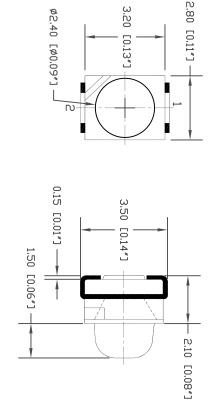


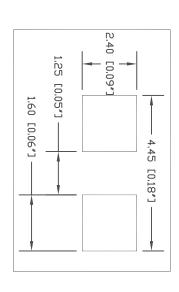
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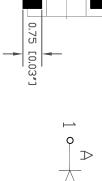
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#### Package Outlines



## RECOMMEND PAD LAYOUT





- All dimensions are in millimeters (inches); Tolerances are ±0.2mm (0.08inch) unless otherwise noted.

Emitted color	Dice	Lens color	Bonding Wire	Resin	ITEM	
Yellow	AlGalnP	Water transparent	ø25,⊪nAu	Epoxy	MATERIALS	

#### NOTES:

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### Attention:

Sensitive Devices Observe Precautions For Handling Electrostatic

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18-09-09 18-09-09 18-09-09 DATE: DATE: SCALE: DRAWING  $\triangleright$ STN TITLE MC24162 U.D.M.: INCHES [mm] Multi Ī Color LED ELECTRONIC FILE 02P5957 SHEET: 무

RoHS Compliant

ALL STATEMENTS AND TECHNICAL INFORMATION CONTAINED HERRIN ARE BASED UPON INFORMATION AND/OR TESTS WE BELIEVE TO BE ACCURATE AND RELIABLE. SINCE CONDITIONS OF USE ARE BEYOND OUR CONTROL, THE USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE INTENDED USE AND ASSUME ALL RISK AND DISCLAIMER: SPECIFIED,
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## **Absolute Maximum Ratings**

(TA=25°C)

Parameter	Symbol	Value	Unit
Forward current	If	30	mΑ
Reverse voltage	<b>&lt;</b>	5	<
Power dissipation	Pd	75	۳W
Operating temperature range	Тор	-20~+80	°C
Storage temperature range	Tstg	-40~+100	ů
Peak pulsing current (1/8 duty f=1kHz)	Ifp	125	<b>™</b>

# **Electro-optical Characteristics**

(TA=25°C)

ImA         John         620         625         630         nm           ImA         Vf          2.2         2.7         V           ImA         Iv         2400           mcd           V         Ir          30          Deg           V         Ir           10         IA		
\( \text{\square} \) \(	\r=5\	Reverse current
\( \text{Vf} \) 2.2 2.7 \\( \text{Iv} \) 2400	If=10mA 26	Viewing angle at 50% Iv
\(\frac{1}{100}\) \(\frac{620}{620}\) \(\frac{625}{620}\) \(\frac{625}{630}\) \(	*1 If=20mA Iv	Luminous intensity
)dom 620 625 630	If=20mA Vi	Forward voltage
200	If=20mA λd	Dominant wavelength
mA Δλ 20 nm	If=20mA Δλ	Spectral half bandwidth
mA )ρeak 635 nm	If=20mA λρ	Wavelength at peak emission
ition Syllibol Min Typ Max Unit	on	Parameter
Value	Test con	

\* 1 Note: Luminous intensity tolerances are ±10%

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NTS		::: (	MC:	DWG, NO,		DRAWING TITLE:
U.D.M.: INCHES [mm]			MC24162		Multi Colo	
SHEET: 1 DF			02P5957	ELECTRONIC FILE	r LED	



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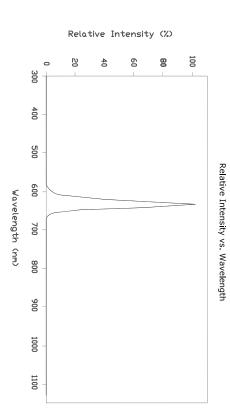
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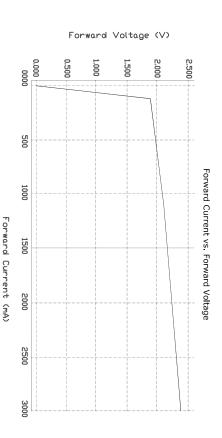
# **OPTICAL CHARACTERSTIC CURVES**

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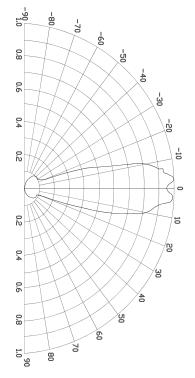
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### **Directive Characteristics**



-80



>	SIZE DWG. NO.		DRAWING TITLE:	
MC24162	10.	Mult	•••	

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mm	,  -		П	Color
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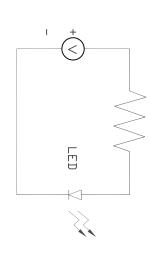
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#### **Test Circuit**



### **Handling Precautions**

#### Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

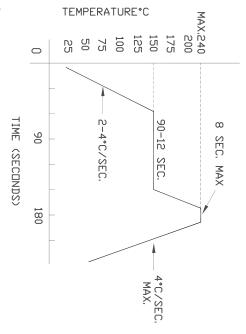
- 2.1 It is recommended to store the products in the following conditions: Humidity: 60% R.H. Max. Temperature :  $5^{\circ}C \sim 30^{\circ}C$  ( $41^{\circ}F \sim 86^{\circ}F$ )
- 2.2 Shelf life in sealed bag: 12 month at  $<5^\circ\text{C}{\sim}30^\circ\text{C}$  and <30% R.H. after the package is opened, the products should be used within a week or they should be keeping to stored at  $\leq 20$  R.H. with zip-lock sealed.

#### Baking

- It is recommended to baking before soldering when the pack is unsealed after 72hrs. The Conditions are as followings:
- $3.1~60\pm3^{\circ}C \times (12^{\sim}24hrs)$  and  $\langle 5\%RH \rangle$ , taped reel type
- $3.2\ 100\pm3^{\circ}C \times (45\text{min}\sim1\text{hr})$ , bulk type
- $3.3~130\pm3^{\circ}C~\times~(15\sim30$ min), bulk type

### Reflow Temp/Time

REFLOW PROFILE



#### Soldering Iron

Surface temperature of the device should be under 230°C. be smaller than 15W and temperatures should be controllable. should be shorter (+10°C $\rightarrow$  -1sec). Power dissipation of Iron should Basic spec is ≤ 5sec when 260°C. If temperature is higher, time



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U.O.M.: INCHES [mm]		24162		Multi Color LED	
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