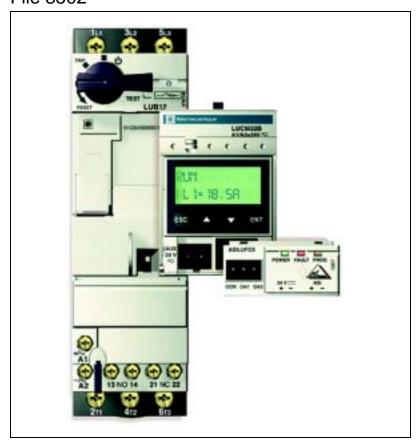
TeSys® U-Line Motor Starters

Catalog

2004

File 8502



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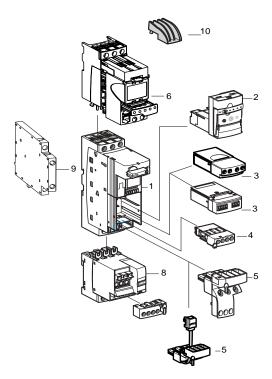
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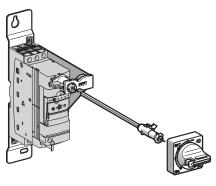




TeSys® U-Line Motor Starters



Examples of Various U-Line Components



Door Interlock Mounting Kit

GENERAL INFORMATION AND SELECTION

TeSys[®] U-Line motor starters provide motor control for choices ranging from a basic motor starter with solid-state thermal overload protection to a sophisticated motor controller which communicates on networks and includes programmable motor protection.

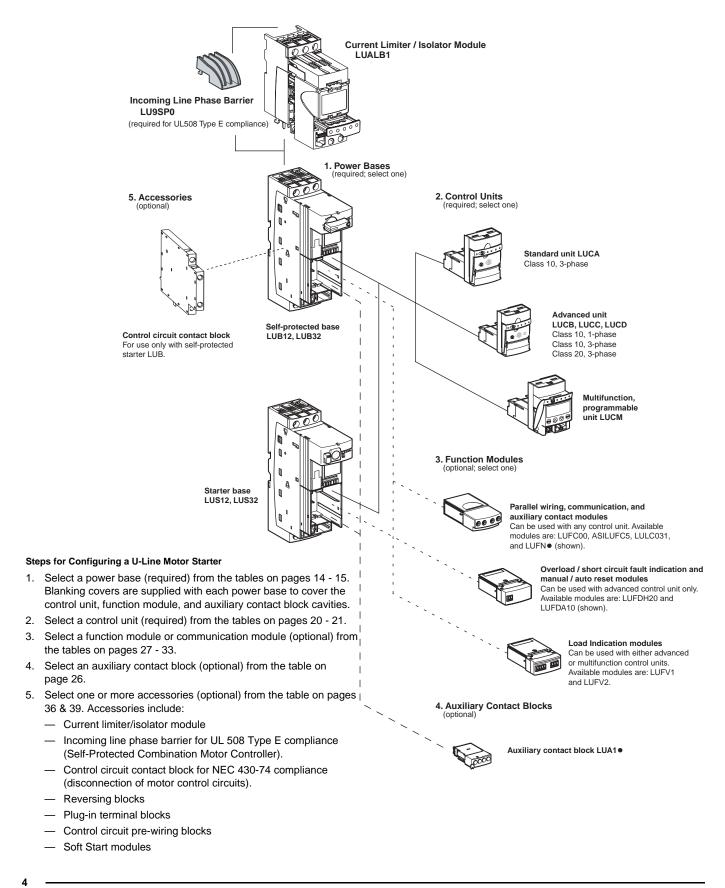
Using a plug-in modular design, the U-line starters allow maximum flexibility in motor control. Simply select the 45 mm Power Base, and mount either on a panel or on a 35 mm DIN rail. Then select and install the various plug-in components for the application. Plug-in design allows wiring to be prepared in advance of final installation or to assist in any maintenance work without unwiring.

- 1. Power Base—provides the main contacts (power poles) for the device.
 - Self-protected starter base (shown), 12 or 32 A (approved for group motor installations or UL508 Type E self-protected combination motor controller).
 - Starter base, 12 or 32 A (approved for group motor installations).
- Interchangeable Control Units—provide the control and thermal overload functions for the power bases. Interchangeable, wide-range control units provide motor protection from 0.15 A to 32 A. The low consumption (low heat dissipation) control units include built-in surge protection.
 - Standard Control Unit—provides basic Class 10 trip characteristics, no communications capabilities, manual reset only.
 - Advanced Control Unit—provides a choice of Class 10 or Class 20 trip characteristics and allows for network communications, and manual/auto reset when used with appropriate function modules.
 - Multifunction Control Unit—provides a wider range of programmable protection with built-in Modbus[®] communication capabilities.
- 3. Function Modules—each power base includes a blanking cover which can be replaced by one of the following function modules:
 - Parallel wiring module allows for connection to PLC I/O modules without need for tools and powers the power base control circuit without need for hard wiring.
 - Communication modules allow either parallel or serial communication via Modbus or AS-i networks. Other communications protocols are possible via gateways.
 - Auxiliary contact function modules provide a hard contact to monitor status of the power poles. Modules are available in three configurations (2 N.O., 1 N.O/1 N.C., and 2 N.C). This contacts indicate the status of the power poles and provide a fault signal as traditional hard-wired contacts.
 - Other function modules provide alarm indications, fault indication (overload or short circuit) manual or automatic reset on overload trip and indication of motor load (Amps).
- Auxiliary Contact Blocks—provides indication of power pole status, "ready" position of the control handle and fault signalling.
- 5. Control Circuit Pre-Wiring Connectors—allows simple, plug-on connection to be made to other units (such as the reversing block).
- Current Limiter/Isolator Module—mounts directly to the self-protected power bases and provides increased short circuit breaking capacity (up to 130 kA at 480 V and 65 kA at 600 V). Also, provides visible circuit isolation from the main power with provisions for padlocking.

Other options include a reversing block (8), control circuit contact block (9), incoming line phase barrier "required for UL 508 Type E self-protected combination motor controller applications" (10), and door interlock mounting kit for through-the-door operation of the self-protected (LUB) power base.

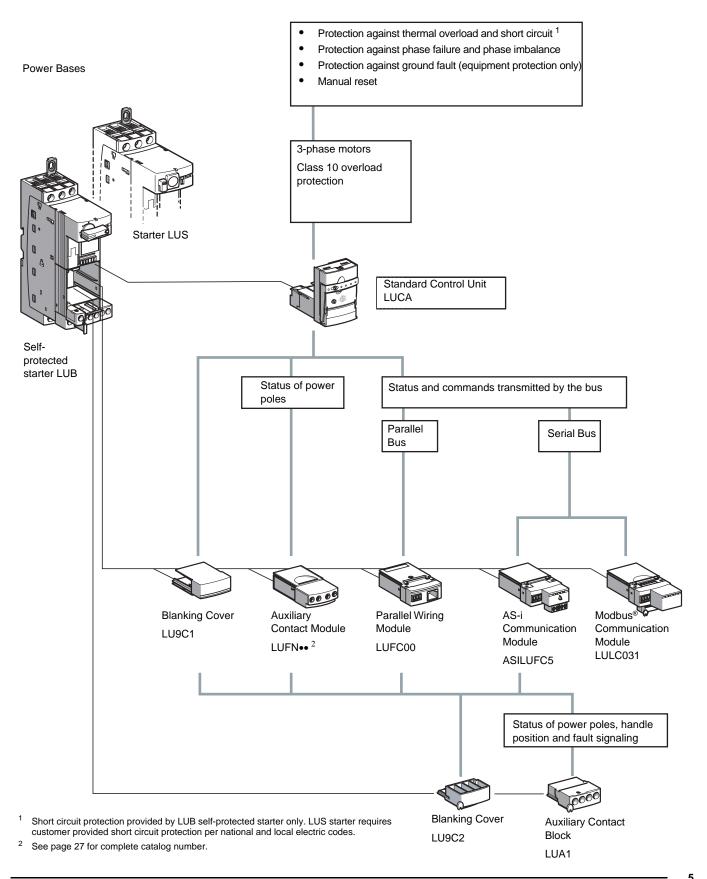
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TeSys® U-Line Motor Starters General Information and Selection

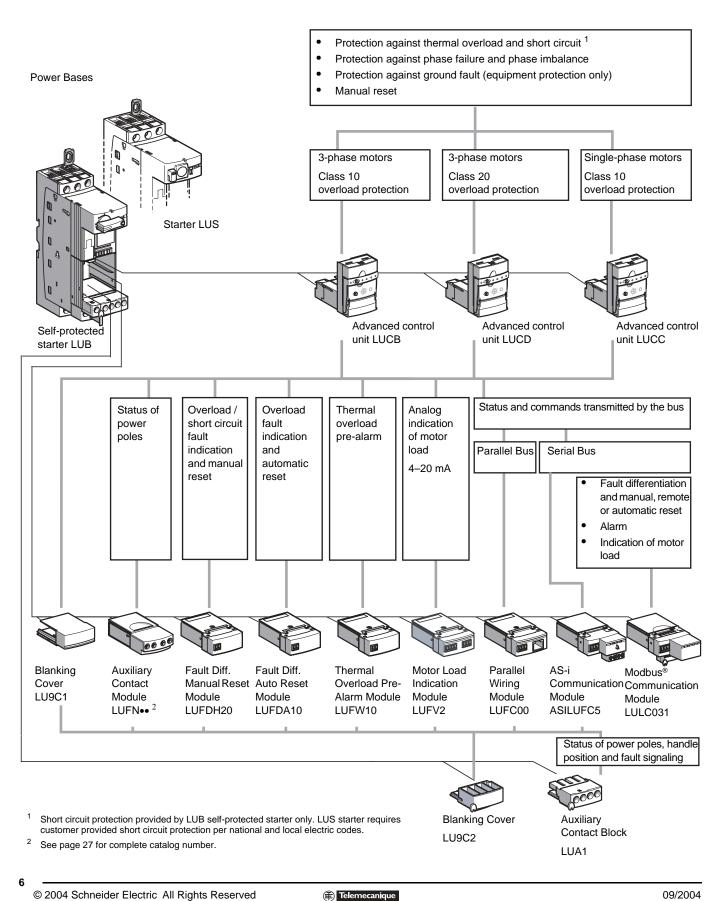


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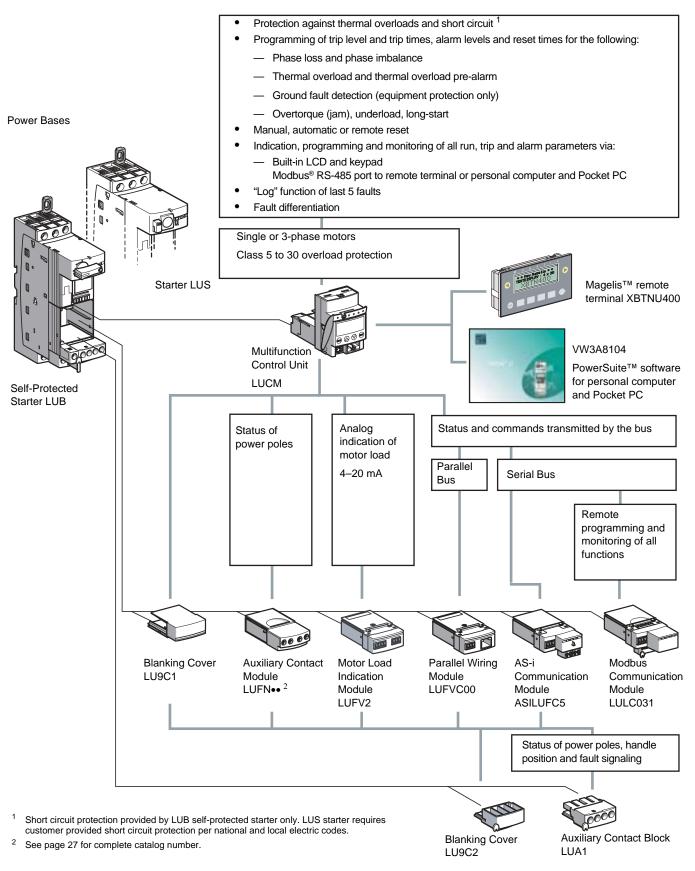
TeSys® U-Line Motor Starters General Information and Selection



TeSys® U-Line Motor Starters General Information and Selection



TeSys® U-Line Motor Starters General Information and Selection



TeSys® U-Line Motor Starters

CHARACTERISTICS

Environment

Environment				
Approvals	E164871 NKJH	LR43364 3211-08 LU•B12, LU•B32 and Accessories LR43364 3211-04 LU•S12, LU•S32 LR43364 3211-08 LUALB1		
Conforming to standards	meets the essential requirements of the LV and EMC directives.	IEC/EN 60947-6-2, CSA C22-2 no. 14, Type E UL 508 Type E: (LUtB12, LUtB32 with LU9SP0 incoming line phase barrier)		
Rated insulation voltage (Ui)	Conforming to IEC/EN 60947-1, over voltage category III, degree of pollution: 3	690 V		
Rated impulse withstand voltage	UL508, CSA C22-2 no. 14	600 V		
(Uimp)	Conforming to IEC/EN 60947-6-2	6 kV		
Safety separation of circuits SELV	Conforming to IEC/EN 60947-1 appendix N	Between the control or auxiliary circuit and the main circuit: 400 V Between the control and auxiliary circuits: 400 V		
Dograp of protection:	**	IP 40 (Protection against direct contact with a 1 mm diameter wire)		
Degree of protection: Conforming to IEC/EN 60947-1	Front panel outside connection zone Front panel and wired terminals	IP 20 (Protection against direct contact with a 1 min diameter wire)		
(protection against direct finger	'	,		
contact)	Other faces	IP 20 (Protection against direct finger contact)		
	Conforming to IEC/EN 60068	"TH" (fungus resistant)		
Protective treatment	Conforming to IEC/EN 60068-2-30	12 cycles		
	Conforming to IEC/EN 60068-2-11	48 h		
	Storage	-40 to +185 °F (-40 to +85 °C)		
		Power bases with standard and advanced control units: -13 to +158 °F (-25		
Ambient air temperature around the device	Operation	to +70 °C) Power bases with multifunction control units: At temperatures from -13 to +113 °F (-25 to +45 °C), gap not required between products. At temperatures from 113 °F (45 °C) to 131 °F (55 °C), allow a minimum gap of 9 mm between products. At temperatures from 131 °F (55 °C) up to 140 °F (60 °C), allow a minimum gap of 0.79" (20 mm) between products.		
Maximum operating altitude		6560 ft (2000 m)		
Operating positions	In relation to normal vertical mounting plane (Vac and Vdc control)	90° 0000 0000 0000		
-	Conforming to UL 94	V2		
Flame resistance		1760 °F (960 °C) (parts supporting live components)		
	Conforming to IEC/EN 60695-2-12	1200 °F (650 °C)		
Environmental restrictions		Cadmium-free and silicone-free, recyclable		
		Power poles open: 10 gn		
Shock resistance 1/2 sine wave = 11 ms	Conforming to IEC/EN 60068-2-27	Power poles closed: 15 gn		
		· ·		
Vibration resistance 5 to 300 Hz	Conforming to IEC/EN 60068-2-6	Power poles open: 2 gn		
J 10 JUU FIZ		Power poles closed: 4 gn		
Immunity to electrostatic discharge	Conforming to IEC/EN 61000-4-2	In open air: 8 kV—Level 3 On contact: 8 kv—l evel 4		
Immunity to radiated high-frequency disturbance	Conforming to IEC/EN 61000-4-3	On contact: 8 kv—Level 4 10 V/m—Level 3		
Immunity to fast transient currents	Conforming to IEC/EN 61000-4-4	All circuits except for serial link: 4 kV—Level 4 Serial link: 2 kV—Level 3		
	Conforming to IEC/EN 61000-4-5	Common mode Serial mode		
Immunity to dissipated	Uc > 200 V	4 kV 2 kV		
shock waves	Uc < 200 V	2 kV 1 kV		
	Uc = 24 Vdc	2 kV 0.5 kV		
Immunity to conducted	00 - 24 140			
high-frequency disturbance	Conforming to IEC/EN 61000-4-6	10 kV		

