

Compact, Single-Point Devices for Error-Proofing of Bin-Picking Operations



#### **Features**

- Rugged, cost-effective and easy-to-install solutions for error-proofing and partsverification applications
- Compact devices are completely self-contained no controller needed
- Illuminated dome provides a big, easy-to-see green job light; some models also light red for alternate operation (see Specialty models listed on page 2)
- · Push-button and passive-actuation models available
- Fully encapsulated IP67 construction ideal for use in abusive environments; rated to IP69K, depending on installation; see specifications
- · Immune to ambient light, EMI and RFI interference
- · AS-i module compatible
- 12 to 30V dc operation

### Standard Models - Single Color

- · Job light is ON at all times while job input is active.
- Presence of hand (or pressing push button) activates output.

Models	Sensing Mode/LED	Housing	Range	Cable*	Output	Output Type	Job Light
K50APLPGXDQ			2 m		NO	PNP	
K50RPLPGXDQ	P				NC		
K50ANLPGXDQ	POLARRETRO				NO	NPN	
K50RNLPGXDQ	Visible red, 680 nm				NC		
K50APFF50GXDQ					NO	PNP	
K50RPFF50GXDQ	]		50 mm Cutoff		NC	PNP	
K50ANFF50GXDQ					NO	NPN	
K50RNFF50GXDQ		50 mm dome/ 30 mm mount	NC	INPIN			
K50APFF100GXDQ	FIXED-FIELD	polycarbonate	100 mm Cutoff	Integral 4-pin Euro QD	NO	PNP NPN NPN PNP PNP	Green
K50RPFF100GXDQ	Infrared, 880 nm				NC		
K50ANFF100GXDQ	]				NO		
K50RNFF100GXDQ					NC		
K50APPBGXDQ	]				NO		
K50RPPBGXDQ	]				NC		
K50ANPBGXDQ	] _				NO		
K50RNPBGXDQ			_		NC		
K80APPBGXDQ	PUSH-BUTTON	50 mm dome/	_		NO		
K80RPPBGXDQ		Flat or			NC		
K80ANPBGXDQ		DIN-mount polycarbonate			NO	NPN	
K80RNPBGXDQ		polycarbonate			NC		

## See Safety Use Warning on Page 2

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### Specialty C-Series Models – Two Color

- Job light is Green while job input is active (unless hand is present).
- Presence of hand (or pressing push button) activates output and overrides job light (turns Red) for visual verification that action was sensed.
- Retroreflective models: To simplify alignment, sensor provides Red signal when retroreflective target is not correctly aligned.

Models	Sensing Mode/LED	Housing	Range	Cable*	Output	Output Type	Job Light
K50APLPGRCQ	R				NO	- PNP - NPN	
K50RPLPGRCQ	P		2 m		NC		
K50ANLPGRCQ	POLAR RETRO		Z m		NO		
K50RNLPGRCQ	Visible red, 680 nm				NC		
K50APFF50GRCQ					NO	- PNP - NPN - PNP	
K50RPFF50GRCQ	]		50 mm	50 mm Cutoff  100 mm Cutoff  4-pin Euro QD	NC		Green (Red)
K50ANFF50GRCQ	FIXED-FIELD Infrared, 880 nm		Cutoff		NO		
K50RNFF50GRCQ		50 mm dome/ 30 mm mount			NC		
K50APFF100GRCQ		polycarbonate			NO		
K50RPFF100GRCQ		1 ' '	100 mm		NC		
K50ANFF100GRCQ			Cutoff		NO	- NPN - PNP - NPN - PNP	
K50RNFF100GRCQ	ililiared, 000 ilili				NC		
K50APPBGRCQ					NO		
K50RPPBGRCQ					NC		
K50ANPBGRCQ					NO		
K50RNPBGRCQ					NC		
K80APPBGRCQ	PUSH-BUTTON	50 mm dome/		_   [	NO		
K80RPPBGRCQ		Flat or			NC		
K80ANPBGRCQ		DIN-mount			NO	NIDNI	
K80RNPBGRCQ		polycarbonate	NC	NPN			

#### WARNING . . . Not To Be Used for Personnel Protection

Never use these products as sensing devices for personnel protection. Doing so could lead to serious injury or death.

