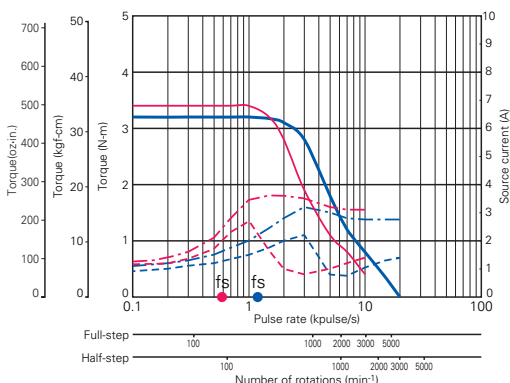


Pulse Rate-Torque Characteristics/Pulse Rate-Power Current Characteristics

PMM-UA-4304-1

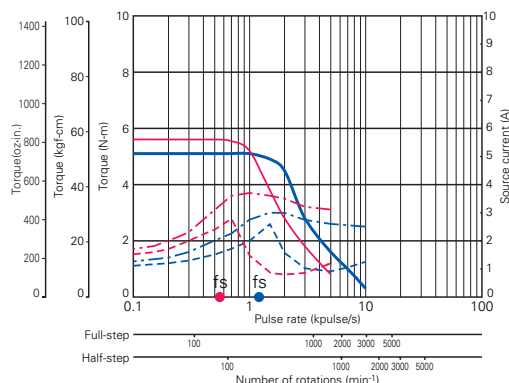
fs: No load maximum starting pulse rate. ■ Full-step ■ Half-step

● 103H8222-09 □□ : 100V



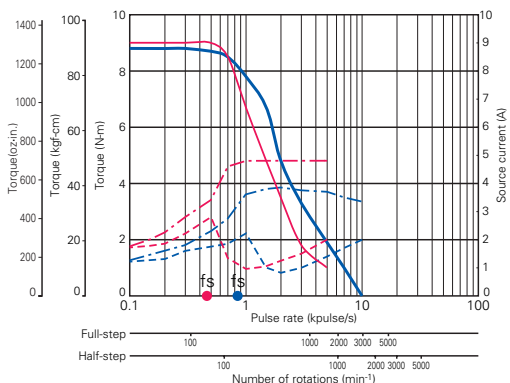
Source voltage: AC100V, Operating current : 4A/phase
 — Pull-Out torque [$JL_1=15.3 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (83.65 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H8223-09 □□ : 100V



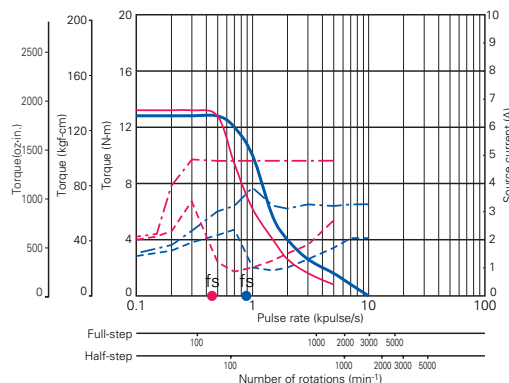
Source voltage: AC100V, Operating current : 4A/phase
 — Pull-Out torque [$JL_1=15.3 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (83.65 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H8922-09 □□ : 100V



Source voltage: AC100V, Operating current : 4A/phase
 — Pull-Out torque [$JL_1=43 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (235.10 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H8923-09 □□ : 100V



Source voltage: AC100V, Operating current : 4A/phase
 — Pull-Out torque [$JL_1=43 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (235.10 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

Options

● Terminal board cover

PMM-UA-4303-1

| | |
|-----------|-----------|
| Model No. | PM-AP-018 |
|-----------|-----------|

PMM-UA-4304-1

| | |
|-----------|-----------|
| Model No. | PM-AP-019 |
|-----------|-----------|

PMM-BA-803
PMM-BA-804

PMM-UA-4303
PMM-UA-4304

PMM-MD-2310-10/2321-10
PMM-MD-2320-21/2321-21
PMM-MD-2320-10/2321-10

PMM-MD-23120

2-phase Stepping Driver



DC24V/36V Unipolar type

(Applicable motor rated current 1.2A/phase, 2A/phase)

Micro-step (200 X 1~8 divisions)

(Smooth operation and low vibration even at low speeds.)

PMM-MD-23210-10 (Photo coupler input method)

PMM-MD-23211-10 (CMOS input method)

PMM-MD-23220-21 (Photo coupler input method)

PMM-MD-23221-21 (CMOS input method)

PMM-MD-23220-10 (Photo coupler input method)

PMM-MD-23221-10 (CMOS input method)

● Applicable motor



● Applicable motor



● Applicable motor



Standard combined stepping motors

PMM-MD-23210-10, PMM-MD-23211-10

| Dimensions of stepping motor | Stepping motor model number | | Rated current [A/phase] | Holding torque [N·m(oz·in)] | Rotor inertia [x 10 ⁻⁴ kg·m ² (oz·in ²)] | Mass(Weight) [kg(lbs)] | Page |
|------------------------------|-----------------------------|---------------|-------------------------|-----------------------------|--|------------------------|---------|
| | Single shaft | Double shaft | | | | | |
| □28mm(1.10inch) | 103H3215-5240 | 103H3215-5210 | 1 | 0.062(8.78) | 0.016(0.09) | 0.22(0.49) | 65 Page |

PMM-MD-23220-21, PMM-MD-23221-21

| Dimensions of stepping motor | Stepping motor model number | | Rated current [A/phase] | Holding torque [N·m(oz·in)] | Rotor inertia [x 10 ⁻⁴ kg·m ² (oz·in ²)] | Mass(Weight) [kg(lbs)] | Page |
|------------------------------|-----------------------------|---------------|-------------------------|-----------------------------|--|------------------------|---------|
| | Single shaft | Double shaft | | | | | |
| □35mm | SH3533-12U40 | SH3533-12U10 | 1.2 | 0.12(16.99) | 0.021(1.09) | 0.17(0.37) | 61 Page |
| | SH3537-12U40 | SH3537-12U10 | 1.2 | 0.15(21.24) | 0.025(1.37) | 0.2(0.44) | |
| | SH3552-12U40 | SH3552-12U10 | 1.2 | 0.24(33.99) | 0.043(2.35) | 0.3(0.66) | |
| □42mm (1.65inch) | 103H5205-0440 | 103H5205-0410 | 1.2 | 0.2(28.32) | 0.036(0.20) | 0.23(0.51) | 64 Page |
| | 103H5208-0440 | 103H5208-0410 | 1.2 | 0.3(42.48) | 0.056(0.31) | 0.29(0.64) | |
| | 103H5209-0440 | 103H5209-0410 | 1.2 | 0.32(45.31) | 0.062(0.34) | 0.31(0.68) | |
| | 103H5210-0440 | 103H5210-0410 | 1.2 | 0.37(52.39) | 0.074(0.40) | 0.37(0.82) | |

PMM-MD-23220-10, PMM-MD-23221-10

| Dimensions of stepping motor | Stepping motor model number | | Rated current [A/phase] | Holding torque [N·m(oz·in)] | Rotor inertia [x 10 ⁻⁴ kg·m ² (oz·in ²)] | Mass(Weight) [kg(lbs)] | Page |
|------------------------------|-----------------------------|---------------|-------------------------|-----------------------------|--|------------------------|---------|
| | Single shaft | Double shaft | | | | | |
| □50mm (1.97inch) | 103H6701-0440 | 103H6701-0410 | 2 | 0.28(39.6) | 0.057(0.31) | 0.35(0.77) | 75 Page |
| | 103H6703-0440 | 103H6703-0410 | 2 | 0.49(69.4) | 0.118(0.65) | 0.5(1.10) | |
| | 103H6704-0440 | 103H6704-0410 | 2 | 0.52(73.6) | 0.14(0.77) | 0.5(1.10) | |
| □56mm (2.20inch) | 103H7121-0440 | 103H7121-0410 | 2 | 0.39(55.2) | 0.1(0.55) | 0.47(1.04) | 79 Page |
| | 103H7123-0440 | 103H7123-0410 | 2 | 0.83(117.5) | 0.21(1.15) | 0.65(1.43) | |
| | 103H7124-0440 | 103H7124-0410 | 2 | 0.98(138.8) | 0.245(1.34) | 0.8(1.76) | |
| | 103H7126-0440 | 103H7126-0410 | 2 | 1.27(179.8) | 0.36(1.97) | 0.98(2.16) | |
| □60mm (2.36inch) | 103H7821-0440 | 103H7821-0410 | 2 | 0.78(110.5) | 0.275(1.50) | 0.6(1.32) | 87 Page |
| | 103H7822-0440 | 103H7822-0410 | 2 | 1.17(165.7) | 0.4(2.19) | 0.77(1.70) | |
| | 103H7823-0440 | 103H7823-0410 | 2 | 2.1(297.4) | 0.84(4.59) | 1.34(2.95) | |
| ø86mm (3.39inch) | 103H8221-0441 | 103H8221-0411 | 2 | 2.15(304.5) | 1.45(7.93) | 1.5(3.31) | 91 Page |
| | 103H8222-0441 | 103H8222-0411 | 2 | 4.13(584.8) | 2.9(15.86) | 2.5(5.51) | |
| | 103H8223-0441 | 103H8223-0411 | 2 | 6.27(887.9) | 4.4(24.06) | 3.5(7.72) | |

• For information about the general specifications and dimensions of each stepping motor, refer to its page.

