Panasonic ideas for life

Programmable Controller





FP-X Programmable Controller ARCT1B273E '06.8

New



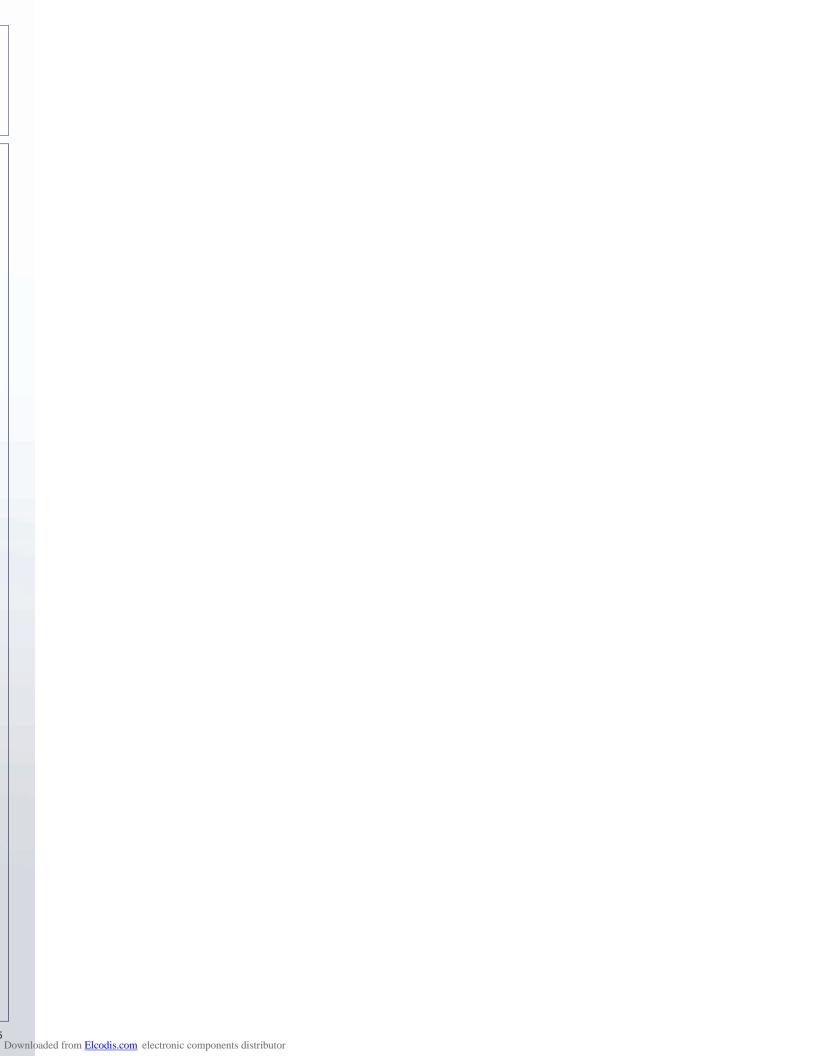


4-axis pulse output in a compact body (C14 comes with 3 axes) Simultaneous 2-axis linear interpolation is possible in two pairs

Servomotor and stepping motor control in production equipment has become increasingly diversified while requiring a greater number of axes – for example, electronic control for replacing cams, XY table + Z-axis control for cell-production and LCD alignment, 3D bending process of corrugated paper boxes and heat exchanger pipes, high-density coil winding operations etc. With such applications in mind, FP-X is a compact general-purpose PLC suited for small-scale equipment controls with its 4-axis pulse output built into the compact body, enabling multi-axis control in a very small space at a fraction of the equipment cost.