These sensors do NOT include the self-checking redundant circuitry necessary to allow their use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition. Consult your current Banner Safety Products catalog for safety products which meet OSHA, ANSI and IEC standards for personnel protection.

## **Specialty E-Series Models – Two Color**

- Job light is Green at all times while job input is active.
- Presence of hand (or pressing push button) activates output.
- Presence of hand (or pressing push button) while job input is inactive causes unit to light Red, providing visual verification that sensor is functioning properly.

Models	Sensing Mode/LED	Housing	Range	Cable*	Output	Output Type	Job Light
K50APLPGREQ					NO	- PNP - NPN	
K50RPLPGREQ	P		2 m		NC		
K50ANLPGREQ	POLAR RETRO		2 111		NO		
K50RNLPGREQ	Visible red, 680 nm				NC		
K50APFF50GREQ					NO	PNP	
K50RPFF50GREQ			50 mm		NC	FINE	Green (Red)
K50ANFF50GREQ			Cutoff		NO	NPN	
K50RNFF50GREQ	FIXED-FIELD	50 mm dome/ 30 mm mount			NC		
K50APFF100GREQ		polycarbonate			NO	PNP	
K50RPFF100GREQ	Infrared, 880 nm	100 mr	100 mm Cutoff	100 mm	NC	FINE	
K50ANFF100GREQ					NO	NPN	
K50RNFF100GREQ					NC		
K50APPBGREQ					NO		
K50RPPBGREQ					FINE		
K50ANPBGREQ	] _				NO	- NPN - PNP	
K50RNPBGREQ					NC		
K80APPBGREQ	PUSH-BUTTON	50 mm dome/			NO		
K80RPPBGREQ		Flat or			NC		
K80ANPBGREQ		DIN-mount			NO		
K80ANPBGREQ		polycarbonate		NC	- NPN		

<sup>\*</sup>Integral QD models are listed. For 2 m (6') cable, omit suffix **Q** from model number (example, **K50APLPGRC**). For 150 mm PVC pigtail with QD, replace **Q** with **QP** in model number (example, **K50APLPGRCQP**). For 9 m (30') cable, replace suffix **Q** with **W/30** in model number (example, **K50APLPGRC W/30**). A model with a QD requires a mating cable (see page 7).



Figure 1. Features

#### **Overview**

The K50 & K80 Pick-to-Light Sensors are suited to many part assembly and bin picking (pick-to-light) applications. The entire translucent dome provides the green job light or other indication (depending on model), for high visibility. The solid-state output easily interfaces to a system controller, which is pre-programmed for a specific sequence of tasks. Mounted in or near each bin in an assembler's work station, the sensor job light signals the assembler:

- Which bins contain items to be picked in a given operation; and
- In what order they should be picked.

As the assembler takes a part in sequence, the K50 or K80 senses a hand in the bin and its output sends a signal to the controller. (For push-button models, the sensing occurs when the button is pushed. For other models, no action other than reaching for the part is required for the sensor to detect when a pick is made.)

The system controller then verifies if the correct part was taken and may respond by turning that job light OFF and activating the job light of the next bin in the sequence. If multiple parts are to be removed from one bin, the job light may remain ON until the appropriate number of signals is returned to the controller. If an incorrect part is selected, the control system may be wired to signal an alarm for the assembler and/or a supervisor, or it may be programmed to interpret the action as a call for parts.

The job light system results in increased efficiency (due to simplified job training), increased quality control (no skipped components), and reduced rework and inspections. It speeds the resumption of work after breaks and other distractions and is ideal for multilingual workplaces where communication is an issue.

The fixed-field and retroreflective-mode models require no interaction to operate, and so eliminate the hand, wrist, and arm stresses associated with mechanical push buttons. All models are immune to EMI, RFI, and ambient light interference. The polycarbonate and nylon housing is capable of absorbing high impact (even at low temperatures) and is resistant to abrasion and to damage by most chemicals. Its domed construction allows most dust and debris to slide easily off the sensor housing, simplifying maintenance. The 30 mm threaded base on all models provides easy mounting. Indicator behavior is shown in the table below.