Specifications of PM Driver

| Item | | | Photo coupler input method | | | CMOS input method | | |
|--|------------------------------|--|---|---|-----------------|-------------------|-----------------|-----------------|
| | | | PMM-MD-23210-10 | PMM-MD-23220-21 | PMM-MD-23220-10 | PMM-MD-23211-10 | PMM-MD-23221-21 | PMM-MD-23221-10 |
| Basic specifications | Input source | Main power | DC24V/36V±10% | | | | | |
| | | Control power | — | | | DC5V±5% | | |
| | Getaway torque | Main power | 2A | 2A | 3A | 2A | 2A | 3A |
| | | Control power | — | | | 0.5A | | |
| | Rated current | | 1A/phase | 1.2A/phase | 2A/phase | 1A/phase | 1.2A/phase | 2A/phase |
| | Environment | Operating ambient temperature | | 0~+50°C | | | | |
| | | Conservation temperature | | -20~+70°C | | | | |
| | | Operating ambient humidity | | 35~85% RH (no condensation) | | | | |
| | | Conservation humidity | | 10~90% RH (no condensation) | | | | |
| | | Vibration resistance | | 4.9m/s ² Frequency range 10~55Hz, Direction: along X,Y and Z axes, for 2 hours each. | | | | |
| Impact resistance | | Considering the NDS-C-0110 standard section 3.2.2 division "C", not influenced. | | | | | | |
| Withstand voltage | | Not influenced when AC500V is applied between power input terminal and cabinet for one minute. | | | | | | |
| Insulation resistance | | 10MΩ MIN. when measured with DC500V megohmmeter between input terminal and cabinet. | | | | | | |
| Mass(Weight) | | 0.18kg(0.4lbs) | | | | | | |
| Function | | Pulse input mode selection-- DIP switches enables selection of Pulse and direction and 2-input mode. Resolution setting-- DIP switches enables 4 divisions ranging from 1~8 resolution. Power down --- External signal input enables to turn off the current that flows through the stepping motor. Automatic current down selection-- Automatic current down function can be selected. Resolution selection-- External signal input enables to select 1 division (Full-step) and 2 divisions (Half-step) (Resolution selection function is only for photo coupler input method type) | | | | | | |
| I/O signals | Signal Name (Brevity code) | Pin No. (CN1) | | | | | | |
| | | Photo coupler input method | CMOS input method | | | | | |
| | CW pulse Input signal (CW) | 1 | 7 | In the 2-input mode, inputs driving pulses to rotate in CW direction. | | | | |
| | | 2 | | | | | | |
| | (CK) | | | In the Pulse and direction mode, inputs driving pulse train to rotate the step motor rotation. Photo coupler input method, input resistance 330Ω CMOS input method Input signal voltage: H = 4.0 to 5.5V, L = 0 to 0.5V Input signal voltage: H = 4.0 to 5.5V, L = 0 to 0.5V Maximum input frequency:20kpulse/s Maximum input frequency:20kpulse/s. | | | | |
| | | | | | | | | |
| | CCW pulse Input signal (CCW) | 3 | 8 | In the 2-input mode, inputs driving pulses to rotate in CCW direction. | | | | |
| | | 4 | | | | | | |
| (U/D) | | | In the Pulse and direction mode, inputs rotation direction signals to the stepping motor. Internal photo coupler ON (CMOS type: "H" level:) --- CW direction Internal photo coupler OFF (CMOS type: "L" level:)-- CCW direction. Photo coupler input method, input resistance 330Ω CMOS input method Input signal voltage: H = 4.0 to 5.5V, L = 0 to 0.5V Input signal voltage: H = 4.0 to 5.5V, L = 0 to 0.5V Maximum input frequency:20kpulse/s Maximum input frequency:20kpulse/s. | | | | | |
| | | | | | | | | |
| Power down input signal (PD) | 5 | 9 | Inputs PD signal to turn off the current that flows through the stepping motor. Internal photo coupler ON (CMOS type: "L" level input) --- Power down function is enabled. Photo coupler input method, input resistance 330Ω CMOS input method Input signal voltage: H = 4.0 to 5.5V, L = 0 to 0.5V Input signal voltage: H = 4.0 to 5.5V, L = 0 to 0.5V | | | | | |
| | 6 | | | | | | | |
| Step angle selection input (S, SEL) | | | By the input S or SEL signal, the step angle of full-step or half-step is selected. "H" level: --- Half-step "L" level --- Full-step CMOS input method Input signal voltage: H = 4.0 to 5.5V, L = 0 to 0.5V | | | | | |
| | | | | | | | | |
| Phase origin monitor output signal (MON) | 7 | 11 | Indicates ON when the exciting phase is at the origin position. In the full-step, outputs once for every 4 pulses. In the half-step, outputs once for every 8 pulse From the photo coupler by the open collector output (ON at the phase origin). From the transistor by the open collector output (ON at the phase origin). Output specification: V _{ceo} =30V MAX. I _c =5mA MAX. Output specification: V _{ceo} =30V MAX. I _c =5mA MAX. | | | | | |
| | 8 | | | | | | | |

- Stepping motor rotation in the CW direction means clockwise rotation when facing the output shaft (the flange side) of the stepping motor. CCW direction means counterclockwise rotation when facing the same side.
- Set the DIP switch as follows when using the step angle selection function by signal input.

| | | |
|-----|-----|-----|
| EX1 | EX2 | EX3 |
| OFF | ON | ON |

- When the half-step is selected by the step angle selection signal, its torque ought to be 70% of that for the full-step.

PMM-BA-4803
PMM-BA-4804

PMM-LA-4303
PMM-LA-4304

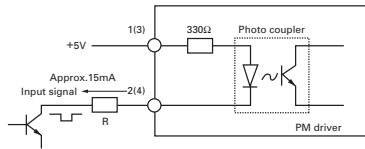
PMM-MD-2320-10/2321-10
PMM-MD-2320-21/2321-21
PMM-MD-2320-10/2321-10

PMM-MD-23120

Operation, Connection, and Function

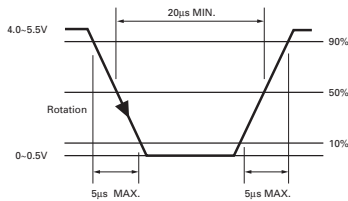
PMM-MD-23210-10(Photo coupler input method)
PMM-MD-23220-21(Photo coupler input method)
PMM-MD-23220-10(Photo coupler input method)

● Input circuit configuration (CW, CCW)



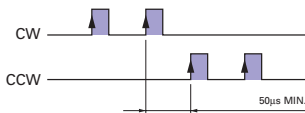
- Pulse duty 50% MAX.
- When the crest value of the input signal is 5V, the external limit resistance R must be 0Ω. When the crest value of the input signal exceeds 5V, use the external limit resistance R to limit the input current to approximately 15mA.

Input signal specifications



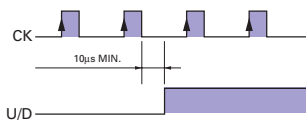
Timing of command pulse

- 2-input mode (CW, CCW)



- The internal photo coupler turns ON within the █ and, at its rising edge to ON, the internal circuit (stepping motor) is activated.
- When applying the pulse to CW, turn OFF the CCW side internal photo coupler.
- When applying the pulse to CCW, turn OFF the CW side internal photo coupler.