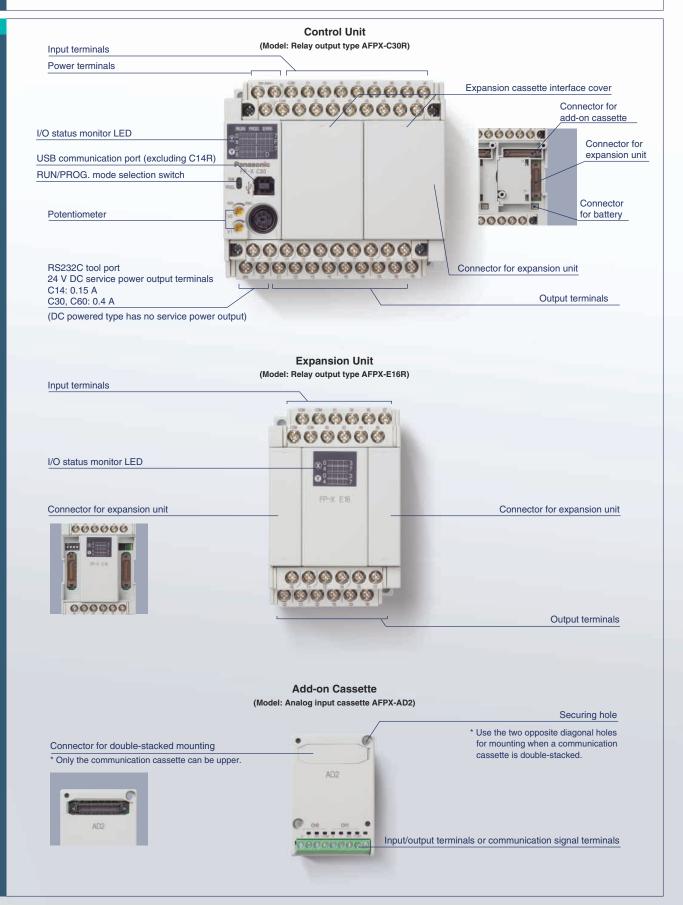


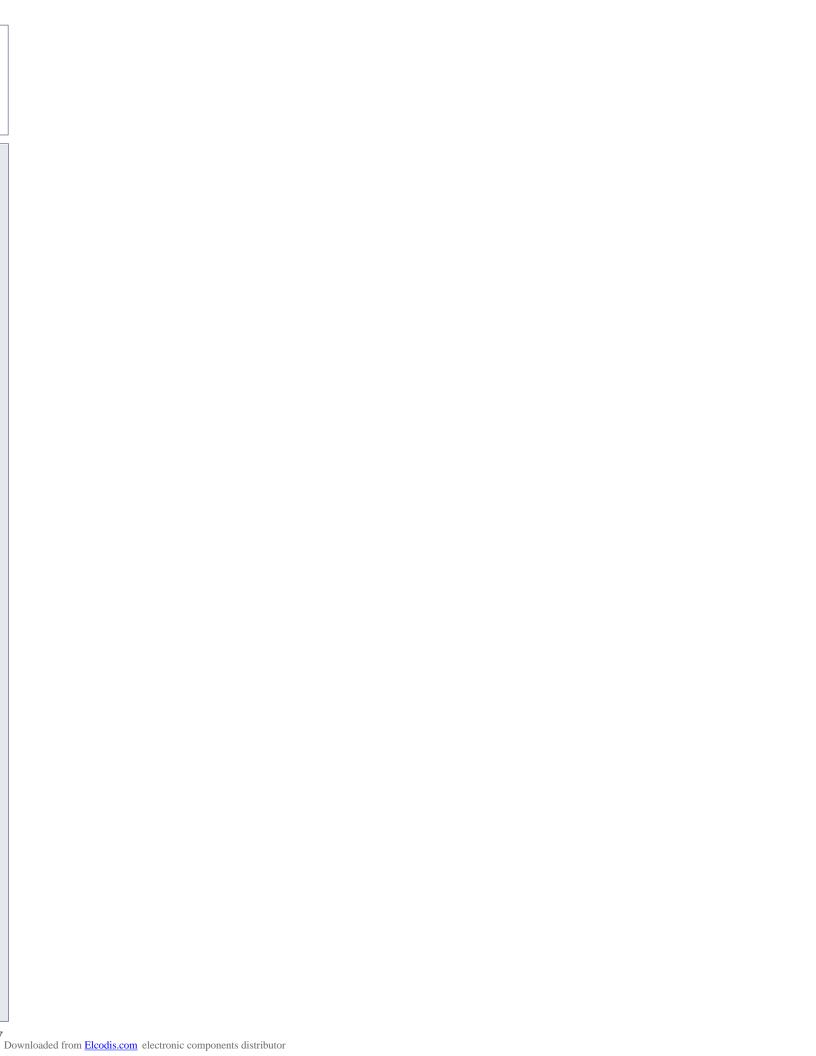






FP-X Name and Function of Each Part





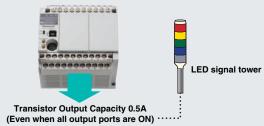


Usability

The enhanced functionality expands the ranges of applications, while improving the ease of use.

■ Securing 0.5A in every transistor output even when all output ports are ON.

The transistor output type is not limited by the control capacity of each common line. Every output port can secure 0.5A even when all output ports are ON for any basic unit C14, C30, C60 as well as the expansion units E16 and E30 (at $25^{\circ}\,$ C) – Sufficient capacity for high-load switching such as LED type signal tower etc.

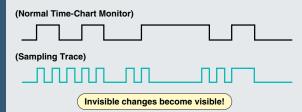


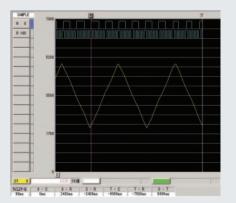
■ Equipped with a Sampling Trace Function – Smart Solution for Program Debugging

(Available from Ver. 2.0 of the transistor type and relay output types)

The sampling trace function enables the user to monitor a change of I/O condition or data register value in a very short time interval – an efficiency tool for debugging a ladder program.

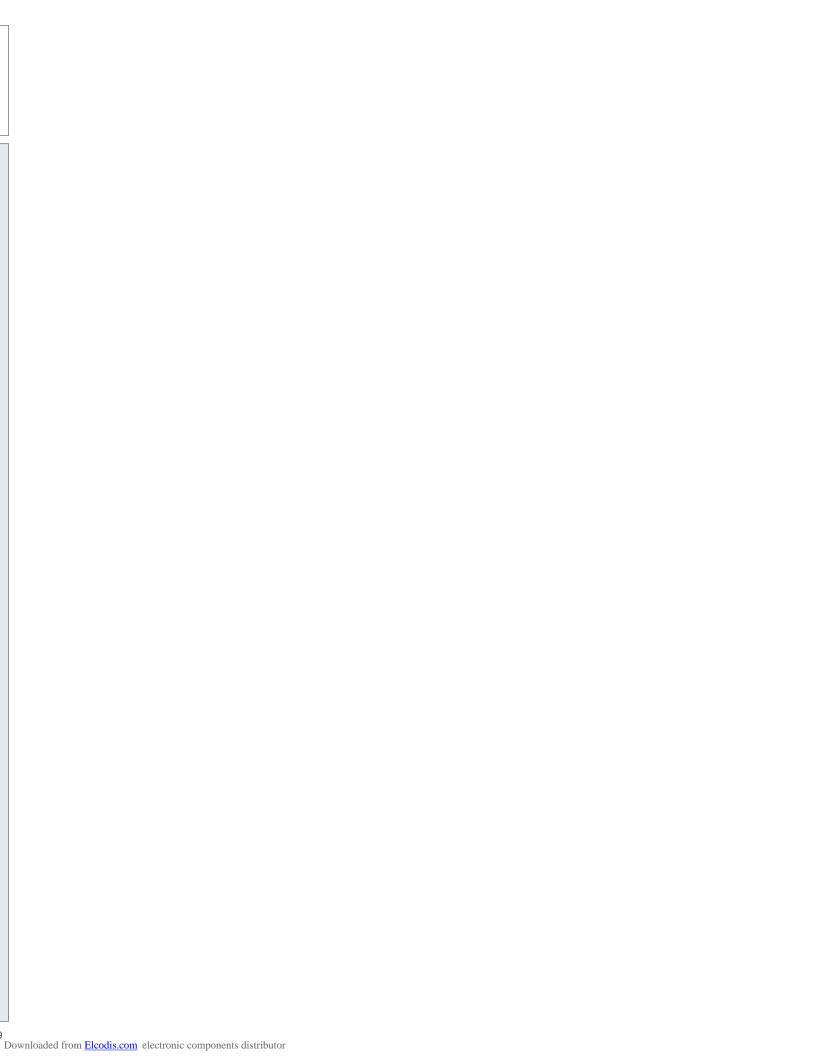
The shortest sampling interval of the normal time-chart monitor is 10ms with the FPWIN GR or FPWIN PRO, but monitoring in much shorter intervals is often required during debugging operations. The sampling trace function enables data accumulation of any 16 contact data and 3 data register values once or several times within a scan time. Reading out these data through the FPWIN GR or FPWIN PRO enables the user to confirm an instantaneous change of status by time on the time-chart monitor.





■ The communication cassette (Ethernet Type) will be April 2007.

