulations

- Capacitors connected to the mains between phase or neutral and earthed casing
- By-passing of the basic or supplementary insulation, pulse peak voltage ≤ 5 kV

Construction

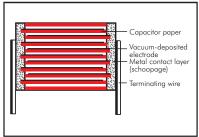
Dielectric:

Paper, epoxy resin impregnated

Capacitor electrodes:

Vacuum-deposited

Internal construction:



Encapsulation:

Self-extinguishing epoxy resin, UL 94 V-0. metal foil

Terminations:

Tinned wire.

Marking:

Marking: Black on Silver.

Electrical Data

Capacitance range:

1000 pF to 0.022 μ F (E12-values on request)

Rated voltages:

250 VAC

Capacitance tolerances:

±20%

Operating temperature range:

 -40° C to $+110^{\circ}$ C

Climatic test category:

40/110/56/C in accordance with IEC **Insulation resistance** at +20° C:

 $\geq 12 \times 10^3 M\Omega$

Measuring voltage: 100 V/1 min.

Dissipation factors:

tan $\delta \le 13 \times 10^{-3}$ at 1 kHz and +20° C

Test specifications:

In accordance with DIN EN 132400

Approvals:

Country	Authority	Specification	Symbol	Approval-No.
Germany	VDE	DIN EN 132400 IEC 60384-14/2	DVE EN 132 400	87455
USA	UL	UL 1283	<i>9</i> 1	E 100438
Canada	CSA	C 22.2 No. 8		LR 93312-1
	Germany USA	Country Authority Germany VDE USA UL	Country Authority Specification Germany VDE DIN EN 132400 IEC 60384-14/2 USA UL UL 1283	Country Authority Specification Symbol Germany VDE DIN EN 132400 IEC 60384-14/2 USA UL UL 1283

Maximum pulse rise time:

Capacitance pF/ µ F	Pulse rise time V/µsec max. operation			
1000	1000			
1500	600			
2200 4700	450			
6800 0.022	300			

for pulses equal to the rated voltage, $\rm U_{pp}\,{=}\,355~V$

Test voltage: 2700 VDC, 2 sec.

Reliability:

Operational life > 300 000 hours Failure rate < 1 fit (0.5 x $\rm U_r$ and 40° C)

Packing

Available taped and reeled.

Detailed taping information and graphs at the end of the catalogue.

For further details and graphs please refer to Technical Information.

WIMA MP 3-Y2



Continuation

General Data

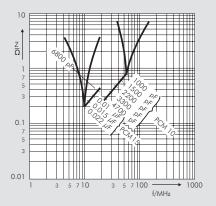
C	250 VAC*						
Capacitance	W	Н	L	PCM**			
1000 pF	4	8.5	13.5	10			
1500 "	4	8.5	13.5	10			
2200 "	4	8.5	13.5	10			
3300 "	4	8.5	13.5	10			
4700 "	5	10	13.5	10			
6800 "	5	13	19	15			
0.01 μF	5	13	19	15			
0.015 "	6	14	19	15			
0.022 "	7	15	19	15			

^{*} f = 50/60 Hz

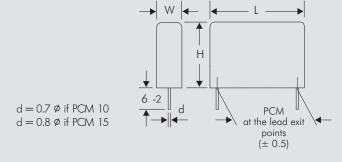
Upon request with long leads 35-2 mm max.

Dims. in mm.

Taped version see page 100.



Impedance change with frequency (general guide)



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^{**} PCM = Printed circuit module = lead spacing

Recommendation for Processing and Application of Through-Hole Capacitors



Soldering Process

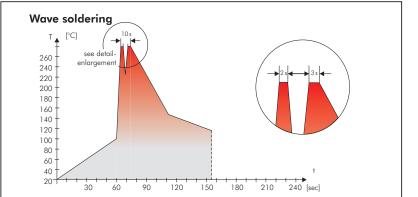
A preheating of through-hole WIMA capacitors is allowed for temperatures $T_{max} < 100^{\circ}$ C. In practice a preheating duration of t < 5 min. has been proven to be best.

Single wave soldering

Soldering bath temperature: $T < 260 \,^{\circ}$ C Immersion time: t < 5 sec

Double wave soldring

Soldering bath temperature: $T < 260 \,^{\circ}$ C Immersion time: $2 \, x \, t < 3 \, \text{sec}$



Temperature/time graph for the maximum permissible solder bath temperature for the wave soldering of through-hole WIMA capacitors

WIMA Quality and Environmental Philosophy

ISO 9001:2000 Certification

ISO 9001:2000 is an international basic standard of quality assurance systems for all branches of industry. The approval according to ISO 9001:2000 of our factories by the VDE inspectorate certifies that organisation, equipment and monitoring of quality assurance in our factories correspond to internationally recognized standards.

WIMA WPCS

The WIMA Process Control System (WPCS) is a quality surveillance and optimization system developed by WIMA. WPCS is a major part of the quality-oriented WIMA production. Points of application of WPCS during production process:

- incoming material inspection
- metallization
- film inspection
- schoopage
- pre-healing
- lead attachment
- cast resin preparation/ encapsulation
- 100% final inspection
- AQL check

WIMA Environmental Policy

All WIMA capacitors, irrespective of whether through-hole devices or SMD, are made of environmentally friendly materials. Neither during manufacture nor in the product itself any toxic substances are used, e.g.