TeSys® U-Line Motor Starters Characteristics

	. =		LUB12, LUS12	LUB32, LUS32	LUB12, LUS12	LUB32, LUS32	LU2M
Power Base and Control Uni			+ LUCA or LUCB or LUCC or LUCD	+ LUCA or LUCB or LUCC or LUCD	+ LUCM	+ LUCM	LU6M
Power Circuit Connectio			10. 0.0000 (4. 02)				
Screw Clamp Terminals - AV		1	16–8 AWG (1–6 mm²) (
Stranded cable	1 conductor		14–6 AWG (1.5–10 mm				
without cable end	2 conductors		14–8 AWG (1.5–6 mm ²	·)			
Stranded cable	1 conductor		16–8 AWG (1–6 mm ²)				
with cable end	2 conductors		16–8 AWG (1–6 mm ²)				
Solid cable	1 conductor		16-6 AWG (1-10 mm ²)	1			
without cable end	2 conductors		16-8 AWG (1-6 mm ²)				
Screwdriver			Phillips no. 2 or 1/4" slo	tted screwdriver			
Tightening torque			15 lb-in (1.7 N•m)				
Control Circuit Connecti	on Characterist	ics	•				
Screw Clamp Terminals - AV	VG Conductor Size)	18-14 AWG (0.75-1.5 i	mm ²) one or two condu	ctors)		
Stranded cable	1 conductor		18–14 AWG (0.75–1.5 i		,		
without cable end	2 conductors		18–14 AWG (0.75–1.5 i				
01	1 conductor		22–14 AWG (0.34–1.5 i				
Stranded cable with cable end			22–14 AWG (0.34–1.5 I				
	2 conductors		,				
Solid cable without cable end	1 conductor		18–14 AWG (0.75–1.5 i				
	2 conductors		18–14 AWG (0.75–1.5 i				
Screwdriver			Phillips no. 1 or 3/16" sl	lotted screwdriver			
Tightening torque			7 lb-in (0.8 N•m)				
Control Circuit Characte	ristics						
Data danakana	50/60 Hz		24-240 Vac				
Rated voltage of control circuit	30/00 112		24–240 Vdc		24 Vdc	Γ	
<u> </u>	-	041/4-					_
		24 Vdc	20–27 Vdc		20–28 Vdc	Т	-
	Operation	24 Vac	20–26.5 Vac		_	-	-
	· .	48-72 Vac/dc	38.5-72 Vac / 38.5-93	Vdc	_	-	-
/oltage limits		110-240 Vac/dc	88–264 Vac/dc – –				-
		24 Vdc	14.5 Vdc				-
	Drop out	24 Vac	14.5 Vac – –				_
	Drop-out	48-72 Vac/dc	29 Vac/dc		_	-	_
		110-240 Vac/dc	55 Vac/dc		=	=	_
		24 Vdc	130 mA 220 mA		150 mA	200 mA	_
		24 Vac	140 mA	220 mA	_	_	_
	I max Inrush	48-72 Vac/dc	280 mA			_	_
		110–240 Vac/dc	280 mA			_	_
Typical consumption		24 Vdc	55 mA	70 mA	70 mA	75 mA	
		24 Vac	70 mA	90 mA	TOTILA	73111A	-
	I rms sealed	48–72 Vac/dc	35 mA		_		<u> </u>
				45 mA	-	_	
		110-240 Vac/dc	30 mA	20 mA		-	_
Heat dissipation		In	2 W	3 W	1.7 W	1.8 W	
Operating time		Closing	24 V: 70 ms / 48 V: 60 ms / ≥ 72 V: 50 ms 75 ms 65 ms				
		Opening	35 ms				
Resistance to micro-breaks			3 ms				
Resistance to voltage drops		IEC/EN 61000-4-11	At least 70% of Uc for 500 ms				
Mechanical durability	In millions of oper	rating cycles	15				
Maximum operating rate	In operating cycle	es per hour	3600				
Main Pole Characteristic	:s			. <u></u>	. <u></u>		
Number of poles			3				_
Isolation function	Possible		Yes				
to IEC/EN 60947-1	Padlocking		1 padlock with Ø 1/4" (7 mm) shank				
Rated thermal current	Fadiocking		12 A 32 A 12 A 32 A			_	
Rated operating current	To IEC/	In cat. AC-41			A θ≤131 °F (55 °C): 12 A		-
(Ue ≤ 440V)	EN 60947-6-2	In cat. AC-43	, ,	` '	` `	· ' '	_
Rated operating voltage		θ ≤ 158 °F (70 °C): 12 A θ ≤ 158 °F (70 °C): 32 A θ ≤ 131 °F (55 °C): 12 A θ ≤ 131 °F (55 °C): 32 A 690 V				_	
		40–60 Hz				_	
		Of the operating current		12 A 18 A	25 A 32 A		
Power dissipated in the power circuits	Operating current		3 A 6 A 9 A				Ι-
ponor onound	Power dissipated	iii aii triree poles	0.1 W 0.3 W 0.6				_
Rated breaking capacity on s	short-circuit—60 H	z	230 V 440 V 480		V		-
			50 kA 50 kA 42 l				_
Total breaking time	T		2 ms 2 ms 2 m			1 0	-
Thermal stress limit With Isc max on 440 V			90 kA ² s	120 kA ² s	90 kA ² s	120 kA ² s	1_

TeSys® U-Line Motor Starters Characteristics

Specific Characteristics of Power Bases LU2B or LU2S and Reverser Blocks LU2M or LU6M

Maximum	Without change of direction		75 ms			
operating time	With change of direction		150 ms			
General Characteristics o	f all Auxiliary Contacts					
Conventional rated thermal current (lth)	For ambient temperature θ < 158	3 °F (70 °C)	5 A			
Frequency of the operating cu	ırrent		Up to 400 Hz			
Minimum switching capacity	40-8	U min	17 V			
winimum switching capacity	K = 10 -	I min	5 mA			
Short-circuit protection	Conforming to IEC/EN 60947-5-	1	gL fuse: 4 A			
		1 s	30 A			
Short-time rating	Permissible for	500 ms	40 A			
			50 A			
Insulation resistance	•	•	10 mΩ			
Non-overlap time	Guaranteed between N.C. and N	I.O. contacts	2 ms (on energization and on de-energization)			
Specific Characteristics of	of Auxiliary Contact Built int	o the Powe	er Base LU9BN			
Linked contacts	Conforming to IEC/EN 60947-4-	1	Each power base has 1 N.O. contact and 1 N.C. contact which are mechanically linked			
Mirror contact	Conforming to draft standard IEC/EN 60947-1		The N.C. contact in each power base reliably represents the state of the power contacts (safety scheme)			
Rated operating voltage (Ue)	•		Up to 690 Vac; 250 Vdc			
Rated insulation	Conforming to IEC/EN 60947-5-	1	690 V			
voltage (Ui) Conforming to UL, CSA			600 V			
Specific Characteristics of	of Auxiliary Contacts in Mod	lules LUFN,	Auxiliary Contacts LUA1 and Reverser Blocks LU2M and LU6M			
Rated operating voltage (Ue)			Up to 250 Vac; 250 Vdc			
Rated insulation	Conforming to IEC/EN 60947-5-	1	250 V			
voltage (Ui)	Conforming to UL, CSA		250 V			
	•					

Operational power of contacts LUFN, LUA1, LU2M, LU6M

Conforming to IEC/EN 60947-5-1

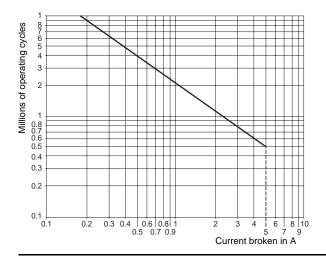
AC supply, categories AC-14 and AC-15

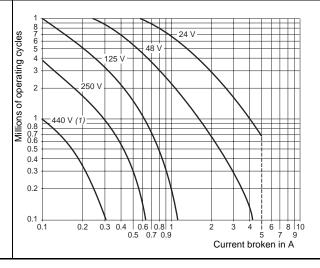
Electrical durability up to 3600 operating cycles/hour on an inductive load such as the coil of an electromagnet: making power (cos ϕ 0.7) = 10 times the power broken (cos ϕ = 0.4)

DC supply, category DC-13

Electrical durability (up to 1200 operating cycles/hour) on an inductive load such as the coil of an electromagnet, without economy resistor, the time constant increasing with the load.

	24 V	48 V	115 V	230 V	400 V	440 V	600 V	24 V	48 V	125 V	250 V
1 million operating cycles	60 VA	120 VA	280 VA	560 VA	960 VA	1050 VA	1440 VA	120 W	90 W	75 W	68 W
3 million operating cycles	16 VA	32 VA	80 VA	160 VA	280 VA	300 VA	420 VA	70 W	50 W	38 W	33 W
10 million operating cycles	4 VA	8 VA	20 VA	40 VA	70 VA	80 VA	100 VA	25 W	18 W	14 W	12 W





Characteristics of Standard Control Units LUCA

Protection	Motor type	3-phase	
Protection	Conforming to standard	IEC/EN 60947-6-2, UL 508, CSA C22-2 no. 14	
	Tripping class conforming to UL 508, IEC/EN 60947-6-2	10	
Overload protection	Frequency limits of the operating current	40–60 Hz	
	Ambient temperature range	-13 to +158 °F (- 25 to + 70 °C)	
	Protection against phase imbalance	30 %	
Short-circuit	Tripping threshold	14.2 x the setting current	
protection	Tripping tolerance	± 20 %	

Characteristics of Advanced Control Units LUCB, LUCC and LUCD

Control unit type		LUCB	LUCC	LUCD
Protection	Motor type	3-phase	Single-phase	3-phase
Protection	Conforming to standard	IEC/EN 60947-6-2, UL 508, CSA C22-	-2 no. 14	_
	Tripping class conforming to UL 508, IEC/EN 60947-6-2	10 20		20
Overload protection	Frequency limits of the operating current	40–60 Hz		
	Ambient temperature range	-13 to +158 °F (- 25 to + 70 °C)		
	Protection against phase imbalance	30 %	-	30 %
Short-circuit	Tripping threshold	14.2 x the setting current		
protection	Tripping tolerance	± 20 %		

Characteristics of Multifunction Control Units LUCM

	Motor type	Selectable: single-phase or 3-phase			
Protection	Conforming to standard	IEC/EN 60947-6-2, UL 508			
	Tripping class conforming to UL 508, IEC/EN 60947-6-2	5, 10, 15, 20, 25, 30 (selectable)			
	Frequency limits of the operating current	40–60 Hz			
Overload protection	Ambient temperature range	Power bases with multifunction control units: At temperatures from -13 to +113 °F (-25 to +45 °C), gap not required between products. At temperatures from 113 °F (45 °C) to 131 °F (55 °C), allow a minimum gap of 9 mm between products. At temperatures from 131 °F (55 °C) up to 140 °F (60 °C), allow a minimum gap of 0.79° (20 mm) between products.			
	Physical interface	RS-485 multi-drop			
Communication	Connector	RJ45 on front panel			
interface for terminal	Protocol	Modbus [®] RTU			
on enclosure door	Maximum transmission speed	19,200 bit/s (self-configuration up to this value)			
	Maximum return time	200 ms (from PLC to LULC031 communication module to LUCM control unit back to LULC031 and back to PLC)			
	Туре	LCD, 2 lines of 12 characters			
Dioplay	Language version	Multilanguage (English, French, German, Italian, Spanish)			
Display	Accuracy	±5%			
	Resolution	1 % of Ir			
Assellant assemble	External type	24 Vdc (maximum range of 0.90 to 1.10 of nominal voltage)			
Auxiliary supply	Heat dissipation	0.8 W			

Configuration Table for Protection Devices and Alarms on Multifunction Control Units LUCM

	Tripping	Alarm	Adjustment of trip	Adjustment of tripping threshold		before tripping	Adjustment of alarm threshold	
	Factory setting	Factory setting	Range	Default value	Range	Default value	Range	Default value
Overcurrent	Activated 1	=	3–17 lr	14.2	=	=	=	-
Overload	Activated 1	Activated	0.15-32 A ²	Ir min	Class: 5-30	5	10-100 % thermal state	85 %
Ground fault	Activated	Activated	0.2-5 Ir min	0.3 Ir min	0.1–1.2 s	0.1 s	0.2–5 Ir min	0.3 Ir min
Phase imbalance	Activated	Activated	10–30 %	10 %	0.2-20 s	5 s	10–30 %	10 %
Over torque (Jam)	Deactivated	Deactivated	1–8 Ir	2 lr	1–30 s	5 s	1–8 lr	2 Ir
Underload	Deactivated	Deactivated	0.3–1 lr	0.5 lr	1–200 s	10 s	0.3–1 lr	0.5 lr
Long starting times	Deactivated	Deactivated	1–8 Ir	Ir	1–200 s	10 s	1–8 Ir	Ir

¹ This function cannot be deactivated.

Configuration of additional functions on Multifunction Control Units LUCM

	Factory setting	Setting range
Reset	Manual	Manual, automatic or remote
Time before reset	120 s	1–1000 s
Type of load	Motor type 3-phase motor, single-phase motor	
Type of load	Self-cooled	Self-cooled, auxiliary cooling fan
Language	English	English, French, German, Italian, Spanish
Display	Average current	Average current, thermal state of motor, current in phase 1 / 2 / 3, ground fault current, phase imbalance, cause of last 5 faults

 $^{^{2}\,\,}$ The setting range depends on the rating of the control unit used.

TeSys® U-Line Motor Starters Characteristics

Characteristics of Limiter Isolator Module LUALB1

Rated insulation voltage (Ui) conforming to standard IEC/EN 60947-1		690 V
Conventional rated thermal current (Ith) conforming to standard IEC/EN 60947-1		32 A
Operating threshold	I rms	50 kA
Breaking capacity	·	440/480 wye 600 wye
Біеакінд сарасіту		130 kA 65 kA
Mounting		Directly on the upstream terminals of the LUB, LU2B power base
Screw Clamp Terminals - AWG conductor size		16-8 AWG (1-6 mm ²) one or two conductors
Stranded cable without cable end	1 conductor	16–6 AWG (1–10 mm ²)
Stranded cable without cable end	2 conductors	16–8 AWG (1–6 mm ²)
Stranded cable with cable end	1 conductor	16–8 AWG (1–6 mm ²)
Stranded cable with cable end	2 conductors	16–8 AWG (1–6 mm ²)
1 conductor		14–8 AWG (1.5–10 mm ²)
Solid cable 2 conductors		14–8 AWG (1.5–6 mm ²)
Screwdriver	·	Phillips no. 2 or 1/4" slotted screwdriver
Tightening torque		15 lb-in (1.7 N•m)

Characteristics of Control Circuit Contact Block LUA8E20

Rated operating voltage (Ue)		Up to 600 Vac, 125 Vdc
Rated insulation voltage (Ui) conforming to standard IEC/EN 60947-5-1 conforming to UL and CSA		690 V 600 V
Conventional thermal current (Ith)	Ambient temperature ≤ 70° C	5 A
Minimum switching capacity		2 Watts (83 mA at 24 Vdc)

Characteristics of Thermal Overload Pre-alarm Function Module LUFW10

Activation threshold			Fixed at 88% of the thermal tripping state		
Hysteresis between activa	ation and switching off		5 %		
Display			By LED on front panel		
Supply			Powered by the control unit		
,		Туре	N.O. contact		
Digital output characterist	tics	AC-15	230 V max; 400 VA 100,000 operating cycles		
		DC-13	24 V; 50 W 100,000 operating cycles		
Characteristics of Mot	or Load Indication Fun	ction Module LUFV	2		
Analog output			4–20 mA		
Signal delivered			Value of I average/Ir ratio within the range of 0 to 2		
,		Minimum	-		
Load impedance		Maximum	500 Ω		
		Typical	100 Ω		
Signal characteristics with	n advanced control unit	Accuracy	±6%		
Signal characteristics with		Accuracy	± 10 %		
multifunction control unit		Resolution	1 % of Ir		
Supply			External 24 Vdc		
Characteristics of AS-	i Communication Modu	ile ASILUFC5			
Approval			AS-i V2.1 no. (pending)		
AS-i profile			7.D.F.0		
Ambient air temperature			Operation -13 to + 158 °F (- 25 to + 70 °C)		
AS-i supply			29.5–31.5 V		
Command assessmention	Du the AC i quetern		Normal operation: 25 mA		
Current consumption	By the AS-i system		Fault condition: 30 mA		
Auxiliary supply			24 Vdc ± 30 %		
Current consumption	On 24 V supply for the out	puts	200 mA		
Number of outputs			2 dedicated to power base coil operation		
Switching capacity of the	solid state outputs		0.5 A/24 V (outputs protected against short-circuits)		
Indication/diagnostics			By 2 LEDs on front panel		
Characteristics of Mod	dbus [®] Communication	Module LULC031			
Physical interface			RS-485 multi-drop		
Connector			RJ45 on front panel		
Protocol			Modbus RTU		
Maximum transmission speed			19,200 bit/s (self-configuration up to this value)		
Maximum return time			30 ms (from LULC031 to PLC and back to LULC031)		
Addressing (Modbus drop numbers)			By switches: from 0–31		
Ambient air temperature			Operation -13 to +131 °F (- 25 to +55 °C)		
Supply for the outputs			24 Vdc		
Current consumption	On 24 V supply for the out	puts	200 mA		
Number of outputs			3, of which 2 are dedicated to power base coil operation		
Switching capacity of the	solid state outputs		0.5 A/24 V		
			<u> </u>		

Connection Characteristics of Function and Communication Modules

Module type					ASILUFC5			
			LUFW10	LUFV2	Inputs and 24 V auxiliary	Outputs	LULC031	LUFC00
Connectors		Pitch	5.08 mm	3.81 mm	5.08 mm	3.81 mm	3.81 mm	3.81 mm
Flexible cable wi	thout apple and	1 conductor	0.2-1.5 mm ²	0.14–1 mm ²	0.2-1.5 mm ²	0.14-1 mm ²	0.14-1 mm ²	0.14-1 mm ²
riexible cable wi	triout cable end	2 identical conductors	0.2-1 mm ²	0.14-0.75 mm ²	0.2-1 mm ²	0.14-0.75 mm ²	0.14-0.75 mm ²	0.14-0.75 mm ²
	Without insulated ferrule	1 conductor	0.25-1.5 mm ²	0.25-1 mm ²	0.25-1.5 mm ²	0.25-1 mm ²	0.25-1 mm ²	0.25-1 mm ²
Flexible cable		2 identical conductors	0.25-1 mm ²	0.25-0.34 mm ²	0.25-1 mm ²	0.25-0.34 mm ²	0.25-0.34 mm ²	0.25-0.34 mm ²
with cable end	With insulated ferrule	1 conductor	0.25-1.5 mm ²	0.25-0.5 mm ²	0.25-1.5 mm ²	0.25-0.5 mm ²	0.25-0.5 mm ²	0.25-0.5 mm ²
		2 identical conductors ¹	0.5-1.5 mm ²	0.5 mm ²	0.5-1.5 mm ²	0.5 mm ²	0.5 mm ²	0.5 mm ²
Solid cable witho	out oable and	1 conductor	0.2-1.5 mm ²	0.14–1 mm ²	0.2-1.5 mm ²	0.14-1 mm ²	0.14-1 mm ²	0.14-1 mm ²
Solid Cable With	out cable end	2 identical conductors	0.2–1 mm ²	0.14-0.5 mm ²	0.2–1 mm ²	0.14-0.5 mm ²	0.14-0.5 mm ²	0.14-0.5 mm ²
AWG conductor size (one or two conductors)			12-24 AWG	16–28 AWG	12-24 AWG	16–28 AWG	16-28 AWG	16–28 AWG
Tightening torque			5 lb-in (0.5–0.6 N•m)	2 lb-in (0.22–0.25 N•m)	5 lb-in (0.5–0.6 N•m)	2 lb-in (0.22–0.25 N•m)	2 lb-in (0.22–0.25 N•m)	2 lb-in (0.22–0.25 N•m)
Slotted screwdriver			1/8 in	3/32 in	1/8 in	3/32 in	3/32 in	1/8 in

¹ Use a double cable end.