Using this option, you can monitor the data in FP-X on the Ethernet (COM1) 10BASE-T, 100BASE-TX, TCP/IP PCWAY through the existing Ethernet, or remotely Interface upload/download a program. RS232C (COM2) 3-wire, Asynchronous, Max115.2kbps General communication General communication **Computer Link** Ethernet (server) (client) AFPX-COM5 Communication Wait for a connection | Connect to the PCWAY. (1:1 communication) specified partner **FPWIN GR/PRO** by the partner FP-X → FP-X etc. PCWAY FPWIN GR/PRO Ethernet Computer Link* General Communication Ethernet RS232C *Computer Link is the command-response type communication method using Matsushita's open protocol MEWTOCOL.





High capacity/High speed

The high-level basic performance provides sufficient room for future equipment expansion as well as a rich variation.

■ Abundant program capacity - 32 ksteps (16 ksteps for C14)

The program capacity of 32 ksteps, exceeding the capacity of most compact PLCs, can flexibly handle a wide variety of applications requiring future equipment expansion. An adequate comment area has of course been reserved. Free comment entry makes the program easy to understand during verification.

- Separate memory areas reserved for program memory and comments do not cause a reduction of program capacity when comments are entered.
- 100,000 I/O comment items, 5,000 lines of line-space comments, 5,000 lines of remark comments - All comments are stored in the FP-X simultaneously with the program.



High-speed processing is often required for small-scale equipment control such as serial data communication, network construction or PID temperature control. High-speed scanning at 0.32 $\mu sec/step$ (basic instruction) easily meets such requirements.

(Ex.) In the case of a 5-kstep program consisting of 35% basic instructions and 65% applied instructions,

Scan time: 1.9 ms (measured time)



 Processing speed of the basic instructions (ST, OR, AND, OT etc)



■ Abundant number of I/O points - Maximum **300**(Up to 382 points possible by using FP0 expansion units and add-on cassettes)

When the user cannot predict the number of I/O points required in the future for his machine or equipment, he is uncertain in selecting a PLC model. FP-X solves user concerns with a maximum of 300 I/O channels. The number can even be increased up to 382 points by using the add-on cassettes and FP0 expansion units.

• Expansion units (E16R, E30R, EFP0) can be connected up to eight units.



• Two or more E16 can't be connected serially.

● E16 can be sandwiched with E30*

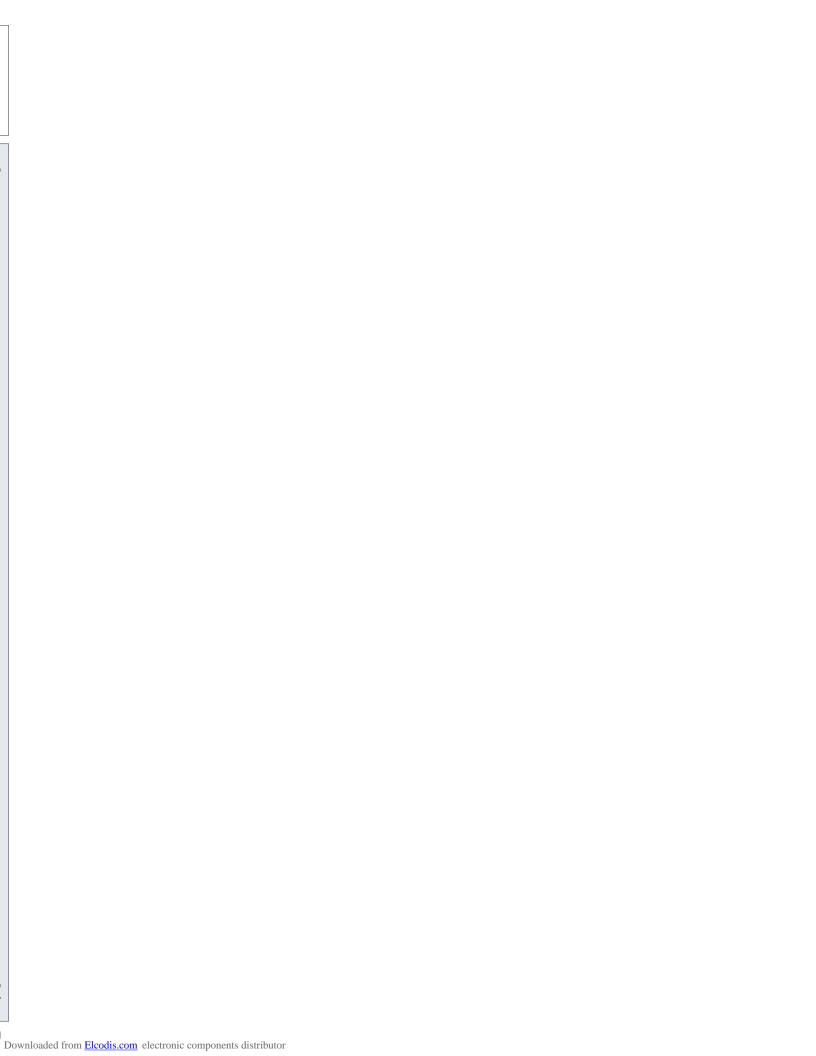


• Connection by using the cable included in each expansion unit.





The units can be tightly mounted adjacent to each other with the cable bent inside between the units for saving space.





Network

Different types of equipment need to be linked - FP-X flexibly meet such requirements.

■ MEWTOCOL Master Function Has Been Added

By using the newly added MEWTOCOL master function for automatically generating MEWTOCOL (Matsushita Open Protocol) commands, serial communication with MEWTOCOL compatible units such as PD50, KT4H, KW4H etc becomes substantially easier.



Communication Port

AFPX-COM1 (RS232C 1 ch.)

RS232C tool port

■ Up to 3 serial communication ports can be used at once.

The use of a communication cassette provides up to 3 serial communication ports.

Usable interfaces include RS232C, RS485, RS422, and USB.

*The RS232C tool port can be used as a general-purpose serial communication port.



Always used

Always used

FP-e (PLC)
Temperature controller etc

■ PLC Link

The MEWNET-W0 allows program-free links of up to 16 PLC units such as FP2/2SH or FP Σ . The distributed control system allows efficient model selection.

- Simple setting of the number of linked units, linked relays, and starting area address of the own station by using FPWIN GR/Pro allows sharing of contact information and data without programming.
- ●The transfer rate of 115.2 kbps, the highest rate for a compact model.
- •A transfer distance of 1200 m, the longest distance for a compact model.
- ulletFP-X and FPΣ allow a change of the station number by programming (SYS instruction).

