

US LABEL SERIES
1. PURPOSE 目的

Define the packaging specification and packaging method of US LABEL SERIES.

订定 US LABEL SERIES 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围 / PACKAGING QUANTITY 包装数量
STACKED PACKAGE

Tyco p/n	Sap p/n	Description	Package					
			Inner	Middle		Outer		
			pcs/bag (623871-8)	pcs/ inner box (8-912068-9)	usage of paper pad (623224-1)	usage of foam (3-912074-2)	pcs/ shipping box (4-912011-6)	usage of air cap (912065-2)
1200608-5	C87266-000	E-381191-10-9	10000	10000	2/10000	5/10000	40000	1/40000
2-1200603-3	E91514-000	U-TW2.5	2500	2500	2/2500	2/2500	10000	1/10000
2-1200609-0	C23708-000	E-508254-4-9	4000	8000	2/8000	4/8000	32000	1/32000
2-1200610-7	A53627-000	E-064064-10-9	10000	100000	2/100000	8/100000	400000	1/400000
2-1200610-9	A53685-000	E-229064-10-9	10000	50000	2/50000	4/50000	200000	1/200000
3-1200607-7	D47350-000	T-TW2.5	2500	2500	2/2500	5/2500	10000	1/10000
4-1200602-4	F57577-000	E-254095-10-9	10000	40000	2/40000	3/40000	160000	1/160000
4-1200610-4	A57980-000	E-533064-5-9	5000	5000	2/25000	3/25000	100000	1/100000
5-1200602-8	F64243-000	E-165051-10-9	10000	50000	2/50000	6/50000	200000	1/200000
6-1200606-5	D18298-000	E-203064-10-9	10000	50000	2/50000	4/50000	200000	1/200000
6-1200607-4	D58282-000	E-095095-10-9	10000	50000	2/50000	5/50000	200000	1/200000
6-1200612-4	A47946-000	A-TW10	10000	10000	2/10000	4/10000	40000	1/40000
7-1200601-3	F34267-000	E-394064-10-9	10000	30000	2/30000	4/30000	120000	1/120000
7-1200605-9	D94097-000	E-080080-10-9	10000	60000	2/60000	5/60000	240000	1/240000
8-1200611-8	A37048-000	E-762508-1-9	1000	2000	2/2000	4/2000	8000	1/8000
9-1200600-4	F84203-000	W2-TW1	1000	1000	2/1000	3/1000	4000	1/4000
1758134-1	1758134-1	25WX57H,TW	5000	5000	2/5000	4/5000	20000	1/20000
9-1200602-9	E68338-000	R-TW	5000	5000	2/5000	3/5000	20000	1/20000
9-1200603-6	E14146-000	E-203127-10-9	10000	40000	2/40000	4/40000	160000	1/160000
9-1200610-1	A87006-000	E-191064-10-9	10000	50000	2/50000	5/50000	200000	1/200000
1758132-1	1758132-1	LABEL,TW	10000	10000	2/10000	4/10000	40000	1/40000

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2. APPLICABLE PRODUCT 适用范围 / PACKAGING QUANTITY 包装数量

Tyco p/n	Sap p/n	Description	Package					
			Inner	Middle			Outer	
			pcs/bag (623871-4)	pcs/ inner box (1533117-5)	usage of paper pad (623224-6)	usage of foam (3-912074-2)	pcs/ shipping box (1533118-5)	usage of air cap (912065-2)
1200602-7	F38494-000	D1-TW1	1000	1000	2/1000	2/1000	8000	1/8000
2-1200606-5	E07400-000	D3-TW1	1000	1000	2/1000	3/1000	8000	1/8000