09/2004

Indication/diagnostics

TeSys® U-Line Motor Starters



LUB•2

LUB•20

POWER BASE SELECTION

The U-Line motor starter consists of one power base (selected from this page) and one control unit (select from page 20 or 21) as a minimum. The power bases are available in two control circuit methods:

- With screw clamp terminals
- · Without screw clamp terminals

Each power base with control circuit screw clamp terminals includes one N.O. and one N.C. auxiliary contact to indicate the open or closed position of the power contacts.

When ordering power bases without control circuit screw clamp terminals (i.e., when building a reversing unit or pre-wiring the low voltage control), the terminal assemblies must be ordered separately.

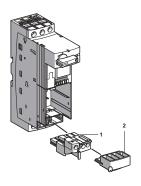
Full Voltage, Non-Reversing for Standard Applications

Control Connection	Max. Current		Three Ph (hp ma			Single (hp r		Self- Protected Starter Base	Starter Base	Weight
Connection	(Amps)	200/208 V	220/240 V	460 V	575/600 V	120 V	240 V	Catalog Number	Catalog Number	lb (kg)
With screw	12	3	3	7.5	10	1/2	2	LUB12	LUS12	1.98 (0.900)
terminations	32	10	10	20	25	2	5	LUB32	LUS32	1.98 (0.900)
Without ¹ terminations	12	3	3	7.5	10	1 1/2	2	LUB120	LUS120	1.90 (0.865)
	32	10	10	20	25	2	5	LUB320	LUS320	1.90 (0.865)

Must order LU9BN11, LU9BN11C, LU9MRC or LU9MR1C.

Terminal Blocks for Non-Reversing Power Bases LUB••0, LUS••0 without Terminations

Control Connection	For Use On	Item	Catalog Number	Weight Ib (kg)
With screw terminations	LUB120/LUB320 LUS120/LUS320	1 + 2	LU9BN11	0.10 (0.45)



LU2B•2

Full Voltage, Reversing for Standard Applications

Control Connection	Max. Current		Three Ph (hp ma				Phase max.)	Self-Protected Starter Base ¹	Starter Base	Weight
Connection	(Amps)	200/208 V	220/240 V	460 V	575/600 V	120 V	240 V	Catalog Number	Catalog No.	lb (kg)
With screw	12	3	3	7.5	10	1/2	2	LU2B12••	LU2S12••	2.80 (1.270)
terminations	32	10	10	20	25	2	5	LU2B32••	LU2S32••	2.80 (1.270)
Without	12	3	3	7.5	10	1 1/2	2	LU2BA0••	LU2SA0••	2.75 (1.250)
terminations	32	10	10	20	25	2	5	LU2BB0••	LU2SB0••	2.75 (1.250)

Complete the catalog number by selecting the proper voltage code from the table below.

Voltage Codes

Volts	24	48-72	110-240
DC	BL ¹²	_	-
AC	В	_	-
DC or AC	-	ES ³	FU

- Voltage code to use for a power base with a communication module.
- ² DC voltage with range of 0.90 to 1.10 of nominal.
- 3 48-72 Vdc; 48 Vac

Reversing blocks for assembly by the customer

Reversing blocks can be mounted directly to the power bases (LUB•• or LUS••) using LU2MB0•• or mounted separately using LU6MB0•• to provide the reversing function. The design and operation of the reversing blocks provide mechanical interlocking internally. The reversing blocks latch in one direction or the other and remain latched in position even after a loss of power. The reversing block will not change state until given a control signal to change direction.

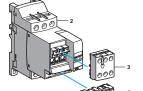
When directly mounted to the power base, control wiring and electrical interlocking is provided by the pre-wired connector (LU9MR1C) which uses the standard auxiliary contacts of the power base. When using the pre-wired connector, the power base auxiliary contacts at terminals 13-14 and 21-22 are not available for customer use. Customers can provide the electrical control and interlock functions themselves with the control terminal blocks LU9M1 and LU9MR1.

The reversing blocks have additional contacts (2 N.O. Form C contacts) at terminals 81-82-84, which signal the direction of the motor. These contacts maintain their status (even after loss of power) and change condition only when the reversing block changes direction.

Refer to the connection diagrams on page 42 and the application examples on pages 54 - 56 for more details.

Reversing block	Connection		Item	Catalog Number 1	Weight
32 A	Power Control		iteiii	Catalog Number	lb (kg)
For mounting directly beneath the power base LUB, LUS	Screw clamps	Without connections	1 ²	LU2MB0••	0.88 (0.400)
For mounting separately from the power base LUB, LUS (screw or 35 mm DIN rail mounting)	Screw clamps	Without connections	2 ³	LU6MB0••	0.94 (0.425)

- ¹ Complete the catalog number by selecting the proper voltage code from the table above.
- Must order reversing pre-wiring connector LU9MR1C. Must order control terminal block LU9M1 or pre-wired coil connector LU9MRC
- Must order control terminal block LU9MR1. Must order control terminal block LU9M1 or pre-wired coil connector LU9MRC.



Control Terminal Blocks

Reversing prewiring connector

Description	Application		Catalog Number	Weight Ib (kg)
	Reversing power base, without connections LU2BA0•• or B0••	4	LU9M1	0.05 (0.025)
Coil terminal	Reversing block LU2MB0•• for direct mounting beneath power base	4	LU9M1	0.05 (0.025)
	Reversing block LU6MB0•• for mounting separately from power base	4	LU9M1	0.05 (0.025)
Control block	Reversing block LU6MB0•• for mounting separately from power base	3	LU9MR1	0.06 (0.030)

Pre-wired Control Connection Accessories

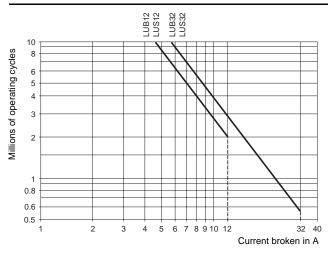
For control connections between a power base and a direct mount reversing block.			
Description	Item	Catalog Number	Weight
Description	iteiii	Catalog Nulliber	lb (kg)

0.08 (0.035)

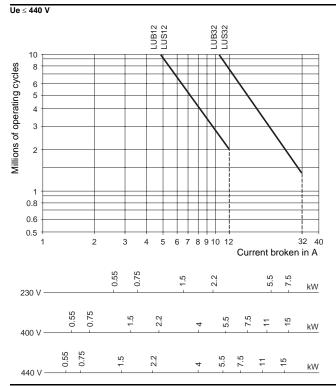
LU9MR1C

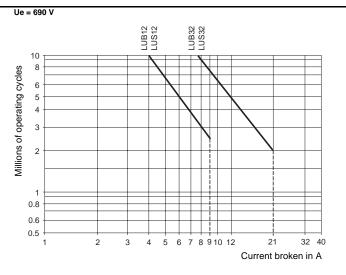
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Use in Category AC-41 per IEC 60947 (previously IEC 947 AC-1)

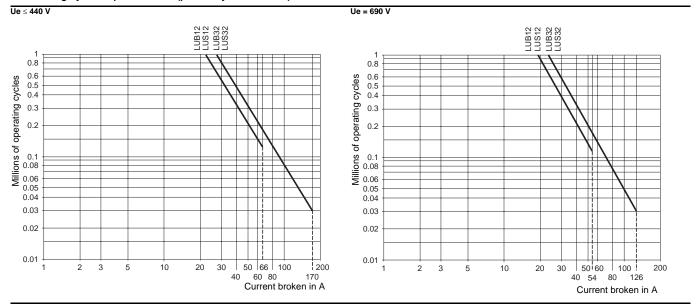


Use in Category AC-43 per IEC 60947 (previously IEC 947 AC-3)



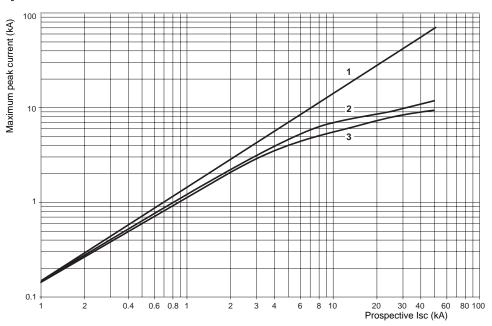


Use in Category AC-44 per IEC 60947 (previously IEC 947 AC-4)



Short-Circuit Ratings for Power Base LUB

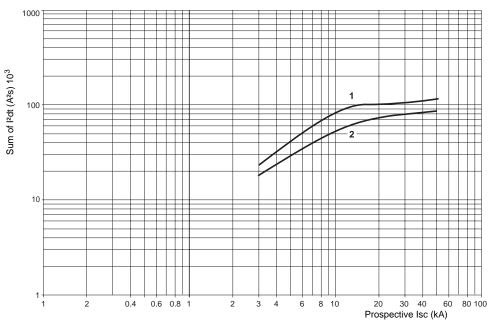
U_e = 460 V



- 1. Maximum peak current
- 2. 32 A power base LUB32
- 3. 12 A power base LUB12

Thermal Limit on Short-Circuit for Power Base LUB

U_e = 460 V



- 1. 32 A power base LUB32
- 2. 12 A power base LUB12

CONTROL UNITS

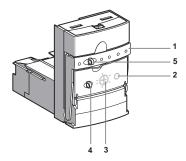
Function Characteristics

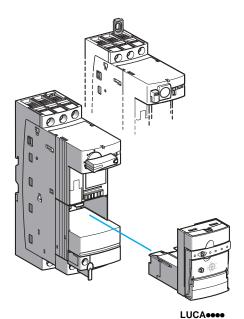
Occident Heiter		Standard	Advanced			Multifunction
Control Units		LUCA	LUCB	LUCC	LUCD	LUCM
Overload Protection		1				
Magnetic Trip Overcurrent Protection		14.2 x the F	LA setting ¹		3 to 17 x the FLA setting ¹	
Short-Circuit Protection ²		14.2 x maxii	mum rated cu	rrent of the cor	itrol unit ¹	
Phase Loss Protection		1			_	1
Phase Imbalance Protection		1			_	1
Ground Fault Detection (equipment protection only)		_				1
Overload Trip Class		10 ¹		10 ¹	20 1	5 to 30 ¹
Motor Type (AC only)		3-phase 1			Single-phase 1	Single-phase and 3-phase ¹
Test Function		-	1			
Overtorque (Jam)		-				1
Underload		-				1
Long Starting Times		-				1
	Manual	1	1			Parameters can be set via integrated LCD
Reset Modes	Automatic or Remote	-	With functio	n module LUF	DA10 or LULC031	and keypad, communication module LUFDA10 or LULC031, network ¹ , or PowerSuite™ Software.
Alarm		_		n module LUF		Possible for each type of fault. Indication via integrated LCD and keypad, via remote terminal, via PowerSuite Software. 1
	nu II		communication module LULC031		JLC031	With function module LUFW10, or communication module LULC031
"Log" Function		-			Log of the last 5 trips includes number of starts, number of trips, number of operating hours. ¹	
"Monitoring" Function		-	_			Indication on integrated LCD and keypad, via remote terminal or PowerSuite Software. 1
With Function Modules ³						
Thermal Overload Pre-alarm		_	With functio	n module LUF	W ¹	-
Fault Differentiation and Manual Reset		_	With functio	n module LUF	DH20 ¹	-
Fault Differentiation and Automatic or Remote Reset		_	With functio	n module LUF	DA10 ¹	-
Indication of Motor Load (analog signal) 0-10 V or 4-20 mA		_	With functio	n module LUF	V ¹	
With Communication Module or via RS-485 Modbus® po	ort on LUC	/ control u	nit ³			
Starter Status (ready, run, trip)		With commu	unication mod	ule ASILUFC5	or LULC031	
Reset Mode		-		can be set via		
Alarm		_				
Remote Reset via the Bus		-		s communicat	ion module	With Modbus communication module LULC031 and RS-485 Modbus port on the
Indication of Motor Load Fault Differentiation		-	LULC031	erload alarm o	alv) ¹	LUCM control unit (alarm possible for all types
		-	(alcillai 0V	onoau alai III Ul	"y <i>)</i>	of fault) 1
Remote Programming and Monitoring of all Functions			1			With Modbus communication module LULC031and RS-485 Modbus port on the LUCM control unit ¹
"Log" Function		-				With Modbus communication module LULC031and RS-485 Modbus [®] port on the LUCM control unit ¹
"Monitoring" Function		_				With Modbus communication module LULC031and RS-485 Modbus port on the LUCM control unit ¹

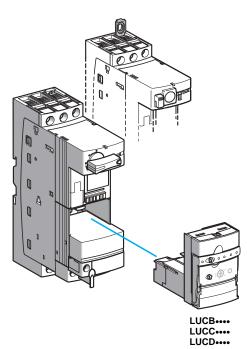
Built-in function

² LUS and LU2S require customer provided supplemental short circuit protection (fuses or circuit breaker) per national and local electric codes.

 $^{^{\}rm 3}$ $\,$ Mounting possibilities:1 function module or 1 communication module.







Standard and Advanced Control Units

Desci	Description						
1	Extraction and locking handle						
2	Test button (on advanced control unit only)						
3	Adjustable Full Load Amps (FLA) dial						
4	Locking of settings by sealing the transparent cover						
5	Sealing of locking handle						

Standard, 3-Phase, Class 10 Overload Protection

Setting Range (Amps)	Used with power bases Catalog Number		Weight lb (kg)
0.15-0.6	LU•B12, LU•B32, LU•S12, LU•S32	LUCAX6 1	0.30 (0.135)
0.3-1.4	LU•B12, LU•B32, LU•S12, LU•S32	LUCA1X 1	0.30 (0.135)
1.25-5.0	LU•B12, LU•B32, LU•S12, LU•S32	LUCA05 ¹	0.30 (0.135)
3–12	LU•B12, LU•B32, LU•S12, LU•S32	LUCA12 1	0.30 (0.135)
4.5–18	LU•B32, LU•S32	LUCA18 ¹	0.30 (0.135)
8–32	LU•B32, LU•S32	LUCA32 ¹	0.30 (0.135)

Complete the catalog number by selecting the proper voltage code from the table below.

Advanced, 3-Phase, Class 10 Overload Protection

Setting Range (Amps)	Used with power bases	th power bases Catalog Number	
0.15-0.6	LU•B12, LU•B32, LU•S12, LU•S32	LUCBX6 1	0.31 (0.140)
0.3-1.4	LU•B12, LU•B32, LU•S12, LU•S32	LUCB1X 1	0.31 (0.140)
1.25-5.0	LU•B12, LU•B32, LU•S12, LU•S32	LUCB05 ¹	0.31 (0.140)
3–12	LU•B12, LU•B32, LU•S12, LU•S32	LUCB12 1	0.31 (0.140)
4.5–18	LU•B32, LU•S32	LUCB18 ¹	0.31 (0.140)
8–32	LU•B32, LU•S32	LUCB32 ¹	0.31 (0.140)

¹ Complete the catalog number by selecting the proper voltage code from the table below.

Advanced, Single Phase, Class 10 Overload Protection

Setting Range (Amps)	Used with power bases	d with power bases Catalog Number	
0.15-0.6	LU•B12, LU•B32, LU•S12, LU•S32	LUCCX6 1	0.31 (0.140)
0.3–1.4	LU•B12, LU•B32, LU•S12, LU•S32	LUCC1X 1	0.31 (0.140)
1.25-5.0	LU•B12, LU•B32, LU•S12, LU•S32	LUCC05 ¹	0.31 (0.140)
3–12	LU•B12, LU•B32, LU•S12, LU•S32	LUCC12 ¹	0.31 (0.140)
4.5–18	LU•B32, LU•S32	LUCC18 ¹	0.31 (0.140)
8–32	LU•B32, LU•S32	LUCC32 ¹	0.31 (0.140)

¹ Complete the catalog number by selecting the proper voltage code from the table below.

