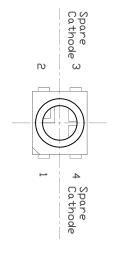


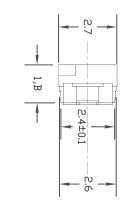
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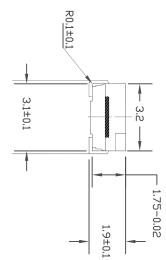
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Package Outlines

RECOMMEND PAD LAYOUT







Area>16mm²/Pad 0.4 _ 4 Cathode 1 Cathode 3 Cathode 4 U 7.5

Emitted color	Dice	Lens color	Bonding Wire	Resin	ITEM	
True Green	InGaN	clear	ø 25 µm Au	Epoxy	MATERIALS	

NOTES

- All dimensions are in millimeters (inches);
 Tolerances are ±0.2mm (0.008inch) unless otherwise noted.

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	ED	Multi Color LED		15-09-08	XXXX	UNLESS OTHERWISE	
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23-09-08	23-09-08	DATE	

Absolut
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Ings

(TA=25°C)

Parameter	Symbol	Value	Unit
Forward current	If	30	3 4
Reverse voltage	٧r	5	<
Power dissipation	Pd	120	۳W
Operating temperature range	Тор	-20~+80	° C
Storage temperature range	Tstg	-40~+100	°C
Peak pulsing current (1/8 duty f=1kHz)	Ifp	125	3A

Electro-optical Characteristics

(TA=25°C)

Darameter	Test	Symbol		value		- i
Parameter	Condition	Зупрог	Min	Тур	Max	Unit
Wavelength at peak emission	If=30mA	λpeak		525		חש
Spectral half bandwidth	If=30mA	Δλ				nm
Dominant wavelength	If=30mA	λdom		525		nm
Forward voltage	If=20mA	V _f	3.2		4.0	<
Luminous intensity	If=20mA	Ιν	500	800		mcd
Viewing angle at 50% Iv	If=10mA	201/2		120		Deg
Reverse current	Vr=5V	Ir			10	µA

Compliant	RoHS

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PURPOSES ONLY,	APPROVED BY:	DATE:				ided
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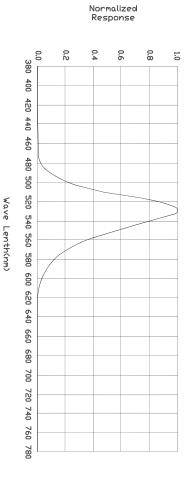
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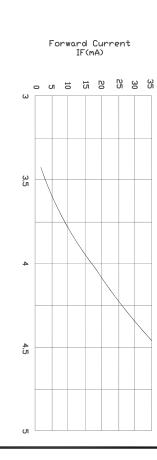
DATE

OPTICAL CHARACTERISTIC CURVES

Spectral Radiance (Peak @525nm)

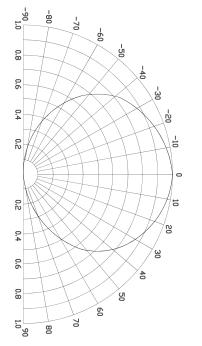
Forward Current vs Forward Voltage





Forward Voltage VF(V)

Directive Characteristics





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	IN CONNECTION THEREWITH. PURPOSES ONLY	JSE AND ASSUME ALL RISK AND	E THE SUITABILITY OF THE PRODUCT FIRE DEFENCE	W F	TECHNICAL INFORMATION CONTAINED UNLESS OTHERWISE	TOLERANCES:
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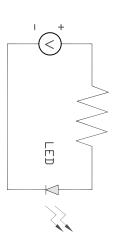
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Test Circuit



Handling Precautions

Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

Storage

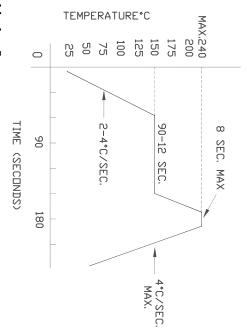
- 2.1 It is recommended to store the products in the following conditions: Humidity: 60% R.H. Max. Temperature : $5^{\circ}C \sim 30^{\circ}C$ ($41^{\circ}F \sim 86^{\circ}F$)
- 2.2 Shelf life in sealed bag: 12 month at <5°C~30°C and <30% R.H. after the package is opened, the products should be used within a week or they should be keeping to stored at \leq 20 R.H. with zip-lock sealed.