	Inner	Middle	Outer
LABEL	1758048-1	1758048-1	623865-1
SEALING	Heat-seal	-	Tape

ROLL PACKAGE

Tyco p/n	Sap p/n	Description	Package					
			Inner	Middle	Outer			
			pcs/roll	pcs/bag (623871-8)	roll/ layer	layer/box	usage of air cap (8-912066-8)	pcs/box (1533040-4)
1200601-1	F77529-000	WP-381191-5-9	5000	5000	6	2	5/60000	1/60000
1200602-3	F27528-000	MP-699254-5-8A	5000	5000	4	2	3/40000	1/40000
1200602-5	F27584-000	MP-203127-10-8A	10000	10000	9	2	3/180000	1/180000
1200602-6	F27596-000	MP-381191-5-8A	5000	5000	5	2	3/50000	1/50000
1200603-9	E68365-000	WP-699254-5-9	5000	5000	4	2	6/40000	1/40000
1200604-5	E17463-000	SB050143WE10	10000	10000	4	2	5/80000	1/80000
1200606-7	D98213-000	T1K-165051-25-9	25000	25000	9	2	3/450000	1/450000
1200606-9	D98236-000	WP-080080-10-9	10000	10000	9	2	3/180000	1/180000
1200607-4	D41432-000	WP-318064-10-9	10000	10000	5	4	4/200000	1/200000
1200609-5	C17298-000	WP-381064-10-9	10000	10000	4	3	4/120000	1/120000
1200611-2	A67027-000	WP-508064-10-9	10000	10000	5	3	4/150000	1/150000
1201662-2	A34514-000	SP100375WE2.5	2500	2500	4	2	5/20000	1/20000
1201662-8	A65855-000	SP100225WE5	5000	5000	4	2	5/40000	1/40000
1-1199941-9	F00684-000	SB050100WE5-200	5000	5000	16	2	3/160000	1/160000
1-1200606-6	E01581-000	SB100594WE1	1000	1000	5	2	5/10000	1/10000
1-1200607-8	D44038-000	SB100375WE2.5	2500	2500	4	2	5/20000	1/20000
1-1201662-6	D10638-000	SP100594WE1	1000	1000	5	2	5/10000	1/10000
1-1201662-7	D29012-000	SP050143WE10	10000	10000	4	2	5/80000	1/80000
2-1199194-3	312862-000	SB050143WE5-T200	5000	5000	11	2	4/110000	1/110000
2-1200601-3	P94222-000	T2K-254045-10-9	10000	10000	9	2	3/180000	1/180000

2. APPLICABLE PRODUCT 适用范围 / PACKAGING QUANTITY 包装数量
ROLL PACKAGE

Tyco p/n	Sap p/n	Description	Package					
			Inner	Middle	Outer			
			pcs/roll	pcs/bag (623871-8)	roll/ layer	layer/box	usage of air cap (8-912066-8)	pcs/box (1533040-4)
2-1200602-1	F48442-000	WP-040040-25-9	25000	25000	12	2	3/600000	1/600000
2-1200604-9	E38328-000	TN-191064-10-9	10000	10000	9	2	3/180000	1/180000
2-1200606-8	E07470-000	WP-095095-10-9	10000	10000	9	2	4/180000	1/180000
2-1201662-0	D93779-000	SP200225WE2.5	2500	2500	5	2	1/25000	1/25000
2-1201662-2	E12502-000	SP050100WE10	10000	10000	5	2	3/100000	1/100000
2-1201662-3	E19066-000	SP075094WE10	10000	10000	5	2	4/100000	1/100000
2-1201662-6	E56137-000	SP100143WE5	5000	5000	5	2	3/50000	1/50000
2-1201662-7	E87503-000	SP100375WE2.5	2500	2500	4	2	2/20000	1/20000
3-1200548-6	F97088-000	WP-762508-2.5-9	2500	2500	4	2	3/20000	1/20000
3-1200549-6	E44791-000	MP-762508-2.5-8A	2500	2500	4	2	3/20000	1/20000
3-1200584-7	508710-000	NC-508095-5-9	5000	5000	4	3	3/60000	1/60000
3-1200604-8	E41599-000	MP-762381-2.5-8A	2500	2500	4	2	3/20000	1/20000
3-1200607-6	D47349-000	SB100743WE1	1000	1000	5	2	3/10000	1/10000
3-1200608-4	D01443-000	NC-254127-10-9	10000	10000	5	2	3/100000	1/100000
3-1200608-5	D01460-000	WP-254127-10-9	10000	10000	6	2	5/120000	1/120000
3-1200610-5	A57019-000	WP-127111-10-9	10000	10000	9	2	3/180000	1/180000
3-1200610-6	A57045-000	WP-165051-25-9	25000	25000	9	2	3/450000	1/450000
3-1201662-3	F61506-000	SP080150WE10	10000	10000	4	2	5/80000	1/80000
4-1200603-0	E74142-000	WP-508254-5-9	5000	5000	4	3	4/60000	1/60000
4-1200604-9	E44159-000	SB100143WE5	5000	5000	5	2	3/50000	1/50000
4-1200611-0	A91161-000	T1K-064064-25-9	25000	25000	9	2	3/450000	1/450000
4-1200611-1	A91162-000	MP-508318-2.5-8A	2500	2500	5	3	3/37500	1/37500
5-1200601-4	F28482-000	NC-508127-5-9	5000	5000	4	3	4/60000	1/60000
5-1200603-9	E98350-000	SB200143WE2.5	2500	2500	5	2	4/25000	1/25000
5-1200605-9	D91401-000	WP-762381-2.5-9	2500	2500	5	2	3/25000	1/25000
5-1200607-2	D54086-000	SB200225WE2.5	2500	2500	5	2	1/25000	1/25000
5-1200612-3	A47060-000	SB050100WE10	10000	10000	5	2	3/100000	1/100000
5-1200612-7	A47084-000	T2K-318064-10-9	10000	10000	6	2	6/120000	1/120000
6-1200601-1	F31612-000	NC-254097-10-9	10000	10000	5	2	5/100000	1/100000
6-1200603-8	F01667-000	WP-191064-10-9	10000	10000	9	2	3/180000	1/180000
6-1200607-2	D58225-000	SB190319WE2.5	2500	2500	4	2	2/20000	1/20000
6-1200610-0	A77065-000	T1K-229064-10-9	10000	10000	9	2	3/180000	1/180000
6-1200610-2	A77951-000	WP-064064-25-9	25000	25000	9	2	3/450000	1/450000

