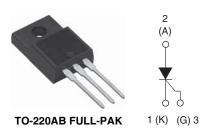


Vishay High Power Products

## Phase Control SCR TO-220AB FULL-PAK, 25 A



PRODUCT SUMMARY			
V <sub>T</sub> at 16 A < 1.25 V			
I <sub>TSM</sub>	200 A		
V <sub>RRM</sub>	800/1200 V		

#### DESCRIPTION/FEATURES

The 25TTS...FPPbF High Voltage Series of silicon controlled rectifiers are specifically designed for medium power switching and phase control applications. The glass passivation



COMPLIANT

technology used has reliable operation up to 140 °C junction temperature.

Typical applications are in input rectification (soft start) and these products are designed to be used with Vishay HPP input diodes, switches and output rectifiers which are available in identical package outlines. Fully isolated package ( $V_{INS} = 2500 V_{RMS}$ ); plastic material  $94V_{Ro}$ .

This product has been designed and qualified for industrial level and lead (Pb)-free ("PbF" suffix).

OUTPUT CURRENT IN TYPICAL APPLICATIONS					
APPLICATIONS	SINGLE-PHASE BRIDGE	THREE-PHASE BRIDGE	UNITS		
Capacitive input filter $T_A = 55 \text{ °C}$ , $T_J = 125 \text{ °C}$ , common heatsink of 1 °C/W	18	22	А		

MAJOR RATINGS AND CHARACTERISTICS				
PARAMETER	TEST CONDITIONS	VALUES	UNITS	
I <sub>T(AV)</sub>	Sinusoidal waveform	16	٨	
I <sub>RMS</sub>		25	A	
V <sub>RRM</sub> /V <sub>DRM</sub>		800/1200	V	
I <sub>TSM</sub>		300	А	
V <sub>T</sub>	16 A, T <sub>J</sub> = 25 °C	1.25	V	
dV/dt		500	V/µs	
dl/dt		150	A/µs	
TJ		- 40 to 125	°C	

VOLTAGE RATINGS						
PART NUMBER	V <sub>RRM</sub> , MAXIMUM PEAK REVERSE VOLTAGE V	V <sub>DRM</sub> , MAXIMUM PEAK DIRECT VOLTAGE V	I <sub>RRM</sub> /I <sub>DRM</sub> AT 125 °C mA			
25TTS08FPPbF	800	800	10			
25TTS12FPPbF	1200	1200				

\* Pb containing terminations are not RoHS compliant, exemptions may apply

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dV/dt

dl/dt

TO-220AB FULL-PAK, 25 A						
ABSOLUTE MAXIMUM RATIN	GS					
PARAMETER	SYMBOL		VALUES			
FARAMETER		TEST CONDITIONS		TYP.	MAX.	
Maximum average on-state current	I <sub>T(AV)</sub>	T <sub>C</sub> = 85 °C, <sup>•</sup>	180° conduction half sine wave	1	6	
Maximum RMS on-state current	I <sub>RMS</sub>			25		Τ.
Maximum peak, one-cycle,		10 ms sine pulse, rated V <sub>RRM</sub> applied		300		A
non-repetitive surge current	I <sub>TSM</sub>	10 ms sine pulse, no voltage reapplied		3	350	
Maximum I <sup>2</sup> t for fusing	l <sup>2</sup> t	10 ms sine p	oulse, rated $V_{RRM}$ applied	4	50	A <sup>2</sup> s
Maximum intro rusing		10 ms sine p	oulse, no voltage reapplied	6	30	A-5
Maximum I <sup>2</sup> $\sqrt{t}$ for fusing	l²√t	t = 0.1 to 10 ms, no voltage reapplied		63	800	A²√s
Maximum on-state voltage drop	V <sub>TM</sub>	16 A, T <sub>J</sub> = 25 °C		1.	25	V
On-state slope resistance	r <sub>t</sub>	T 405.00		12	2.0	mΩ
Threshold voltage	V <sub>T(TO)</sub>	T <sub>J</sub> = 125 °C		1	.0	V
Maximum reverse and direct lookage aurrent	I <sub>RM</sub> /I <sub>DM</sub>	$T_J = 25 \text{ °C}$	0.5			
Maximum reverse and direct leakage current		T <sub>J</sub> = 125 °C	V <sub>R</sub> = Rated V <sub>RRM</sub> /V <sub>DRM</sub>	1	0	
Holding current	Ι <sub>Η</sub>	Anode supply = 6 V, resistive load, initial $I_T = 1 A$		-	100	mA
Maximum latching current	١L	Anode supply = 6 V, resistive load 20		00		

TRIGGERING					
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS	
Maximum peak gate power	P <sub>GM</sub>		8.0		
Maximum average gate power	P <sub>G(AV)</sub>		2.0	W	
Maximum peak positive gate current	+ I <sub>GM</sub>		1.5	А	
Maximum peak negative gate voltage	- V <sub>GM</sub>		10	V	
Maximum required DC gate current to trigger	I <sub>GT</sub>	Anode supply = 6 V, resistive load, $T_J$ = - 10 °C	60	mA	
		Anode supply = 6 V, resistive load, $T_J = 25 \text{ °C}$	45		
		Anode supply = 6 V, resistive load, $T_J$ = 125 °C	20		
	V <sub>GT</sub>	Anode supply = 6 V, resistive load, $T_J$ = - 10 °C	2.5		
Maximum required DC gate voltage to trigger		Anode supply = 6 V, resistive load, $T_J = 25 \text{ °C}$	2.0		
		Anode supply = 6 V, resistive load, $T_J$ = 125 °C	1.0	v	
Maximum DC gate voltage not to trigger	$V_{GD}$	T 105 °C V Deted value	0.25		
Maximum DC gate current not to trigger	I <sub>GD</sub>	$T_J = 125 \text{ °C}, V_{DRM} = \text{Rated value}$ 2.0		mA	