Item	Specifications
Number of stations	16 stations
Transmission speed	115.2 kbps
Transmission distance	1200 m
Shared data	128 words (data register), 64 words (contacts)
Communication method	Floating master

FP-X requires a communication cassette (AFPX-COM3 or AFPX-COM4) FP2/2SH requires a multi-communication unit (AFP2465, AFP2805) FPΣ requires a communication cassette (AFPG803, AFPG806)



■ Modbus* Compatibility

Compatible with both the master and slave of the Modbus* RTU, the world's de-facto standard Great performance is expected for air-conditioning, temperature controls etc.

* Protocol developed by the Modicon Inc. of the United States

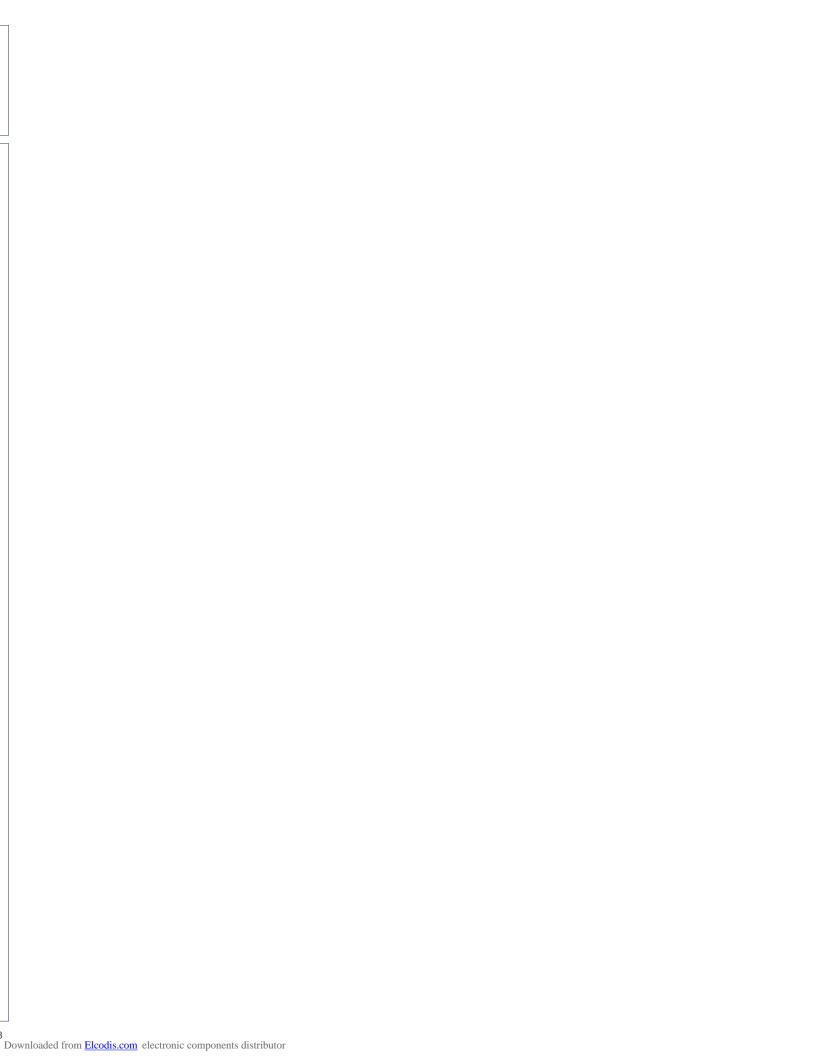


(Another available application)

When 17 or more FP-X units need to be linked, the use of a Modbus instead of a MEWNET-W0 can accommodate up to 99 FP-X units. Because each FP-X can be a master or slave, a multi-master link can be constructed by passing a token from a user program.



Multi-master link of up to 99 units is possible.





Programming

Note: Product names and company names in this chart are trademarks or registered trademarks of the respective companies.

Control FPWIN GR for Windows

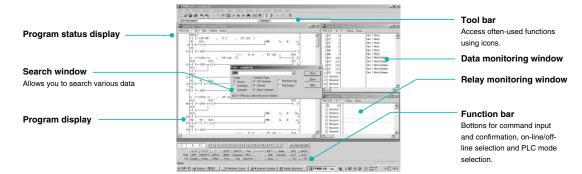
The ladder programming software for FP series – highly operational software tool for maximizing convenience in the field.

■ Features

- Easy field operations not requiring the use of a mouse for data entry, search, writing, monitoring and timer changes, all carried out only from the keyboard.
- Allows standard operations in Windows, such as Copy & Paste, etc.
- 3. All FP series PLCs are supported. The software assets produced by using Ver. 4 or Ver. 3 of NPST-GR are usable.
- 4. Easy programming with wizard functions.
- Communication with OPC Server, CommX, GTWIN, PCWAY simultaneously through the same port.

Operational Environment

os	Windows95 (OSR2 or higher)/98/Me/ NT (Ver. 4.0 or later)/2000/XP
Hard disk capacity	At least 40 MB
CPU	Pentium 100 MHz or higher
Onboard memory	At least 64 MB (depends on OS)
Screen resolution	At least 1024 × 768
Display colors	High color (16-bit or higher)
Applicable PLC	FP-X/FP-e/FP0/FPΣ/FP2/FP2SH
Compatible FP-X version	Relay output type: Ver.2.50 and after Transistor output type: Ver.2.70 and after



Function instruction list



Classified by type, function instructions can be selected from the displayed list. (Simple help included.)

Text Compiler



This software is for importing and exporting programs created in text format to and from FPWIN GR. Programs created on the PLC of another company can be edited as text and then be transferred to the FP Series without difficulty.

(I/O comment edit function)



Successive I/O comments can be input for each device type. Data from Excel and other applications can be copied and pasted via the clipboard.

Text command input mode



A ladder diagram is displayed as a mnemonic code is entered from the keyboard.

Status display



Displays information concerning PLC usage situation and settings, and detailed information when an error occurs.

■ Accompanying Tools

Data Editor

This software for the PC is for reading and writing data stored in the memory of FP Series main unit or on an IC card. If a large data table is required in a PLC, the data can be created and edited on a PC and then download to the PLC.

