Leaded Varistors

SuperioR-MP series

Series/Type:	**SIOV-S20K***E3K1**
Ordering code:	**B72220P3***K101**
Date:	2009-07-16
Version:	b

Applications

Overvoltage protection

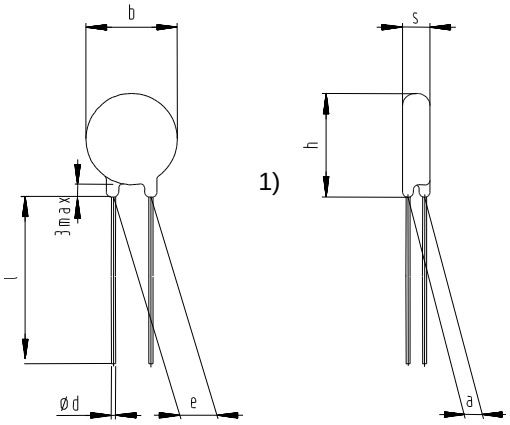
Features

- UL approval to UL1449 (file number E321126), for use in Type 2 SPD's.
- Wide operating voltage range 130 ... 680 V_{RMS}
- Ideally suited for AC applications where low level repetitive surges are expected

SIOV nomenclature

S	=	Disk type
20	=	Rated disk diameter
K	=	Tolerance of V_V at 1mA : ±10%
***	=	Max. AC voltage
E3K1	=	SuperioR-MP series

Dimensional drawings in mm



b_{max}	=	See Table 1
h_{max}	=	See Table 1
s_{max}	=	See Table 1
e	=	10 ±1.0
a	=	See Table 1
l_{min}	=	25.0
∅d	=	1.0 ±0.05

[1] seating plane in accordance with IEC 60717

Table 1

Type SIOV-	Ordering Code	b_{max} [mm]	h_{max} [mm]	s_{max} [mm]	a ±1.0 [mm]
S20K130E3K1	B72220P3131K101	22.5	27.0	5.1	2.2
S20K140E3K1	B72220P3141K101	22.5	27.0	5.2	2.3
S20K150E3K1	B72220P3151K101	22.5	27.0	5.3	2.4
S20K175E3K1	B72220P3171K101	22.5	27.0	5.5	2.6
S20K210E3K1	B72220P3211K101	22.5	27.0	5.8	2.9
S20K230E3K1	B72220P3231K101	22.5	27.0	6.0	3.1
S20K250E3K1	B72220P3251K101	22.5	27.0	6.1	3.2
S20K275E3K1	B72220P3271K101	22.5	27.0	6.5	3.5
S20K300E3K1	B72220P3301K101	22.5	27.0	6.8	3.8
S20K320E3K1	B72220P3321K101	22.5	27.0	6.9	3.9
S20K350E3K1	B72220P3351K101	22.5	27.0	7.3	4.2
S20K385E3K1	B72220P3381K101	22.5	27.5	8.3	4.8
S20K420E3K1	B72220P3421K101	22.5	27.5	8.6	5.0
S20K460E3K1	B72220P3461K101	22.5	27.5	8.9	5.3
S20K510E3K1	B72220P3511K101	23.0	28.0	9.3	5.6
S20K550E3K1	B72220P3551K101	23.0	28.0	9.8	6.1
S20K625E3K1	B72220P3621K101	23.0	28.0	10.3	6.6
S20K680E3K1	B72220P3681K101	23.0	28.0	10.9	7.2