3. Bakıng

- It is recommended to baking before soldering when the pack is unsealed after 72hrs. The Conditions are as followings: $\frac{1}{2} \int_{-\infty}^{\infty} \frac{1}{2} \left(\frac{1}{2} \int_{-\infty}^{\infty} \frac{1}{2} \left(\frac{1}{$
- $3.1~60\pm3^{\circ}C \times (12^{\sim}24hrs)$ and $\langle 5\%RH,$ taped reel type
- $3.2\ 100\pm3^{\circ}C\ \times\ (45\text{min}\sim1\text{hr})$, bulk type
- $3.3~130\pm3^{\circ}C~\times~(15\sim30$ min), bulk type

Reflow Temp/Time

REFLOW PROFILE



Soldering Iron

Basic spec is \le 5sec when 260°C. If temperature is higher, time should be shorter (+10°C \rightarrow -1sec). Power dissipation of iron should be smaller than 15W and temperatures should be controllable. Surface temperature of the device should be under 230°C.



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USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT
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9	Operation Sequence				Env Sec	vironmen quence	tal		Туре	
Low Temperature Life Test	High Humidity Heat Life Test	Life Test	Low Temperature Storage	Humidity Heat Storage	High Temperature Storage	High Humidity Heat Cycle	Thermal Shock	Temperature Cycle	Test Item	Test Items and
Tα=-20°C IF=20mA	60°C RH=90% IF=20mA	Ta=25°C IF=20mA	Τα=-30°C	Ta=60°C RH=90%	Τα=80°C	30°C ⇔65°C 90%RH 24hrs/1cycle	-20°C 15min → ↓ 80°C 15min	-20°C 30min	Test Conditions	Test Items and Results of Reliability
1000 hrs	500 hrs	1000 hrs	1000 hrs	1000 hrs	1000 hrs	10 cycle	100 cycle	100 cycle	Note	ility
0/22	0/22	0/22	0/22	0/22	0/22	0/22	0/22	0/22	Number of Damaged	



PURPOSE	LIABILITY WHATSOEVER IN CONNECTION THEREWITH.
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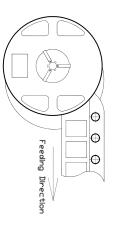
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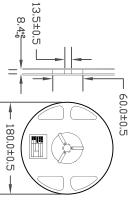
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Single-Color High Performance SMD Top LEDs Packaging Specifications

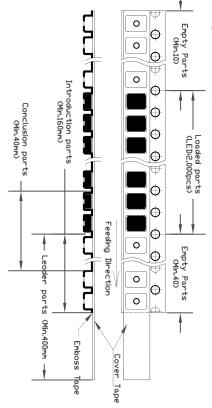
Feeding Direction

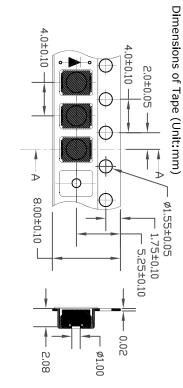


Dimensions of Reel (Unit:mm)



Arrangement of Tape





NOTES

- Empty component pockets are sealed with top cover tape;
 The maximum number of missing lamps is two;
 The cathode is oriented towards the tape sprocket hole in accordance with ANSI/EIA RS-481 specification,



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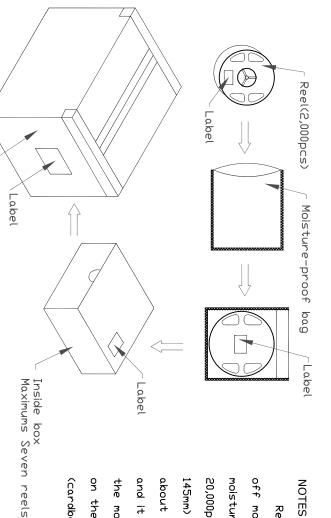


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Single-Color High Performance SMD Top LEDs Packaging Specifications

Packaging specifications



NOTES:

and it is packed. (Part No., Lot No., quantity should appear on the label on about 450mm \times about 300mm \times about 230mm) Together 145mm) and four inside boxes of maximums are put in the outside box (size 20,000pcs) packed in an inside box (size: about 220mm imes about 120mm imes about off moisture-proof bag along with a desiccant one by one, (cardboard box) has it to three steps on the cardboard box.) The number of the moisture-proof bag, moisture-proof bag of maximums (total maximum number of products are Reeled products (numbers of products are 2,000pcs) packed in part No. And quantity should appear on the label the loading steps of outside box with buffer material, a seal

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□utside box

Maximums four inside boxes

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Color LED

ELECTRONIC FILE 02P5961

INCHES [mm]

SHEET:

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