DATA SHEET

EP7 EP cores and accessories

Supersedes data of February 2002

2004 Sep 01

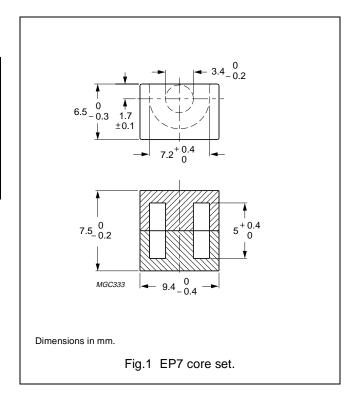


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CORE SETS

Effective core parameters

SYMBOL	PARAMETER	VALUE	UNIT
Σ(I/A)	core factor (C1)	1.45	mm ⁻¹
V _e	effective volume	165	mm ³
l _e	effective length	15.5	mm
A _e	effective area	10.7	mm ²
A _{min}	minimum area	8.55	mm ²
m	mass of core set	≈ 1.4	g



Core sets for filter applications

Clamping force for A_L measurements, 20 ± 10 N.

GRADE	A _L (nH)	$\mu_{\mathbf{e}}$	AIR GAP (μm)	TYPE NUMBER
3D3	40 ±3%	≈ 48	≈ 450	EP7-3D3-A40
	63 ±3%	≈ 76	≈ 250	EP7-3D3-A63
	100 ±3%	≈ 121	≈ 130	EP7-3D3-A100
	530 ±25%	≈ 610	≈ 0	EP7-3D3
3H3	63 ±3%	≈ 73	≈ 270	EP7-3H3-A63
	100 ±3%	≈ 115	≈ 150	EP7-3H3-A100
	160 ±5%	≈ 184	≈ 90	EP7-3H3-A160
	1120 ±25%	≈ 1290	≈ 0	EP7-3H3
3B46 des	1500 ±25%	≈ 1730	≈ 0	EP7-3B46

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Core sets for general purpose transformers and power applications

Clamping force for A_L measurements, 20 $\pm 10\ N.$

GRADE	A _L (nH)	$\mu_{\mathbf{e}}$	AIR GAP (μm)	TYPE NUMBER
3C81	25 ±3%	≈ 29	≈ 880	EP7-3C81-E25
Ī	40 ±3%	≈ 46	≈ 480	EP7-3C81-A40
	63 ±3%	≈ 73	≈ 270	EP7-3C81-A63
	100 ±3%	≈115	≈150	EP7-3C81-A100
	160 ±5%	≈184	≈ 90	EP7-3C81-A160
	1300 ±25%	≈ 1500	≈ 0	EP7-3C81
3C91 des	1300 ±25%	≈ 1500	≈ 0	EP7-3C91
3C94	25 ±3%	≈ 29	≈ 880	EP7-3C94-E25
	40 ±3%	≈ 46	≈ 480	EP7-3C94-A40
	63 ±3%	≈ 73	≈ 270	EP7-3C94-A63
	100 ±3%	≈115	≈150	EP7-3C94-A100
	160 ±5%	≈184	≈ 90	EP7-3C94-A160
	1200 ±25%	≈ 1380	≈ 0	EP7-3C94
3C96 des	1120 ±25%	≈ 1290	≈ 0	EP7-3C96
3F3	25 ±3%	≈ 29	≈ 880	EP7-3F3-E25
	40 ±3%	≈ 46	≈ 480	EP7-3F3-A40
	63 ±3%	≈ 73	≈ 270	EP7-3F3-A63
 	100 ±3%	≈ 115	≈150	EP7-3F3-A100
Ī	160 ±5%	≈ 184	≈ 90	EP7-3F3-A160
Ī	1000 ±25%	≈ 1150	≈ 0	EP7-3F3
3F35 Pro	850 ±25%	≈ 980	≈ 0	EP7-3F35

Core sets of high permeability grades

Clamping force for A_L measurements, 20 ± 10 N.