Electrical data

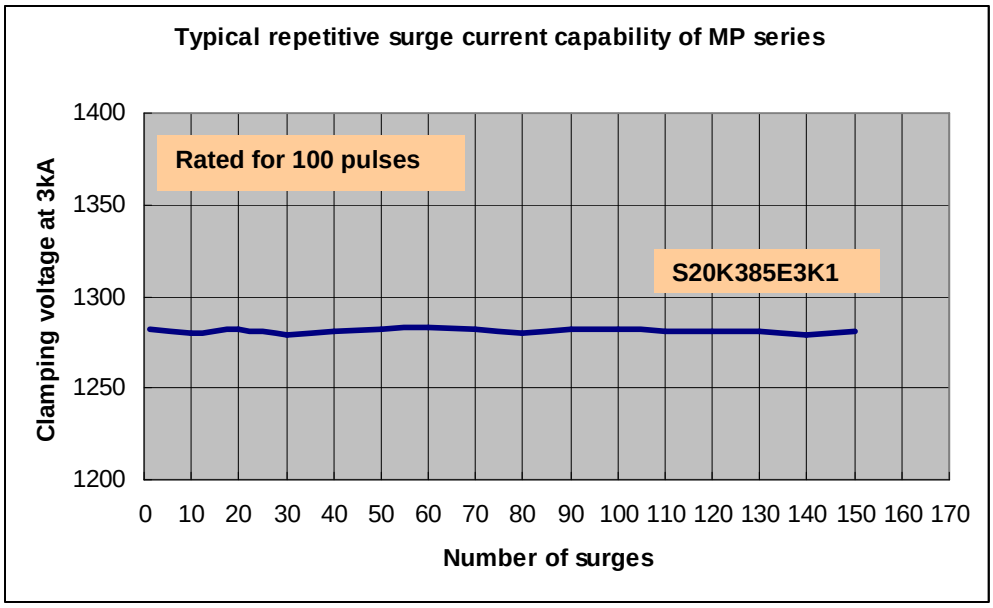
Maximum Ratings (85 ℃)

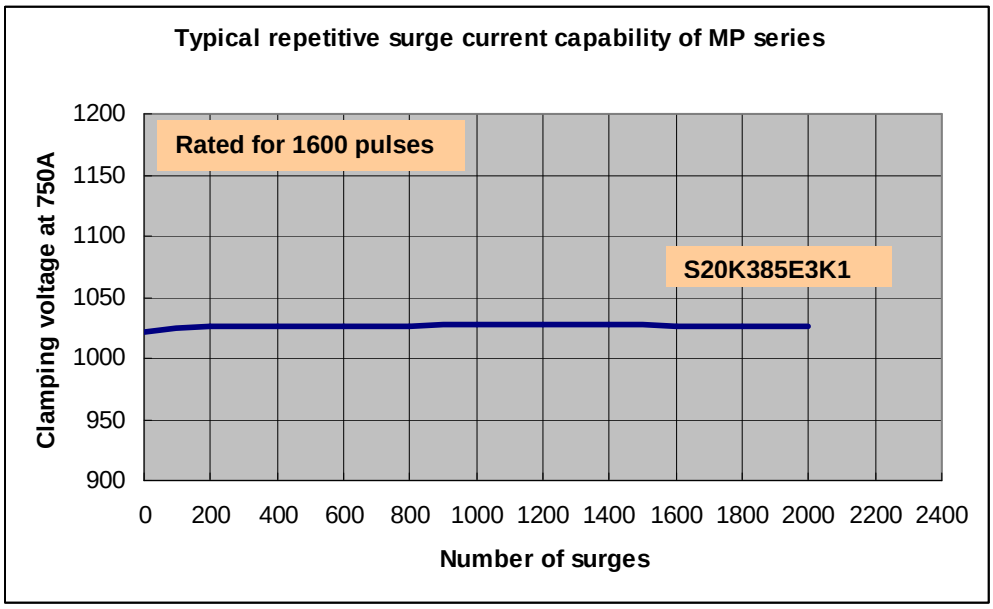
Type SIOV-S20K	V_{RMS} [V]	V_{DC} [V]	I_{max} (8/20 µs) 1 time [A]*	W_{max} (2 ms) 1 time [J]	P_{max} [W]
130E3K1	130	170	12000	145	1.0
140E3K1	140	180	12000	155	1.0
150E3K1	150	200	12000	165	1.0
175E3K1	175	225	12000	180	1.0
210E3K1	210	270	12000	205	1.0
230E3K1	230	300	12000	225	1.0
250E3K1	250	320	12000	240	1.0
275E3K1	275	350	12000	260	1.0
300E3K1	300	385	12000	290	1.0
320E3K1	320	420	12000	320	1.0
350E3K1	350	460	12000	320	1.0
385E3K1	385	505	12000	320	1.0
420E3K1	420	560	12000	320	1.0
460E3K1	460	615	12000	370	1.0
510E3K1	510	670	10000	410	1.0
550E3K1	550	745	10000	450	1.0
625E3K1	625	825	10000	500	1.0
680E3K1	680	895	10000	540	1.0