Advanced, 3-Phase, Class 20 Overload Protection

Setting Range (Amps)	Used with power bases	Catalog Number	Weight Ib (kg)
0.15-0.6	LU•B12, LU•B32, LU•S12, LU•S32	LUCDX6 1	0.31 (0.140)
0.3-1.4	LU•B12, LU•B32, LU•S12, LU•S32	LUCD1X 1	0.31 (0.140)
1.25-5.0	LU•B12, LU•B32, LU•S12, LU•S32	LUCD05 ¹	0.31 (0.140)
3–12	LU•B12, LU•B32, LU•S12, LU•S32	LUCD12 ¹	0.31 (0.140)
4.5–18	LU•B32, LU•S32	LUCD18 ¹	0.31 (0.140)
8–32	LU•B32, LU•S32	LUCD32 ¹	0.31 (0.140)

¹ Complete the catalog number by selecting the proper voltage code from the table below.

Voltage Codes

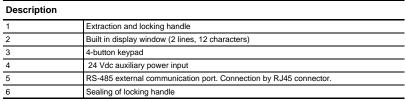
Volts	24	48–72	110–240
DC	BL ^{1 2}	-	-
AC	В	-	-
DC or AC	_	ES ³	FU

Voltage code to use for a power base with a communication module.

DC voltage with range of 0.90 to 1.10 of nominal.

^{3 48–72} Vdc; 48 Vac





The display window and keypad allow:

- In configuration mode: local configuration of protection functions and alarms In run mode: display of parameter values and events

The RS-485 Modbus® communication port is used to connect:

- An operator terminal XBTNU400 on an enclosure door
- Personal computer with Windows[™] 95 or higher and with PowerSuite[™] V2.0 software
- Pocket PC (PPC) with an Intel Xscale™ processor and Windows™ 2003 for PPC and PowerSuite™ V2.0

Multifunction Control Units

Programming of motor protection parameters, monitoring of motor load values and consultation of

- Front panel using the integrated LCD and keypad
- Remote terminal XBTNU400 via Modbus communication bus
- Personal computer or Pocket PC with PowerSuite™ software VW3A8104.
- Remotely via a Modbus communication bus to a PLC

Multifunction control units must be connected to a 24 Vdc auxiliary power supply for programming.

Multifunction Programmable Units

Built-in Modbus communication port, 24 Vdc only

Setting Range (Amps)	Used with power bases	Catalog Number ¹	Weight lb (kg)
0.15-0.6	LU•B12, LU•B32, LU•S12, LU•S32	LUCMX6BL	0.38 (0.175)
0.3-1.4	LU•B12, LU•B32, LU•S12, LU•S32	LUCM1XBL	0.38 (0.175)
1.25-5.0	LU•B12, LU•B32, LU•S12, LU•S32	LUCM05BL	0.38 (0.175)
3–12	LU•B12, LU•B32, LU•S12, LU•S32	LUCM12BL	0.38 (0.175)
4.5–18	LU•B32, LU•S32	LUCM18BL	0.38 (0.175)
8-32	LU•B32, LU•S32	LUCM32BL	0.38 (0.175)

Standard voltages. These control units can operate only on 24 Vdc supply. DC voltage with a range of 0.90 to 1.10 of nominal.

User's Manual

Application		Catalog Number	Weight lb (kg)	
TeSys [®] U-Line User's manual on CD-ROM ¹	Multi-language ²	LU9CD1	0.05 (0.022)	

The CD-ROM contains user manuals for the AS-i and Modbus communication modules, multifunction control units and gateway modules, and ABC Configurator gateway programming

Operator Terminal

This compact Magelis™ terminal enables the parameters of multifunction control unit LUCM to be read and modified. Requires XBTZ938 connector cable

It is supplied pre-configured to provide dialogue with a quantity of 8 LUCM control units (Modbus protocol, application pages and alarm pages loaded).

Power base alarm and fault management takes priority.

Language	Display Window	Supply Voltage	Catalog Number	Weight lb (kg)
Multi-language ¹	4 lines of 20 characters	24 Vdc	XBTNU400	0.32 (0.150)

English, French, German, Spanish, Italian.

Connecting Cable 1

Function	Length	Туре	Catalog Number	Weight lb (kg)
Connects terminal XBTNU400 to LUCM multifunction control unit.		SUB-D 25-way female—RJ45	XBTZ938	0.43 (0.200)

If a terminal is used with several control units, this cable can be connected to a Modbus hub



LUCM •• BL



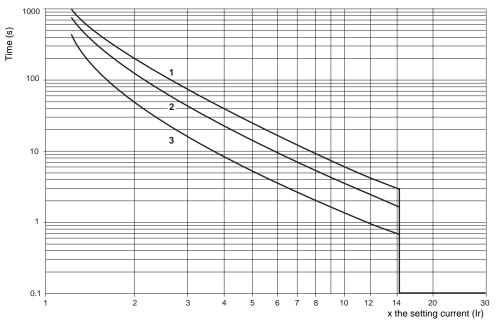
LU9GC3 or to T-junctions VW3A8306TF.



English, French, German, Spanish, Italian.

Tripping Curves for Control Units LUCA, LUCB, LUCD

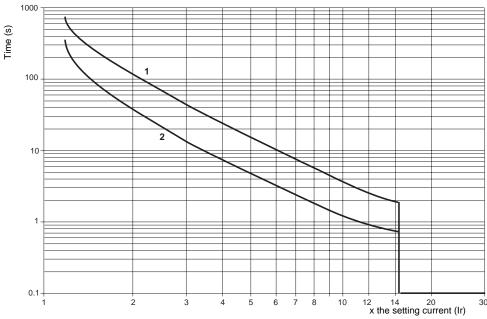
Average operating times at 70 °F (20 °C) according to multiples of the setting current, tolerance: \pm 20 %.



- 1. LUCD, 3 poles from cold state, class 20.
- LUCA, LUCB, 3 poles from cold state, class 10.
 LUCA, LUCB, LUCD, 3 poles from hot state.

Tripping Curves for Control Unit LUCC

Average operating times at 70 °F (20 °C) according to multiples of the setting current, tolerance: \pm 20 %.

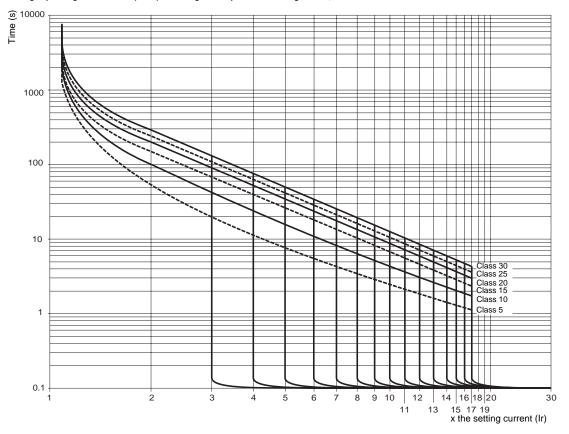


- LUCC, single-phase, cold state.
 LUCC, single-phase, hot state.

Tripping curves for control unit LUCM

Cold state curves

Average operating times at 70 °F (20 °C) according to multiples of the setting current, tolerance: \pm 20 %.

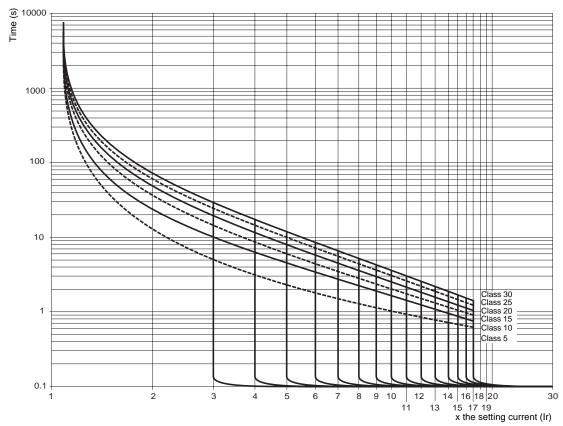


Telemecanique

Tripping Curves for Control Unit LUCM

Hot state curves

Average operating times at 70 °F (20 °C) according to multiples of the setting current, tolerance: \pm 20 %



COMMUNICATION AND FUNCTION MODULES

PowerSuite™ Software

PowerSuite[™] software is a Windows[™] -based program providing an intuitive, graphical user interface for the TeSys[®] U-Line LUCM multifunction control units, Altivar[®] 11 (ATV11), Altivar[®] 28 (ATV28), and Altivar[®] 58 (ATV58) drive controllers, and Altistart[®] 48 (ATS48) soft start controllers. The software is designed to run on:

- Any PC using the Microsoft[®] Windows[™] 95, Windows[™] 98, Windows NT[®] V4.0, or Windows XP[®] operating system
- Pocket PC (PPC) with an Intel Xscale[™] processor and Windows[™] 2003 for PPC and PowerSuite[™] V2.0 software.

The PowerSuite™ commission software allows you to:

- · Create, modify and store multi-function control unit configurations
- Transfer data to and from the multi-function control unit
- Print a hard copy of the multi-function control unit configuration for reference
- Operate the multi-function control unit to verify proper commissioning
- Display and view run time data
- Display and view faults and fault history

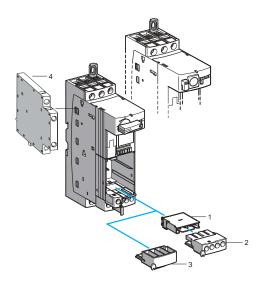


Catalog Number	Description					
VW3A8104	PowerSuite2™ commissioning software on CD					
	PC connection kit. Includes the following to connect a PC to a TeSys U-controller:	line LUCM control unit, ATV11, ATV28, ATV31, ATV58 or ATS48				
VW3A8106	1 m cable with RJ45 connectors RS-232 to RS-485 adapter with RJ45 and DB9 female connectors	RJ45 to DB9 adapter for use with an ATV58 controller Cable adapter for use with an ATV11 controller, VW3A11301				
	Pocket PC connection kit. Includes the following to connect a Jornada c ATV31, ATV58 or ATS48 controller:	r iPAQ PPC to a TeSys U-line LUCM control unit, ATV11, ATV28				
VW3A8111	 1/2 m cable with RJ45 connectors RS-232 to RS-485 adapter with RJ45 and DB9 male connectors RJ45 to DB9 adapter for use with an ATV58 controller 	Cable adapter for use with an ATV11 controller, VW3A11301 Cable to connect the serial port on the PPC to the DB9 connector on the RS-232 to RS-485 adapter				
	PowerSuite™ upgrade CD.					
VW3A8105	 For current owners of PowerSuite™ versions 1.0, 1.4, or 1.5. Software for PC and Pocket PC Includes technical documentation and ABC Configurator gateway p 	rogramming software.				

				Auxiliary Contact State for Each Power Base Mode ¹					
Terminals	Contact Indicates	Contact Normal Status	Off	Ready	Run	Short Circuit Trip	Overload Trip (Manual Reset)	Overload Trip (Remote/Auto Reset) ²	Catalog Number
Screw	Ready condition	N.O.	0	I	ı	0	0	1	LUA1C11
Screw	Fault condition	N.C.	1	I	I	0	0	1	LUAICH
Without	Ready condition	N.O.	0	- 1	I	0	0	I	- LUA1C110
terminals 3	Fault condition	N.C.	1	I	I	0	0	1	
Screw	Ready condition	N.O.	0	I	I	0	0	I	LUA1C20
Screw	Fault condition	N.O.	0	0	0	I	1	0	LUAICZU
Without	Ready condition	N.O.	0	I	I	0	0	1	111440200
terminals 4	Fault condition	N.O.	0	0	0	I	I	0	LUA1C200

¹ I-indicates closed contact; O-indicates open contact

⁴ Requires multifunction or advanced control unit plus fault indication function module LUFDDA10.



Auxiliary Contact Blocks

Status and Fault Indication	Connection	Item	Catalog Number	Weight lb (kg)
1 N.O. contact indicating that	Screw clamps	1 + 2	LUA1C11	0.07 (0.030)
control handle is in "ready" position and 1 N.C. fault signaling contact	Without connections	1	LUA1C110	0.03 (0.012)
1 N.O. contact indicating that	Screw clamps	1 + 2	LUA1C20	0.07 (0.030)
control handle is in "ready" position and 1 N.O. fault signaling contact	Without connections	1	LUA1C200	0.03 (0.012)

Accessories

Description	For use on	Item	Catalog Number	Weight lb (kg)
_	LUA1D110	2	LU9BD11	0.05 (0.022)
Screw clamp terminal blocks	LUA1C110	2	LU9BC11	0.05 (0.022)
terrina biodio	LUA1C200	2	LU9BC20	0.05 (0.022)
Blanking cover ¹	for auxiliary contact block slot	3	LU9C2	0.02 (0.010)
Control circuit contact block ²	LUB, LU2B	4	LUA8E20 ²	

Blanking cover is included with every power base and starter only base.

² Must order LU9BN11, LU9BN11C, LU9MRC or LU9MR1C.

Requires multifunction or advanced control unit plus fault indication function module LUFDDA10.

For use only with LUB, LU2B power bases. Not for use with LUS power bases. For compliance with NEC 430-74 disconnection of motor control circuits.

Function Modules

Output	Application	Item Catalog	_	Weight
	Арриоспол		Number	lb (kg)

Motor Load Indication Function Module

Provides a signal proportional to the average currents in the three phases, divided by the FLA setting.

The value of the output signal 4-20 mA corresponds to a load status of 0 to 2 x FLA (0 to 3 x FLA for single-phase

The LUFV2 function module can be used with LUCB, LUCC, LUCD or LUCM control units. The LUFV2 function module requires a 24 Vdc auxiliary power supply. Includes removable screw terminal (not shown).

4 - 20 mA	-	1	LUFV2	0.11 (0.050)

Overload / Short-Circuit Fault and Manual Reset Function Module

Includes an overload fault contact and a short-circuit fault contact.

It can only be used with an advanced control unit, from which it takes its power supply.

The control unit is forced to manual reset mode. Includes removable screw terminal (not shown)

2 N.O. Contacts 24 t	to 250 Vac or Vdc 2	LUFDH20	0.13 (0.060)
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Overload Fault and Automatic Reset Function Module

Includes overload fault contact. Short-circuit signaling can be obtained by using an add-on fault signaling contact LUA1 (see page 26).

The module can only be used with an advanced control unit from which it takes its power supply.

The control unit is forced to automatic reset mode. Includes removable screw terminal (not shown).

1 N.	O. Cont	act			24 to 250	Vac or Vdc	2	LUFDA10	0.12 (0.055)
			 	_					

Thermal Overload Pre-Alarm Function Module

Through load shedding, this module makes it possible to avoid stoppages in operation due to overload tripping. Imminent overload tripping is displayed as soon as the current drawn by the load exceeds 1.05 x FLA. Signaling is possible via an LED on the front panel of the module and externally by a N.O. relay output.

The module can only be used with an advanced control unit from which it takes its power supply. Includes removable screw terminal (not shown).

1 N.O. Contact	24 to 250 Vac or Vdc	2	LUFW10	0.12 (0.055)

Auxiliary Contact Function Modules

Module with 2 contacts indicating state of LUB or LUS power base power poles.

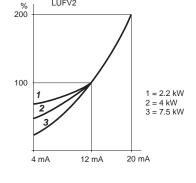
For use with: 24 to 250 Vac or Vdc, 5 A.

Connection	Application Item		Catalog Number	Weight lb (kg)
2 N.O. Contacts	24 to 250 Vac or Vdc	3	LUFN20	0.11 (0.050)
1 N.O., 1 N.C. Contacts	24 to 250 Vac or Vdc	3	LUFN11	0.11 (0.050)
2 N.C. Contacts	24 to 250 Vac or Vdc	3	LUFN02	0.11 (0.050)

Accessories

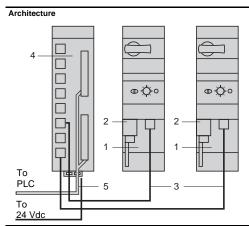
Description	For use on	Item	Catalog Number	Weight lb (kg)
Blanking cover ¹	Function module slot	4	LU9C1	0.04 (0.020)

Blanking cover is included with every power base.



LUFV2

Parallel Wiring Module



- 1. Parallel wiring module LUFC00.
- Pre-wired coil connection LU9BN11C.
- Connection cable LU9R● with one RJ45 connector at each end.
- Splitter box LU9G02 for 8 motor starters with channel connections on the PLC side by 2 HE 10 connectors and on the power base side by 8 RJ45 connectors.

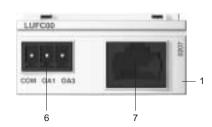
 Connection cable TSXCDP••• with one HE 10 connector at
- each end.

The parallel wiring system makes it possible to connect power bases to the PLC I/O modules quickly and without any need for tools. It replaces traditional screw terminal and hard-wired connections.

The parallel wiring module allows for energization of the coil circuit of each power base, and an output signal from a PLC. Provides a "Run" and "Fault" status of each power base to the PLC.