- Lead PBB/PBDE PCB Arsenic
- CFC Cadmium
- Hydrocarbon chloride Mercury - Chromium 6+ - etc.

We merely use pure, recyclable materials for packing our components, such as:

- carton
- cardboard
- adhesive tape made of paper
- polystyrene

We almost completely refrain from using packing materials such as:

- foamed polystyrene (Styropor®)
- adhesive tapes made of plastic
- metal clips

RoHS Compliance

According to the RoHS Directive 2002/95/EC certain hazardous substances like e.g. lead, cadmium, mercury must not be used any longer in electronic equipment as of July 1st, 2006. For the sake of the environment WIMA has refraind from using such substances since years already.



Tape for lead-free WIMA capacitors

ISO 14001:2005

WIMA's environmental management has been established in accordance with the guidelines of ISO 14001. The certification is under preparation and is expected to be accomplished by June 2006.

Typical Dimensions for Taping Configuration



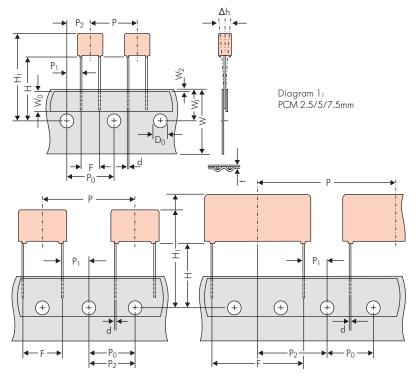


Diagram 2: PCM 10/15 mm

Diagram 3: PCM 22.5 and 27.5*mm
*PCM 27.5 taping possible with two feed holes between components

	Dimensions for Radial Taping							
Designation	Symbol	PCM 2.5 taping	PCM 5 taping	PCM 7.5 taping	PCM 10 taping*	PCM 15 taping*	PCM 22.5 taping	PCM 27.5 taping
Carrier tape width	W	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5
Hold-down tape width	W ₀	6.0 for hot-sealing adhesive tape	6.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape
Hole position	Wı	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5
Hold-down tape position	W ₂	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.
Feed hole diameter	D ₀	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2
Pitch of component	Р	12.7 ±1.0	12.7 ±1.0	12.7 ±1.0	25.4 ±1.0	25.4 ±1.0	38.1 ±1.5	*8.1 ±1.5 or 50.8 ±1.5
Feed hole pitch	Po	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch
Feed hole centre to lead	P ₁	5.1 ±0.5	3.85 ±0.7	2.6 ±0.7	7.7 ±0.7	5.2 ±0.7	7.8 ±0.7	5.3 ±0.7
Hole centre to component centre	P ₂	6.35 ±1.3	6.35 ±1.3	6.35 ±1.3	12.7 ±1.3	12.7 ±1.3	19.05 ±1.3	19.05 ±1.3
Feed hole centre to bottom	Н▲	16.5 ±0.3	16.5 ±0.3	16.5 ±0.5	16.5 ±0.5	16.5 ±0.5	16.5 ±0.5	16.5 ±0.5
edge of the component	''-	18.5 ±0.5	18.5 ±0.5	18.5 ±0.5	18.5 ±0.5	18.5 ±0.5	18.5 ±0.5	18.5 ±0.5
Feed hole centre to top edge of the component	H ₁	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 24.5 to 31.5	H+H _{component} < H ₁ 25.0 to 31.5	H+H _{component} < H ₁ 26.0 to 37.0	H+H _{component} < H ₁ 30.0 to 43.0	H+H _{component} < H ₁ 35.0 to 45.0
Lead spacing at upper edge of carrier tape	F	2.5 ±0.5	5.0 ^{+0.8} _{-0.2}	7.5 ±0.8	10.0 ±0.8	15 ±0.8	22.5 ±0.8	27.5 ±0.8
Lead diameter	d	0.4 ±0.05	0.5 ±0.05	*0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	*0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	0.8 +0.08 -0.05	0.8 +0.08 -0.05	*0.8 +0.08 or 1.0 +0.1 -0.05 or 1.0 -0.05
Component alignment	Δh	± 2.0 max.	± 2.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.
Total tape thickness	t	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2
Package (see also page 101)		ROLL/AMMO		AMMO				
	A	REEL Ø 360 max. Ø 30 ±1	$B \begin{array}{c} 52 \pm 2 \\ 58 \pm 2 \end{array} \}$ depending on comp. dimensions	REEL \$\tilde{\text{9}} \text{360 max}. \ 850 \pm2 \text{ REEL} \tilde{\text{9}} \text{360 max}. \ 850 \pm2 \text{ EBL} \tilde{\text{9}} \text{500 max}. \ 80 \pm2 \text{ and on POM and on POM and on POM and component dimensions}				
Unit		see details page 103.						

 $^{{\}color{red} \blacktriangle}$ Please give "H" dimensions and desired packaging type when ordering.

Dims in mm.

Please clarify customer-specific deviations with the manufacturer.

Diameter of leads see General Data.

^{*} PCM 10 and PCM 15 can be crimped to PCM 7.5. Position of components according to PCM 7.5 (sketch 1). $P_0 = 12.7$ or 15.0 is possible