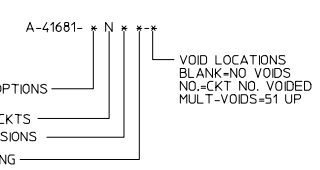


CIRCUIT	A	B
2	6.78/7.87 .267/.310	3.96 .156
3	10.74/11.84 .423/.466	7.92 .312
4	14.71/15.80 .579/.622	11.89 .468
5	18.67/19.76 .735/.778	15.85 .624
6	22.63/23.72 .891/.934	19.81 .780
7	26.59/27.69 1.047/1.090	23.77 .936
8	30.56/31.65 1.203/1.246	27.74 1.092
9	34.52/35.61 1.359/1.402	31.70 1.248
10	38.48/39.57 1.515/1.558	35.66 1.404
11	42.44/43.54 1.671/1.714	39.62 1.560
12	46.41/47.50 1.827/1.870	43.59 1.716
13	50.37/51.46 1.983/2.026	47.55 1.872
14	54.33/55.42 2.139/2.182	51.51 2.028
15	58.29/59.39 2.295/2.338	55.47 2.184
16	62.26/63.35 2.451/2.494	59.44 2.340
17	66.22/67.31 2.607/2.650	63.40 2.496
18	70.18/71.27 2.763/2.806	67.36 2.652
19	74.14/75.23 2.919/2.962	71.32 2.808
20	78.11/79.20 3.075/3.118	75.29 2.964
21	82.07/83.16 3.231/3.274	79.25 3.120
22	86.03/87.12 3.387/3.430	83.21 3.276
23	89.94/91.08 3.541/3.584	87.17 3.432
24	93.85/95.00 3.695/3.740	91.14 3.588

NOTES:

- MATERIAL: HEADER: GLASS FILLED POLYESTER, 94V-0, MOLDED BLACK PINS- BRASS
- FINISH:
 - (102) - OVERALL TIN: (0.00508)/.000200 MIN. OVERALL COPPER UNDERCOAT: (0.00254)/.000100 MIN.
 - (208) - SELECT GOLD: (0.00038)/.00015 MIN. OVER SELECT TIN: (0.00254)/.000100 MIN. OVER NICKEL OVERALL: (0.000127)/.000050 MIN.
 - (228) - SELECT GOLD: (0.00076)/.000030 MIN. SELECT TIN: (0.00254)/.000100 MIN. OVER NICKEL OVERALL: (0.00127)/.000050 MIN.
 - (501) - OVERALL GOLD: (0.00051)/.000020 MIN. OVER NICKEL OVERALL: (0.00076)/.000030 MIN.
 - (503) - OVERALL GOLD: (0.00076)/.000030 MIN. OVER NICKEL OVERALL: (0.00127)/.000050 MIN.
- PRODUCT SPECIFICATION: PS-08-50.
- PACKAGING: SEE CHART
- SOLDERABILITY: PER SMES-152.
- PIN PUSH-OUT FORCE: PRIOR TO SOLDERING, A 3 LB. MINIMUM FORCE IN EITHER DIRECTION SHALL BE REQUIRED TO PUSH THE PIN OUT OF THE HEADER.
- PARTS ARE STACKABLE END TO END ON 3.96/.156 CENTERS. (SPACING TABS MUST BE REMOVED ON CIRCUIT SIZES 1-23 BEFORE PARTS ARE STACKABLE.)



REVISED / REDRAWN ELC NO. UCP2006-2983 DRAWN BY: 2006/08/02 CHECKED BY: 2006/08/03 APPROVED BY: 2006/08/04	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ±.006 ±.006 3 PLACES ±.015 ±.010 2 PLACES ±.025 ±.010 1 PLACE ±.025 ±.010 ANGULAR ±1/2°	DIMENSION STYLE MM/IN	SCALE 4:1	DESIGN UNITS INCH	<input checked="" type="checkbox"/> THIRD ANGLE PROJECTION
		DRAWN BY: SAM IEC CHECKED BY: PATEL APPROVED BY: LENZ DATE: 08/09/85 DATE: 08/09/85 DATE: 08/09/85	TITLE KK .156 HEADER ASSEMBLY POLARIZING STRAIGHT 2-24 CKTS.	MATERIAL NO. SEE CHART	DOCUMENT NO. SD-41681-001	SHEET NO. 1 OF *

