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Automation Products



Automation Products



COMPACT



MICRO



MOMENTUM



PREMIUM



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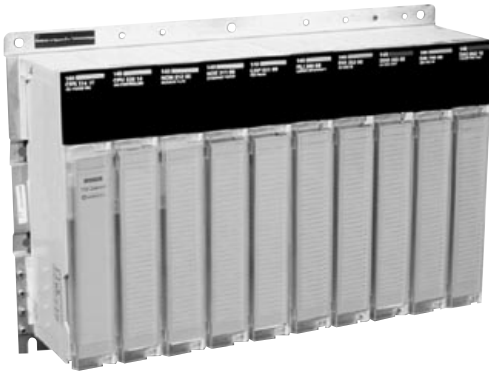
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Typical Quantum Installation

The Quantum Automation Platform provides the right solution for your control needs with a full range of high performance, compatible control products. Its architecture is modular and scaleable, so it can be configured to meet the highest performance requirements for mid-size to large control systems.

Quantum systems combine a very small form factor with industrially rugged designs that ensure cost-effective and reliable installation in even the most difficult plant environments. The systems are simple to install and configure, and they cover a wide range of applications.

With a module depth of only 104 mm (4 inches), including the field wiring, the Quantum Automation Platform represents a major improvement in panel size requirements. It fits in a standard 156 mm (6 inch) electrical cabinet, saving you up to 50% over the cost of traditional control panels. It can be mounted easily on a backplane in an industry-standard panel or rack-mounted in a 500 mm (19 inch) installation.

Within this small form factor, Quantum maintains Schneider's very high standards of product performance and integrity. The Quantum Platform features:

- Increased system output based on very high scan rates with up to 486- and 586-based processors
- Tightly integrated automation technologies including motion, ASCII, communication and process control
- Redundant power supply and I/O cabling options and true Hot Standby capabilities to provide the highest system availability for critical applications
- Configurable output fail states for more predictable performance in critical applications
- High levels of isolation for noise immunity in electrically severe environments
- High-accuracy analog I/O for tighter process monitoring and control
- High-speed on/off circuits and interrupt processing for higher system performance
- Hot swapping (the ability to remove and insert I/O modules under power without disturbing other operating elements) for easier maintenance and increased system availability

References

Memory	Co-processor	Catalog No.	Weight	
			kg	lb
256 K bytes	No	140 CPU 113 02	0.30	0.66
512 K bytes	No	140 CPU 113 03	0.30	0.66
2 M bytes	integrated	140 CPU 434 12	0.85	1.87
4 M bytes	integrated	140 CPU 534 14	0.85	1.80

Accessories

Description	Length		Catalog No.	Weight	
	m	ft		kg	lb
Programming cable for Modbus interface	3.7	12	990 NAA 263 20	0.30	0.66
	15	50	990 NAA 263 50	1.82	4.00
Battery for CPU	990 XCP 980 00
Quantum automation platform hardware reference guide	840 USE 100 0X

For Selection and Pricing refer to Programmable Controller document no. [8000PL9602R11/99](#).



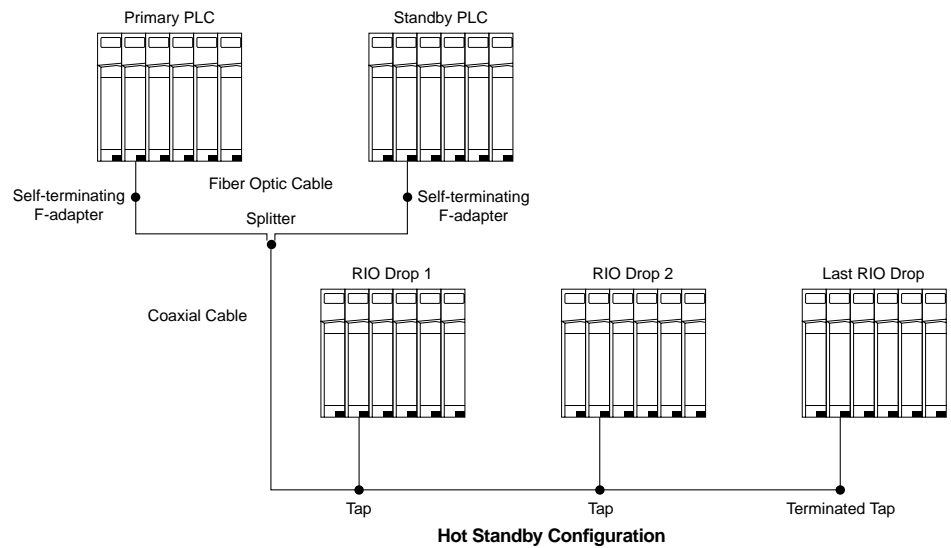
The hot standby option provides Quantum series CPUs with the high availability that security-critical applications demand. Central to the system is a standby controller—a second Quantum system configured identically with the primary control system with special hot standby modules mounted in both backplanes. The standby controller uses a high-speed fiber optic link to constantly maintain the current system status of the primary controller. In the event of an unexpected failure in the primary controller, system control automatically switches over to the standby controller. Critical processes running on a remote I/O network remain intact, unaffected by controller hardware failures. The result is higher productivity with reduced down-time.