Requires a 24 Vdc control unit, LUC •• • BL.

The splitter box distributes information from the PLC I/O modules to each of the power bases connected to it.



Description	Item	Catalog Number	Weight lb (kg)
Parallel wiring module	1	LUFC00	0.10 (0.045)
Outputs for starter commands	6	-	-
RJ45 connector for connecting to splitter box LU9G02	7	-	_

Connection of Parallel Wiring Module Output Terminals to the Power Base Coil Terminals

By pre-wired connector or removable screw terminal:

Pre-wired connector:

Pre-wired components simplify wiring and reduce wiring errors. The use of a power base without screw terminal connections is recommended when using LU9BN11C or LU9MRC pre-wired connectors.

Description	For use with power base	Item	Catalog Number	Weight Ib (kg)	
Pre-wired coil connectors	LUB∙∙	2	LU9BN11C	0.099 (0.045)	
	LUS••	2	LUSDINTIC	0.099 (0.045)	
	LU2B••	0		0.000 (0.000)	
	LU2S••	 8	LU9MRC	0.066 (0.030)	

Removable screw terminal:

Allows insertion, for example, of an emergency stop control or a voltage interface. This type of connection must be used for a reversing power base assembled using an LU6M reversing block for separate mounting. When reversing block LU6M and the power base are mounted side-by-side, a pre-wired connector LU9MRC may be used.

Connection of Parallel Wiring Module to the PLC

No tools are required to connect the parallel wiring module to the PLC. Connection is via a splitter box which allows up to 8 power bases to be connected; a maximum of 4 reversing starters per splitter box is allowed.

The splitter box requires a 24 Vdc power supply.

Parallel Wiring Splitter Boxes

PLC Connection (16I/12O)	Power Base Connection	Item	Catalog Number	Weight lb (kg)
Cable with two HE 1020- way connectors	Eight RJ45 ports	4	LU9G02 ¹	0.573 (0.260)

Allows "run" and "fault" status of each power base to be fed back to the PLC and transmits

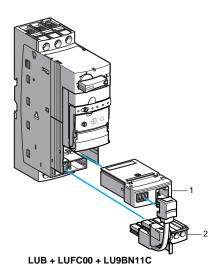
Connection Cables from Splitter Box to Parallel Wiring Modules

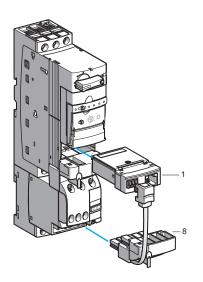
Item		Length ft. (m)	Catalog Number	Weight lb (kg)
Cable with two RJ45 connectors ¹		0.98 (0.3) LU9R03		0.099 (0.045)
	3	3.28 (1)	LU9R10	0.143(0.065)
		9.84 (3)	LU9R30	0.275 (0.125)

¹ For connection from parallel wiring module LUFC00 to parallel wiring splitter box LU9G02.

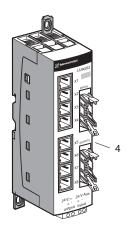
Connection Cables from Splitter Box to PLC

PLC Connection	Splitter Box Connection	Gauge AWG	mm ²	Length ft. (m)	Catalog Number	Weight Ib (kg)
				1.64 (0.5)	TSXCDP053	0.187 (0.085)
				3.28 (1)	TSXCDP103	0.330 (0.150)
HE 10 HE 10	22	0.324	6.56 (2)	TSXCDP203	0.617 (0.280)	
			9.84 (3)	TSXCDP303	0.903 (0.410)	
20-way	20-way			16.4 (5)	TSXCDP503	1.47 (0.670)
				3.28 (1)	ABFH20H100	0.176 (0.080)
		28	0.080	6.56 (2)	ABFH20H200	0.308 (0.140)
				9.84 (3)	ABFH20H300	0.462 (0.210)
Bare wires	HE 10	00	0.004	9.84 (3)	TSXCDP301	0.881 (0.400)
	20-way	22	0.324	16.4 (5)	TSXCDP501	1.45 (0.660)





LU2B + LUFC00 + LU9MRC



LU9G02

AS-i Communication Module

Serial Type Connection

The AS-i communication module makes it easy to connect power bases to the AS-i wiring system, allowing remote control and command of these power bases.

The operating states of the module (AS-i voltage present, communication fault, addressing fault,...) are indicated on the front panel by 2 LEDs (green and red).

Operation of the module is continuously monitored by auto-testing, in a way that is totally transparent to the user.

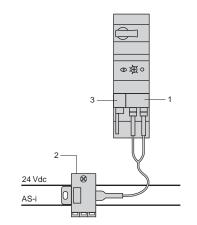
The incorporation of AS-i V.2 functions allows diagnostics to be performed on the module, either remotely via the bus or locally via the ASITERV2 addressing terminal.

The communication module must have a 24 Vdc supply and must be used in conjunction with a 24 Vdc control unit, LUC•••BL.

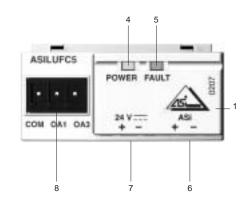
The product is supplied with a yellow connector (6) for connection to the

AS-i system, a black connector (7) for connection to the 24 Vdc auxiliary supply and a black connector (8) for connection of the outputs.

Architecture



- 1. Communication module ASILUFC5
- 2. Tap-off XZCG0142
- 3. Pre-wired coil connection LU9BN11C
- I. Green LED: AS-i voltage present
- 5. Red LED: AS-i or module fault
- 6. Yellow connector for connection to the AS-i system
- 7. Black connector for connection to a 24 Vdc auxiliary supply
- 8. Outputs for starter commands



AS-i profile		7.D.F.0	
	Bit value	= 0	= 1
	Command D0 (O)	Stop forward	Forward running
Data bits (command)	Command D1 (O)	Stop reverse	Reverse running
	Command D2 (O)	Not used	Not used
	Command D3 (O)	Not used	Not used
	Bit value	= 0	= 1
	Status D0 (I)	Not ready or fault	Ready
Data bits (status)	Status D1 (I)	Stopped	Running
	Status D2 (I)	Not used	Not used
	Status D3 (I)	Not used	Not used

Description	Item	Catalog Number	Weight lb (kg)
AS-i Communication Module	1	ASILUFC5	0.143 (0.065)

Connection of AS-i Communication Module Output Terminals to the Power Base Coil Terminals

By pre-wired connector or removable screw terminal:

Pre-wired connector:

Pre-wired components simplify wiring and reduce wiring errors. The use of a power base without screw terminal control circuit connections is recommended when using LU9BN11C or LU9MRC pre-wired connectors.

Description	For use with power base	Item	Catalog Number	Weight lb (kg)
	LUB∙∙	2	LU9BN11C	0.099 (0.045)
Dra winad asil samusatana	LUS••	 3	LUSBNIIC	0.099 (0.045)
Pre-wired coil connectors	LU2B••		LUOMBO	2 222 (2 222)
	LU2S••	 5	LU9MRC 0.066 (0.	0.066 (0.030)

Removable screw terminal (included with ASILUFC5):

Allows insertion, for example, of an emergency stop control or a voltage interface. This type of connection must be used for a reversing power base assembled using an LU6M reversing block for separate mounting. When reversing block LU6M and the power base are mounted side-by-side, a pre-wired connector LU9MRC may be used.

Connection of the Communication Module on the Serial Bus ¹

Achieved by using a tap-off for connection to 2 ribbon cables:

- 1 for AS-i (yellow)
- 1 for separate 24 Vdc supply (black).

Description	Length ft. (m)	Catalog Number	Weight lb (kg)
Tap-off	6.56 (2)	XZCG0142	0.584 (0.265)

Consoles and Cable Adapters

Description	Catalog Number	Weight lb (kg)
Addressing console	XZMC11US	1 21 (0 EE0)
Battery operated. Battery charger supplied AS-i V.1 and V.2.1 compatible.	AZIVICTIOS	1.21 (0.550)
Adjustment and diagnostics console		
Runs on LR6 batteries.	ASITERV2	1.10 (0.500)
Allows addressing of AS-i V.2.1interfaces and diagnostics		
Cable adapter	XZMG12US	0.454 (0.070)
For console XZMC11	AZIVIG12US	0.154 (0.070)

Software Set-Up

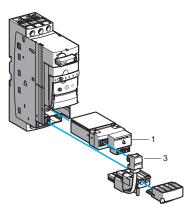
AS-i configuration is carried out using PL7 Micro/Junior/Pro software. From the module declaration screen, it is possible to configure all the slave devices corresponding to all the AS-i I/O.

Configuration is carried out by following the instructions on the screen.

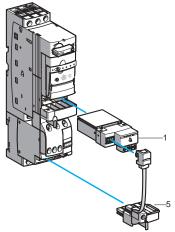
TeSys® U-Line User's Manual 1

Application	Language	Catalog Number	Weight Ib (kg)
User's Manual On CD-ROM	Multi-language 2	LU9CD1	0.048 (0.022)

- The CD-ROM contains user's manuals for the AS-i and Modbus[®] communication modules, multifunction control units, gateway modules, and ACB Configurator gateway programming software
- ² English, French, German, Italian, Spanish.



LUB + ASILUF C5 + LU9BN11C



LU2B + ASILUF C5 + LU9MRC

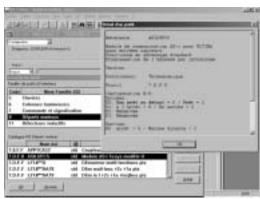




XZMC11

09/2004

ASITERV2



Configuration example with Premium TSXSAY100/1000 module

Degree of protection IP 54. Connection by 4 x 0.34 mm² wires.

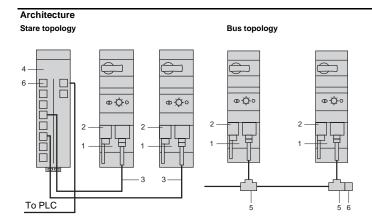
Black wire: +24 V Blue wire: AS-i (-)

White wire: 0 V Brown wire: AS-i (+)

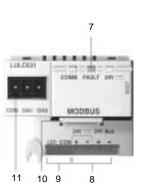
Modbus[®] Communication Module

Series Type Connection

Communication module LULC031 enables the U-Line power base to be connected to the Modbus network. It must have a 24 Vdc supply and must be used in conjunction with a 24 Vdc control unit, LUC•••BL. It incorporates a 0.5 A, 24 Vdc digital output for local command requirements.



- 1. Communication module LULC031
- 2. Pre-wired coil connection LU9BN11C
- 3. Connection cable with one RJ45 connector at each end VW3A8306R••
- Modbus hub LU9GC3 with channel connections to PLC and to power base with RJ45 connectors
- 5. T-junction VW3A8306TF••
- 6. Line terminator VW3A8306R
- 7. Module status signaling LED
- 8. 24 Vdc supply connection
- 9. RJ45 connector RS-485 for Modbus link
- 10. Programmable digital output
- 11. Outputs for starter commands (stop forward start reverse start)



Information carried by the bus depends on the type of control unit used.

Control Unit	Standard	Advanced	Multifunction
Starter status (ready, running, fault)	√	√	√
Alarms (over current)			√
Thermal overload alarm		√	√
Remote reset via the bus		√	√
Indication of motor load		√	√
Fault differentiation		√	√
Remote programming and monitoring of all functions			√
"Log" function			√
"Monitoring" function			√
Start and Stop commands	√	√	√

Functions performed √

Description	Item	Catalog Number	Weight lb (kg)
Modbus Communication Module	1	LULC031	0.176 (0.080)

For more detailed information, please refer to TeSys® U-Line User's Manual LU9CD1, on CD-ROM.

Connection of Modbus® Communication Module Output Terminals to the Power Base Coil Terminals

By pre-wired connector or removable screw terminal:

Pre-wired connector:

Pre-wired components simplify wiring and reduce wiring errors. The use of a power base without screw terminal control circuit connections is recommended when using LU9BN11 or LU9MRC pre-wired connectors.

Description	For use with power base	Item	Catalog Number	Weight lb (kg)
	LUB••	2	LU9BN11C	0.099 (0.045)
Pre-wired coil connectors	LUS••	- 2	LUSBINITO	0.099 (0.045)
Pre-wired coil connectors	LU2B••	7	LU9MRC	0.000 (0.000)
	LU2S••	- /	LUSWIKC	0.066 (0.030)

Removable screw terminal (included with LULC031):

Allows insertion, for example, of an emergency stop control or a voltage interface. This type of connection must be used for a reversing power base assembled using an LU6M reversing block for separate mounting. When reversing block LU6M and the power base are mounted side-by-side, a pre-wired connector LU9MRC may be used.

Connection of the Communication Modules on the Serial Bus

Achieved either by means of a Modbus hub or using T-junctions.

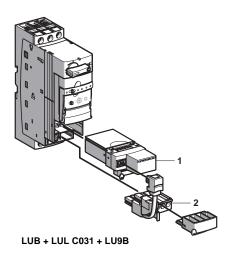
Description	Length ft. (m)	Item	Catalog Number	Weight lb (kg)
Modbus hub for 8 slaves	-	4	LU9GC3	0.573 (0.260)
Cables with two RJ45 connectors ¹	0.98 (0.3)	3	VW3A8306R03	0.099 (0.045)
	3.28 (1)	3	VW3A8306R10	0.143 (0.065)
	9.84 (3)	3	VW3A8306R30	0.275 (0.125)
T-junctions ²	0.98 (0.3)	5	VW3A8306TF03	0.07 (0.032)
	3.28 (1)	5	VW3A8306TF10	0.07 (0.032)
RS-485 line terminator ³	=	6	VW3A8306RC	0.026 (0.012)

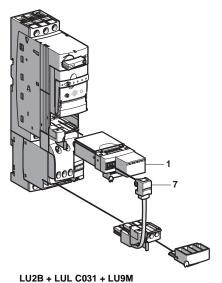
- For connection from Modbus hub LU9GC3 to Modbus communication module LULC031.
- Includes 2 RJ45 female connectors (bus side) and a 0.3 m or 1 m cable supplied with an RJ45 $\,$ male connector (station side).
- Required at end of Modbus serial bus.

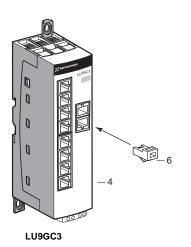
TeSys® U-Line User's Manual ¹

Application	Language	Catalog Number	Weight Ib (kg)
User's Manual on CD-ROM	Multi-language ²	LU9CD1	0.048 (0.022)

The CD-ROM contains user's manuals for the AS-i and Modbus communication modules, multifunction control units and gateway modules, and ABC Configurator gateway programming







English, French, German, Italian, Spanish

TeSys® U-Line Motor Starters

Communication and Function Modules

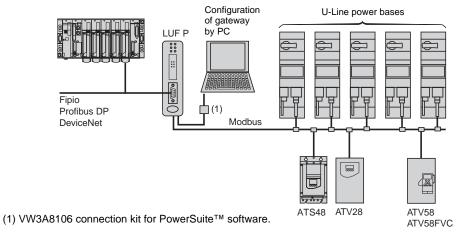
Communication Gateways

LUFP communication gateway allows connection between Modbus® and field buses such as Fipio, Profibus DP or DeviceNet

After configuration, these gateways manage information which can be accessed by the Modbus network and make this information available for read/write functions (command, monitoring, configuration and adjustment) on the field buses

An LUFP communication gateway can be clipped onto a 35 mm DIN rail, allowing connection of up to 8 slaves to the Modbus bus.

Example of Architecture





Description

Front panel of the product

- 1. LED indicates:
 - communication status of the Modbus buses
 - gateway status
 - communication status of the Fipio, Profibus DP or DeviceNet bus
- 2. Connectors for connection to Fipio, Profibus DP or DeviceNet buses
- 3. RJ45 connector for connection on the Modbus bus
- 4. RJ45 connector for link to a PC
- 5. 24 Vdc power supply

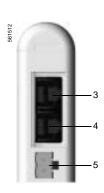
Software Set-Up

For the Fipio bus, software set-up of the gateway is performed using either PL7 Micro/Junior/Pro software or ABC Configuration software.

For the Profibus DP and DeviceNet buses, software set-up is performed using the ABC Configurator.

This software is included:

- In the PowerSuite[™] software workshop for PC (see VW3A8104)
- In the TeSys[®] U-Line user's manual LU9CD1 on CD-ROM.