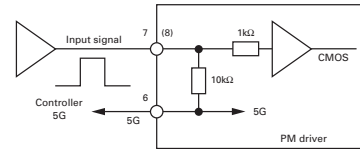
- Pulse and direction mode (CK, U/D)



- The internal photo coupler turns ON within the █ and, at the rising edge to ON of the CK photo coupler, the internal circuit (stepping motor) is activated.
- Switching the input signal U/D shall be performed while the internal photo coupler on the CK side is OFF.

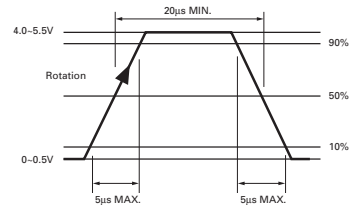
PMM-MD-23211-10(CMOS input method)
PMM-MD-23221-21(CMOS input method)
PMM-MD-23221-10(CMOS input method)

● Input circuit configuration (CW, CCW)



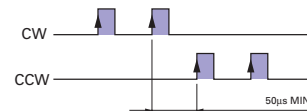
- Pulse duty 50% MAX.

Input signal specifications



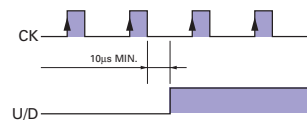
Timing of command pulse

- 2-input mode (CW, CCW)



- The "H" level is input at █ and, at its rising edge to "H" level, the internal circuit (stepping motor) is activated.
- When applying the pulse to CW, turn OFF the CCW side internal photo coupler.
- When applying the pulse to CCW, turn OFF the CW side internal photo coupler.

- Pulse and direction mode (CK, U/D)

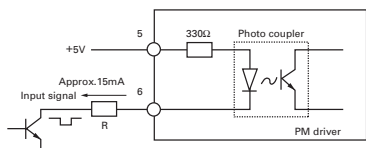


- The "H" level is input for █ and, at its rising edge to "H" level, the internal circuit (stepping motor) is activated.
- Switching the input signal U/D should be performed while the input level on the CK side is "L".

Operation, Connection, and Function

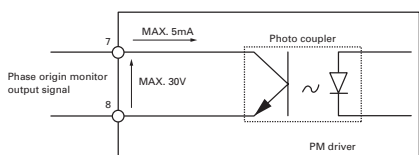
PMM-MD-23210-10(Photo coupler input method)
PMM-MD-23220-21(Photo coupler input method)
PMM-MD-23220-10(Photo coupler input method)

● Input circuit configuration (PD)



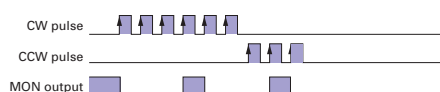
- When the crest value of the input signal is 5V, the external limit resistance R must be 0Ω.
When the crest value of the input signal exceeds 5V, use the external limit resistance R to limit the input current to approximately 15mA.

● Output circuit configuration (MON)



- Phase origin monitor output signal
Contact mode: Open collector output of the photo coupler
Contact capacity: DC30V 5mA MAX.

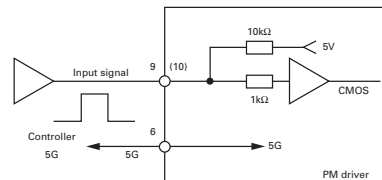
Timing of MON output (in 1-division setting)



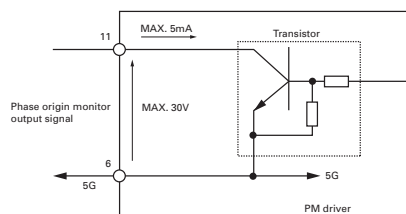
- The internal photo coupler or transistor turns ON at ■.

PMM-MD-23211-10(CMOS input method)
PMM-MD-23221-21(CMOS input method)
PMM-MD-23221-10(CMOS input method)

● Input circuit configuration (PD, S, SEL)

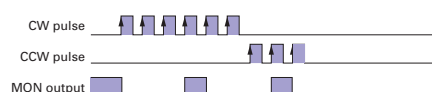


● Output circuit configuration (MON)



- Phase origin monitor output signal
Contact mode: Open collector output by the transistor
Contact capacity: DC30V 5mA MAX.

Timing of MON output (in 1-division setting)



- The internal photo coupler or transistor turns ON at ■.

PMM-BA-4803
PMM-BA-4804

PMM-LA-4303
PMM-LA-4304

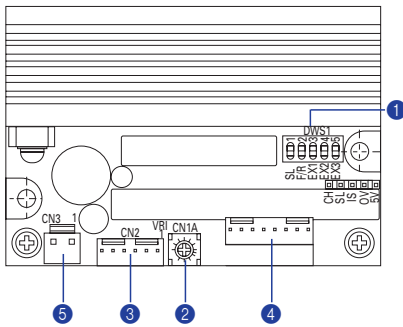
PMM-MD-2320-10/2321-10
PMM-MD-2320-21/2321-21
PMM-MD-2320-10/2321-10

PMM-MD-23120

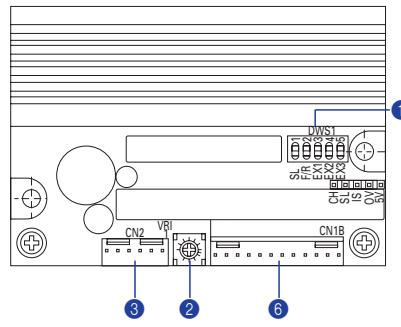
Operation, Connection, and Function

● PM driver component names

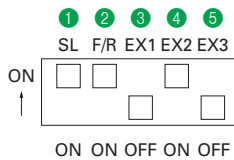
PMM-MD-23210-10(Photo coupler input method)
PMM-MD-23220-21(Photo coupler input method)
PMM-MD-23220-10(Photo coupler input method)



PMM-MD-23211-10(CMOS input method)
PMM-MD-23221-21(CMOS input method)
PMM-MD-23221-10(CMOS input method)



① Function selection DIP switch pack --- All models in common



- The factory setting is shown in the figure above.
- Turn off the power supply to the PM driver before changing DIP switch setting.

① SL (Auto current down selection) Select Auto current down function selection.

| SL | Auto current down |
|-----|---|
| ON | Approx 50% of current rating when stopped |
| OFF | 100% of current rating when stopped |

- The temperature increase in the motor driver can be controlled by setting SL to On(approx.50% of the rated current).
- The output torque when SL is On(approx. 50% of the rated current) is approx.50% of the that when SL is Off (100% of the rated current).

② F/R (Pulse-input method selection) Select the pulse-input method.

| F/R | Pulse-input mode |
|-----|------------------------------------|
| ON | 2-input mode (CW, CCW) |
| OFF | Pulse and direction mode (CK, U/D) |

③ ④ ⑤ EX1, EX2, EX3 (Step angle setting selection) Enables selection of division numbers of basic step angles when micro step is driven.

| EX1 | EX2 | EX3 | Number of divisions |
|-----|-----|-----|---------------------|
| ON | ON | ON | 1 (Full step) |
| OFF | ON | OFF | 2 (Half step) |
| ON | OFF | OFF | 4 |
| OFF | OFF | OFF | 8 |

② Operating-current adjustment controller (VR1) --- All models in common

The controller is to adjust operating-current of the stepping motor.

The factory setting is at the rated current of standard combined stepping motor.

③ Connector (CN2) --- All models in common

Connects motor power line

④ Connector (CN1A) --- Photo coupler input method

Connects I/O line

⑤ Connector (CN3) --- Photo coupler input method

Connects DC power line

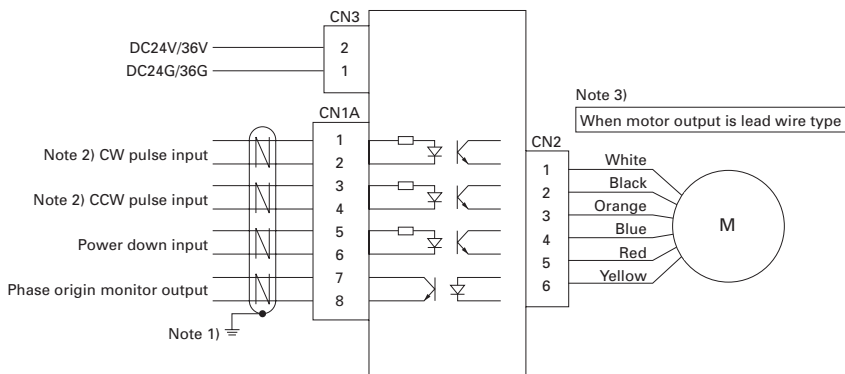
⑥ Connector (CN1B) --- CMOS input method