Characteristics (25 ℃)

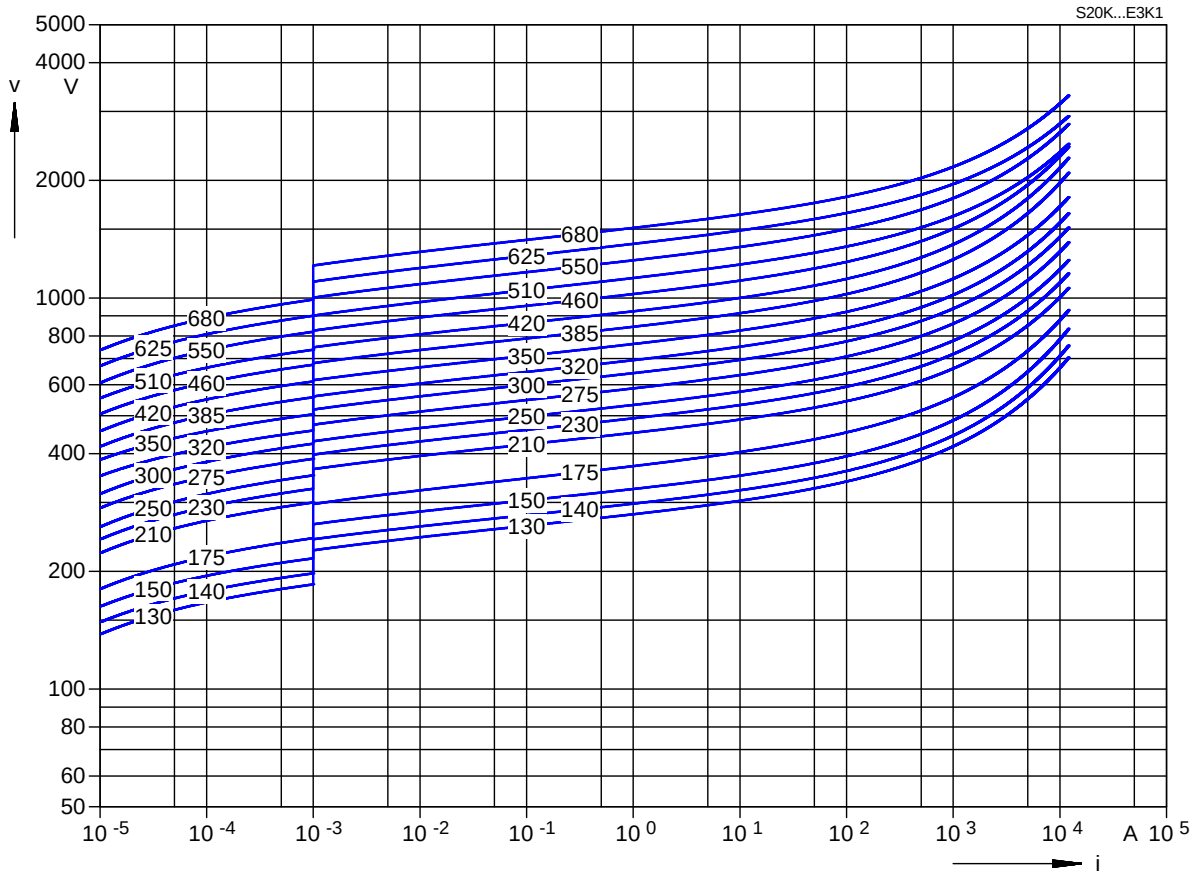
Type SIOV-S20K	V_v (1 mA)	ΔV_v (1 mA)	Max Clamping Voltage		C_{typ} (1 kHz)	Duty Cycle Surge Rating (8/20 µs)	
			Vc	Ic		3 kA*	750 A*
	[V]	[%]	[V]	[A]	[pF]	times	times
130E3K1	205	±10	340	100	1590	100	1600
140E3K1	220	±10	360	100	1470	100	1600
150E3K1	240	±10	395	100	1375	100	1600
175E3K1	270	±10	455	100	1185	100	1600
210E3K1	330	±10	545	100	770	100	1600
230E3K1	360	±10	595	100	690	100	1600
250E3K1	390	±10	650	100	650	100	1600
275E3K1	430	±10	710	100	585	100	1600
300E3K1	470	±10	775	100	550	100	1600
320E3K1	510	±10	840	100	545	100	1600
350E3K1	560	±10	910	100	490	100	1600
385E3K1	620	±10	1025	100	445	100	1600
420E3K1	680	±10	1120	100	395	100	1600
460E3K1	750	±10	1240	100	340	100	1600
510E3K1	820	±10	1355	100	310	40	1600
550E3K1	910	±10	1500	100	290	40	1600
625E3K1	1000	±10	1650	100	250	40	1600
680E3K1	1100	±10	1815	100	225	40	1600