Modem connection

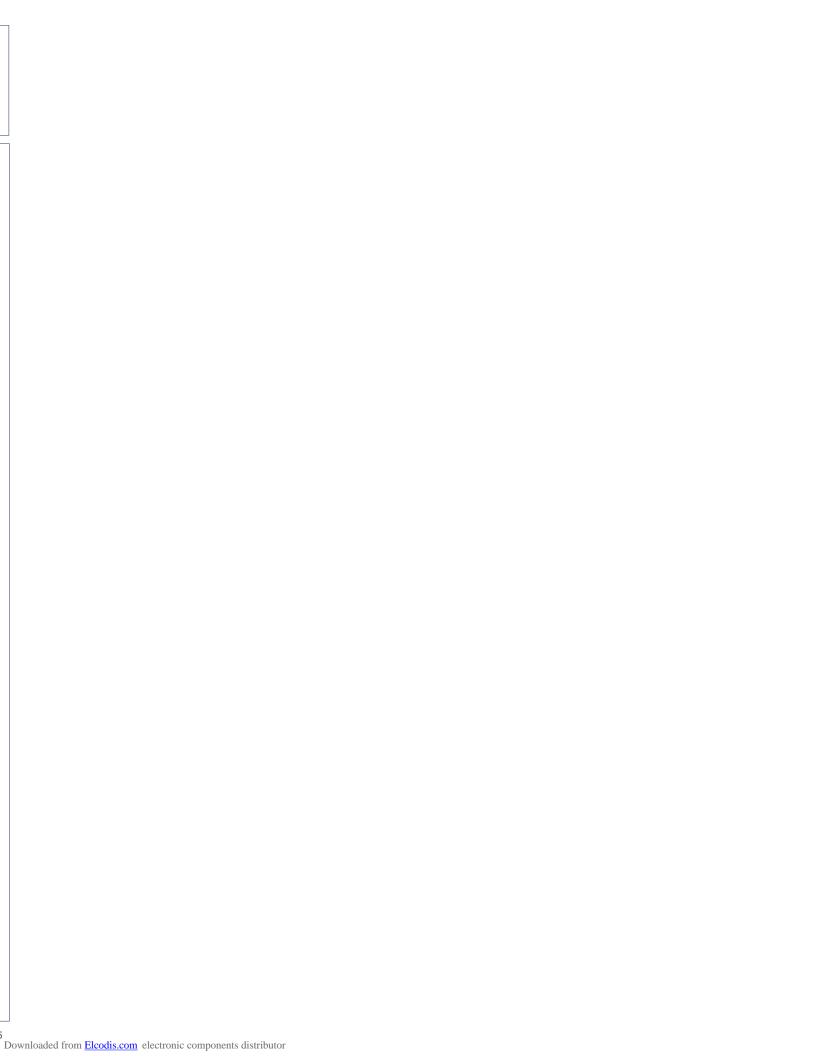
Communication via modem is easy with FP Series units in isolated locations.

Wizard function

A Wizard function included in FPWIN GR since versions 2.2 can automatically generate ladder programs by simply entering and selecting required items in the dedicated screen. It can be used to assist in positioning, PID instruction input, and FP-e screen display instruction input.

Personal preference settings

It is possible to switch among preference settings for FPWIN GR, Data Editor and Text Compiler that are set up for different individuals.





Part Number List

FP-X Control Unit

Product name	Power supply	Specifications	Part number
FP-X C14R	400 +- 0401/ 40	8-point input of 24 V DC, 6-point output of 2 A relay	AFPX-C14R
Control unit	100 to 240V AC	Program capacity 16 ksteps, 2-point potentiometer	7.11 7. 01 111
Control unit FP-X C30R	400 +- 0401/ 40	16-point input of 24 V DC, 14-point output of 2 A relay	AFPX-C30R
- 1 1 11 11 11 11 11 11 11 11 11 11 11 1	100 to 240V AC	Program capacity 32 ksteps, 2-point potentiometer, USB port	711 7 COOT
Control unit FP-X C60R	400 +- 0401/ 40	32-point input of 24 V DC, 28-point output of 2 A relay	AFPX-C60R
Control unit	100 to 240V AC	Program capacity 32 ksteps, 4-point potentiometer, USB port	71177 00011
FP-X C14TD	041/100	8-point of 24 V DC, 6-point output of 0.5 A transistor (NPN)	450V 044T0
Control unit	24V DC	Program capacity 16 ksteps, 2-point potentiometer	AFPX-C14TD
FP-X C14T	400 +- 0401/ 40	8-point of 24 V DC, 6-point output of 0.5 A transistor (NPN)	450V 044T
Control unit	100 to 240V AC	Program capacity 16 ksteps, 2-point potentiometer	AFPX-C14T
FP-X C14PD	0.01.00	8-point of 24 V DC, 6-point output of 0.5 A transistor (PNP)	
Control unit	24V DC	Program capacity 16 ksteps, 2-point potentiometer	AFPX-C14PD
FP-X C14P	400 1 0401/40	8-point of 24 V DC, 6-point output of 0.5 A transistor (PNP)	
Control unit	100 to 240V AC	Program capacity 16 ksteps, 2-point potentiometer	AFPX-C14P
FP-X C30TD	24V DC	16-point of 24 V DC, 14-point output of 0.5 A transistor (NPN)	
FP-X C30TD Control unit	24V DC	Program capacity 32 ksteps, 2-point potentiometer, USB port	AFPX-C30TD
	100 to 240V AC	16-point of 24 V DC, 14-point output of 0.5 A transistor (NPN)	
Control unit	100 to 240V AC	Program capacity 32 ksteps, 4-point potentiometer, USB port	AFPX-C30T
Control unit FP-X C301 Control unit FP-X C30PD Control unit	24V DC	16-point of 24 V DC, 14-point output of 0.5 A transistor (PNP)	AEDV COODD
Control unit	247 DC	Program capacity 32 ksteps, 2-point potentiometer, USB port	AFPX-C30PD
FP-X C30P	100 to 240V AC	16-point of 24 V DC, 14-point output of 0.5 A transistor (PNP)	450V 000D
Control unit	100 to 240V AC	Program capacity 32 ksteps, 2-point potentiometer, USB port	AFPX-C30P
FP-X C60TD	24V DC	32-point of 24 V DC, 28-point output of 0.5 A transistor (NPN)	AFPX-C60TD
Control unit	24V DC	Program capacity 32 ksteps, 4-point potentiometer, USB port	AFPX-C601D
FP-X C60T	100 to 240V AC	32-point of 24 V DC, 28-point output of 0.5 A transistor (NPN)	AEDV OCCT
Control unit	100 to 240V AC	Program capacity 32 ksteps, 4-point potentiometer, USB port	AFPX-C60T
FP-X C60PD	24V DC	32-point of 24 V DC, 28-point output of 0.5 A transistor (PNP)	AFPX-C60PD
Control unit	24V DC	Program capacity 32 ksteps, 4-point potentiometer, USB port	AFFX-C60PD
FP-X C60P	100 to 240V AC	32-point of 24 V DC, 28-point output of 0.5 A transistor (PNP)	AFPX-C60P
Control unit	100 to 240V AC	Program capacity 32 ksteps, 4-point potentiometer, USB port	AFPX-COUP