Connect I/O line and DC power line

Operation, Connection, and Function

External wiring diagram

PMM-MD-23210-10(Photo coupler input method)
PMM-MD-23220-21(Photo coupler input method)
PMM-MD-23220-10(Photo coupler input method)

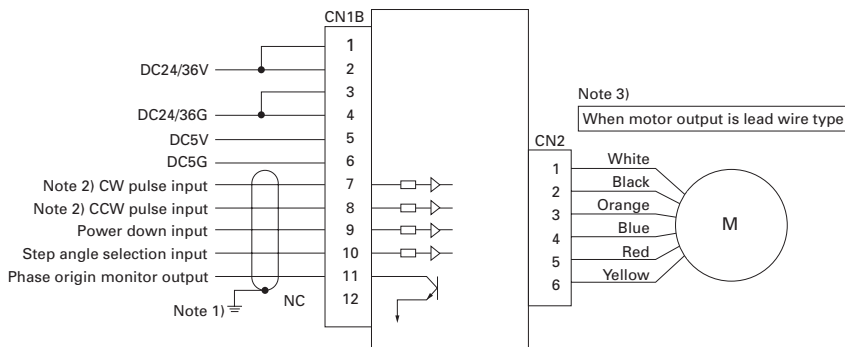


Connectors used

| PM Diver side | | Corresponding connector model number | Maker |
|---------------------------|--------------|--|-------|
| Use | Model number | | |
| For I/O signal (CN1A) | 5045-08AG | Corresponding housing: 5051-08 Corresponding contact: 2759PBG | Molex |
| For stepping motor (CN2) | 5045-06A | Corresponding housing: 5051-06 Corresponding contact: 5159PBT | Molex |
| For DC power source (CN3) | 5273-02A | Corresponding housing: 5195-02 Corresponding contact: 5194PBT | Molex |

• For the applicable connector, the client is requested to procure or place orders with us from the optional connector sets or the connector cables we offer. (Refer to the page 41.)

PMM-MD-23211-10(CMOS input method)
PMM-MD-23221-21(CMOS input method)
PMM-MD-23221-10(CMOS input method)



Connectors used

| PM Diver side | | Corresponding connector model number | Maker |
|--|--------------|--|-------|
| Use | Model number | | |
| For DC power source and I/O signals (CN1B) | 5045-12AG | Corresponding housing: 5051-12 Corresponding contact: 2759PBG | Molex |
| For stepping motor (CN2) | 5045-06A | Corresponding housing: 5051-06 Corresponding contact: 5159PBT | Molex |

• For the applicable connector, the client is requested to procure or place orders with us from the optional connector sets or the connector cables we offer. (Refer to the page 41.)

Note 1) Use twist pair shielded cables.

Note 2) Selection is possible between "2-input mode (CW, CCW)" and "Pulse and direction mode (CK, U/D)" by the function selection switch F/R.

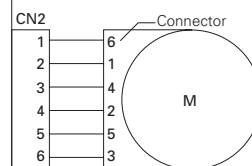
Note 3) Motor output of stepping motor models 103H3215, 103H52 □□, 103H782 □ are connector type.

Motor side pin number and driver side connector(CN2) pin number is not match. So please be careful when connecting.

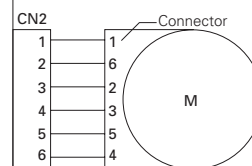
Note 3)

When motor output is connector type

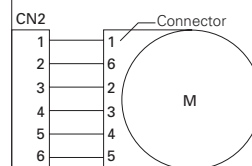
For 103H3215-52 □□



For 103H52 □□□□□□



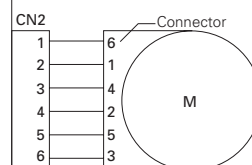
For 103H782 □□□□□□



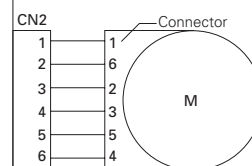
Note 3)

When motor output is connector type

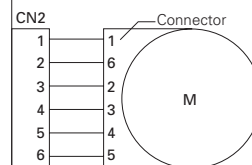
For 103H3215-52 □□



For 103H52 □□□□□□



For 103H782 □□□□□□



PMM-BA-4803
PMM-BA-4804

PMM-LA-4303
PMM-LA-4304

PMM-MD-2320-10/2321-10
PMM-MD-2320-21/2321-21
PMM-MD-2320-10/2321-10

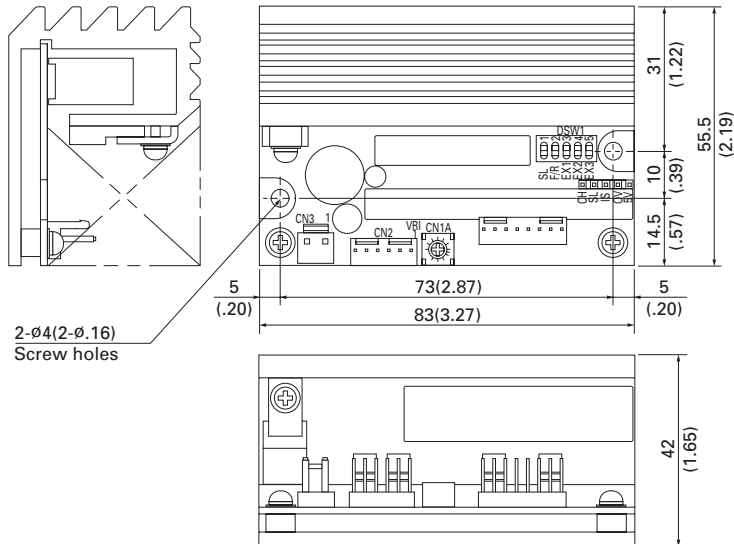
PMM-MD-23120

Dimensions [Unit:mm(inch)]

PMM-MD-23210-10(Photo coupler input method)

PMM-MD-23220-21(Photo coupler input method)

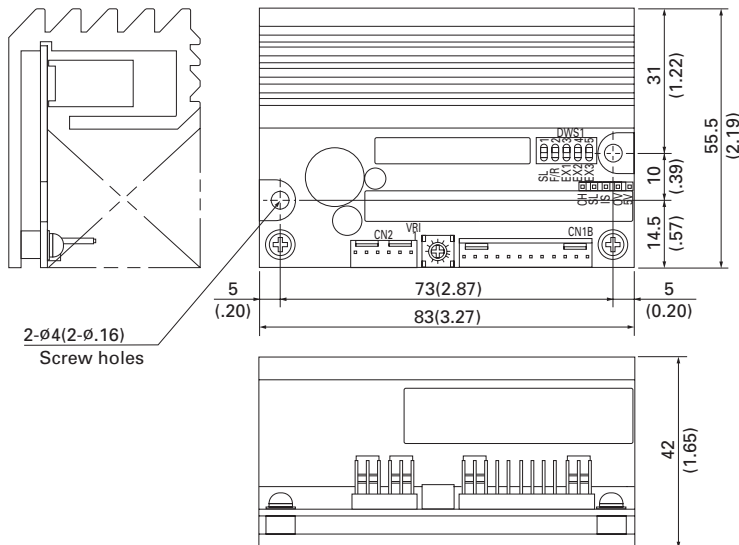
PMM-MD-23220-10(Photo coupler input method)



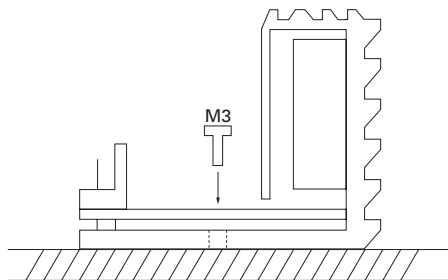
PMM-MD-23211-10(CMOS input method)

PMM-MD-23221-21(CMOS input method)

PMM-MD-23221-10(CMOS input method)



Mounting direction and mounting position



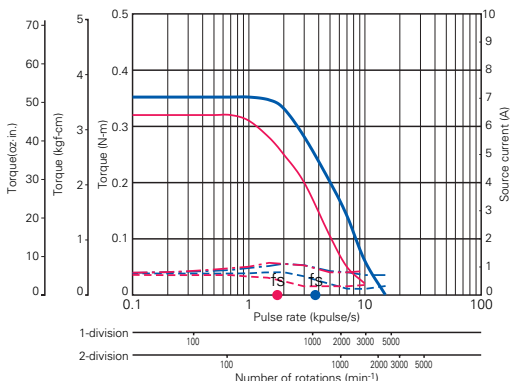
- Install the PM driver vertically.
- As shown in the figure, fix the PM driver by using the M3 screws through two fitting holes (2-φ 4) on the bottom surface of PM driver(no fitting metals are necessary).

