



**Public**

Rev:2

**Status:** Active

**Effective:** 04/17/2003

## Fast Tack Trim Adhesive

### Data Sheet

**3M Part No.(s)**                      **3M Part Descriptor(s)**  
08031                                      3M™ Fast Tack Trim Adhesive

**3M Fax on Demand Identification Number:**

**Description**

A light colored, fast drying, no-staining adhesive for attaching trim fabric, upholstery cloth, floor mats and carpeting, kick pads, silencer pads and convertible tops to painted or bare metal, wood, KB board or other fabric. Also useful as a gasket adhesive to hold gaskets in place while assembling parts. For attaching vinyls, use 3M™ Vinyl Trim Adhesive, PN 8064.

**Features, Advantages, Benefits**

<b>Features</b>	Light, Non Staining Color Fast Drying Gains High Strength in Seconds
<b>Advantages</b>	Clean finished appearance Quick finishing of job Highly durable finished product
<b>Benefits</b>	Customer satisfaction with appearance and durability Time savings for shop

**Typical Physical Properties**

<b>Container</b>	5 oz. tube
<b>Base</b>	SBR Rubber
<b>Density lbs/Gallon (Appx.)</b>	6.2
<b>Color</b>	Amber
<b>Flash Point - °F</b>	-10°F (Closed Cup)
<b>Viscosity (CPS) Brookfield Viscometer</b>	Medium Syrup
<b>RVF #4 @ 20 RPM</b>	
<b>Solids Content (Appx.)</b>	32% By Weight
<b>Consistency</b>	Medium Syrup
<b>Service Temperature - °F</b>	-20 to 175 degrees F
<b>Solvent</b>	
<b>Solvent</b>	Hexane

**Product Uses**

## Performance Properties

Bonding Range (Cloth to Enamel Paint)	30 Seconds-5 Minutes
Softening Point	175°F Minimum
Staining (200 Hour S-1 Lamp)	Very Slight
Cold Brittleness	10°F - No Failure
Heat Aging (14 Days @ 160°F)	25 psi minimum shear strength

## Handling and Application Information

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### Directions for Use

Clean surfaces to remove dust, dirt, grease, oil, etc. This can be done with 3M™ General Purpose Adhesive Cleaner, PN's 8984, 8986, and 8987. Apply a thin coat of adhesive to each surface and allow to dry until it becomes quite tacky. Press surfaces together to insure intimate contact.

To bond thin weight fabric, apply adhesive only to metal or painted surface. Allow adhesive to dry, then press fabric onto adhesive.

Cleanup - Excess adhesive may be removed with 3M™ General Purpose Adhesive Cleaner.

\* If 'Directions for Use' reference P.N.'s 08984, 08986, or 08987, please read. Federal and local air quality regulations may regulate or prohibit the use of surface preparation and cleanup solvents based on VOC content. Consult your local and Federal air quality regulations for information. When using solvents, use in a well ventilated area. Extinguish all sources of ignition in the work area and observe precautionary measures for handling these materials. Refer to product label and MSDS for P.N. 8984, 8986, or 8987 for detailed precautionary information.

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### Applications

Tacking into place of trim fabric, upholstery cloth, floor mats and carpeting.  
Holding gaskets in place while assembling parts.

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### Storage and Handling

Store at room temperature. Rotate stock on a "first-in-first-out" basis. When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 12 months.

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### Precautionary Information

Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product

### Country

US

**This document is public. It may be distributed.**

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### Warranty and Limited Remedy

This product will be free from defects in material and workmanship at the time of shipment. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If this product is defective, your exclusive remedy and 3M's and seller's sole obligation shall be, at 3M's option, to replace the product or refund the purchase price.

**LIMITATION OF LIABILITY: 3M and seller will not be liable for any loss or damage arising from this 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.**

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### For Additional Health and Safety Information

3M Automotive After Markets  
3M Center, Building 223-6N-01  
Saint Paul, MN 55144-1000  
1-877-666-2277 (1-877-MMM-CARS)

Material Safety Data Sheets and Technical Data Sheets are also available by calling Fax on Demand 1-800-305-0419.  
Help Line 1-800-621-5455 (US) 1-650-596-4407 (International).

**3M Fax on Demand/MSDS Identification Number**

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