At the beginning of every primary controller scan, the current register and I/O state table is transferred to the standby controller across a secure, high-speed fiber optic link. If switchover is triggered, the standby controller takes control of the system with up-to-date I/O and register status for a bumpless, controlled transfer with minimal process impact. At switchover, the standby controller becomes the primary controller and, when the downed controller is restored to good health, it becomes the standby.

Most applications demand that identical logic programs reside in the two controllers. User logic comparisons between the two controllers are performed at startup and during runtime. By default, the standby controller is taken offline if a logic mismatch is detected. You have the option to allow logic mismatches to coexist for high availability during maintenance periods. If minor process changes are required, you can make them without disturbing standby operations.

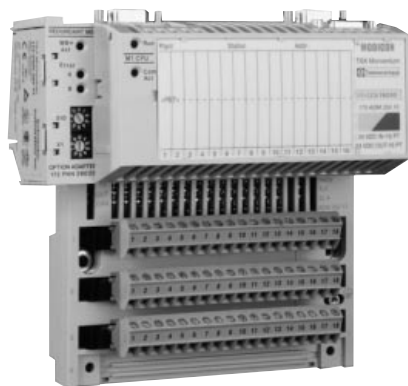
In the event that the standby controller does not have the application program, it can be copied from the primary controller. Copying the program is a simple two-step procedure that uses the keyswitch and update button on the front of the standby controller. This task can be accomplished by a maintenance person without the use of a programming panel.

Description	Components	Catalog Number	Weight	
			kg	lb
Hot Standby module	...	140 CHS 110 00	1.06	2.33
Hot Standby kit	2 CHS hot standby processors 1 fiber optic (3m) hot standby cable 1 CHS loadable software package 1 S908 terminator kit CHS installation manual	140 CHS 210 00



For Selection and Pricing refer to Programmable Controller document no. [8000PL9602R11/99](#).





Momentum Base

The Momentum M1 Processor Adapters are mounted on Momentum I/O Bases to provide intelligence to the I/O. The Processor Adapter can quickly and independently solve logic, control its own local I/O (discrete or analog), and communicate to other control entities through one of a number of Momentum communication options. The Processor Adapter can turn an ordinary I/O Base into a PID controller or high-speed logic solver.

You can create your own controller from a number of different bases, and with other Momentum options, network your local logic solvers together into an intelligent subsystem as part of a larger Modicon application, or into a standalone, integrally networked system with local controllers with extended I/O.

The Momentum M1 Processor Adapters are meant to stand alone, to be mounted on a single Momentum I/O Base, or be mounted together with one of a variety of Momentum Option Adapters, providing different network capabilities, a time-of-day clock, and a battery back-up system. The built-in flash memory is used to store the Modicon 984 Executive, allowing for convenient field upgrades of the operating system. The flash memory can also be used to back up your applications, creating a local copy of your program to be loaded back into RAM, thus providing original program file integrity.

References

M1 Processor Adapters

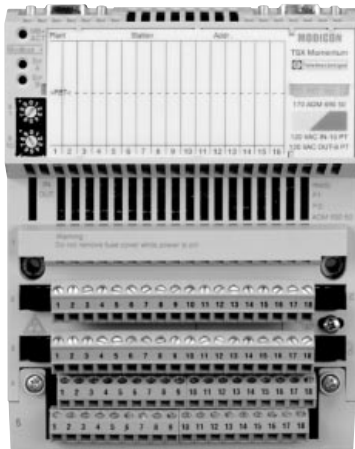
RAM Memory	Comm Port(s)	Clock Speed	Catalog No.	Weight	
				g	oz
64 K	1 Modbus Plus	20 MHz	171CCS70000	42.5	1.5
64 K	1 Modbus Plus	32 MHz	171CCS70010	42.5	1.5
64 K	2 Modbus Plus	20 MHz	171CCS78000	42.5	1.5
256 K	1 Modbus Plus, 1 I/O Bus	20 MHz	171CCS76000	42.5	1.5
512 K	2 Modbus Plus	32 MHz	171CCC78010	42.5	1.5
512 K	1 Modbus Plus, 1 Ethernet	50 MHz	171CCC98020	42.5	1.5
512 K, IEC Exec	1 Modbus Plus, 1 Ethernet	50 MHz	171CCC98030	42.5	1.5
512 K	1 Modbus Plus, 1 I/O Bus	32 MHz	171CCC76010	42.5	1.5
512 K	1 Ethernet, I/O Bus	50 MHz	171CCC96020	42.5	1.5
512 K, IEC Exec	1 Ethernet, I/O Bus	50 MHz	171CCC96030	42.5	1.5