GRADE	A _L (nH)	$\mu_{\mathbf{e}}$	TYPE NUMBER
3E27	$3400 \pm 25\%$	≈ 3920	EP7-3E27
3E5	5200 +40/-30%	≈ 5990	EP7-3E5
3E55 des	5200 +40/-30%	≈ 5990	EP7-3E55
3E6	5800 +40/-30%	≈ 6680	EP7-3E6

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Properties of core sets under power conditions

	B (mT) at	CORE LOSS (W) at					
GRADE	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 25 kHz; B = 200 mT; T = 100 °C	f = 100 kHz; B = 100 mT; T = 100 °C	f = 100 kHz; B = 200 mT; T = 100 °C	f = 400 kHz; B = 50 mT; T = 100 °C		
3C81	≥320	≤ 0.04	_	_	_		
3C91	≥320	-	≤ 0.11 ⁽¹⁾	≤ 0.06 ⁽¹⁾	-		
3C94	≥320	-	≤ 0.014	≤ 0.08	_		
3C96	≥340	-	≤ 0.011	≤ 0.06	≤ 0.025		
3F35	≥320	_	_	_	≤ 0.015		
3F3	≥315	-	≤ 0.02	_	≤ 0.035		
3F4	≥250	-	_	_	_		

Properties of core sets under power conditions (continued)

	B (mT) at		S (W) at	(W) at		
GRADE	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 500 kHz; B = 50 mT; T = 100 °C	f = 500 kHz; B = 100 mT; T = 100 °C	f = 1 MHz; B = 30 mT; T = 100 °C	f = 3 MHz; B = 10 mT; T = 100 °C	
3C81	≥320	_	_	_	-	
3C91	≥320	_	_	_	_	
3C94	≥320	-	_	_	_	
3C96	≥340	≤ 0.055	_	_	_	
3F35	≥320	≤ 0.02	≤ 0.15	_	_	
3F3	≥315	_	_	_	_	
3F4	≥250	_	_	≤ 0.04	≤ 0.07	

Note

1. Measured at 60 °C.

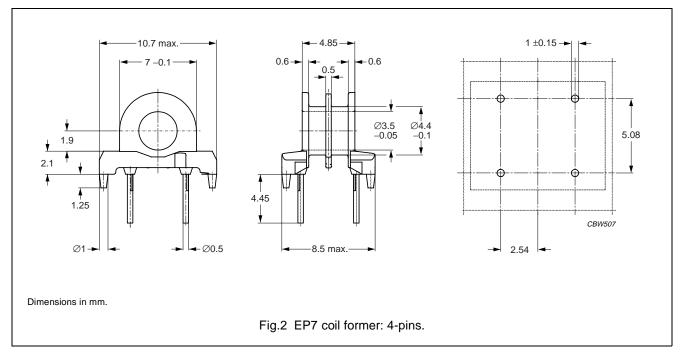
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COIL FORMERS

General data

PARAMETER	SPECIFICATION
Coil former material	phenolformaldehyde (PF), glass-reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E41429(M)
Pin material	copper clad steel, tin-lead alloy (SnPb) plated, transition to lead-free (Sn) ongoing.
Maximum operating temperature	180 °C, <i>"IEC 60085"</i> , class H
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1, 235 °C, 2 s



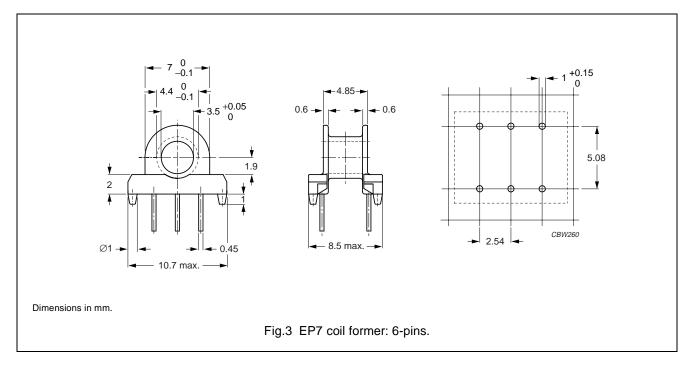
Winding data for 4-pins EP7 coil former

NUMBER OF SECTIONS	WINDING AREA (mm²)	NOMINAL WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	TYPE NUMBER
2	2 × 1.75	2 × 1.45	17.9	CSH-EP7-2S-4P-TA
1	4.3	3.4	17.9	CSH-EP7-1S-4P-TA