SWITCHING				
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS
Typical turn-on time	t <sub>gt</sub>	T <sub>J</sub> = 25 °C	0.9	
Typical reverse recovery time	t <sub>rr</sub>	T <sub>.1</sub> = 125 °C	4	μs
Typical turn-off time	tq	1J= 125 C	110	

Maximum rate of rise of off-state voltage

Maximum rate of rise of turned-on current

500

150

V/µs

A/µs



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THERMAL AND MEC	THERMAL AND MECHANICAL SPECIFICATIONS					
PARAMETER		SYMBOL	TEST CONDITIONS	VALUES	UNITS	
Maximum junction and storage temperature range		T <sub>J</sub> , T <sub>Stg</sub>		- 40 to 125	°C	
Maximum thermal resistance, junction to case		R <sub>thJC</sub>	DC operation	1.5		
Maximum thermal resistance, junction to ambient		R <sub>thJA</sub>		62	°C/W	
Typical thermal resistance, case to heatsink		R <sub>thCS</sub>	Mounting surface, smooth and greased	1.5		
Approximate weight				2	g	
Approximate weight				0.07	oz.	
Mounting torque	minimum			6 (5)	kgf ⋅ cm	
	maximum			12 (10)	(lbf · in)	
			25TTS0	8FP		
Marking device			Case style TO-220AB FULL-PAK (94/V0)	25TTS1	25TTS12FP	

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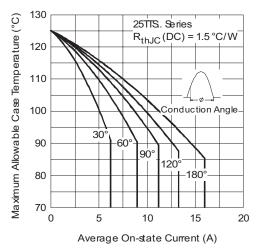


Fig. 1 - Current Rating Characteristics

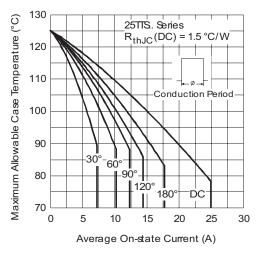
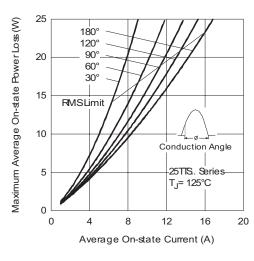
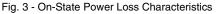


Fig. 2 - Current Rating Characteristics





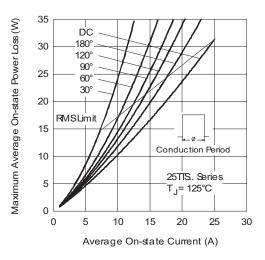


Fig. 4 - On-State Power Loss Characteristics

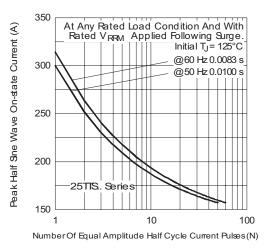


Fig. 5 - Maximum Non-Repetitive Surge Current

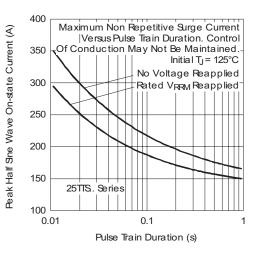


Fig. 6 - Maximum Non-Repetitive Surge Current



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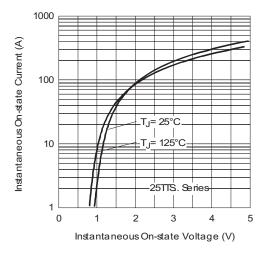
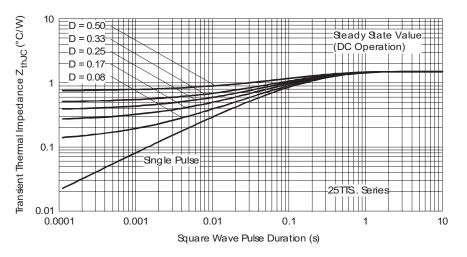
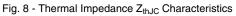


Fig. 7 - On-State Voltage Drop Characteristics





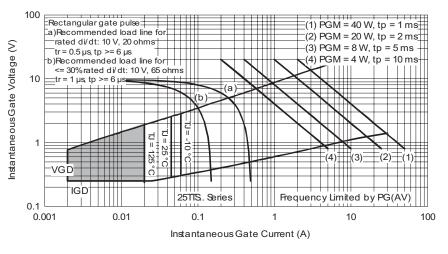


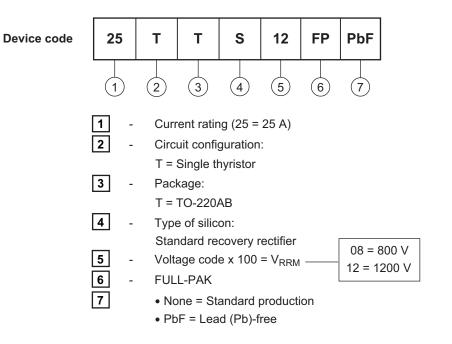
Fig. 9 - Gate Characteristics

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#### ORDERING INFORMATION TABLE



LINKS TO RELATED DOCUMENTS				
Dimensions http://www.vishay.com/doc?95072				
Part marking information	http://www.vishay.com/doc?95069			



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