K50 & K80 Indicator and Output Behavior								
Models	Sensor Conditions		Job Light	Alternate Indicator	Output Signal Status			
Standard	Standard Job Input Active		ON Green	_	OFF			
(D-Series)		Hand/pick present	ON Green	_	ON			
	No Job Input	Hand/pick absent		_	OFF			
		Hand/pick present		_	ON			
C-Series	Job Input Active	Hand/pick absent	ON Green	_	OFF			
		Hand/pick present	_	ON Red	ON			
	No Job Input	Hand/pick absent	OFF	OFF	OFF			
		Hand/pick present	_	ON Red	ON			
E-Series	Job Input Active	Hand/pick absent	ON Green	_	OFF			
		Hand/pick present	ON Green	_	ON			
	No Job Input	Hand/pick absent	OFF	_	OFF			
		Hand/pick present	_	ON Red	ON			

### Installation

#### **Mechanical Installation**

The EZ-LIGHT™ K50 & K80 Sensors should be installed at such a height and in a location that will be comfortable for the user. When multiple sensors will be located in close proximity, to monitor multiple bins for example, it is a good idea to mount all the sensors in a similar sensing position (all mounted at the tops of the bins and pointing down, for example). This will reduce potential optical crosstalk, where one sensor detects another sensor's beam.

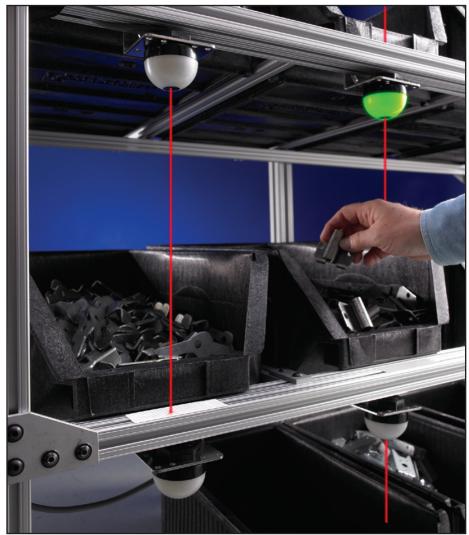


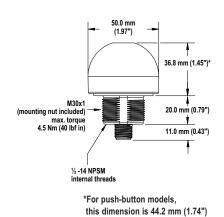
Figure 2. Mount multiple sensors in a similar position and orientation to eliminate optical crosstalk (retroreflective models shown)

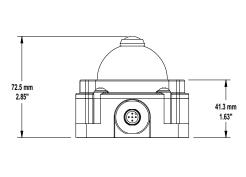
	Specifications
Supply Voltage and Current	12 to 30V dc (10% maximum ripple) Less than 60 mA max current @ 12V dc (exclusive of load) Less than 40 mA max current @ 30V dc (exclusive of load) AS-i compatible
Supply Protection Circuitry	Protected against transient voltages (fast-transient and over-voltage) and reverse polarity
Output Configuration	1 current sinking (NPN) transistor or 1 current sourcing (PNP) transistor, depending on model
Output Rating	Maximum load: 150 mA
	ON-state saturation voltage: < 2V @ 10 mA dc; < 2.5V @ 150 mA dc OFF-state leakage current: < 1 μA @ 30V dc
Output Protection Circuitry	Protected against false pulse on power-up and continuous overload or short-circuit of output
Output Response Time	3 milliseconds ON and OFF
Indicators	Entire translucent dome provides indicator light; either Job or Pick Sensed indicator inhibits the other light, depending on model.
	Job ("Pick") Indicator: Green Pick Sensed Indicator: Red or OFF, depending on model
Job Light Enable Input	Input impedance: 8000 ohms Sinking—Input low < 1.0V Sourcing—Input high > 7V
Construction	Base: polycarbonate Translucent dome: polycarbonate Lens: polycarbonate or acrylic Push button: thermoplastic
Environmetal Rating	Fully encapsulated; IEC IP67 Integral QD models: DIN 40050 (IP69K) when using IP69K-rated cables Pigtail and cable models: IP69K when mounted with conduit
Connections	Integral 4-pin Euro-style QD fitting, PVC-jacketed 2 m (6.5') or 9 m (30') cable or 150 mm (6") PVC pigtail with 4-pin Euro-style QD fitting, depending on model.
	Accessory QD cables required for QD models; see page 6.
	QPMA-style PUR pigtail models are also available; contact Factory for more information.
Ambient Light Immunity	Up to 5,000 lux
EMI/RFI Immunity	Immune to EMI and RFI noise sources, per IEC 947-5-2.
Operating Conditions	Temperature: -40° to +50° C (-40° to +122° F)  Max. Relative Humidity: 90% @ +50° C (non-condensing)
Certifications	CE

