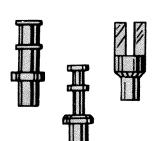




# STANDARDIZED TERMINALS



## **STYLES**

- · Single, double and triple turrets
- Double-ended (feed thru)
- Split-type (fork)
- Tubular (hollow)
- Swage and thread mounting types available
- · Bright Tin plated for extended shelf life and excellent solderability
- · Wide variety of sizes to suit space and wire requirements

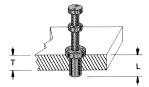
Keystone standardized terminals are available for various board thicknesses.

To specify a terminal, select the "CAT. NO." and "DASH NUMBER" that corresponds with the board thickness to be used.

# DASH NUMBERS ('T' Dimension")

- -1 for .032 Thick Board
- -2 for .062 Thick Board
- -3 for .093 Thick Board
- -4 for .125 Thick Board

Example: 1503-1 for .032 Thick Board 1503-2 for .062 Thick Board



#### **SPECIFICATIONS**

Material: Free Cutting Brass - ASTM-B16

Plating: Bright Electro-Tin per MIL-T10727 Type 1. Other platings available upon request (Silver, Gold, Tin/Lead, Hot Tin Dip).

# SPECIAL TERMINALS

Custom terminals can be manufactured to your specifications. Complete facilities available to meet your production requirements. Quotations on special terminals furnished promptly upon receipt of sample, sketch or print.

### **CUSTOM BUILT TERMINAL BOARDS**

We are specialists in the assembly of terminals, eyelets, clips and special hardware. Quotations on special terminal boards furnished promptly upon receipt of sample, sketch or print. Assembly service using customer supplied materials also available. (See pages 97-101 for standard terminal boards.)

## STAKING TOOLS

For easy mounting of terminals to insulators and PC boards. Standard and "special order" staking tools are available. Cat. No. "TL" designates a tool consisting of a TOP STAKING PUNCH and a BOTTOM ANVIL. Manufactured from steel with zinc plate. Punch and anvil are precision machined and hardened to insure

#### **CUSTOM STAKING TOOLS**

STAKING

TOOL NO.

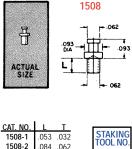
Special Order

1573

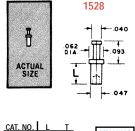
Custom prototype and production staking tools can be furnished for Single-End, Double-End, Fork Terminals, Extruded Lugs, Eyelets, Rivets, etc. Contact our engineering department for details.



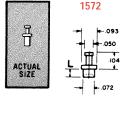
# **SINGLE DOUBLE & TRIPLE TURRET SERIES**











| CAT. NO. | L    | <u>T</u> |
|----------|------|----------|
| 1572-1   | .051 | .032     |
| 1572-2   | .082 | .062     |
| 1572-3   | .113 | .093     |
| 1572-4   | .145 | .125     |
|          | -    |          |



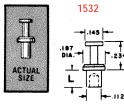




STAKING TOOL NO

TL-2

1520









1593-2

1593-3

CAT. NO.

1598-1 1598-2

1598-4

.084

147

115 093

1508-3

.115 .093

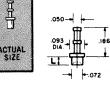


STAKING TOOL NO

TL-1

1593



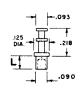


| CAT. NO. | L    | T    |                    |
|----------|------|------|--------------------|
| 1573-1   | .051 | .032 | STAKING<br>TOOL NO |
| 1573-2   | .082 | .062 | TOOLING            |
| 1573-3   | .113 | .093 | TL-1               |
| 1573-4   | .145 | .125 |                    |
|          |      |      |                    |





1502-4

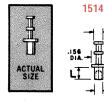


1502

STAKING TOOL NO

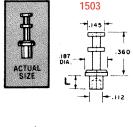
TL-1

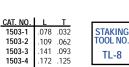
| STAKING<br>TOOL NO. |  |
|---------------------|--|
| TL-2                |  |



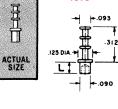
| 514-1 .0 | 78 | .032 | STAR<br>TOOL |
|----------|----|------|--------------|
|          |    |      | TOOL         |
| 514-2 .1 | 09 | .062 | 1001         |
|          |    | .093 | TL           |
| 514-4 .1 | 72 | .125 |              |







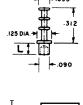
80



.062 .032 .094 .062

125

.156

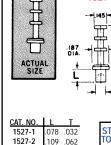


**STAKING** 

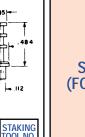
TOOL NO

TL-2

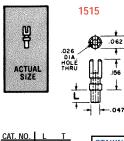
1598



109 .062







| CAT. NO. | L    | T    |          |
|----------|------|------|----------|
| 1515-1   | .051 | .032 | STAKING  |
| 1515-2   | .082 | .062 | TOOL NO. |
| 1515-3   | .113 | .093 | Special  |
| 1515-4   | .145 | .125 | Örder    |
|          |      |      |          |

TL-8