*The specified current value shows the actual 8/20µs peak current throughout the MOV, not the combination wave form.

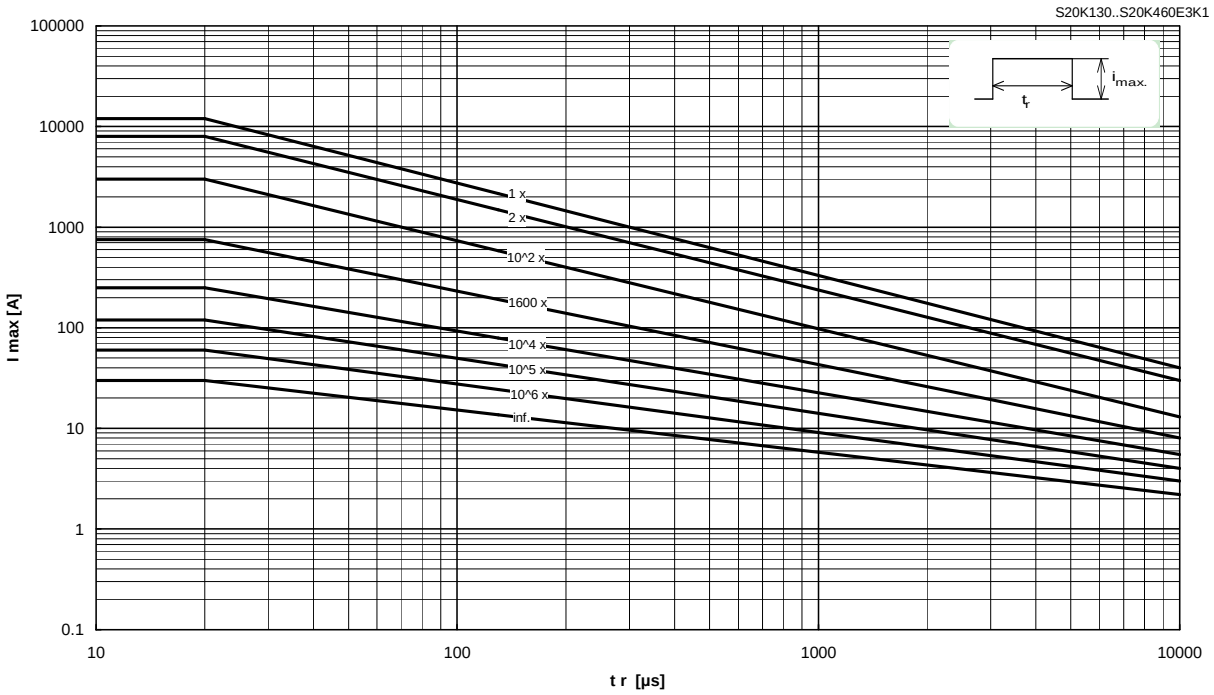


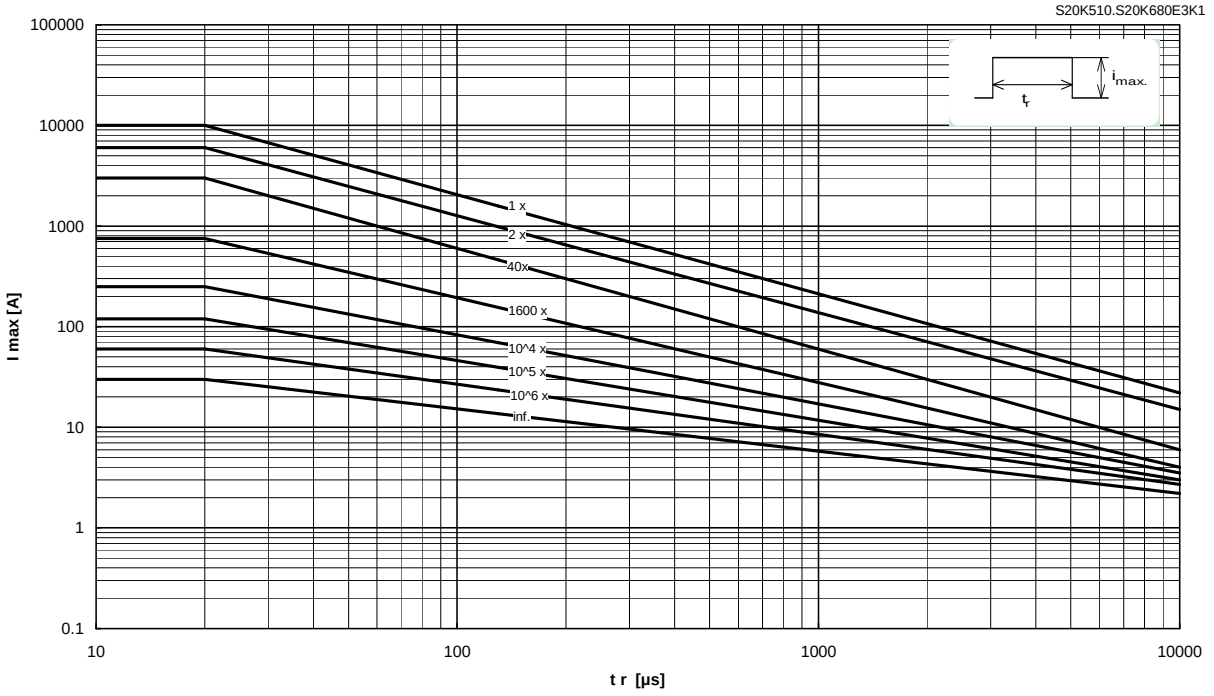


v/i Characteristic

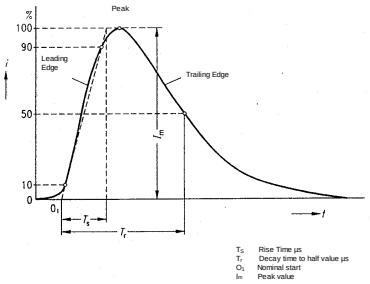


Derating curves(the specified current value in derating curve is the actual peak current throughout the MOV)