K80

## **Dimensions**

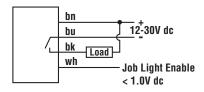
K50



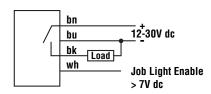


## **Hookups**

#### NPN (Sinking) Output Models



#### **PNP (Sourcing) Output Models**



NOTE: Cabled hookups are shown. Hookups are functionally identical for cabled or quick-disconnect models.

### **Accessories**

## **Quick-Disconnect (QD) Cables**

Style	Model	Length	Dimensions	Pinout
4-Pin Euro Straight	MQDC-406 MQDC-415 MQDC-430	2 m (6.5') 5 m (15') 9 m (30')	# # # # # # # # # # # # # # # # # # #	Brown Wire
4-Pin Euro Right-Angle	MQDC-406RA MQDC-415RA MQDC-430RA	2 m (6.5') 5 m (15') 9 m (30')	38 mm max. (1.5") 38 mm max. (1.5") M12 x 1 # 15 mm (0.6")	Black Wire

Mounting Brackets								
SMB30A	12-ga. stainless steel right-angle mounting bracket with curved slot for versatile orientation     Clearance for M6 (1/4") hardware		SMB30FA	12-ga. 300 series stainless steel     Right-angle bracket with 30 mm hole for mounting sensors     Attachment clamp allows 360° rotation     Threaded rod through-mounts to mounting surface				
SMB30MM	30 mm 12-ga. stainless steel bracket with curved mounting slots for versatile orientation     Clearance for M6 (1/4") hardware     Articulation slots for 90°+ rotation	(0)	SMBAMS30P	12-ga. 300 series stainless steel     Flat SMBAMS series bracket with 30 mm hole for mounting sensors     Articulation slots for 90°+ rotation	02			
SMBAMS30RA	12-ga. 300 series stainless steel     Right-angle SMBAMS series bracket with 30 mm hole for mounting sensors     Articulation slots for 90°+ rotation		SMB30FVK	V-clamp, straight bracket and fasteners for mounting sensors to pipe or extrusions     Clamp accommodates 28 mm dia. tubing or 1" square extrusions     30 mm hole for mounting sensors				
SMB30SC	30 mm swivel bracket     Black reinforced thermoplastic polyester     Includes stainless steel mounting and swivel locking hardware	50	SMB30RAVK	V-clamp, right-angle bracket and fasteners for mounting sensors to pipe or extrusions     Clamp accommodates 28 mm dia. tubing or 1" square extrusions     30 mm hole for mounting sensors				

## **Retroreflective Targets**

A full selection of brackets is available for the targets listed below. See the Accessories section of your current Banner Photoelectric Sensors catalog or the Banner website for complete information.

BRT- 35X35B	Square, acrylic target     Reflectivity Factor: 1.3     Max. Temperature: 65° C     Approximate size: 35 mm x 35 mm	0 0	DDT	Rectangular, acrylic target     Deflectivity Factor 1.4	O
BRT-50D	<ul> <li>Round, acrylic target with mounting stud</li> <li>Reflectivity Factor: 1.0</li> <li>Max. Temperature: 65° C</li> <li>Optional brackets are available; see catalog</li> <li>Approximate size: 50 mm diameter</li> </ul>	BRT 100X1	100X18A	<ul> <li>Reflectivity Factor: 1.4</li> <li>Max. Temperature: 50° C</li> <li>Approximate size: 18.5 mm x 110 mm</li> </ul>	<u>e</u>
BRT-2X2	Square, acrylic target     Reflectivity Factor: 1.0     Max. Temperature: 50° C     Optional brackets are available; see catalog     Approximate size: 51 mm x 51 mm		See Catalog or Website	Banner offers a wide selection of high- quality retroreflective tape targets, both continuous roll and individual sheets. See the Accessories section of your current Banner Photoelectric Sensors catalog or the Banner website for complete information.	3-3



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P/N 126441 rev.C