Pulse Rate-Torque Characteristics/Pulse Rate-Power Current Characteristics

fs: No load maximum starting pulse rate. ■ 1-division is specified ■ 2-division is specified

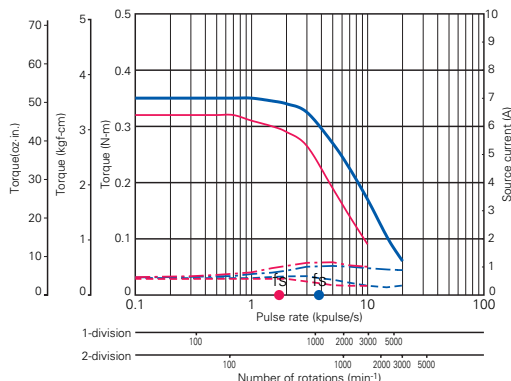
PMM-MD-23220-21 PMM-MD-23221-21

● 103H5209-04 □ □ : 24V



Source voltage: DC24V, Operating current :1.2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H5209-04 □ □ : 36V



Source voltage: DC36V, Operating current :1.2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

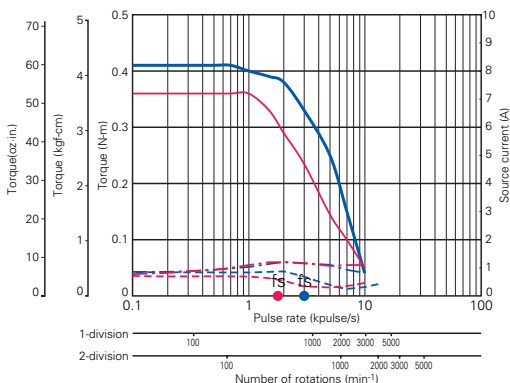
PMM-BA-4803
PMM-BA-4804

PMM-LA-4303
PMM-LA-4304

PMM-MD-2320-10/2321-10
PMM-MD-2320-21/2321-21
PMM-MD-2320-10/2321-10

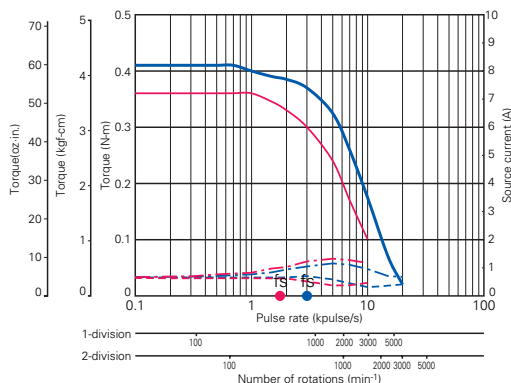
PMM-MD-23120

● 103H5210-04 □ □ : 24V



Source voltage: DC24V, Operating current :1.2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

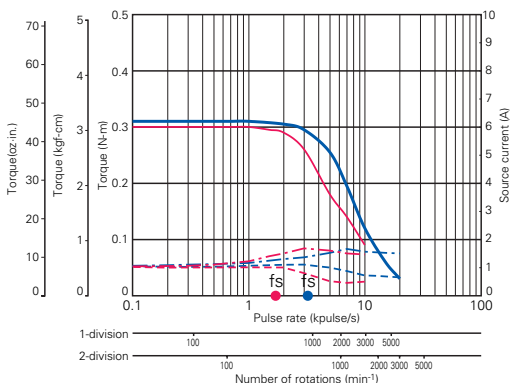
● 103H5210-04 □ □ : 36V



Source voltage: DC36V, Operating current :1.2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

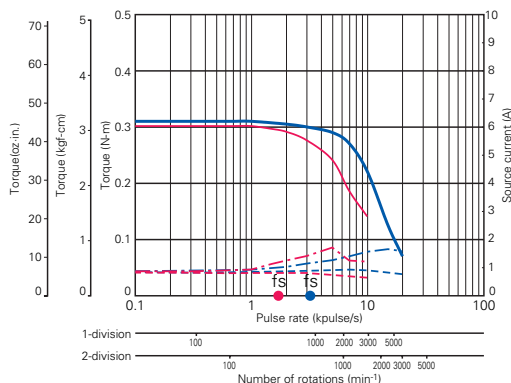
PMM-MD-23220-10 PMM-MD-23221-10

● 103H6701-04 □ □ : 24V



Source voltage: DC24V, Operating current :1.2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H6701-04 □ □ : 36V



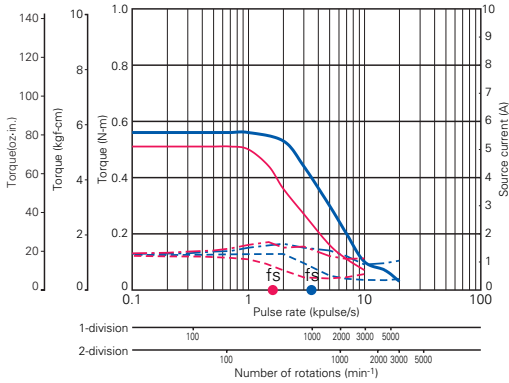
Source voltage: DC36V, Operating current :1.2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

Pulse Rate-Torque Characteristics/Pulse Rate-Power Current Characteristics

fs: No load maximum starting pulse rate. ■ 1-division is specified ■ 2-division is specified

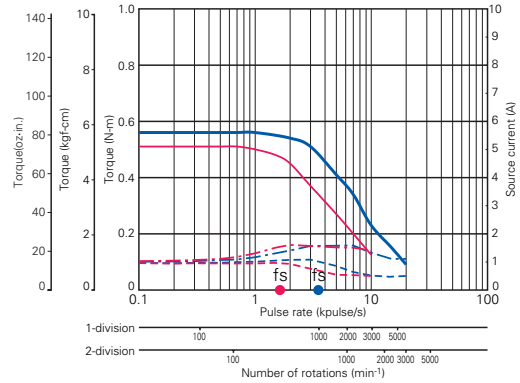
PMM-MD-23220-10 PMM-MD-23221-10

● 103H6703-04 □ □ : 24V



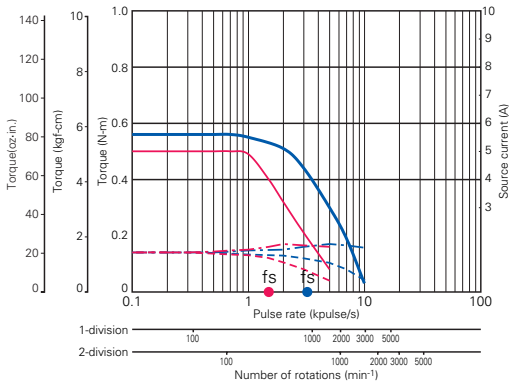
Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H6703-04 □ □ : 36V



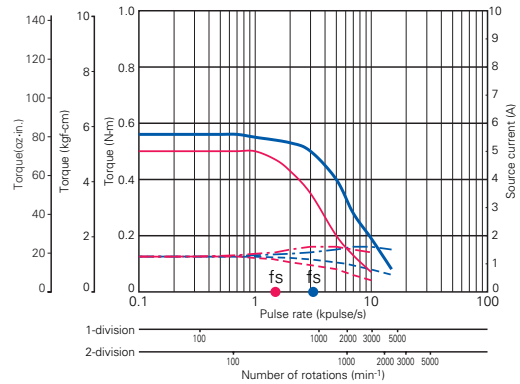
Source voltage: DC36V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H6704-04 □ □ : 24V



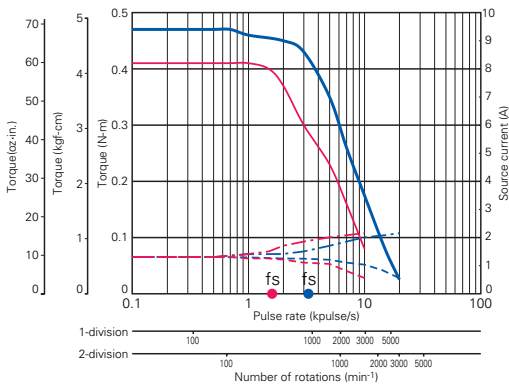
Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H6704-04 □ □ : 36V