FP-X Expansion Unit

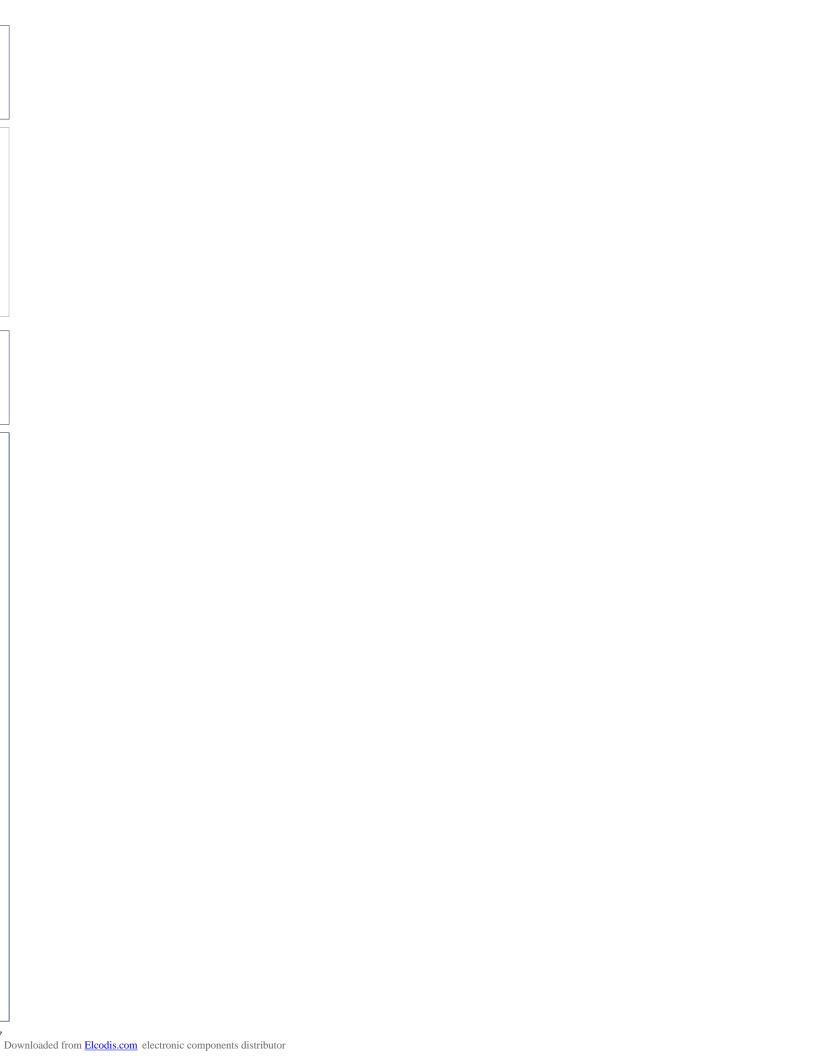
	Product name	Power supply	Specifications	Part number	
output	FP-X E16R Expansion I/O unit	_	8-point input of 24 V DC, 8-point relay output of 2 A Remarks; Two or more E16R can't be connected serially because it can't supply the power to other units. With an 8cm extension cable	AFPX-E16R	
Relay	FP-X E30R Expansion I/O unit	100 to 240V AC	16-point input of 24 V DC, 14-point relay output of 2 A Remarks; Possible to connect up to 8 units including E16R, EFP0. With an 8cm extension cable	AFPX-E30R	
	FP-X E16T Expansion I/O unit	_	8-point input of 24 V DC, 8-point transistor (NPN) output of 0.5 A Remarks; Two or more E16T cannot be connected serially because it cannot supply the power to other units. With an 8cm extension cable	AFPX-E16T	
tput	FP-X E16P Expansion I/O unit	6P Expansion I/O unit - 8-point input of 24 V DC, 8-point transistor (PNP) output of 0.5 A Remarks; Two or more E16T cannot be connected serially because it cannot supply the power to other units. With an 8cm extension c		AFPX-E16P	
or ou	FP-X E30TD Expansion I/O unit	24V DC	16-point input of 24 V DC, 14-point transistor (NPN) output of 0.5 A Remarks; Possible to connect up to 8 units including E16, EFP0. With an 8cm extension cable		
ansist	FP-X E30T Expansion I/O unit	unit 100 to 240V AC 16-point input of 24 V DC, 14-point transistor (NPN) output of 0.5 A Remarks; Possible to connect up to 8 units including E16, EFP0. With an 8cm extension cable		AFPX-E30T	
Ĕ	FP-X E30PD Expansion I/O unit	24V DC	16-point input of 24 V DC, 14-point transistor (PNP) output of 0.5 A Remarks; Possible to connect up to 8 units including E16, EFP0. With an 8cm extension cable	AFPX-E30PD	
	FP-X E30P Expansion I/O unit	100 to 240V AC	16-point input of 24 V DC, 14-point transistor (PNP) output of 0.5 A Remarks; Possible to connect up to 8 units including E16, EFP0. With an 8cm extension cable	AFPX-E30P	
Е	xpansion FP0 Adapter	24V DC	Up to 3 FP0 expansion units can be connected via an adapter. With an 8cm extension cable and power cable	AFPX-EFP0	

FP-X Add-on Cassette

Product name	Specifications	Part number	
FP-X COM1 Communication cassette	RS232C 1 ch. RS, CS control signal equipped (non-insulated)	AFPX-COM1	
FP-X COM2 Communication cassette	RS232C 2 ch. (non-insulated)	AFPX-COM2	
FP-X COM3 Communication cassette	RS485/422 selectable 1ch (insulated)	AFPX-COM3	
FP-X COM4 Communication cassette	RS485 1 ch. (insulated) + RS232C 1 ch. (non-insulated)	AFPX-COM4	
FP-X COM5 Communication cassette	Ethernet 1 ch.(10BASE-T, 100BASE-TX) + RS232C 1 ch. (non-insulated)	AFPX-COM5	
FP-X Input cassette	8 point input of 24 V DC	AFPX-IN8	
FP-X Output cassette	8 point output of NPN 0.3 A	AFPX-TR8	
	6 point output of PNP 0.5 A	AFPX-TR6P	
FP-X Analog input cassette	2 point 12-bit non-insulated 0 to 10 V DC/0 to 20 mA	AFPX-AD2	
FP-X Pulse I/O cassette	High-speed counter: single-phase 2 ch., each 80 kHz or two-phase 1 ch., 30 kHz.	AFPX-PLS	
(for relay output type control unit only)	Pulse output: one axis 100 kHz/ch. (Use restriction is applied for a two-unit installation)	AFPX-PLS	
FP-X Master memory	Master memory: Capable of storing all program steps and comments simultaneously. Storage of FPWIN Pro source files.	AFPX-MRTC	
with a real-time clock	Real-time clock: Year, month, day, hour, minute, second, day of week (optional battery required)		