tb_frame_C_P_AM_T
Rev. D 2004/06/28

41681

ENG. NO: A-41681-ANA102-*				ENG. NO: A-41681-ANA501-*				ENG. NO: A-41681-ANC102-*			
PIN NUMBER		2161-1(102)		PIN NUMBER		2161-1(501)		PIN NUMBER		2161-56(102)	
PLATING		102		PLATING		501		PLATING		102	
DIM. L		(19.05)/.750		DIM. L		(19.05)/.750		DIM. L		(17.86)/.703	
DIM. X		(11.43)/.450		DIM. X		(11.43)/.450		DIM. X		(11.43)/.450	
DIM. G (GOLD)		N/A		DIM. G (GOLD)		OVERALL		DIM. G (GOLD)		N/A	
DIM. Z		(4.37)/.172		DIM. Z		(4.37)/.172		DIM. Z		(3.18)/.125	
DIM. T (TIN)		OVERALL		DIM. T (TIN)		N/A		DIM. T (TIN)		OVERALL	
PACKAGING PK-41681-001 (BULK)				PACKAGING PK-41681-001 (BULK)				PACKAGING PK-41681-001 (BULK)			
CKTS	EDP NO.	ENG. NO.	VOIDS	CKTS	EDP NO.	ENG. NO.	VOIDS	CKTS	EDP NO.	ENG. NO.	VOIDS
02	26-48-1023	A-41681-A2A102		02	26-48-2023	A-41681-A2A501		02	26-48-7025	A-41681-A2C102	
03	26-48-1033	A-41681-A3A102		03	26-48-2033	A-41681-A3A501		03	26-48-7035	A-41681-A3C102	
04	26-48-1043	A-41681-A4A102		04	26-48-2043	A-41681-A4A501		04	26-48-7045	A-41681-A4C102	
05	26-48-1053	A-41681-A5A102		05	26-48-2053	A-41681-A5A501		05	26-48-7055	A-41681-A5C102	
06	26-48-1063	A-41681-A6A102		06	26-48-2063	A-41681-A6A501		06	26-48-7065	A-41681-A6C102	
07	26-48-1073	A-41681-A7A102		07	26-48-2073	A-41681-A7A501		07	26-48-7075	A-41681-A7C102	
08	26-48-1083	A-41681-A8A102		08	26-48-2083	A-41681-A8A501		08	26-48-7085	A-41681-A8C102	
09	26-48-1093	A-41681-A9A102		09	26-48-2093	A-41681-A9A501		09	26-48-7095	A-41681-A9C102	
10	26-48-1103	A-41681-A10A102		10	26-48-2103	A-41681-A10A501		10	26-48-7105	A-41681-A10C102	
11	26-48-1113	A-41681-A11A102		11	26-48-2113	A-41681-A11A501		11	26-48-7115	A-41681-A11C102	
12	26-48-1123	A-41681-A12A102		12	26-48-2123	A-41681-A12A501		12	26-48-7125	A-41681-A12C102	
13	26-48-1133	A-41681-A13A102		13	26-48-2133	A-41681-A13A501		13	26-48-7135	A-41681-A13C102	
14	26-48-1143	A-41681-A14A102		14	26-48-2143	A-41681-A14A501		14	26-48-7145	A-41681-A14C102	
15	26-48-1153	A-41681-A15A102		15	26-48-2153	A-41681-A15A501		15	26-48-7155	A-41681-A15C102	
16	26-48-1163	A-41681-A16A102		16	26-48-2163	A-41681-A16A501		16	26-48-7165	A-41681-A16C102	
17	26-48-1173	A-41681-A17A102		17	26-48-2173	A-41681-A17A501		17	26-48-7175	A-41681-A17C102	
18	26-48-1183	A-41681-A18A102		18	26-48-2183	A-41681-A18A501		18	26-48-7185	A-41681-A18C102	
19	26-48-1193	A-41681-A19A102		19	26-48-2193	A-41681-A19A501		19	26-48-7195	A-41681-A19C102	
20	26-48-1203	A-41681-A20A102		20	26-48-2203	A-41681-A20A501		20	26-48-7205	A-41681-A20C102	
21	26-48-1213	A-41681-A21A102		21	26-48-2213	A-41681-A21A501		21	26-48-7215	A-41681-A21C102	
22	26-48-1223	A-41681-A22A102		22	26-48-2223	A-41681-A22A501		22	26-48-7225	A-41681-A22C102	
23	26-48-1233	A-41681-A23A102		23	26-48-2233	A-41681-A23A501		23	26-48-7235	A-41681-A23C102	
24	26-48-1243	A-41681-A24A102		24	26-48-2243	A-41681-A24A501		24	26-48-7245	A-41681-A24C102	
13	26-49-6137	A-41681-A13A102-12	12								
17	26-49-6177	A-41681-A17A102-2	2								
20	26-49-6207	A-41681-A20A102-17	17								