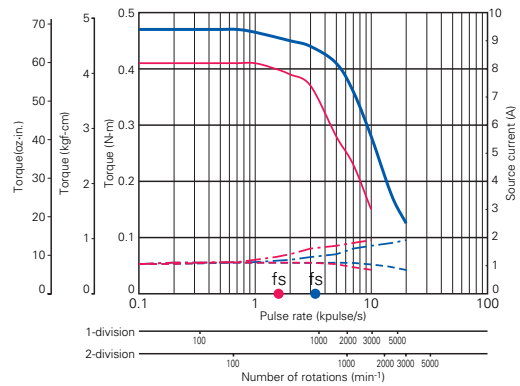
Source voltage: DC36V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7121-04 □ □ : 24V



Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7121-04 □ □ : 36V



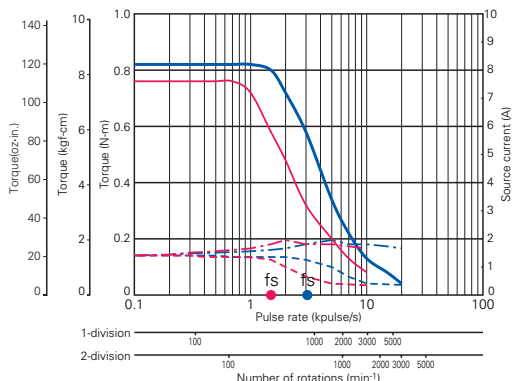
Source voltage: DC36V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=0.94 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (5.14 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

Pulse Rate-Torque Characteristics/Pulse Rate-Power Current Characteristics

PMM-MD-23220-10 PMMM-MD-23221-10

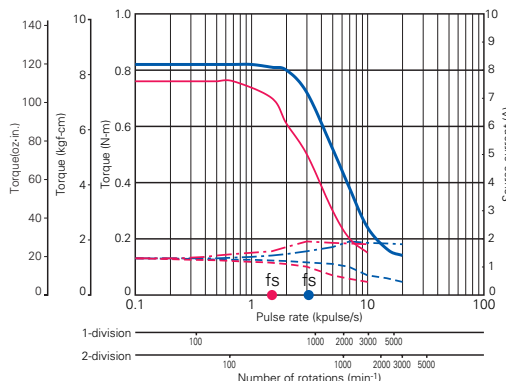
fs: No load maximum starting pulse rate. ■ 1-division is specified ■ 2-division is specified

● 103H7123-04 □ □ : 24V



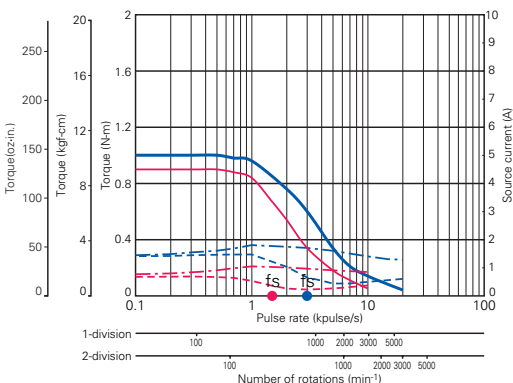
Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$JL_1=2.6 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (14.22 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7123-04 □ □ : 36V



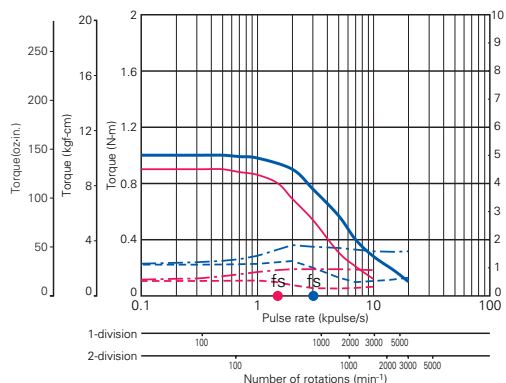
Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$JL_1=2.6 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (14.22 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7124-04 □ □ : 24V



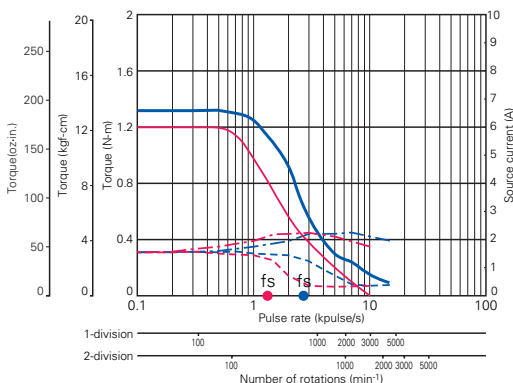
Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$JL_1=2.6 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (14.22 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7124-04 □ □ : 36V



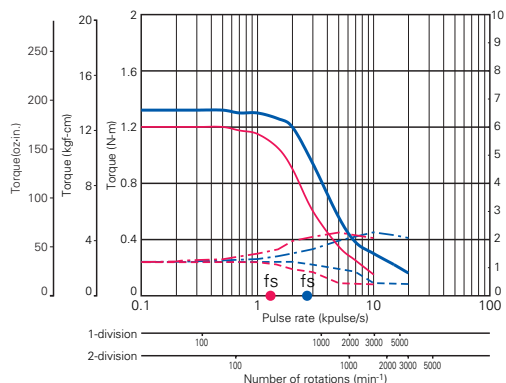
Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$JL_1=2.6 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (14.22 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7126-04 □ □ : 24V



Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$JL_1=2.6 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (14.22 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7126-04 □ □ : 36V



Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$JL_1=2.6 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (14.22 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

PMM-BA-4803
PMM-BA-4804

PMM-UA-4303
PMM-UA-4304

PMM-MD-2320-10/2321-10
PMM-MD-2320-20/2321-20
PMM-MD-2320-30/2321-30

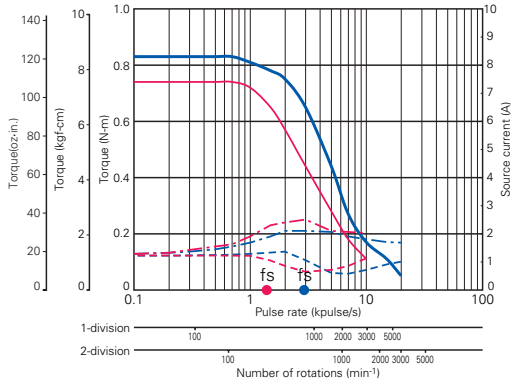
PMM-MD-23120

Pulse Rate-Torque Characteristics/Pulse Rate-Power Current Characteristics

fs: No load maximum starting pulse rate. ■ 1-division is specified ■ 2-division is specified

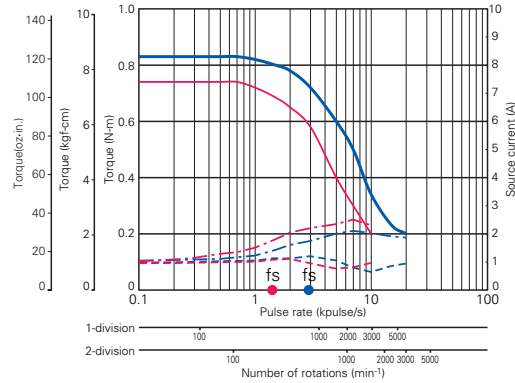
PMM-MD-23220-10 PMM-MD-23221-10

● 103H7821-04 □ □ : 24V



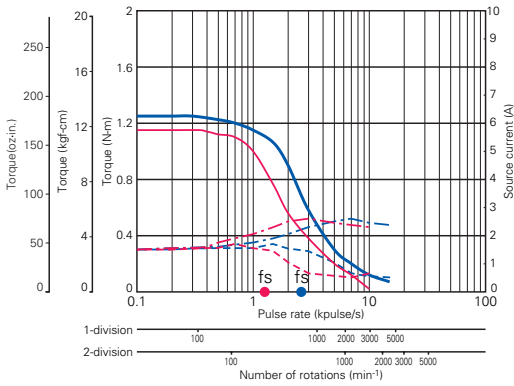
Source voltage: DC24V, Operating current 2A/phase
 — Pull-Out torque [$J_{L1}=2.6 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (14.22 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7821-04 □ □ : 36V