FP-X Options and Service Parts

Product name	Specifications	
FP-X Backup battery	Battery for backing up the operation memory and real-time clock	AFPX-BATT
FP-X Expansion cable (8 cm)	Expansion unit connection cable, 8 cm	AFPX-EC08
FP-X Expansion cable (30 cm)	Expansion unit connection cable, 30 cm	
FP-X Expansion cable (80 cm)	Expansion unit connection cable, 80 cm	
FP-X Terminal block	Terminal block for C30, C60 and E30, 21 pins, cover with no marking, five units included	AFPX-TAN1





Related Products List



FP Memory Loader

Product name	Part number
Data non-hold type	AFP8670
Data hold type	AFP8671

PCWAY Ver. 2.7 (Operation Data Managing Software)

Product name	Part number
PCWAY IBM printer port version	AFW10011
PCWAY USB port version	AFW10031
PCWAY Version upgrade	AFW10401
	+ Obddd

Control CommX Ver. 1.3 (OCX for Communication)

Product name	Part number
Control CommX IBM printer port	AFW20011
Control CommX USB port	AFW20031

FP Web-Server Unit

Product name	Part number
FP Web-Server unit	AFP0610
FP Web Configurator Tool	AFPS30510

Key Unit

Economical type is available for secondary key.

The key unit is available for PCWAY and Control CommX.

Product name	Part number
Key unit IBM printer port version	AFW1031*
Key unit USB port version	AFW1033

^{*}The discontinuation of AFW1031 production is scheduled for August 2007.



Specifications

1. General Specifications

1. General Specification	
Item	Description
Rated voltage	100 to 240 V AC (AC power), 24 V DC (DC power)
Operating voltage range	85 to 264 V AC (AC power), 20.4 to 28.8 V DC (DC power)
Rush current	40 A or less (C14), 45 A or less (C30, C60) at 25°C (AC power)
	12 A or less at 25°C (DC power)
Allowed momentary power off time	10 ms or more
Ambient temperature	0 to +55°C
Storage temperature	-40 to +70°C
Ambient humidity	10 to 95% RH (at 25 °C, non-condensing)
Storage humidity	10 to 95% RH (at 25 °C, non-condensing)
	Combined input/output terminals - Combined power and ground terminals,
	2300 V AC 1 minute (AC power), 500 V AC*1 1 minute (DC power)
Breakdown voltage	Input terminals - Relay output terminals, 2300 V AC*1 1 minute
	Input terminals - Transistor output terminals, 500 V AC*1 1 minute
	Power terminals - Ground terminals, 1500 V AC*1 1 minute (AC power), 500 V AC*1 1 minute (DC power)
	Combined input/output terminals - Combined power and ground terminals, 100 MΩ or higher (500 V DC using an insulation resistance meter)
Insulation resistance	Input terminals - Output terminals, 100 M Ω or higher (500 V DC using an insulation resistance meter)
	Power terminals - Ground terminals, 100 MΩ or higher (500 V DC using an insulation resistance meter)
Vibration resistance	5 to 9 Hz, single amplitude 3.5 mm/9 to 150 Hz, constant acceleration 9.8 m/s ² , 1 sweep/min, 10 sweeps in each XYZ direction
Shock resistance	147 m/s²
Noise immunity	1500 V [P-P] pulse width 50 ns, 1 µs (AC power), 500 V [P-P] pulse width 50 ns, 1 µs (DC power) (per noise simulator method) (power terminals)
Operating condition	No corrosive gas and no excessive dust
EC Directive Compliance Standard	Conforming to EN61131-2
Level of contamination	2
Over-voltage category	II

