

INSTRUCTIONS

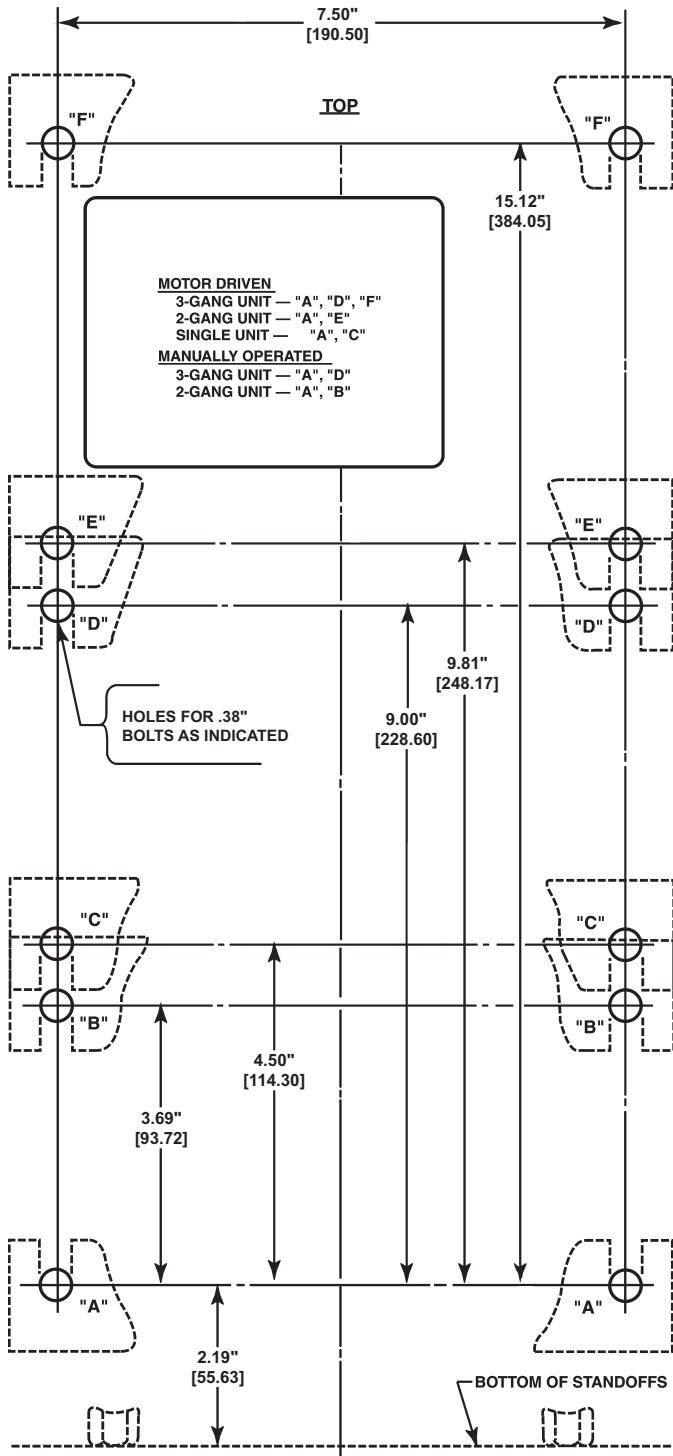
for INSTALLATION OPERATION and MAINTENANCE

POWERSTAT® VARIABLE TRANSFORMERS WITH POWERKOTE® COILS 136B-236B Series

The right to make engineering refinements on all products is reserved. Dimensions and other details are subject to change.

TEMPLATE NO. 3

NOTE: All dimensions are in inches (millimeters)



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Printed in USA

INSPECTION
A POWERSTAT Variable Transformer is a precision product packed with care. When unpacking, examine carefully for any shipping damage. Inspect the brush contact with particular care. The "Damage and Shortage" Instructions packed with the unit outline the proper procedure to follow if any parts are damaged or missing.

INSTALLATION
NOTE: The unit should be protected from any dust or debris that may be encountered while drilling holes, installing wiring, etc., during installation.

MANUALLY OPERATED ASSEMBLIES
POWERSTAT Variable Transformer types 136B and 236B have three sets of mounting holes to facilitate installation in new or existing layouts. Use the set that is most convenient for the application. All models are designed so that the same unit can be either bench or back-of-panel mounted as desired. The units as shipped are arranged for bench mounting. To change to back-of-panel mounting, proceed as outlined.