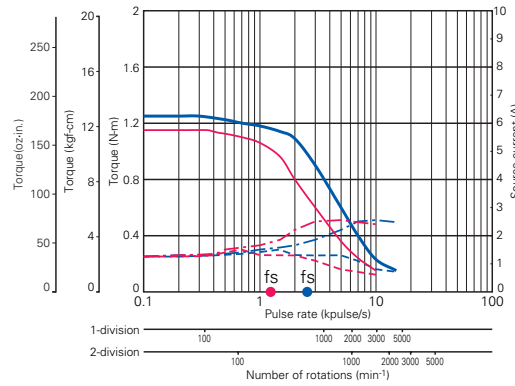
Source voltage: DC24V, Operating current 2A/phase
 — Pull-Out torque [$J_{L1}=2.6 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (14.22 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7822-04 □ □ : 24V



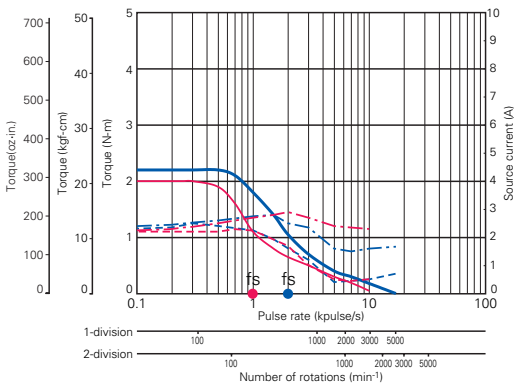
Source voltage: DC24V, Operating current 2A/phase
 — Pull-Out torque [$J_{L1}=2.6 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (14.22 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7822-04 □ □ : 36V



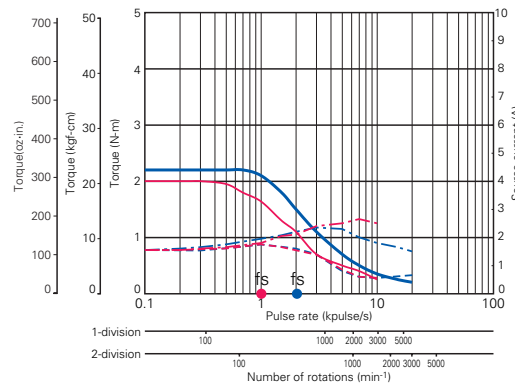
Source voltage: DC24V, Operating current 2A/phase
 — Pull-Out torque [$J_{L1}=2.6 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (14.22 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7823-04 □ □ : 24V



Source voltage: DC24V, Operating current 2A/phase
 — Pull-Out torque [$J_{L1}=7.4 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (40.46 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H7823-04 □ □ : 36V



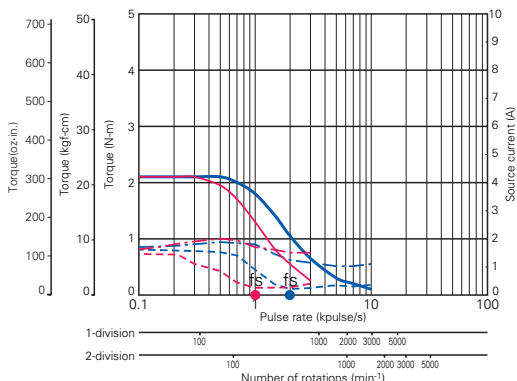
Source voltage: DC24V, Operating current 2A/phase
 — Pull-Out torque [$J_{L1}=7.4 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (40.46 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

Pulse Rate-Torque Characteristics/Pulse Rate-Power Current Characteristics

fs: No load maximum starting pulse rate. ■ 1-division is specified ■ 2-division is specified

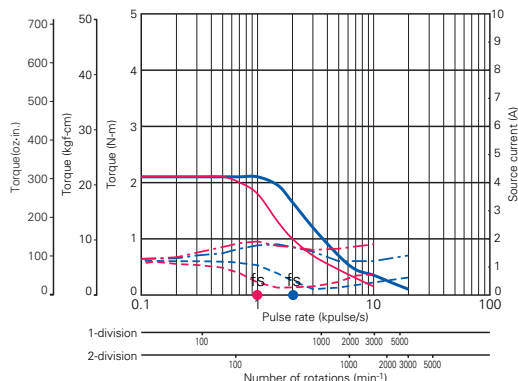
PMM-MD-23220-10 PMM-MD-23221-10

● 103H8221-04 □ □ : 24V



Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=7.4 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (40.46 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H8221-04 □ □ : 36V



Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=7.4 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (40.46 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

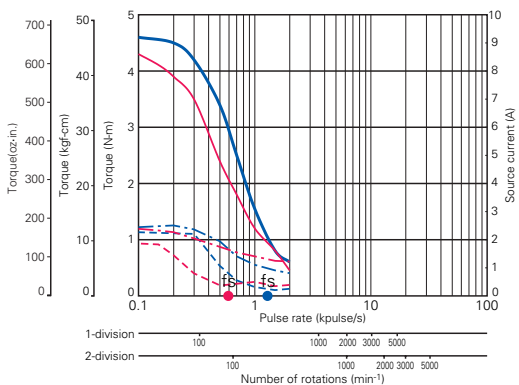
PMM-BA-4803
PMM-BA-4804

PMM-UA-4303
PMM-UA-4304

PMM-MD-2320-10/2321-10
PMM-MD-2320-20/2321-20
PMM-MD-2320-30/2321-30

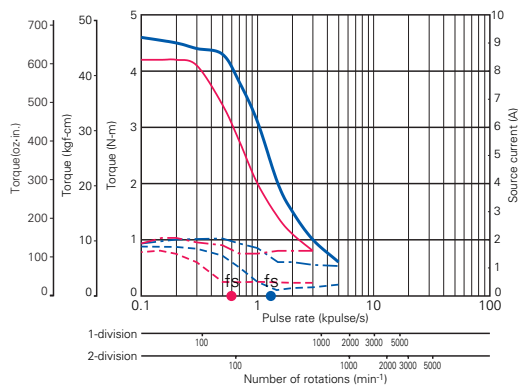
PMM-MD-23120

● 103H8222-04 □ □ : 24V



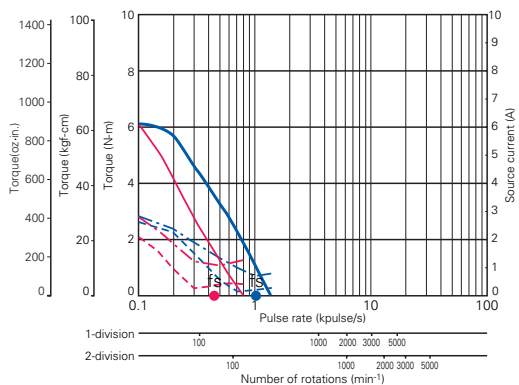
Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=15.3 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (83.65 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H8222-04 □ □ : 36V



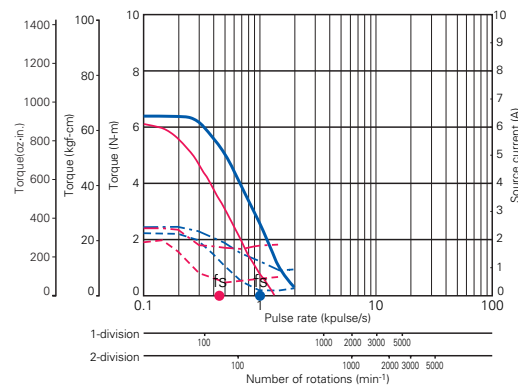
Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=15.3 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (83.65 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H8223-04 □ □ : 24V



Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=15.3 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (83.65 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

● 103H8223-04 □ □ : 36V



Source voltage: DC24V, Operating current : 2A/phase
 — Pull-Out torque [$J_{L1}=15.3 \times 10^{-4} \text{kg}\cdot\text{m}^2$ (83.65 oz-in²) Use the rubber coupling]
 - - - Source current (TL=MAX), - - - Source current (TL=0)

Option

● Connector set

PMM-MD-23210-10 (Photo coupler input method)

| Model | Used for | Contents of set | Quantity | Manufacturer | Applicable wire size | Crimp tool number |
|-----------|-----------------------|-----------------------------------|----------|-----------------------|----------------------|-------------------|
| PM-AP-009 | I/O signal (CN1A) | Applicable housing:5051-08 | 1 | Molex | AWG22~28 | JHTR2262A |
| | | Applicable contact:2759PBGL | 8 | | | JHTR2262J |
| PM-AP-053 | Stepping motor (CN2) | Applicable housing:5051-06 | 1 | Molex | AWG24~28 | JHTR2262A |
| | | Applicable contact:5159PBTL | 6 | | | JHTR2262J |
| | | Applicable housing:PHR-6 | 1 | J.S.T. MFG. CO., LTD. | | YRS-240 |
| | | Applicable contact:SPH-002T-P0.5S | 6 | | | |
| PM-AP-013 | DC power supply (CN3) | Applicable housing:5195-02 | 1 | Molex | AWG18~24 | JHTR5904 |
| | | Applicable contact:5194PBTL | 2 | | | |

