





1. Identify connector parts. (2 piece parts)
  2. Slide crimp sleeve over cable and strip cable jacket to dimension shown. Do not nick braid or center conductor during strip operations.
  3. Flair braid and fold back. Strip cable insulation to dimension shown. Do not nick center conductor.
  4. Insert center conductor into the guide hole found in the rear of the connector body. Push or twist the body onto the center conductor until the cable insulation butts up to the body.
  5. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely.
- Braid Hex Crimp: .320
  - Strain relief Crimp: .211

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SPC-F004.DWG

SIZE DWG. NO.

A

CP89-1

ELECTRONIC FILE

44N3642.dwg

REV

C

DOC. NO. SPC-F004 \* Effective: 7/8/02 \* DCP No: 1398

SCALE: NTS

U.O.M.: INCHES [mm]

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