3MTM Heel Grounder

Standard Style Heel Grounder

This standard style grounder provides a conductive sole under the heel, and a stretch-nylon strap around the back of the shoe. Made in the USA, this quality grounder features a durable three layer sole, lot number, and 24 inch multi-strand ribbon. 3M foot grounders are designed and manufactured for comfort, durability, and cost effectiveness. Our grounders are UL listed for safety and tested for electrical performance. 3M uses timetested construction techniques including computer controlled stitching, riveting, die cutting, and heat cutting to ensure consistent performance.

Standards

Meets the requirements of ANSI/ESD S-20.20, EIA 625, MIL-STD-1686, and MIL-HDBK-263.

Specifications

Resistor: 1 megohm Color: Black Ribbon:

Multi-strand, carbon suffused nylon on polyester,

sewn in sinusoidal pattern to provide side to side

conductivity.

Hook and Loop: 3/4" Black Elastic Strap:

Sole Interior: Non-marking

Sole Exterior: <10⁵ ohms

Part Numbers

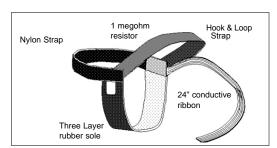
HGS1M Standard Heel Grounder, 1 meg resistor

See 3M Data Sheets for these related items:

3M™ Foot Grounder Tester

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3M™ Floor Mats





How Foot Grounders Work

Foot grounders discharge static from a person to ground by connecting the person to a grounded walking surface. A conductive ribbon placed inside the wearer's shoe or sock makes electrical contact with the skin through perspiration. The ribbon is joined to a resistor which limits current should accidental exposure to electricity occur. The other end of the resistor is joined to a conductive sole. This sole contacts a grounded ESD floor mat or ESD flooring system. Foot grounders must be worn on both feet to maintain ground contact while walking.

Foot Grounder - Standard Style

PRODUCT STANDARD HEEL GROUNDER

ITEM NUMBER SEE ABOVE

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> DATASHEET 1124-A

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