SINGLE UNITS
The 3PN model, having a cord and plug input and a receptacle output, is usually used as a portable source of variable a-c voltage. If desired it may be mounted in the same manner as other manually operated single units.

BENCH OR WALL MOUNTING
1. Locate and drill the desired set of mounting holes (four holes "A", three holes "B" or three holes "C") using Drilling Template No. 1. When mounting holes "B" or "C" are used, it is necessary to have access to the rear of the mounting surface.
2. Place the unit in position. Insert and tighten the mounting bolts. For mounting holes "B" or "C", the length of the mounting bolts must not exceed the thickness of the mounting surface plus 1/2".

BACK-OF-PANEL MOUNTING
1. Locate and drill the desired set of mounting bolt holes (four holes "A", three holes "B" or three holes "C"), the dial screw holes "D" and the center shaft hole using Drilling Template No. 2. Maximum panel thickness is 3 inches. The three dial screw holes must be tapped to accommodate the 6-32 screws supplied.
2. Loosen the knob setscrews and remove the knob. Remove the dial and mount it to the panel with the three 6-32 screws.
3. Loosen the shaft setscrews (at the base end of the shaft) and slide the shaft through so it will project about 1-1/16" through the panel after installation. Tighten the setscrews.
4. Place the unit in position, insert and tighten the mounting bolts. Be sure that the mounting bolt length does not exceed the panel thickness plus 1/2" when using holes "B" or "C". Place the knob on the shaft and position the pointer correctly with respect to the brush position and the dial indications. Tighten the knob setscrews.

GANGED ASSEMBLIES
BENCH OR WALL MOUNTING
A. On Standoffs
1. Locate and drill the mounting bolt holes (four holes "A") using Drilling Template No. 1.
2. Place the unit in position. Insert and tighten the mounting bolts. When access to the rear of the mounting panel is not possible, the unit may be mounted to an adapter plate and the adapter plate mounted to the panel using lag screws.

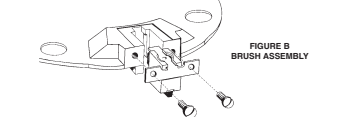
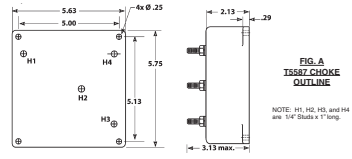
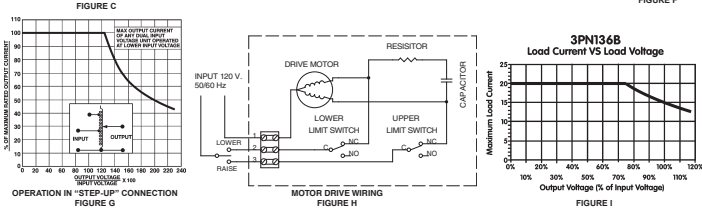
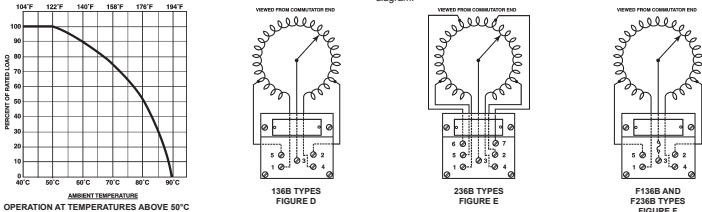
MAINTENANCE
With ordinary care, a POWERSTAT Variable Transformer should require no servicing except possible replacement of the brush assembly. The brush should be inspected periodically and replaced if arcing takes place or if it is badly worn. Because the brush must be of a special material, replace only with a Superior Electric brush assembly listed below. The assembly is designed to assure perfect contact of the brush to the commutator regardless of brush position and length of time in use. Take care to avoid scraping, scratching or marring the commutator surface. Follow these steps to install a new brush assembly:

- Remove the plate block above the terminal panel.
- Unfasten the brush assembly anchor screws, remove and discard the old brush assembly.
- Insert the new brush assembly in the radiator slot, replace the anchor screws and tighten to the radiator. Be sure that the back end of the brush strip is under the projections at the rear of the radiator brush slot.
- Raise the brush and place a piece of sandpaper (grit #400 or finer) between the commutator surface and the brush so that the smooth side is on the commutator and the abrasive side is against the carbon brush.
- While holding the sandpaper in place (flat), rotate the radiator through a short arc. Remove the sandpaper and blow out the excess carbon particles.