Communication Gateway Specifications

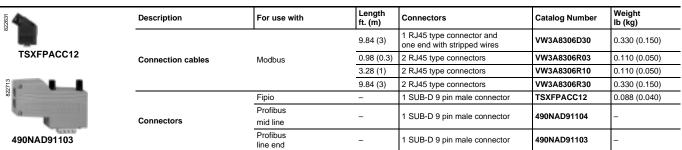
Bus Type		Fipio	Profibus DP	DeviceNet		
Environment	Conforming to IEC 60664	Degree of pollution: 2	Degree of pollution: 2			
Ambient air temperature	Around the device	40 to 122 °F (+ 5 to + 50 °C)				
Degree of protection	<u> </u>	IP 20	IP 20			
Electromagnetic	Emission	Conforming to IEC 50081-2: 1993				
compatibility	Immunity	Conforming to IEC 61000-6-2: 1999	9			
Number of Modbus [®] slaves which can be connected		< 8				
	Modbus	By RJ45 connector conforming to S	By RJ45 connector conforming to Schneider Electric RS-485 standard			
Connection	To a PC	By RJ45 connector, with PowerSuit	By RJ45 connector, with PowerSuite™ connection kit			
Connection	Field bus	us By SUB-D9 pin female connector By SUB-D9 pin fer	By SUB-D9 pin female connector	By 5-way removable screw connector		
Supply	<u> </u>	External supply, 24 Vdc ± 10 %	External supply, 24 Vdc ± 10 %			
0	Max.	280 mA	280 mA			
Consumption	Typical	100 mA				
Indication/diagnostics	•	By LED on front panel	By LED on front panel			
	Profile	FED C32 or FED C32P	-	-		
	Command	26 configurable words ¹	122 configurable words	256 configurable words		
Services	Monitoring	pring 26 configurable words ¹ 122 configurable wo		256 configurable words		
	Configuration and adjustment	By gateway mini messaging facility	By gateway mini messaging facility (PKW)			

¹ If the gateway is configured using PL7 software and not the ABC Configurator, the I/O capacity is limited to a total of 26 words.

Communication Gateways

Description	For use with	With bus type	Catalog Number	Weight lb (kg)
		Fipio/Modbus	LUFP1	0.54 (0.245)
Communication gateways	Altistart® 48, Altivar® 28, 58 and 58FVC	Profibus DP/Modbus	LUFP7	0.54 (0.245)
		DeviceNet/Modbus	LUFP9	0.54 (0.245)

Connection Accessories

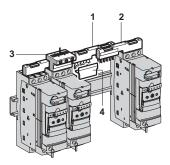


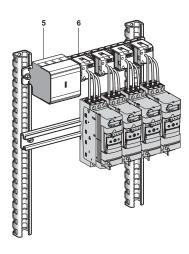
TeSys U-Line User's Manual

Description	Medium	Language		Weight lb (kg)
User's manual on CD ROM ¹	CD-ROM	Multilingual: English, French, German, Italian, Spanish	LU9CD1	0.048 (0.022)

¹ This CD-ROM contains user's manuals for AS-i and Modbus communication modules, multifunction control units and gateways, and ABC Configurator gateway programming software.

TeSys® U-Line Motor Starters





ACCESSORIES

Pre-wired System for Power Connections up to 63 A

Suitable for group motor installations only

Description	Application	Pitch inches (mm)	Item	Sold in lots of	Catalog Number	Weight lb (kg)
,	2 power bases	1.77 (45)	2	1	GV2G245	0.080 (0.036)
		2.12 (54)	_	1	GV2G254	0.083 (0.038)
	3 power bases	1.77 (45)	_	1	GV2G345	0.127 (0.058)
Set of 3-pole 63 A busbars	5 power bases	2.12 (54)	_	1	GV2G354	0.132 (0.060)
00 / Couddaid	4 power bases	1.77 (45)	1	1	GV2G445	0.169 (0.077)
		2.12 (54)	_	1	GV2G454	0.187 (0.085)
	5 power bases	2.12 (54)	_	1	GV2G554	0.220 (0.100)
Protective end cover	For unused busbar outlets	_	4	5	GV1G10	0.011 (0.005)
Terminal block for supply to one or more busbar sets	Connection from the top	-	3	1	GV1G09	0.088 (0.040)

Pre-wired System for Power Connections up to 160 A

The busbar system can be screw-mounted to any type of support

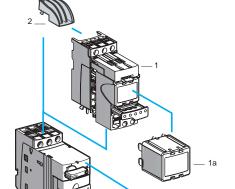
4 Pole Busbar Set: 3-Phase + Neutral or 3-Phase + Common

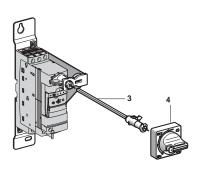
Number of Tap-offs at 0.71" (18 mm) Intervals	Length inches (mm)	For Mounting in Enclosure Width mm	Item	Catalog Number	Weight lb (kg)
18	17.8 (452)	800	5	AK5JB144	1.98 (0.900)

Removable 3-Phase Power Sockets

	Number of Points used on the Busbar System	Thermal Current	Cable Length inches (mm)	Item	Sold in lots of	Catalog Number	Weight lb (kg)
2	=	16	7.87 (200)	6	6	AK5PC13	0.088 (0.040)
		32	9.84 (250)	6	6	AK5PC33	0.099 (0.045)
			39.4 (1000)	_	6	AK5PC33L	0.132 (0.060)

TeSys® U-Line Motor Starters Accessories





Current Limiter - Isolator Module

	Breaking Capacity Iq					Marianta (
Description	480 V	600 V	For Use With	Item	Catalog Number	Weight lb (kg)	
	kA kA				Trumber	ib (kg)	
Current limiter- isolator module ³			LUB; LU2B	1	LUALB1 1	0.683 (0.310)	
Replacement limiter cartridge	-	_	LUALB1	1a	LUALF1	0.297 (0.135)	

UL508 Type E Phase Barrier for use with LUB•• and LU2B••

Phase barrier LU9SP0 is required to create a UL 508 Type E self-protected combination motor controller. Without the phase barrier, the LUB/LU2B power base is a UL 508 motor starter.

Description	Application	Mounting	Item	Catalog Number	Weight lb (kg)
	LUB or LU2B 12 or 120	Direct on			
Incoming line phase barrier	LUB or LU2B 32 or 320	terminals	2	LU9SP0	0.066 (0.030)
priase partier	LUA LB1	L1, L2, L3			

Door Interlock Mounting Kit and Handles for use with LUB•• and LU2B••

Description	Item	Catalog Number	Weight lb (kg)
Mounting Kit ²	3	LU9AP00	1.080 (0.490)
Handle kit (black/blue) NEMA Type 12/3R	4	LU9AP11	0.330 (0.150)
Handle kit (red/yellow) NEMA Type 12/3R	4	LU9AP12	0.330 (0.150)

Other Accessories

Clip-on identification markers	-	-	Power bases, and reversing blocks	5	LAD90 ³	0.002 (0.001)
--------------------------------	---	---	---	---	--------------------	---------------

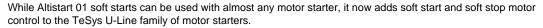
LUALB1 supplied with LUALF1 limiter cartridge. LUB, LU2B power bases are rated for 480 V/60 Hz/42 kA short circuit breaking capacity. For applications requiring higher short circuit breaking capacity, add the LUALB1 current limiter-isolator module which provides capacity at 480 V/60 Hz/130 kA, 600 V/60 Hz/65 kA and 690 V/60 Hz/70 kA. LUALB1 is required for all 600 V / 690 V motor load applications.

For enclosures with 7.5" to 20" (190.5 mm to 508 mm) mounting depth.

Sold in lots of 100.

ALTISTART® SOFT STARTS FOR TESYS® U-LINE

Overview



When either an ATS01•••LU/QN/RT or an ATSU01•••LT model (3) is combined with the TeSys U-Line motor starter (1) by means of a power connector (2), the result is a unique, innovative motor starting solution. A low power soft start installation now has access to all of the benefits of the TeSys U-Line motor starter:

- Modular design with a standard 45 mm width
- Short circuit and multi-class overload protection
- Phase loss, phase imbalance, ground fault, jam, under load, and long-start protection.
- Fault history
- PC and PDA based programming software
- Optional LCD display
- Networking capabilities: Modbus®, AS-i, DeviceNet, Ethernet TCP/IP, Profibus DP
 - Monitoring of motor status
 - Remote starting and fault reset
- Electronic Reversing

The ATSU01•••LT soft start is optimized for installations offering 24 Vdc control power.

The ATS01•••LU/QN/RT soft start is self-powered from the AC line supply and is compatible with all other control power schemes.

The panel space required to install the ATS01 soft start and the TeSys U-Line motor starter is minimal with a standard 45 mm product width and side by side mounting.

The Altistart 01 soft start enhances the starting performance of asynchronous motors by allowing them to start gradually, smoothly, and in a controlled manner. It is ideal for applications that do not require high starting torque. The ATS01 limits starting torque and reduces the current inrush experienced with other motor starting methods.

The transitionless starting method of the Altistart 01 soft start avoids the torque surges associated with other reduced voltage starting methods.

Using the Altistart 01soft start avoids the damage and expense associated with full voltage starting:

- wear and tear to motors, shafts, bearings, clutches, belts and other attached machinery
- damage to product being moved due to sudden starts and stops
- · production downtime and material waste
- maintenance labor and replacement equipment cost

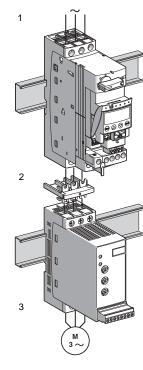
The Altistart 01 soft start is designed for the following simple applications:

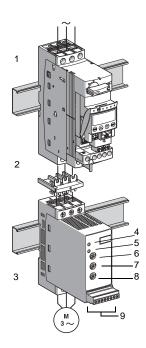
- · material handling conveyors
- belt-driven machinery
- fans and pumps
- small compressors
- automatic doors and gates
- process machinery (grinders, mixers, agitators, etc.)
- filling lines
- people movers
- any other application that can benefit from the pluses of stepless reduced voltage starting

The Altistart 01 low power mini soft start is compact, easy to install, and complies with the following international standards: IEC/EN 60947-4-2, UL, CSA, CCC, C-Tick and CE

Altistart 01 low power mini soft starts:

- control two phases of the AC voltage supplying the motor to limit starting torque and current
- have a motor power ratings range of 1 to 20 HP (0.75 to 15 kW), three-phase only
- have a motor voltage range of 208 to 460V





Description

The Altistart® 01 soft start is equipped with:

- 1 green LED (4) to indicate that soft start power is ON
- 1 yellow LED (5) that will illuminate 10 seconds after a start command has been given indicating that the soft start's voltage ramp is complete, the internal shorting contactor has closed, and the motor is up to speed
- a potentiometer to set the starting time (6)
- a potentiometer to set the initial voltage applied to the motor when starting begins (7)
- a potentiometer to set the stopping time (8)
- a removable I/O terminal block (9) that includes:
 - 2 logic or control inputs for Run and Stop commands
 - 1 logic or control input for the BOOST or Kickstart function
 - 1 "open collector" logic or signal output to indicate that the soft start ramp is complete and the motor is up to speed
 - 1 normally open relay contact that is:
 - closed when the soft start is running the motor
 - open if the soft start is faulted or if the motor has stopped

NOTE: For additional information refer to catalog 8637CT0401.

Altistart 01 Soft Start and TeSys U-Line Motor Starter Combinations

	Motor Power ¹		ATS01	24 Vdc Control Po	ower					ATS01	110-240 Vac Control Power		
Motor Pov	ver '		Rated Current	ATSU01 Soft	TeSys U-Lin	пе	Motor Pow	er '		Rated Current	ATS01 Soft Start	TeSys U-Li	ne
Voltage	kW	НР	Amps	Start	Power Base	Control Module ²	Voltage	kW	НР	Amps	1	Power Base	Control Module ²
	0.75	1	6	ATSU01N206LT	LUB12	LUCp05BL		0.75	1	6	ATS01N206LU	LUB12	LUCp05FU
	1.1	1.5	6	ATSU01N206LT	LUB12	LUCp12BL		1.1	1.5	6	ATS01N206LU	LUB12	LUCp12FU
	1.5	2	9	ATSU01N209LT	LUB12	LUCp12BL		1.5	2	9	ATS01N209LU	LUB12	LUCp12FU
230 V	2.2	3	12	ATSU01N212LT	LUB12	LUCp12BL	230 V	2.2	3	12	ATS01N212LU	LUB12	LUCp12FU
230 V	3	_	12	ATSU01N212LT	LUB32	LUCp18BL	230 V	3	-	12	ATS01N212LU	LUB32	LUCp18FU
	4	5	22	ATSU01N222LT	LUB32	LUCp18BL		4	5	22	ATS01N222LU	LUB32	LUCp18FU
	5.5	7.5	22	ATSU01N222LT	LUB32	LUCp32BL		5.5	7.5	22	ATS01N222LU	LUB32	LUCp32FU
	7.5	10	32	ATSU01N232LT	LUB32	LUCp32BL		7.5	10	32	ATS01N232LU	LUB32	LUCp32FU
	1.5	-	6	ATSU01N206LT	LUB12	LUCp05BL		1.5	-	6	ATS01N206QN	LUB12	LUCp05FU
	2.2	-	6	ATSU01N206LT	LUB12	LUCp12BL		2.2	-	6	ATS01N206QN	LUB12	LUCp12FU
	3	_	9	ATSU01N209LT	LUB12	LUCp12BL		3	-	9	ATS01N209QN	LUB12	LUCp12FU
400 V	4	-	9	ATSU01N209LT	LUB12	LUCp12BL	400 V	4	_	9	ATS01N209QN	LUB12	LUCp12FU
400 V	5.5	-	12	ATSU01N212LT	LUB32	LUCp32BL	400 V	5.5	-	12	ATS01N212QN	LUB32	LUCp32FU
	7.5	-	22	ATSU01N222LT	LUB32	LUCp32BL		7.5	_	22	ATS01N222QN	LUB32	LUCp32FU
	11	-	22	ATSU01N222LT	LUB32	LUCp32BL		11	-	22	ATS01N222QN	LUB32	LUCp32FU
	15	_	32	ATSU01N232LT	LUB32	LUCp32BL		15	_	32	ATS01N232QN	LUB32	LUCp32FU
		2	6	ATSU01N206LT	LUB12	LUCp05BL			2	6	ATS01N206RT	LUB12	LUCp05FU
		3	6	ATSU01N206LT	LUB12	LUCp12BL			3	6	ATS01N206RT	LUB12	LUCp12FU
		5	9	ATSU01N209LT	LUB12	LUCp12BL			5	9	ATS01N209RT	LUB12	LUCp12FU
460 V		7.5	12	ATSU01N212LT	LUB32	LUCp18BL	460 V		7.5	12	ATS01N212RT	LUB32	LUCp18FU
		10	22	ATSU01N222LT	LUB32	LUCp18BL			10	22	ATS01N222RT	LUB32	LUCp18FU
		15	32	ATSU01N222LT	LUB32	LUCp32BL			15	32	ATS01N222RT	LUB32	LUCp32FU
		20	32	ATSU01N232LT	LUB32	LUCp32BL			20	32	ATS01N232RT	LUB32	LUCp32FU

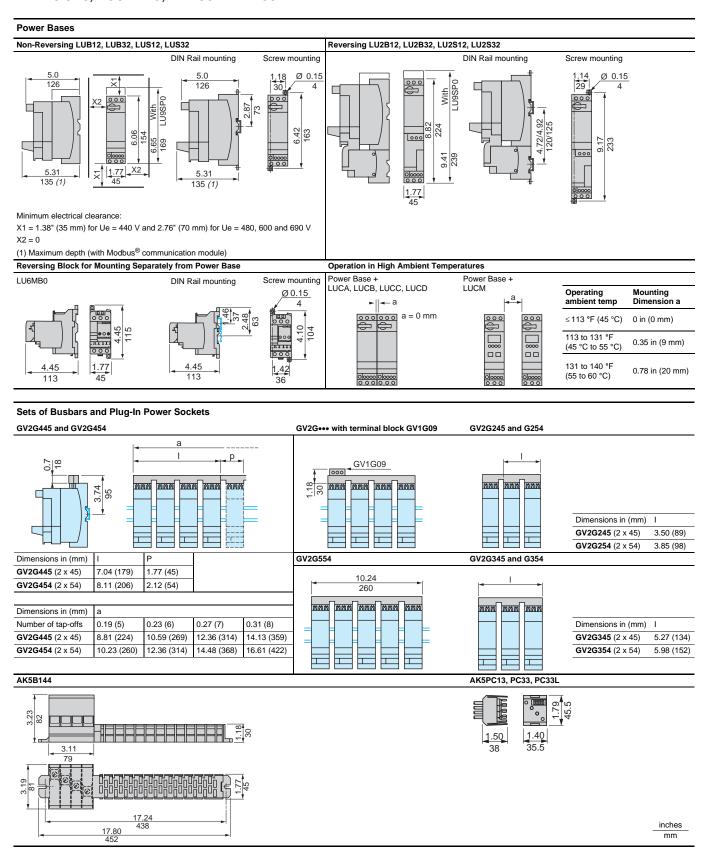
Standard power rating according to UL508.