REV: S2	ECR/ECN INFORMATION EC No: UCP2006-2983 DATE: 2006-06-13	TITLE: KK .156 HEADER ASSEMBLY POLARIZING STRAIGHT 2-24 CKTS	SHEET No. - 2 -	
	DOCUMENT NUMBER: SD-41681-001	CREATED / REVISED BY: PRIDDER	CHECKED BY: ADERR	APPROVED BY: FSMITH
	TEMPLATE FILENAME: PRODUCT_SPEC(SIZE_A)(V.1).DOC			

41681

ENG. NO: A-41681-ANC503-*			
PIN NUMBER		2161-56(503)	
PLATING		503	
DIM. L		(17.86)/.703	
DIM. X		(11.43)/.450	
DIM. G (GOLD)		OVERALL	
DIM. Z		(3.18)/.125	
DIM. T (TIN)		N/A	
PACKAGING			
PK-41681-001 (BULK)			
CKTS	EDP NO.	ENG. NO.	VOIDS
02	26-48-7028	A-41681-A2C503	
03	26-48-7038	A-41681-A3C503	
04	26-48-7048	A-41681-A4C503	
05	26-48-7058	A-41681-A5C503	
06	26-48-7068	A-41681-A6C503	
07	26-48-7078	A-41681-A7C503	
08	26-48-7088	A-41681-A8C503	
09	26-48-7098	A-41681-A9C503	
10	26-48-7108	A-41681-A10C503	
11	26-48-7118	A-41681-A11C503	
12	26-48-7128	A-41681-A12C503	
13	26-48-7138	A-41681-A13C503	
14	26-48-7148	A-41681-A14C503	
15	26-48-7158	A-41681-A15C503	
16	26-48-7168	A-41681-A16C503	
17	26-48-7178	A-41681-A17C503	
18	26-48-7188	A-41681-A18C503	
19	26-48-7198	A-41681-A19C503	
20	26-48-7208	A-41681-A20C503	
21	26-48-7218	A-41681-A21C503	
22	26-48-7228	A-41681-A22C503	
23	26-48-7238	A-41681-A23C503	
24	26-48-7248	A-41681-A24C503	

ENG. NO: A-41681-BNA208-*			
PIN NUMBER		43294-0236	
PLATING		208	
DIM. L		(19.05)/.750	
DIM. X		(11.43)/.450	
DIM. G (GOLD)		(6.86)/.270	
DIM. Z		(4.37)/.172	
DIM. T (TIN)		(4.06)/.160	
PACKAGING			
PK-41681-001 (BULK)			
CKTS	EDP NO.	ENG. NO.	VOIDS
02	41681-0001	A-41681-B02A208	
03	41681-0002	A-41681-B03A208	
04	41681-0003	A-41681-B04A208	
05	41681-0004	A-41681-B05A208	
06	41681-0005	A-41681-B06A208	
07	41681-0006	A-41681-B07A208	
08	41681-0007	A-41681-B08A208	
09	41681-0008	A-41681-B09A208	
10	41681-0009	A-41681-B10A208	
11	41681-0010	A-41681-B11A208	
12	41681-0011	A-41681-B12A208	
13	41681-0012	A-41681-B13A208	
14	41681-0013	A-41681-B14A208	
15	41681-0014	A-41681-B15A208	
16	41681-0015	A-41681-B16A208	
17	41681-0016	A-41681-B17A208	
18	41681-0017	A-41681-B18A208	
19	41681-0018	A-41681-B19A208	
20	41681-0019	A-41681-B20A208	
21	41681-0020	A-41681-B21A208	
22	41681-0021	A-41681-B22A208	
23	41681-0022	A-41681-B23A208	
24	41681-0023	A-41681-B24A208	