CONNECTIONS AND RATINGS

Important connection notes. Please read carefully.

- CONNECTIONS AND RATINGS given in these instructions are those most commonly used. In addition, all ganged units may be connected so that the units operate electrically independent on a common shaft. When this is desired, connections and ratings for a single deck unit should be used.
- For ambient temperatures between -20°C and 50°C use current ratings given in the charts. Figure C shows the output current de-rating required above 50°C.
- Call to terminal connections for all 136B and 236B Series units are shown in Figures D, E, and F.
- The connection diagrams are labeled "L" for Line Connections, "B" for Boost Connections and "S" for Step-Up Connections.
- The F236B Series POWERSTAT® Variable Transformers do not have terminals 6 & 7 available and therefore do not have a Step-Up ("S") Connection. Terminal #3 is after the fuse on all F models.
- For the Step-Up Connections, the Ratings Chart shows maximum output current rating for output voltages up to 125% of the input voltage, and maximum KVA at maximum output voltage. The output current must be reduced according to the curve in Figure G for output voltages greater than 125% of input voltage. Maximum KVA may be calculated using the rating curves in Figure G for voltages less than maximum.

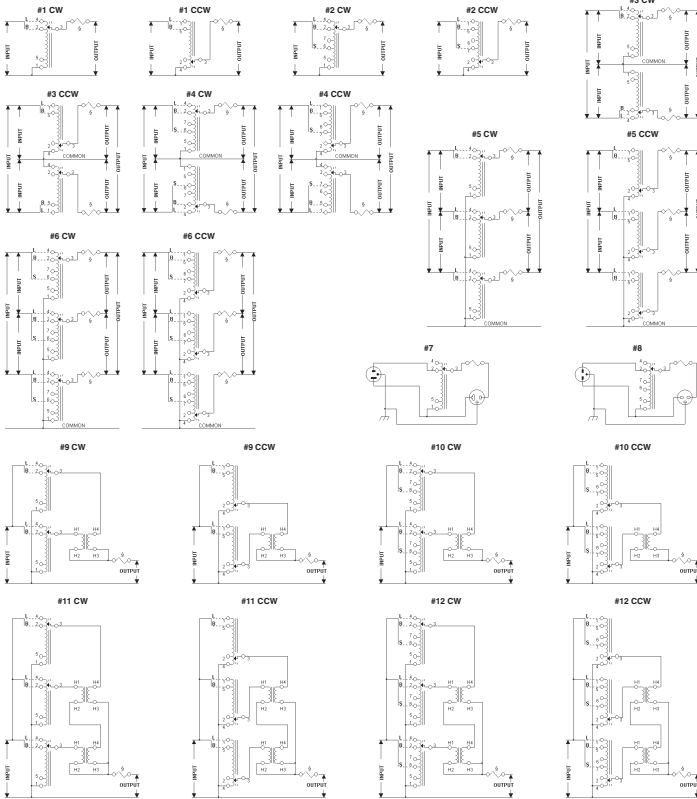


REPLACEMENT BRUSH ASSEMBLIES

MODEL NUMBER	PART NUMBER	DESCRIPTION
136B	056135-001	RB136
236B	056135-002	RB236

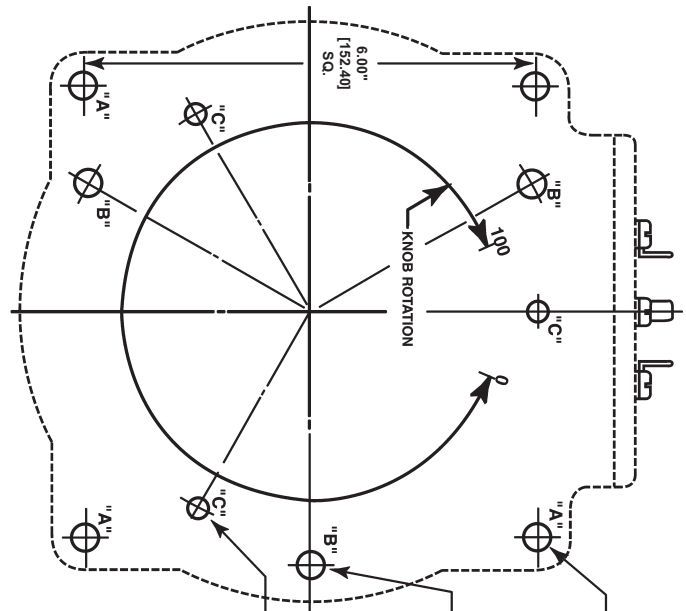
Whenever unusual mechanical or electrical difficulties are encountered in the operation or installation of your POWERSTAT Variable Transformer, consult Superior Electric.