Reliability Data Electrical

Characteristics	Test Methods/Description	Specifications
Varistor Voltage	The voltage between two terminals with the specified measuring current applied is called V_v (1 mA_{DC} @ 0.2 … 2 s).	To meet the specified value.
Clamping Voltage	The maximum voltage between two terminals with the specified standard impulse current (8/20µs) illustrated below applied.  	To meet the specified value.
Surge current derating, 8/20 µs	CECC 42 000, test C 2.1 100 surge currents (8/20 µs), unipolar, interval 30 s, amplitude corresponding to derating curve for 100 impulses at 20 µs	|ΔV/V (1 mA)| ≤10% (measured in direction of surge current) No visible damage
Surge current derating, 2 ms	CECC 42 000, test C 2.1 100 surge currents (2 ms), unipolar, interval 120 s, amplitude corresponding to derating curve for 100 impulses at 2 ms	|ΔV/V (1 mA)| ≤10% (measured in direction of surge current) No visible damage

Reliability Data Mechanical

Characteristics	Test Methods/Description	Specifications
Tensile strength	IEC 60068-2-21, test Ua1 After gradually applying the force specified below and keeping the unit fixed for 10 s, the terminal shall be visually examined for any damage. Force for wire diameter: 1.0 mm = 20 N	|ΔV/V (1 mA)| ≤5% No break of solder joint, no wire break
Vibration	IEC 60068-2, test Fc Frequency range: 10 .... 55 Hz Amplitude: 0.75 mm or 98 m/s² Duration: 6 h (3 x 2 h) Pulse: sine wave After repeatedly applying a single harmonic vibration according to the table above, the change of V_v shall be measured and the part shall be visually examined.	|ΔV/V (1 mA)| ≤5% No visible damage
Solderability	IEC 60068-2-20, test Ta, method 1 with modified conditions for lead-free solder alloys: 245℃, 3 s: After dipping the terminals to a depth of approximately 3 mm from the body in a soldering bath of 245 ℃ for 3 s, the terminals shall be visually examined.	The inspection shall be carried out under adequate light with normal eyesight or with the assistance of a magnifier capable of giving a magnification of 4 to 10 times. The dipped surface shall be covered with a smooth and bright solder coating with no more than small amounts of scattered imperfections such as pinholes or un-wetted or de-wetted areas. These imperfections shall not be concentrated in one area.

Characteristics	Test Methods/Description	Specifications
Resistance to soldering heat	IEC 60068-2-20, test Tb, method 1A, 260 °C, 10 s: Each lead shall be dipped into a solder bath having a temperature of 260 ±5 °C to a point 2.0 to 2.5 mm from the body of the unit, be held there for 10 ±1 s and then be stored at room temperature and normal humidity for 1 to 2 hours. The change of V_v shall be measured and the part shall be visually examined.	$\lvert\Delta V/V\ (1\ mA)\rvert \leq 5\%$ No visible damage
Bump	IEC 60068-2-29, test Eb Pulse duration: 6 ms Max. acceletration: 400m/s^2 Number of bumps: 4000 Pulse: half sine	$\lvert\Delta V/V\ (1\ mA)\rvert \leq 5\%$ No visible damage
Flammability	IEC 60695-2-2 (needle flame test) Severity: vertical 10 s	5 s max.
Electric strength	CECC 42 000, test 4.7 Metal balls method, 2500 V_{RMS}, 60 s The varistor is placed in a container holding 1.6 ±0.2 mm diameter metal balls such that only the terminations of the varistor are protruding. The specified voltage shall be applied between both terminals of the specimen connected together and the electrode inserted between the metal balls.	No breakdown