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General data CSH-EP7-1S-6P-B

PARMETER	SPECIFICATION
Coil former material	phenolformaldehyde (PF), glass-reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E41429(M)
Pin material	copper clad steel, tin (Sn) plated
Maximum operating temperature	180 °C, "IEC 60085", class H
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1, 235 °C, 2 s

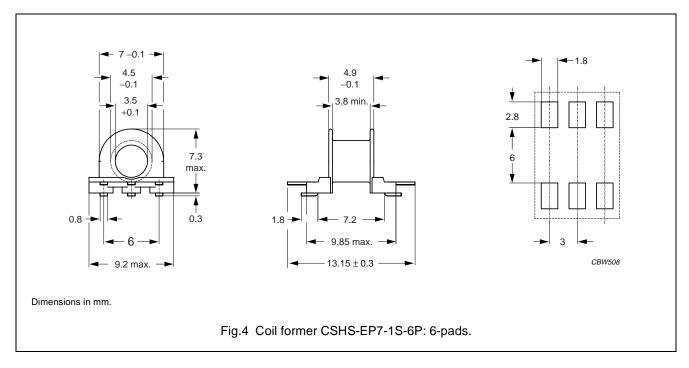


Winding data for 4 and 6-pins EP7 coil former

NUMBER OF SECTIONS	MINIMUM WINDING AREA (mm²)	NOMINAL WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	TYPE NUMBER
1	4.3	3.4	17.7	CSH-EP7-1S-6P-B
1	4.3	3.4	17.7	CSH-EP7-1S-4P-B

General data for 6-pads EP7 SMD coil former

PARAMETER	SPECIFICATION
Coil former material	phenolformaldehyde (PF), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number: E41429 (M)
Solder pad material	copper-clad steel , tin (Sn) plated
Maximum operating temperature	155 °C, "IEC 60085", class F
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1: 235 °C, 2 s



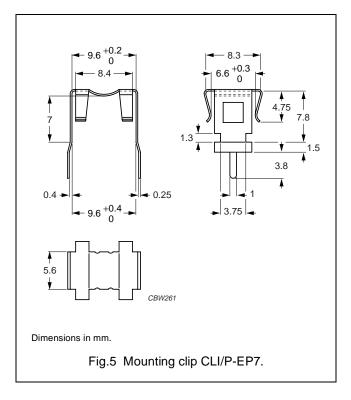
Winding data for 6-pads EP7 SMD coil former

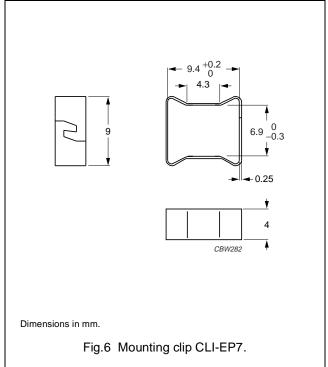
NUMBER OF SECTIONS	WINDING AREA (mm²)	MINIMUM WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	TYPE NUMBER
1	4.7	3.9	17.9	CSHS-EP7-1S-6P-Z

MOUNTING PARTS

General data

ITEM	REMARKS	FIGURE	TYPE NUMBER
Mounting clip	stainless steel (CrNi); to be used in combination with CSH-EP7-1S-6P-B	5	CLI/P-EP7
Mounting clip	stainless steel (CrNi); clamping force ≈22 N	6	CLI-EP7





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DATA SHEET STATUS DEFINITIONS

DATA SHEET STATUS	PRODUCT STATUS	DEFINITIONS
Preliminary specification	Development	This data sheet contains preliminary data. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.
Product specification	Production	This data sheet contains final specifications. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.

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PRODUCT STATUS DEFINITIONS

STATUS	INDICATION	DEFINITION
Prototype	prot	These are products that have been made as development samples for the purposes of technical evaluation only. The data for these types is provisional and is subject to change.
Design-in	des	These products are recommended for new designs.
Preferred		These products are recommended for use in current designs and are available via our sales channels.
Support	sup	These products are not recommended for new designs and may not be available through all of our sales channels. Customers are advised to check for availability.