CONNECTION DIAGRAMS



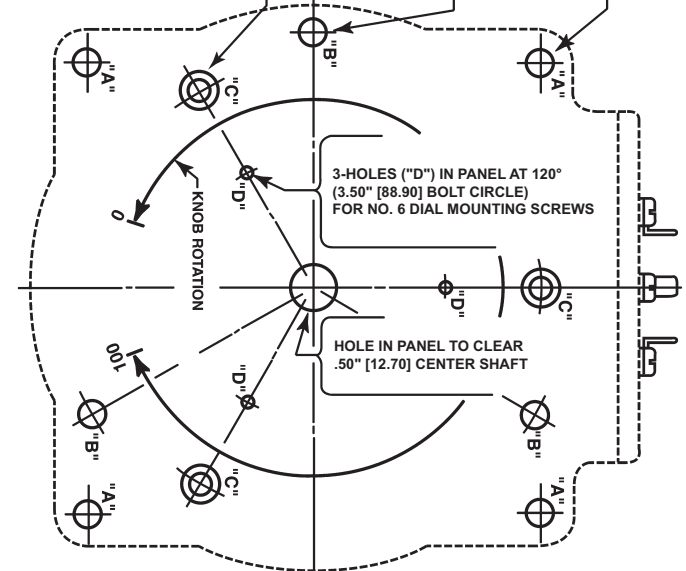
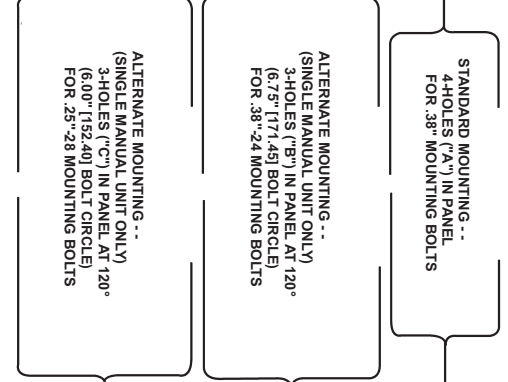
TEMPLATE NO. 1

NOTE: All dimensions are in inches [millimeters]



RATINGS CHART

120 VOLT, SINGLE PHASE																	
"LINE" CONNECTION				"BOOST" CONNECTION				"STEP-UP" CONNECTION									
Input Voltage:	120			120			N/A										
Output Voltage:	0-120			0-120			0-120										
Constant Current Load	Constant Impedance Load			Terminals & Rotation			Constant Current Load			Terminals & Rotation							
Freq. (Hz)	Max. Amps	Max. KVA	Max. Max. KVA	Input CW	Output CW	Jumper CW	Freq. (Hz)	Max. Amps	Max. KVA	Max. Max. KVA	Input CW	Output CW	Jumper CW	Model Numbers	Manually Operated	Motor Driven	Conn. Stag.
50/60	20	1.8	1.4	1.4	1.4	1.4	50/60	20	1.8	1.4	1.4	1.4	1.4	13B	MD13B	Motor Driven	7
50/60	22	2.6	1.4	1.4	1.4	1.4	50/60	22	3.1	1.4	1.4	1.4	1.4	13B	MD13B	Motor Driven	1
50/60	22	2.6	1.4	1.4	1.4	1.4	50/60	22	3.1	1.4	1.4	1.4	1.4	13B	MD13B	Motor Driven	1
50/60	44	5.3	1.4	1.4	1.4	1.4	50/60	44	6.2	1.4	1.4	1.4	1.4	13B	MD13B	Motor Driven	9
50/60	88	7.9	1.4	1.4	1.4	1.4	50/60	88	12.4	1.4	1.4	1.4	1.4	13B	MD13B	Motor Driven	11



TEMPLATE NO. 2

NOTE: All dimensions are in inches [millimeters]

Please read important connection notes on other side.