Reliability Data Environmental

Characteristics	Test Methods/Description	Specifications
Max. AC operating voltage	CECC 42 000, test 4.20 1000 h at UCT After having continuously applied the maximum allowable voltage at UCT ±2 ℃ for 1000 h, the specimen shall be stored at room temperature and normal humidity for 1 to 2 h. Thereafter, the change of V_v shall be measured.	|ΔV/V (1 mA)| ≤10%
Damp heat, steady state	The specimen shall be subjected to 40 ±2 ℃, 90 to 95 % r.H. for 56 days without load / with 10% of the maximum continuous DC operating voltage V_{DC}. Then stored at room temperature and normal humidity for 1 to 2 h. Thereafter, the change of V_v shall be measured. Thereafter, insulation resistance R_{ins} shall be measured according to CECC 42 000, test 4.8 at V = 500 V.	|ΔV/V (1 mA)| ≤10% R_{ins} ≥1 MΩ
Climatic sequence	CECC 42 000, test 4.16 The specimen shall be subjected to: a) dry heat at UCT, 16 h b) damp heat, 1st cycle: 55 ℃, 93% r.H., 24 h c) cold, LCT, 2 h d) damp heat, additional 5 cycles: 55 ℃/25 ℃, 93% r.H., 24 h/cycle. Then the specimen shall be stored at room temperature and normal humidity for 1 to 2 h. Thereafter, the change of V_v shall be measured. Thereafter, insulation resistance R_{ins} shall be measured according to CECC 42 000, test 4.8 at V = 500 V.	|ΔV/V (1 mA)| ≤10% R_{ins} ≥1 MΩ
Fast temperature cycling	IEC 60068-2-14, test Na, LCT/UCT, dwell time 30 min, 5 cycles	|ΔV/V (1 mA)| ≤5% No visible damage

Note:

UCT = Upper category temperature

LCT = Lower category temperature

R_{ins} = Insulation resistance to CECC 42 000, test 4.8

Cautions and warnings

General

1. EPCOS metal oxide varistors (SIOVs) are designed for specific applications and should not be used for purposes not identified in our specifications, application notes and data books unless otherwise agreed with EPCOS during the design-in-phase.

2. Ensure suitability of SIOVs through reliability testing during the design-in phase. The SIOVs should be evaluated taking into consideration worst-case conditions.

3. For applications of SIOVs in line-to ground circuits based on various international and local standards there are restrictions existing or additional safety measures required.

Storage

1. Store SIOVs only in original packaging. Do not open the package before storage.

2. Storage conditions in original packaging:

Storage temperature:	-25 ℃ … +45 ℃
Relative humidity:	<75% annual average,
	<95% on maximum 30 days a year.
Dew precipitation:	Is to be avoided.

3. Avoid contamination of SIOVs surface during storage, handling and processing.

4. Avoid storage of SIOVs in harmful environments which can affect the function during long-term operation (examples given under operation precautions).

5. The SIOV type series should be soldered within the time specified.

SIOV-S, -Q, -LS	24 month
ETFV and SFS types	12 month.

Handling

1. SIOVs must not be dropped.

2. Components must not be touched with bare hands. Gloves are recommended.

3. Avoid contamination of the surface of SIOV electrodes during handling, be careful of the sharp edge of SIOV electrodes.

Soldering (where applicable)

1. Use rosin-type flux or non-activated flux.

2. Insufficient preheating may cause ceramic cracks.

3. Rapid cooling by dipping in solvent is not recommended.

4. Complete removal of flux is recommended.

Mounting

1. Potting, sealing or adhesive compounds can produce chemical reactions in the SIOV ceramic that will degrade the component's electrical characteristics.

2. Overloading SIOVs may result in ruptured packages and expulsion of hot materials. For this reason the SIOVs should be physically shielded from adjacent components.

Operation

1. Use SIOVs only within the specified temperature operating range

2. Use SIOVs only within the specified voltage and current ranges.

3. Environmental conditions must not harm the SIOVs. Use SIOVs only in normal atmospheric conditions. Avoid use in the presence of deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas, etc), corrosive agents, humid or salty conditions, Avoid contact with any liquids and solvents.

Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application.** As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
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