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09/2004

Depending on the configuration of the selected TeSys U-Line motor starter, replace the p with A for standard control unit, B for advanced control unit, and M for multifunction control unit

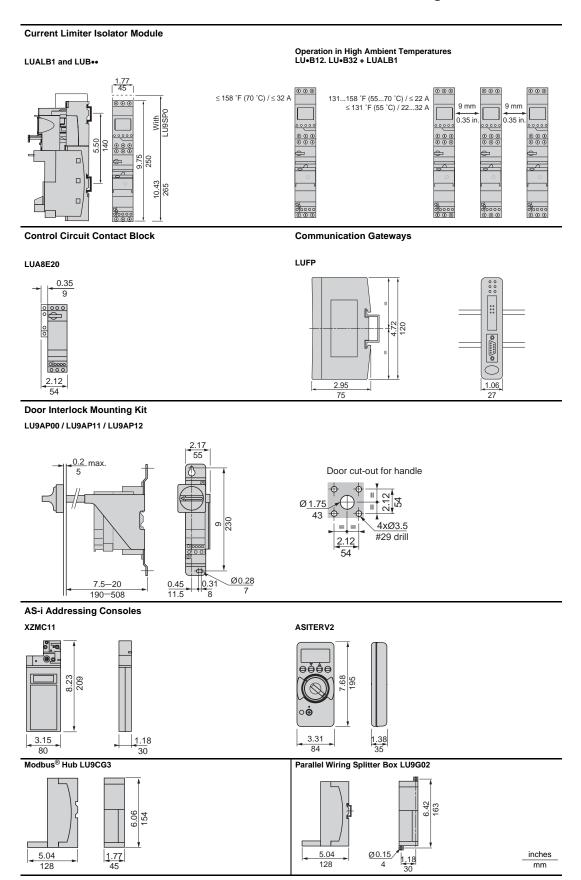
DIMENSIONS, MOUNTING, AND SCHEMATICS



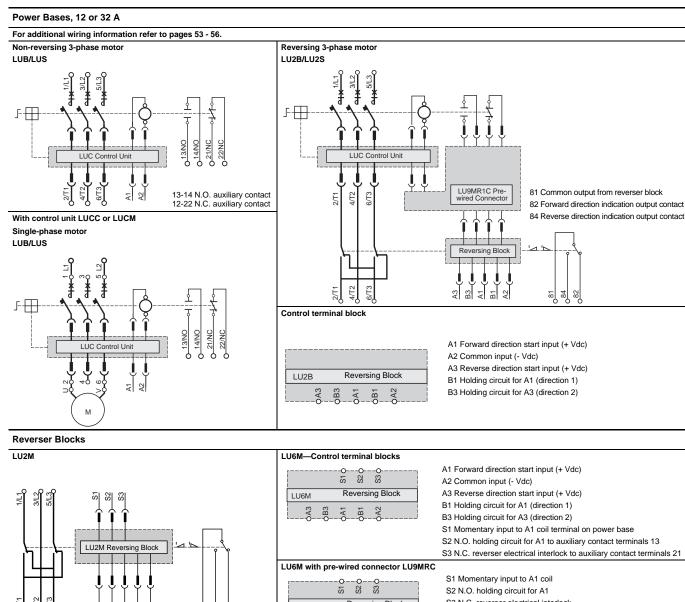
40



TeSys® U-Line Motor Starters Dimensions, Mounting, and Schematics



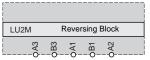
Dimensions, Mounting, and Schematics



Control terminal block

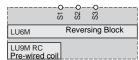
B1 Holding circuit for A1

B3 Holding circuit for A3



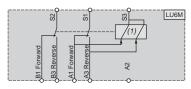
A1 Forward direction start input (+ Vdc) A2 Common input (-

A3 Reverse direction start input (+ Vdc)



S3 N.C. reverser electrical interlock

LU6M Basic internal scheme



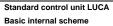
- A1 Forward direction start input (+ Vdc)
- A2 Common input (- Vdc)
- A3 Reverse direction start input (+ Vdc)
- B1 Holding circuit for A1
- B3 Holding circuit for A3
- S1 Momentary input to A1 coil terminal on power base S2 N.O. holding circuit for A1 to auxiliary terminals 13
- S3 N.C. reverser electrical interlock to auxiliary terminals 21

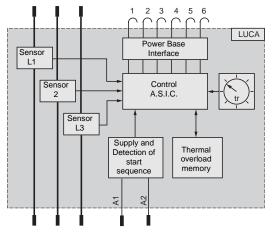
Auxiliary Contact Blocks			Auxiliary Contact Function Modules			
LUA1D11	LUA1C11	LUA1C20	LUFN20	LUFN11	LUFN02	
53 → 1 → 54	<u>17</u>	17 → 18	33 → 1 → 34	43 → 44	<u>31</u> → 32	
95 96	95 1 96	97 → 1 → 98	43 → 1 → 44	31 → 32	41 42	

Vc1 - auxiliary power to function modules

Control units







Trips Coil bobbin

Advanced control unit LUCB, LUCC, LUCD Basic internal scheme LUC● Power Base Sensor L1 Interface Sensor L2 Control A.S.I.C. Sensor L3 Supply and Detection of Thermal overload start sequence Interface module 9 10 11 12 1 and 2 Thermal status/Set Trips 8 3 and 4 Coil bobbin 9 Reset mode/Reset 5 Power base rating 10 (lm/lr) - average current versus FLA setting 6 N.C. 11 Vc2 - auto-reset signal to function modules

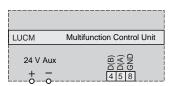
Multifunction control unit LUCM

Power base rating

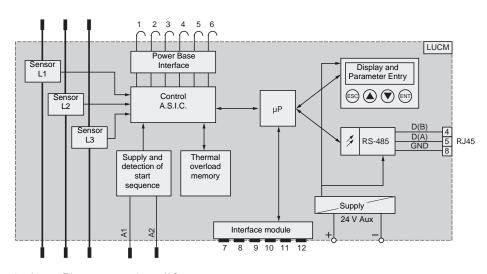
Control terminal block

1 and 2

5



Basic internal scheme



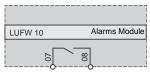
1 and 2 3 and 4 Coil bobbin 9 Ground 5 Power base rating 10 (lm/lr) - average current versus FLA setting N.C. Rx/Tx - transmit -receive link to communication modules Ground 12 Vc1 - auxiliary power to function modules

Ground

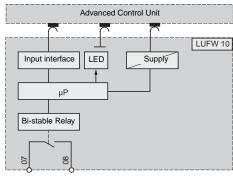
TeSys® U-Line Motor Starters Dimensions, Mounting, and Schematics

For additional wiring information refer to pages 53 - 56.

Thermal Overload Pre-Alarm Function Module LUFW10



Basic internal scheme



250 Vac, 2A 24 Vdc, 2 A

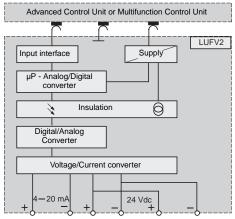
Motor Load Indication Module

LUFV2

4-20 mA output

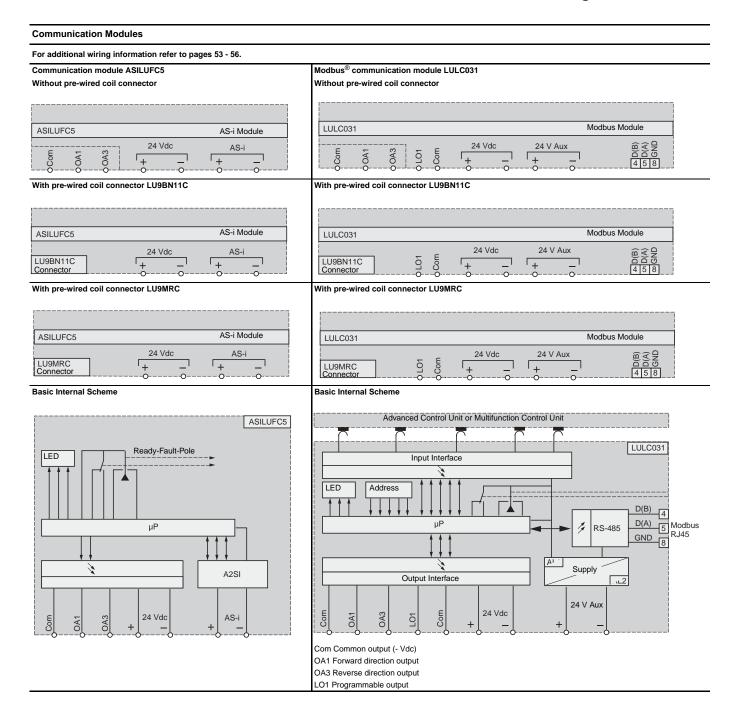


Basic internal scheme

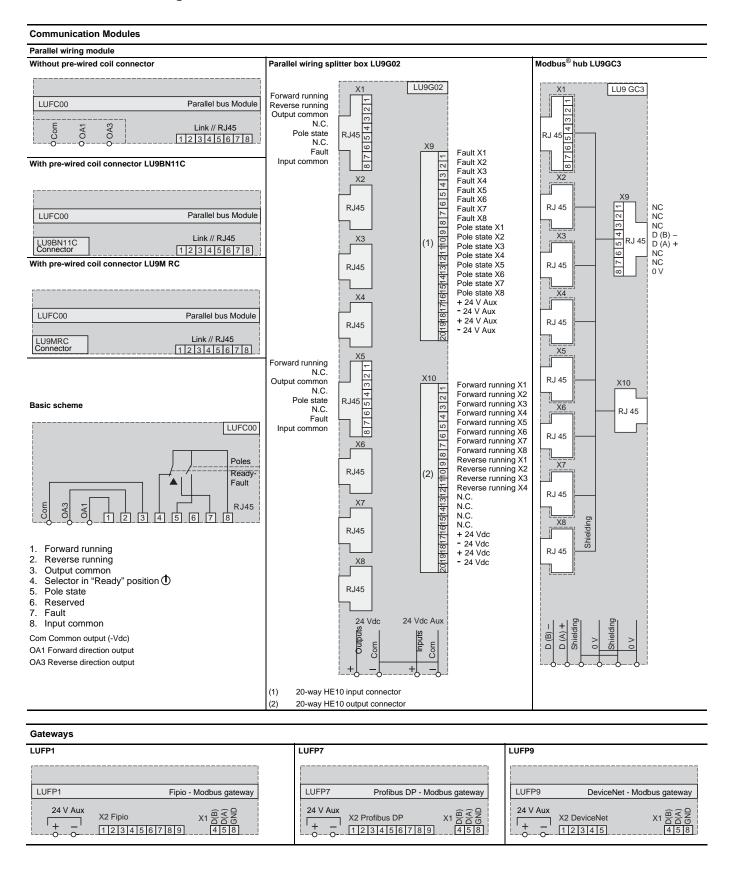


100 Ω < load < 500 Ω 30 Vdc max and 40 mA min

TeSys® U-Line Motor Starters Dimensions, Mounting, and Schematics



TeSys® U-Line Motor Starters Dimensions, Mounting, and Schematics



TeSys® U-Line Motor Starters Dimensions, Mounting, and Schematics

Data Profile under AS-i				Control Units			
Control Unit				Standard	Advanced	Multifunction	
Otativa		D0	Ready (available)	√	√	√	
Status		D1	Poles closed (running)	√	√	√	
0		D0	Forward running	√	√	√	
Commands		D1	Reverse running	√	√	√	

Register Addresses Accessible under Modbus [®]				Control Units				
Control Unit				Standard	Advanced	Multifunction		
dentification	Register 0–Register 99	Words-Bits	Commercial reference, serial number, software version	√	V	√		
_og	Register 100–Register 450	Words-Bits	Fault log, operating log, log of last 5 trips			√		
Status	Register 451–Register 464	Words-Bits	Alarm signaling (bits), fault signaling (bits)	√	V	√		
Values	Register 465–Register 473	Words	Irms phase 1, phase 2, phase 3. Motor load, thermal status of ground fault current. Phase imbalance and phase failure		√	√		
	Register 474–Register 599	Words-Bits	Reserved					
Configuration	Register 600-Register 699	Words-Bits	Protection and alarm thresholds, fallback mode and reset mode		√	√		
Commands	Register 700–Register 714	Words-Bits	Commands	√	√	√		
		Bit 0	Short-circuit fault		√	√		
	Register 452	Bit 1	Overcurrent fault		√	√		
		Bit 2	Thermal overload fault		√	√		
		Bit 0	Ready (available)	√	√	√		
		Bit 1	Poles closed	√	√	√		
		Bit 2	Fault	√	√	√		
		Bit 3	Alarms		√	√		
		Bit 4	Tripped ("TRIP" position)					
		Bit 5	Fault acknowledgement allowed			√		
		Bit 6	Reserved					
Status and	B 11 455	Bit 7	Motor running		√	√		
alues	Register 455	Bit 8	Motor current % (bit 0)		√	√		
		Bit 9	Motor current % (bit 1)		√	√		
		Bit 10	Motor current % (bit 2)		√	√		
		Bit 11	Motor current % (bit 3)		√	√		
		Bit 12	Motor current % (bit 4)		√	√		
		Bit 13	Motor current % (bit 5)		√	√		
		Bit 14	Reserved					
		Bit 15	Motor starting			√		
	Register 461	Bit 3	Thermal overload alarm		√	√		
	Register 465	Word	Thermal status value		√	√		
	Register 466	Word	Motor load value (Im/Ir)		V	√		
		Bit 0	Manual reset on thermal overload fault		V	√		
	Register 602	Bit 1	Remote reset on thermal overload fault		V	√		
		Bit 2	Automatic reset on thermal overload fault		√	√		
		Value 0	Fallback mode validation	V	V	√		
onfiguration		Value 1	Outputs OA1 and OA3 unchanged	√	V	√		
ū		Value 2	Outputs OA1 and OA3 forced to 0	V	√	√		
	Register 682	Value 3	Outputs OA1 and OA3 unchanged, signaling existence of communication failure	√	√	√		
		Value 4	Outputs OA1 forced to 1 and OA3 unchanged	V	V	√		
		Value 5	Outputs OA3 forced to 1 and OA1 unchanged	V	V	√		
	Register 700	Bit 0	LO1 output command	V	V	√		
		Bit 0	OA1 output command	V	V	√		
		Bit 1	OA3 output command	√	√	√		
Commands		Bit 2	Reserved					
Jonimanus	Register 704	Bit 3	Fault acknowledgement		√	√		
		Bit 4	Reserved					
		Bit 5	Trip test		√	√		
		Bit 6-15	Reserved					

Data Accessible $\sqrt{}$





Application

Control and protection of a motor (pump, fan, etc.)

Operating Conditions

- Power: 5 hp at 480 V FLA: 7.5 A

- Class 10 overload protection Utilization category: AC-43 3-wire control:

 - Start button Stop button
- Control circuit voltage: 120 Vac

Functions Performed

- Short-circuit protection with level of protection of 42 kA at 480 V wye (10 kA at 600 V wye).
- Type 2 total coordination of protection devices conforming to EN 60947-6-2 (continuity of service) in case of a short-circuit.

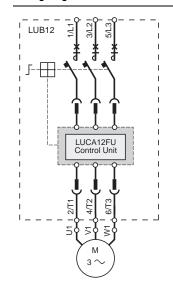
 Electronic protection against thermal overloads with an adjustment current range of 4.

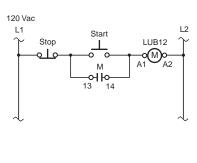
- Load switching (2 million operating cycles in category AC-43).
 Indication of motor status by N.C. or N.O. contact.
 Interlock between the motor starter control and the handle position; not possible to start motor when the handle is in the OFF position.

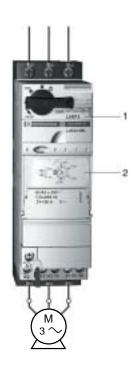
Products Used

	Item	Quantity	Catalog Number
Power base 12 A with screw clamp control connections	1	1	LUB12
Standard control unit	2	1	LUCA12FU

Wiring Diagram









Upgrading of an existing installation (from previous page) to meet the operating conditions described below.

Operating Conditions

Monitor the status of the motor and obtain alarm signaling by an integrated mechanical contact, in order to improve operation of the pump and anticipate any problems.

Functions Performed

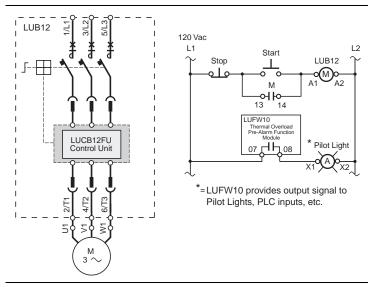
Alarm information is generated by the advanced control unit and is processed by the thermal overload pre-alarm function module. The advanced control unit includes a thermal trip test button.

Products Used

2

	Item	Quantity	Catalog Number			
Replace the standard control unit with an advanced control unit and insert a thermal alarm function module.						
Advanced control unit	2	1	LUCB12FU			
Thermal overload pre-alarm function module	3	1	LUFW10			

Wiring Diagrams



Other Functions

The advanced control unit provides other functions depending on the type of function modules used (instead of the LUFW10 module described above):

- fault differentiation with function module LUFDA10 or LUFDH20,
- indication of motor load with function modules LUFV which delivers a 0–10 V or 4–20 mA, analog signal which is proportional to the average 3-phase current drawn by the motor. Can be used with a customer provided analog ammeter. Allows the load current to be monitored and provides access to other application functions using this value, or allows predictive or preventive maintenance information (replacement of the motor before it breaks down)





Application

Control and protection of a packing machine conveyor belt.

Operating Conditions

- Power: 0.5 hp at 480 V FLA: 1.0 A
- Utilization category: AC-43
 - Two wire control
 - Maintained emergency stop push button
 - Limit switch
- Control circuit voltage: 24 Vdc
 Control and command by the AS-i wiring system.

Functions Performed

- Short-circuit protection with level of protection of 42 kA at 480 V delta.

 Total coordination of protection devices conforming to IEC/EN 60947-6-2 (continuity of service) in the event of a short-circuit.

- or a snort-circuit.

 Solid-state protection against thermal overloads with an adjustment current range of 4.

 Load switching (2 million operating cycles in category AC-43).