ENG. NO: A-41681-BNA228-*			
PIN NUMBER		43294-0237	
PLATING		228	
DIM. L		(19.05)/.750	
DIM. X		(11.43)/.450	
DIM. G (GOLD)		(6.86)/.270	
DIM. Z		(4.37)/.172	
DIM. T (TIN)		(4.06)/.160	
PACKAGING			
PK-41681-001 (BULK)			
CKTS	EDP NO.	ENG. NO.	VOIDS
02	41681-0024	A-41681-B02A228	
03	41681-0025	A-41681-B03A228	
04	41681-0026	A-41681-B04A228	
05	41681-0027	A-41681-B05A228	
06	41681-0028	A-41681-B06A228	
07	41681-0029	A-41681-B07A228	
08	41681-0030	A-41681-B08A228	
09	41681-0031	A-41681-B09A228	
10	41681-0032	A-41681-B10A228	
11	41681-0033	A-41681-B11A228	
12	41681-0034	A-41681-B12A228	
13	41681-0035	A-41681-B13A228	
14	41681-0036	A-41681-B14A228	
15	41681-0037	A-41681-B15A228	
16	41681-0038	A-41681-B16A228	
17	41681-0039	A-41681-B17A228	
18	41681-0040	A-41681-B18A228	
19	41681-0041	A-41681-B19A228	
20	41681-0042	A-41681-B20A228	
21	41681-0043	A-41681-B21A228	
22	41681-0044	A-41681-B22A228	
23	41681-0045	A-41681-B23A228	
24	41681-0046	A-41681-B24A228	

REV: S2	ECR/ECN INFORMATION	TITLE: KK .156 HEADER ASSEMBLY POLARIZING STRAIGHT 2-24 CKTS	SHEET No. - 3 -
	EC No: UCP2006-2983		
	DATE: 2006-06-13		
DOCUMENT NUMBER: SD-41681-001	CREATED / REVISED BY: PRIDDER	CHECKED BY: ADERR	APPROVED BY: FSMITH

TEMPLATE FILENAME: PRODUCT_SPEC(SIZE_A)(V.1).DOC

41681

ENG. NO: A-41681-ANB102-*				ENG. NO				ENG. NO			
PIN NUMBER		2161-1(102)		PIN NUMBER				PIN NUMBER			
PLATING		102		PLATING				PLATING			
DIM. L		(19.05)/.750		DIM. L				DIM. L			
DIM. X		(12.62)/.497		DIM. X				DIM. X			
DIM. G (GOLD)		N/A		DIM. G (GOLD)				DIM. G (GOLD)			
DIM. Z		(3.18)/.125		DIM. Z				DIM. Z			
DIM. T (TIN)		OVERALL		DIM. T (TIN)				DIM. T (TIN)			
PACKAGING		PK-41681-001 (BULK)		PACKAGING		PK-41681-001 (BULK)		PACKAGING		PK-41681-001 (BULK)	
CKTS	EDP NO.	ENG. NO.	VOIDS	CKTS	EDP NO.	ENG. NO.	VOIDS	CKTS	EDP NO.	ENG. NO.	VOIDS
02	41681-0047	A-41681-A2B102		02				02			
03	41681-0048	A-41681-A3B102		03				03			
04	41681-0049	A-41681-A4B102		04				04			
05	41681-0050	A-41681-A5B102		05				05			
06	41681-0051	A-41681-A6B102		06				06			
07	41681-0052	A-41681-A7B102		07				07			
08	41681-0053	A-41681-A8B102		08				08			
09	41681-0054	A-41681-A9B102		09				09			
10	41681-0055	A-41681-A10B102		10				10			
11	41681-0056	A-41681-A11B102		11				11			
12	41681-0057	A-41681-A12B102		12				12			
13	41681-0058	A-41681-A13B102		13				13			
14	41681-0059	A-41681-A14B102		14				14			
15	41681-0060	A-41681-A15B102		15				15			
16	41681-0061	A-41681-A16B102		16				16			
17	41681-0062	A-41681-A17B102		17				17			
18	41681-0063	A-41681-A18B102		18				18			
19	41681-0064	A-41681-A19B102		19				19			
20	41681-0065	A-41681-A20B102		20				20			
21	41681-0066	A-41681-A21B102		21				21			
22	41681-0067	A-41681-A22B102		22				22			
23	41681-0068	A-41681-A23B102		23				23			
24	26-48-6248	A-41681-A24B102		24				24			

REV: S2	<u>ECR/ECN INFORMATION</u>	<u>TITLE:</u> KK .156 HEADER ASSEMBLY POLARIZING STRAIGHT 2-24 CKTS	<u>SHEET No.</u> - 4 -
	<u>EC No:</u> UCP2006-2983		
	<u>DATE:</u> 2006-06-13		
<u>DOCUMENT NUMBER:</u> SD-41681-001	<u>CREATED / REVISED BY:</u> PRIDDER	<u>CHECKED BY:</u> ADERR	<u>APPROVED BY:</u> FSMITH

TEMPLATE FILENAME: PRODUCT_SPEC(SIZE_A)(V.1).DOC