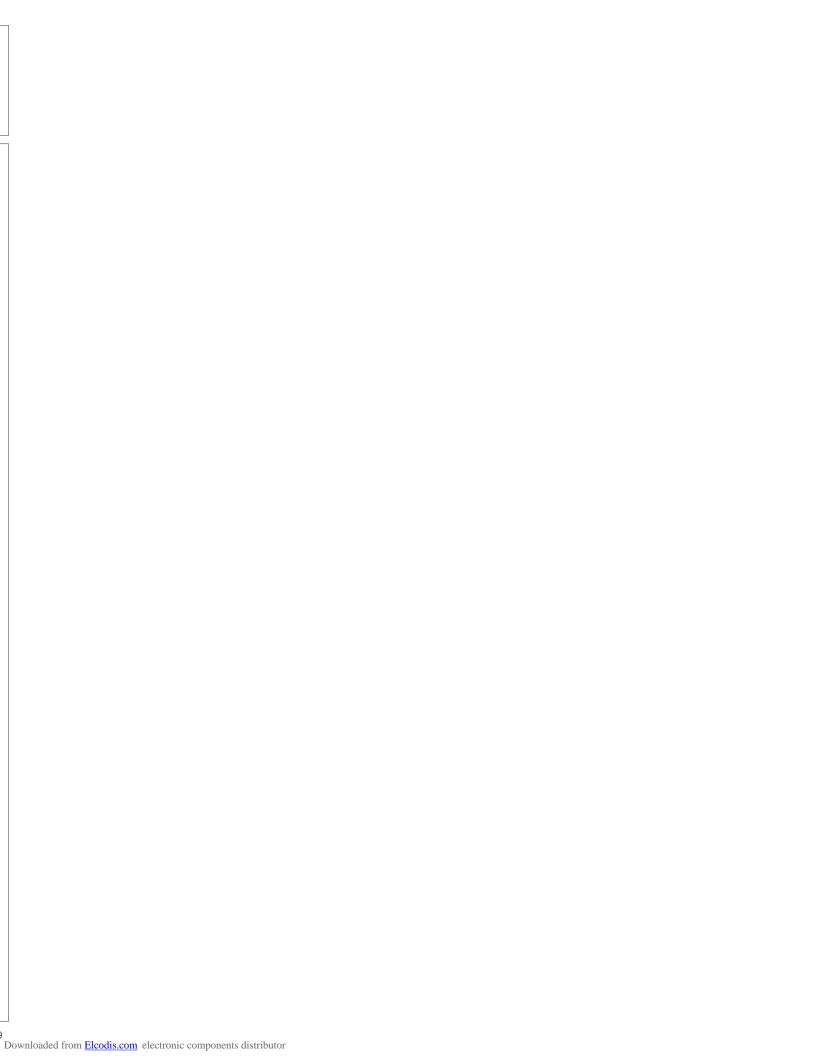
^{*1} Cutoff current 5 mA

2. Power Consumption, Weight

2.1 ovor ochodnipach, weight					
Product name	Part number	Current consumption	Weight		
	AFPX-C14OO	26 W or less *2	Approx. 280 g or less		
Control unit	AFPX-C30OO	52 W or less *2	Approx. 490 g or less		
	AFPX-C60OO	64 W or less *2	Approx. 780 g or less		
Evennian I/O unit	AFPX-E16OO	8 W or less *2	Approx. 195 g or less		
Expansion I/O unit	AFPX-E30OO	42 W or less *2	Approx. 430 g or less		
Expansion FP0 adapter	AFPX-EFP0	0.24 W or less *3	Approx. 65 g		
	AFPX-COM1	2 W or less *2	Approx. 20 g		
	AFPX-COM2	2 W or less *2	Approx. 20 g		
FP-X communication cassette	AFPX-COM3	2 W or less *2	Approx. 20 g		
	AFPX-COM4	2 W or less *2	Approx. 20 g		
	AFPX-COM5	2 W or less *2	Approx. 20 g		
FP-X analog input cassette	AFPX-AD2	2 W or less *2	Approx. 25 g		
FP-X input cassette	AFPX-IN8	1 W or less *2	Approx. 25 g		
FD V autout accepts	AFPX-TR8	1 W or less *2	Approx. 25 g		
FP-X output cassette	AFPX-TR6P	1 W or less *2	Approx. 25 g		
FP-X pulse I/O cassette	AFPX-PLS	2 W or less *2	Approx. 25 g		
FP-X master memory cassette	AFPX-MRTC	2 W or less *2	Approx. 20 g		

^{*2} Power consumption by the AC power supply connected to the control unit
*3 Power consumption by the DC power supply connected to the expansion FP0 adapter
*4 Please refer to FP0 users manual for FP0 expansion units.

^{*4} Please refer to FP0 users manual for FP0 expansion units.
Please refer to the user manual and specifications for further details.





Specifications

4. Input Specifications (Control unit, expansion unit)

	Description		
Item	Relay output	Transistor output	
Insulation method	Photo-coupler		
Rated input voltage	24 V DC		
Operating voltage range	21.6 to 26.4 V DC		
	Approx. 4.7 mA (Control unit X0 to X7)	Approx. 8 mA (Control unit X0 to X3)	
Rated input current	Approx 4.3 mA (Control unit X8 and after, expansion unit)	Approx. 4.7 mA (Control unit X4 to X7)	
		Approx. 4.3 mA (Control unit X8 and after, expansion unit)	
Innut nainta nas aamman	8 points/common (C14, E16) 16 points/common (C30, C60)		
Input points per common	(Input power polarity either positive or negative)		
Min. ON voltage/ON current	19.2 V/3 mA	19.2 V/6 mA (Control unit X0 to X3) 19.2 V/3 mA (Control unit X4 and after, expansion unit)	
Max. OFF voltage/OFF curre	2.4 V/1 mA	2.4 V/1.3 mA (Control unit X0 to X3) 2.4 V/1 mA (Control unit X4 and after, expansion unit)	
Input impedance	Approx. 5.1 k Ω (Control unit X0 to X7) Approx. 5.6 k Ω (Control unit X8 and after, expansion unit)	Approx. 3 k Ω (Control unit X0 to X3) Approx. 5.1 k Ω (Control unit X4 to X7) Approx. 5.6 k Ω (Control unit X8 and after, expansion unit)	
Response time OFF \rightarrow ON	Control unit X0 to X7 0.6 ms or less: Normal input 50 ms or less: High-speed counter, pulse catch, interruption input setting *1 Control unit X8 and after, expansion unit 0.6 ms or less	Control unit X0 to X3 135 μs or less: Nominal input 5 μs or less: High-speed counter, pulse catch, interruption input setting*1 Control unit X4 to X7 135 μs or less: Nominal input 50 μs or less: High-speed counter, pulse catch, interruption input setting*1 Control unit X8 and after, expansion unit 0.6 ms or less	
$ON \rightarrow OFF$	Same as above		
Operating indicator	cator LED display		

^{*1} Specification at the rated input voltage of 24 V DC, 25°C.

5. Relay Output Specifications (Control units, Expansion units)

Ite	Item Description		
Output type		1a contact	
Rated control capacity (Resistive load)		2 A 250 V AC, 2 A 30 V DC (8 A or less/common)	
Output points per common		4 points/common	
Response time	$OFF \to ON$	Approx. 10 ms	
	$ON \to OFF$	Approx. 8 ms	
Life time	Mechanical	20 million operations or more (Operation frequency 180 times/min)	
	Electrical	100,000 operations or more (Operation frequency 20 times/min at the rated control capacity)	
Surge absorber		None	
Operating indicator		LED display	

6. Transistor Output Specifications

Ite	m	Description		
Insulation metho	od	Photocoupler		
Output type		Open collector		
Rated loadf volta	age	NPN type: 5 to 24 V DC, PNP type: 24 V DC		
Load voltage all	owable range	NPN type: 4.75 to 26.4 V DC, PNP type: 21.6 to 26.4 V DC		
Max. load curre	nt	0.5 A		
Max. inrush curi	rent	1.5 A		
Output points per common		8 points/common (C14, E16)	8 points/common, 6 points/common (C30, C60, E30)	
OFF state leaka	FF state leakage current 1 μA or less		or less	
ON state voltage	state voltage drop 0.3 V DC or less		C or less	
Danier time	OFF → ON		r less*2	
Response time	$ON \to OFF$	1 ms or less*2		
Voltage range for ex	ange for external power supply 21.6 to 26.4 V DC		6.4 V DC	
Surge absorber		Zener diode		
Operating indica	Operating indicator LED display		isplay	

^{*2} Please refer to the user manual for Y0 to Y7 of the transistor output type.