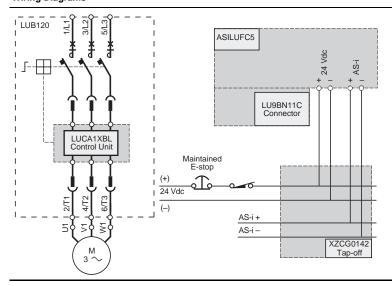
 Motor status signaling by N.C. or N.O. contact

 Interlock between the motor starter control and the handle position; not possible to start motor when the handle is in the OFF position.
- Start/Stop commands and Ready, Run and Stop motor states are transmitted by the bus. The AS-i 7.DE profile of the new AS-i V2 protocol, implemented in the starter-controller, ensures total compatibility with that of the LF enclosed starter range.
- Indication of module operation and communication status by 2 LEDs on the front panel of the communication module.
- Addressing of the module is achieved via an infrared link, using adjustment console ASITERV2 or console XZMC11. Using pre-wired terminal block LU9BN11C avoids having to wire the control connections. However, easy access to the control connector on the front panel of the starter allows any control scheme required by the user to be included in the line (local controls, emergency stop, safety contact.)

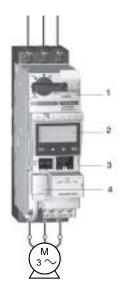
Products Used

	Item	Quantity	Catalog Number
Power base 12 A without screw clamp control terminals	1	1	LUB120
Standard control unit	2	1	LUCA1XBL
AS-i communication module	3	1	ASILUFC5
Tap-off for connecting the communication module to the serial bus	-	1	XZCG0142
Pre-wired coil connector for connecting the AS-i communication module output terminals to the power base coil terminals.	4	1	LU9BN11C
Adjustment console, infrared	-	1	ASITERV2

Wiring Diagrams







Modbus profile IEC 64915

Commands (Register 704)		Status (Register 455)
Forward running	Bit 0	Ready (available)
Reverse running	Bit 1	Poles closed
Reserved	Bit 2	Fault
Reset	Bit 3	Alarms
Reserved	Bit 4	Reserved
Connection test	Bit 5	Reserved
Reserved	Bit 6	Reserved
Reserved	Bit 7	Motor running
Reserved	Bit 8	Motor current % (bit 0)
Reserved	Bit 9	Motor current % (bit 1)
Reserved	Bit 10	Motor current % (bit 2)
Reserved	Bit 11	Motor current % (bit 3)
Reserved	Bit 12	Motor current % (bit 4)
Reserved	Bit 13	Motor current % (bit 5)
Reserved	Bit 14	Reserved
Reserved	Bit 15	Motor starting

Application

Monitoring operation of a surface pump in a water treatment plant to avoid running empty which could lead to

Operating Conditions

- Power: 20 hp at 480 V
- FLA: 27 A
- Utilization category: AC-43 Control circuit voltage: 24 Vdc
- Control-command by PLC and serial link using Modbus® network

Functions Performed

- Short-circuit protection with level of protection of 42 kA at 480 V wye.

 Total coordination of protection devices conforming to IEC/EN 60947-6-2 (continuity of service) in the case of a short-circuit.

- a short-circuit.

 Electronic protection against thermal overloads with an adjustment current range of 4.

 Load switching (2 million operating cycles in category AC-43 at In).

 Measurement of load current and undercurrent detection by the multifunction control unit.

 Interlock between the motor starter control and the handle position; not possible to start motor when the handle is in the OFF position.

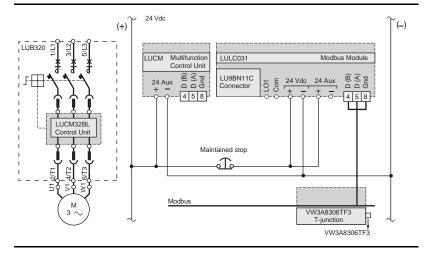
 No load or underload. To use this function, the following parameters must be entered:
- - trip: enable or disable underload protection,
 - time before tripping: the time period during which the value of the current must be below the tripping threshold in order to cause tripping (adjustable from 1 to 200 s), tripping threshold: value as a percent of the load current ratio in relation to the setting current. If the
 - ratio remains below this threshold for the time specified in the previous parameter, the product trips (adjustable from 30 to 100 %).

Products Used

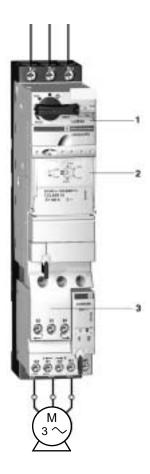
	Item	Quantity	Catalog Number
Power base 32 A without screw clamp control connections	1	1	LUB320
Multifunction control unit	2	1	LUCM32BL
ModBus communication module	3	1	LULC031
Pre-wired coil connector for connecting the communication module output terminals to the coil terminals	4	1	LU9BN11C
T-junction for connection from communication module	-	1	VW3A8306TF3

RS-485 line terminator required at end VW3A8306RC of modbus serial bus

Wiring Diagram







Application

Control and protection of a reversing motor (Example: 2-position turntable).

Operating Conditions

- Power: 5 hp at 480 V FLA: 7.5 A
- Maximum of 1 class 10 start per minute Utilization category: AC-43
- 3-wire control:
- Push button for Forward (start direction) Push button for Reverse (start direction) Push button for emergency stop
- Stopping at the positions is achieved by limit switches. Control circuit voltage: 120 Vac

Functions Performed

- Short-circuit protection with level of protection of 42 kA at 480 Vac.

 Total coordination of protection devices conforming to IEC/EN 60947-6-2 (continuity of service) in the case
- Electronic protection against thermal overloads with an adjustment current range of 4. Load switching (2 million operating cycles in category AC-43 at In). Motor status signaling by N.C. or N.O. contact

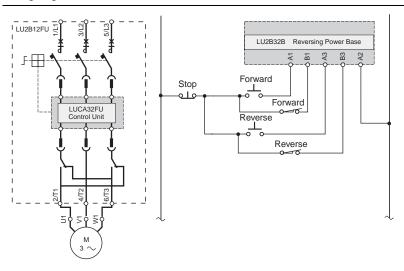
- Interlock between the motor starter control and the handle position: not possible to start the motor when the handle is in the OFF position.

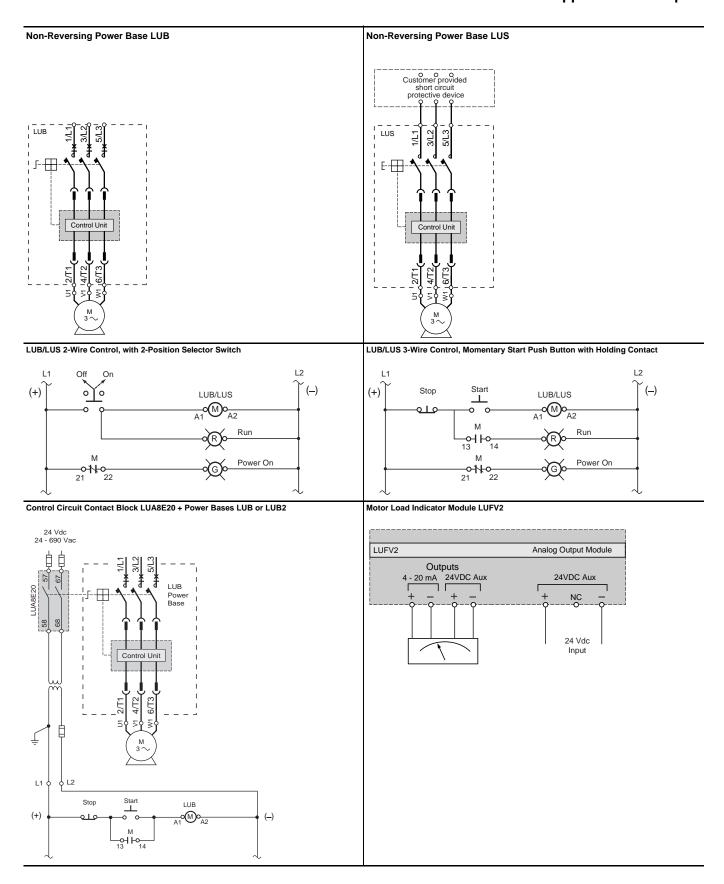
Electrical interlocking is ensured by prewiring block LU9MRC (included on power base LU2B12). The design of the reversing power block makes mechanical interlocking unnecessary.

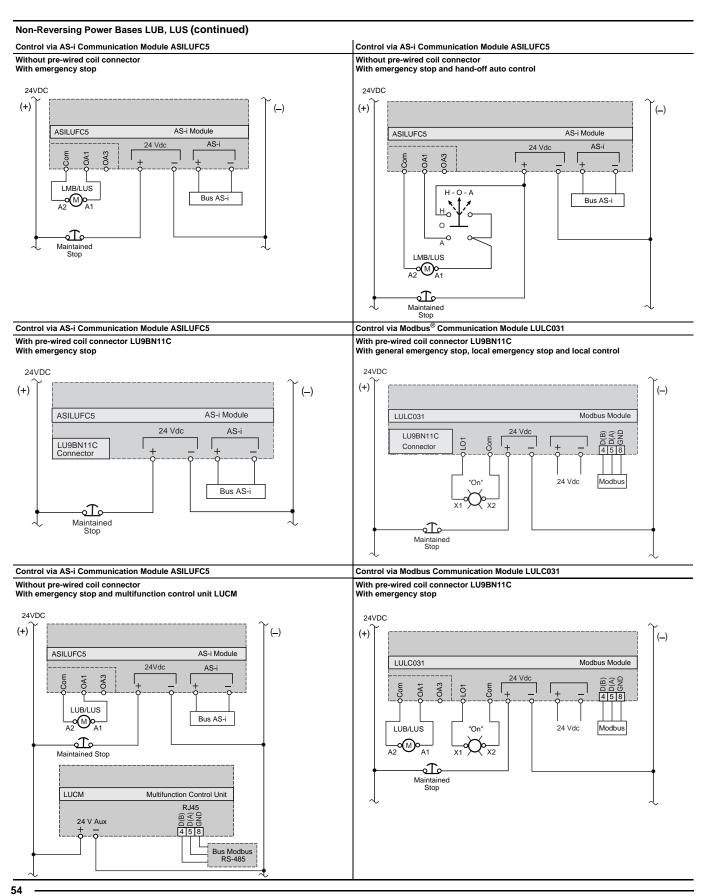
Products Used

	Item	Quantity	Catalog Number
Power base, reversing, 12 A with screw clamp control connections	1	1	LU2B12FU
Standard control unit	2	1	LUCA32FU

Wiring Diagram

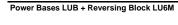


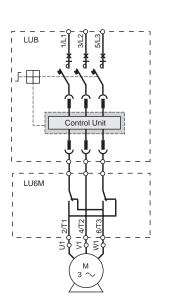




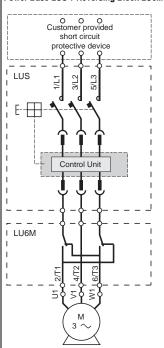
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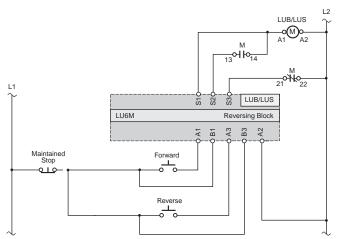


Power Base LUS + Reversing Block LU6M



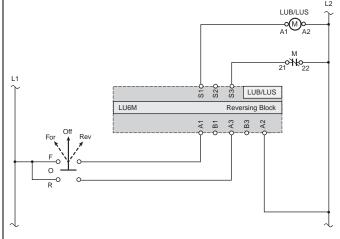
LUB/LUS + LU6M

3-wire control, momentary start push button with holding contact

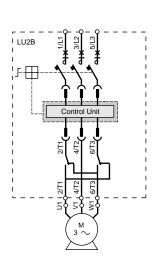


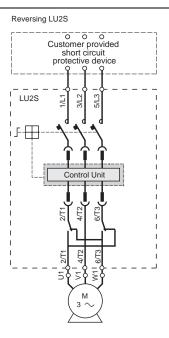
LUB/LUS + LU6M

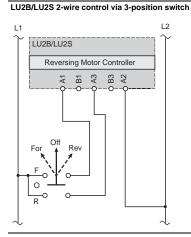
2-wire control with 3-position "forward-stop-reverse" switch

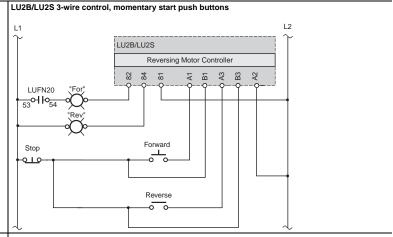


Reversing Power Bases LU2B







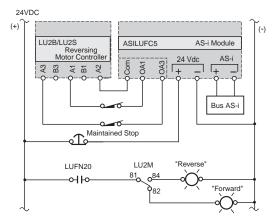


Control via communication module ASILUFC5

Control via Modbus® communication module LULC031

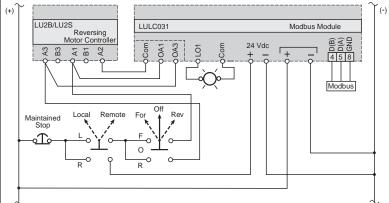
Without pre-wired coil connection

With emergency stop, running direction pilot lights and limit switches



Without pre-wired coil connection With emergency stop and local remote switch, "forward-off-reverse" switch and pilot light

24VDC



TERMS AND DEFINITIONS

Altitude	The low oxygen atmosphere at high altitudes reduces the dielectric strength of the air and hence the rated operational voltage of the contactor. It also reduces the cooling effect of the air and hence the rated operational current of the contactor (unless the temperature drops at the same time). No derating is necessary up to 3000 m (9,840 ft.). Derating factors to be applied above this altitude for main pole operational voltage and current (AC supply) are as follows.					
Attitude						
		Altitude	3500 m	4000 m	4500 m	5000 m
		Allitude	(11,480 ft.)	(13,120 ft.)	(14,760 ft.)	(16,400 ft.)
		Rated operational voltage	0.90	0.80	0.70	0.60
		Rated operational current	0.92	0.90	0.88	0.86
	The temperature of the air surrounding the device, measured near to the device. The operating characteristics are given:					
Ambient air temperature	 with no restriction for ter 	mperatures between -5 and +55 °C (+23	and +131 °F)			
	with restrictions, if nece	ssary, for temperatures between -50 and	d +70 °C (-58 and +149 °F)			
Rated operational current (le)	This is defined taking into	account the rated operational voltage, o	perating rate and duty, utilizat	ion category and an	nbient temperature a	around the device.
Rated conventional thermal current (lth) ¹	The current which a closed contactor can sustain for a minimum of 8 hours without its temperature rise exceeding the limits given in the standards.					
Permissible short time rating	The current which a closed contactor can sustain for a short time after a period of no load, without dangerous overheating.					
Rated operational voltage (Ue)	The voltage value which, in conjunction with the rated operational current, determines the use of the contactor or starter, and on which the corresponding tests and the utilization category are based. For three-phase circuits it is expressed as the voltage between phases. Apart from exceptional cases such as rotor short-circuiting, the rated operational voltage Ve is less than or equal to the rated insulation voltage Ui.					
Rated control circuit voltage (Uc)	The rated value of the control circuit voltage, on which the operating characteristics are based. For AC applications, the values are given for a near sinusoidal wave form (less than 5% total harmonic distortion).					
Rated insulation voltage (Ui)	The voltage value used to define the insulation characteristics of a device and referred to in dielectric tests determining leakage paths and creepage distances. As the specifications are not identical for all standards, the rated value given for each of them is not necessarily the same.					
Rated impulse withstand voltage (Uimp)	The peak value of a voltage surge which the device is able to withstand without breaking down.					
Rated operational power (expressed in kW)	The rated power of the standard motor which can be switched by the contactor, at the stated operational voltage.					
Rated breaking capacity ²	The current value which the contactor can break in accordance with the breaking conditions specified in the IEC standard.					
Rated making capacity ²	The current value which the contactor can make in accordance with the making conditions specified in the IEC standard.			ard.		
		The ratio between the time	the current flows (t) and the c	luration of the cycle	(T)	
On-load factor (m)	$m = \frac{t}{T}$					
		Cycle duration: de	uration of current flow + time a	t zero current		
Pole impedance	The impedance of one pole is the sum of the impedance of all the circuit components between the input terminal and the output terminal. The impedance comprises a resistive component (R) and an inductive component (X=L\omega). The total impedance therefore depends on the frequency and is normally given for 50 Hz. This average value is given for the pole at its rated operational current.					
Electrical durability	The average number of on-load operating cycles which the main pole contacts can perform without maintenance. The electrical durability depends on the utilization category, the rated operational current and the rated operational voltage.					

¹ Conventional thermal current, in free air, conforming to IEC standards.

The average number of on-load operating cycles (i.e. with zero current flow through the main poles) which the contactor can perform without mechanical failure

NOTE: These definitions are extracted from standard IEC 60947-1.

² For AC applications, the breaking and making capacities are expressed by the rms value of the symmetrical component of the short-circuit current. Taking into account the maximum asymmetry which may exist in the circuit, the contacts therefore have to withstand a peak asymmetrical current which may be twice the rms symmetrical component.



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