2. APPLICABLE PRODUCT 适用范围 / PACKAGING QUANTITY 包装数量
ROLL PACKAGE

Tyco p/n	Sap p/n	Description	Package					
			Inner	Middle	Outer			
			pcs/roll	pcs/bag (623871-8)	roll/ layer	layer/box	usage of air cap (8-912066-8)	pcs/box (1533040-4)
6-1200612-9	A47971-000	T1K-318064-10-9	10000	10000	5	3	5/150000	1/150000
7-1200565-2	D87475-000	NC-165051-25-9	25000	25000	4	2	6/200000	1/200000
7-1200600-0	F71606-000	WP-229064-10-9	10000	10000	9	2	3/180000	1/180000
7-1200602-4	E78378-000	T1K-254127-10-9	10000	10000	6	2	3/120000	1/120000
7-1200603-0	F04217-000	SB200375WE2.5	2500	2500	4	2	1/20000	1/20000
7-1200604-2	E27450-000	SB200375WE2.5	10000	10000	5	3	4/150000	1/150000
7-1200606-5	D21490-000	T1K-381020-10-9	10000	10000	4	3	4/120000	1/120000
7-1200608-8	D11421-000	SB100225WE5	5000	5000	4	2	3/40000	1/40000
7-1200610-6	A81191-000	T1K-191064-10-9	10000	10000	9	2	3/180000	1/180000
1758137-1	-	319.05Wx6.35H,KAPT	10000	10000	9	2	3/180000	1/180000
1758137-2	-	12.7Wx11.1H,KAPTO	10000	10000	9	2	3/180000	1/180000
1758137-3	-	31.8x6.35H,KAPTON	10000	10000	5	3	5/150000	1/150000
1758137-4	-	38.1x6.35H,KAPTON	10000	10000	6	2	3/120000	1/120000
7-1201052-4	F31859-000	SB075094WE10	10000	10000	4	2	3/80000	1/80000
8-1199199-2	144016-000	SB100225WE2.5-T20	2500	2500	9	2	4/45000	1/45000
8-1200600-0	F78472-000	MP-191064-10-8A	10000	10000	9	2	3/180000	1/180000
8-1200600-6	F74262-000	WP-508127-5-9	5000	5000	5	3	4/75000	1/75000
8-1200601-3	F37514-000	SB080150WE10	10000	10000	4	2	3/80000	1/80000
8-1200602-0	E81514-000	SB200743WE1	1000	1000	4	2	1/8000	1/8000
8-1200606-6	D24019-000	WP-254097-10-9	10000	10000	9	2	3/180000	1/180000
8-1200611-6	A37039-000	T2K-165051-25-9	25000	25000	5	2	4/250000	1/250000
9-1200566-4	C32547-000	NC-191064-10-9	10000	10000	9	2	3/180000	1/180000
9-1200602-1	E84177-000	T2K-381020-10-9	10000	10000	4	3	4/120000	1/120000
9-1200602-4	E84197-000	T2K-191064-10-9	10000	10000	9	2	3/180000	1/180000
9-1200602-6	E68336-000	WP-203127-10-9	10000	10000	9	2	3/180000	1/180000
9-1200607-3	C87232-000	SB190594WE1	1000	1000	4	2	3/8000	1/8000
9-1200611-2	A37084-000	MP-381064-10-8A	10000	10000	4	3	5/120000	1/120000
9-1201921-9	E68584-000	SB050075WE10	10000	10000	5	3	3/150000	1/150000
1971278-1	-	Lable for Cable cover	50000	50000	8	2	3/400000	1/400000