PMM-MD-23211-10 (CMOS input method)

| Model | Used for | Contents of set | Quantity | Manufacturer | Applicable wire size | Crimp tool number |
|-----------|--------------------------------|-----------------------------------|----------|-----------------------|----------------------|-------------------|
| PM-AP-011 | Power supply I/O signal (CN1B) | Applicable housing:5051-12 | 1 | Molex | AWG22~28 | JHTR2262A |
| | | Applicable contact:2759PBGL | 12 | | | JHTR2262J |
| PM-AP-053 | Stepping motor (CN2) | Applicable housing:5051-06 | 1 | Molex | AWG24~28 | JHTR2262A |
| | | Applicable contact:5159PBTL | 6 | | | JHTR2262J |
| | | Applicable housing:PHR-6 | 1 | J.S.T. MFG. CO., LTD. | | YRS-240 |
| | | Applicable contact:SPH-002T-P0.5S | 6 | | | |

PMM-MD-23220-21 (Photo coupler input method)

| Model | Used for | Contents of set | Quantity | Manufacturer | Applicable wire size | Crimp tool number |
|-----------|-----------------------|----------------------------------|----------|-----------------------|----------------------|-------------------|
| PM-AP-009 | I/O signal (CN1A) | Applicable housing:5051-08 | 1 | Molex | AWG22~28 | JHTR2262A |
| | | Applicable contact:2759PBGL | 8 | | | JHTR2262J |
| PM-AP-054 | Stepping motor (CN2) | Applicable housing:5051-06 | 1 | Molex | AWG22~28 | JHTR2262A |
| | | Applicable contact:5159PBTL | 6 | | | JHTR2262J |
| | | Applicable housing:EHR-6 | 1 | J.S.T. MFG. CO., LTD. | | YRS-260 |
| | | Applicable contact:SEH-001T-P0.6 | 6 | | | |
| PM-AP-013 | DC Power supply (CN3) | Applicable housing:5195-02 | 1 | Molex | AWG18~24 | JHTR5904 |
| | | Applicable contact:5194PBTL | 2 | | | |

PMM-MD-23221-21 (CMOS input method)

| Model | Used for | Contents of set | Quantity | Manufacturer | Applicable wire size | Crimp tool number |
|-----------|--------------------------------|----------------------------------|----------|-----------------------|----------------------|-------------------|
| PM-AP-011 | Power supply I/O signal (CN1B) | Applicable housing:5051-12 | 1 | Molex | AWG22~28 | JHTR2262A |
| | | Applicable contact:2759PBGL | 12 | | | JHTR2262J |
| PM-AP-054 | Stepping motor (CN2) | Applicable housing:5051-06 | 1 | Molex | AWG22~28 | JHTR2262A |
| | | Applicable contact:5159PBTL | 6 | | | JHTR2262J |
| | | Applicable housing:EHR-6 | 1 | J.S.T. MFG. CO., LTD. | | YRS-260 |
| | | Applicable contact:SEH-001T-P0.6 | 6 | | | |

PMM-MD-23220-10 (Photo coupler input method)

| Model | Used for | Contents of set | Quantity | Manufacturer | Applicable wire size | Crimp tool number |
|--------------------------|-----------------------|---------------------------------|----------|-----------------------|----------------------|-----------------------|
| PM-AP-009 | I/O signal (CN1A) | Applicable housing:5051-08 | 1 | Molex | AWG22~28 | JHTR2262A |
| | | Applicable contact:2759PBGL | 8 | | | JHTR2262J |
| PM-AP-047 H782 □ type | Stepping motor (CN2) | Applicable housing:5051-06 | 1 | Molex | AWG22 | JHTR2262A |
| | | Applicable contact:5159PBTL | 6 | | | J.S.T. MFG. CO., LTD. |
| | | Applicable housing:VHR-6N | 1 | J.S.T. MFG. CO., LTD. | | |
| | | Applicable contact:SVH-21T-P1.1 | 6 | | | |
| PM-AP-008 Other types | | Applicable housing:5051-06 | 1 | Molex | AWG22 | JHTR2262A |
| | | Applicable contact:5159PBTL | 6 | | | |
| PM-AP-013 | DC Power supply (CN3) | Applicable housing:5195-02 | 1 | Molex | AWG18~24 | JHTR5904 |
| | | Applicable contact:5194PBTL | 2 | | | |

PMM-MD-23221-10 (CMOS input method)

| Model | Used for | Contents of set | Quantity | Manufacturer | Applicable wire size | Crimp tool number |
|--------------------------|--------------------------------|---------------------------------|----------|-----------------------|----------------------|-----------------------|
| PM-AP-011 | Power supply I/O signal (CN1B) | Applicable housing:5051-12 | 1 | Molex | AWG22~28 | JHTR2262A |
| | | Applicable contact:2759PBGL | 12 | | | JHTR2262J |
| PM-AP-047 H782 □ type | Stepping motor (CN2) | Applicable housing:5051-06 | 1 | Molex | AWG22 | JHTR2262A |
| | | Applicable contact:5159PBTL | 6 | | | J.S.T. MFG. CO., LTD. |
| | | Applicable housing:VHR-6N | 1 | J.S.T. MFG. CO., LTD. | | |
| | | Applicable contact:SVH-21T-P1.1 | 6 | | | |
| PM-AP-008 Other types | | Applicable housing:5051-06 | 1 | Molex | AWG22 | JHTR2262A |
| | | Applicable contact:5159PBTL | 6 | | | |

Option

● Connector cable

PMM-MD-23210-10 (Photo coupler input method)

PMM-MD-23220-21 (Photo coupler input method)

PMM-MD-23220-10 (Photo coupler input method)

| Model | Used for |
|----------------|---------------------------------------|
| PM-C08S0100-01 | I/O signal (CN1A) connector cable |
| PM-C02P0100-02 | DC power supply (CN3) connector cable |
| PM-C06M0100-□□ | Stepping motor (CN2) connector cable |

PMM-MD-23211-10 (CMOS input method)

PMM-MD-23221-21 (CMOS input method)

PMM-MD-23221-10 (CMOS input method)

| Model | Used for |
|----------------|---|
| PM-C12T0100-01 | DC power supply, I/O signal(CN1B) connector cable |
| PM-C06M0100-□□ | Stepping motor (CN2) connector cable |

□□... is 01, 03, 05 or 06. (Refer to separate table 1.)

- The connector cables consist of each interface connector with a 1m cable assembled.

Model No. of stepping motor cable (Separate Table 1)

| Serial No. | Stepping motor model No. |
|------------|--------------------------|
| 01 | 103H6701-04□□ |
| | 103H6703-04□□ |
| | 103H6704-53□□ |
| | 103H7121-04□□ |
| | 103H7123-04□□ |
| | 103H7124-04□□ |
| | 103H7126-04□□ |
| | 103H8221-04□□ |
| | 103H8222-04□□ |
| | 103H8223-04□□ |

| Serial No. | Stepping motor model No. |
|------------|--------------------------|
| 03 | 103H7821-04□□ |
| | 103H7822-04□□ |
| | 103H7823-04□□ |
| 05 | 103H3215-52□□ |
| 06 | 103H5205-04□□ |
| | 103H5208-04□□ |
| | 103H5209-04□□ |
| | 103H5210-04□□ |

● Cable 1 (Power source cable)

| Driver side | |
|-------------|-------|
| Pin No. | Color |
| 1 | Black |
| 2 | White |

| Model of cable | Length |
|----------------|---------------|
| PM-C02P0100-02 | 1m(39.37inch) |

● Cable 2(Power source, signal cable)

| Driver side | |
|-------------|-------|
| Pin No. | Color |
| 1 | White |
| 2 | |
| 3 | Black |
| 4 | |
| 5 | White |
| 6 | Black |
| 7 | Blue |
| 8 | |
| 9 | |
| 10 | |
| 11 | |
| 12 | |

| Model of cable | Length |
|----------------|---------------|
| PM-C12T0100-01 | 1m(39.37inch) |

PMM-BA-4803
PMM-BA-4804

PMM-LA-4303
PMM-LA-4304

PMM-MD-2320-10/2321-10
PMM-MD-2320-21/2321-21
PMM-MD-2320-10/2321-10

PMM-MD-23120