	Inner	Middle	Outer
LABEL	1758049-1	1758048-1	623865-1
SEALING	-	Heat-seal	Tape

3. PACKAGING METHOD 包装方法

ROLL PACKAGE

3.1. Inner packaging specification will be fixed based on action packing machine's operation.

内包装的方法依照机器的运作来操作。

3.2. Attach an inner label to the inside of plastic core.

在塑料管的内侧贴一张内标签(确保从外面须能看到标签内容)。

3.3. Place roll label into polybag & heat-seal it.

将已卷好的标签放入塑料袋中并热封其开口。

3.4. Place an inner label to the proper position of polybag.

在袋子的适当位置贴上中标签。

3.5. Set up a box and secure bottom flaps with tape.

折叠好一包装箱，并用胶带封好箱底。

3.6. Fold proper air cap with bubble facing outer into the bottom of the box.

对叠好适量的气泡垫放入箱底，气泡面朝外。

3.7. Place proper labels on the top of air cap according to 2.

根据2中的数量将适当的标签放在气泡垫的上面。

3.8. Fold proper bubble pack with bubble facing outer on the top of the labels.

对叠好适量的气泡垫放在标签的上面，气泡面朝外。

3.9. Repeat 3.7.~3.8. until meet package qty.

重复 3.7~3.8 直到达到包装数量。

3.10. Fill the void with proper air cap if necessary.

如果有空隙的话，再放入适量的气泡垫以填充空隙(气泡垫的使用请参照2中的用量表)。

3.11. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

3. PACKAGING METHOD 包装方法

STACKED PACKAGE

3.1. Inner packaging specification will be fixed based on action packing machine's operation.

内包装的方法依照机器的运作来操作。

3.2. Place stacked label into polybag & heat-seal it.

将一叠标签放入塑料袋中并热封其开口。

3.3. Place an inner label to the proper position of polybag.

在袋子的适当位置贴上内标签。

3.4. Set up an inner box.

折叠好一个内盒。

3.5. Place one piece of paper pad on the bottom of inner box.

在内盒的底部放一块纸板。

3.6. Place proper labels on the top of paper pad according to 2.

根据2中的数量将适当的标签放在纸板的上面。

3.7. Place one piece of paper pad on the top of labels.

在标签的上面放一块纸板。

3.8. Place proper foam on the top of paper pad to fill the void according to 2.

根据2中的用量将适当的海绵放在纸板的上面以填充空隙(海绵的使用请参照2中的用量表)。

3.9. Close cover of the inner box, place tape on the middle of three sides.

合上盖子，并在内箱三边的中间(除连接边外)各贴上一条大胶带。

3.10. Place a middle label on the middle of cover of box.

在盒盖的中间贴上中标签。

3.11. Set up a carton and secure bottom flaps with tape.

折叠好一个外箱，并用胶带封好箱底。

3. PACKAGING METHOD 包装方法

3.12. Spread air cap and put into the box, air cap facing down.

展开气泡垫并将其放入箱中，气泡面朝下。

3.13. Put 4 inner boxes full of products into the cartion and muffle 4 inner boxes with air cap.

再将4个装满产品的内盒放入外箱中，并用气泡将四个内盒裹住。

3.14. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

注意事项：

1. 对 WP, MP, T1K, NC, SB, SP, TW, E 八系列的标签, 需要在外箱标签的旁边加贴一张客户标签, 物料P/N是: 623865-2. 标签的样板见标签的作业指导书.
2. 客户标签的位置: 贴在外箱标签的左方(优选1)或上方(优选2). 保证客户标签不覆盖TYCO LOGO.