Accessories

Description	Quantity/Length	Catalog No.	Weight
Terminal block, screw type terminals	Set of 3	170XTS01200	...
Terminal block, spring type terminals	Set of 3	170XTS01100	...
Bus Bar, screw type terminals	1 Row	170XTS00601	...
	2 Row	170XTS00501	...
	3 Row	170XTS00401	...
Bus Bar, spring type terminals	1 Row	170XTS00701	...
	2 Row	170XTS00801	...
	3 Row	170XTS00301	...
RS232 Communication Cable RJ45 to RJ45	3 ft (.91 m)	110XCA002821	...
	10 ft (3.04 m)	170XCA002822	...
	20 ft (6.09 m)	170XCA002823	...
RJ45 shielded connectors	20/package	170XTS02200	...
RS485 terminating RJ45 resistor plugs	2/package	170XTS04100	...
RJ45 9-pin D shell adapter (for AT serial port)		110XCA002030	...
RJ45 12-pin D shell adapter (for XT serial port)		110XCA002040	...
RS485 cable connector T for RJ45		170XTS04000	...

For Selection and Pricing refer to Programmable Controller document no. [8000PL9602R11/99](http://www.squared.com/8000PL9602R11/99).





Momentum I/O Base

Discrete I/O Bases

Description	Voltage	Current per output	Catalog No.	Weight kg
Discrete Input Bases				
1 x 16 Inputs	24 Vdc		170ADI34000	0.190
2 x 16 Inputs	24 Vdc		170ADI35000	0.200
2 x 8 Inputs	120 Vac		170ADI54050	0.284
Discrete Output Bases				
2 x 8 Outputs	24 Vdc	0.5 A	170ADO34000	0.210
2 x 16 Outputs	24 Vdc	0.5 A	170ADO35000	0.210
2 x 4 Outputs	120 Vac	2 A	170ADO53050	0.320
2 x 8 Outputs	120 Vac	0.5 A	170ADO54050	0.284
2 x 4 Outputs	230 Vac	2 A	170ADO73050	0.284
2 x 8 Outputs	230 Vac	0.5 A	170ADO74050	0.284
Discrete I/O Bases				
16 Inputs and 2 x 8 Outputs	24 Vdc	0.5 A	170ADM35010	0.200
16 Inputs and 2 x 8 Outputs	24 Vdc	0.5 A	170ADM35011	0.200
4 x 4 Inputs and 2 x 4 Outputs	24 Vdc	2 A	170ADM37010	0.220
16 Inputs, 1 x 8 and 1 x 4 Outputs	24 Vdc	0.5 A	170ADM39010	0.200
10 Inputs and 2 x 4 Relay Outputs	24 Vdc	2 A	170ADM39030	0.260
10 Inputs and 1 x 8 Triac Outputs	120 Vac	0.5 A	170ADM69050	0.220

Analog I/O Bases

Description	Catalog No.	Weight kg
Analog Input Bases		
16 Single ended Inputs, 12 bit	170AAI14000	0.215
4 Differential Inputs, 16 bit, RTD, Thermocouple and mV Input	170AAI52040	0.215
Analog Output Bases		
4 Outputs, +/-10 V, 0...20 mA	170AAO12000	0.215
4 Outputs, +/-10 V, 4...20 mA	170AAO92100	0.215
Analog I/O Bases		
4 Analog Inputs, and 2 Analog Outputs, 4 Discrete Inputs, and 2 Discrete Outputs	170AMM09000	0.240

Accessories

Description	Quantity	Catalog No.	Weight kg
Terminal block, screw type terminals	Set of 3	170XTS00100	
Terminal block, spring type terminals	Set of 3	170XTS00200	
Bus Bar, screw type terminals	1 Row	170XTS00601	-
	2 Row	170XTS00501	-
	3 Row	170XTS00401	-
Bus Bar, spring type terminals	1 Row	170XTS00701	-
	2 Row	170XTS00801	-
	3 Row	170XTS00301	-
Simulator for 16 discrete inputs		170BSM01600	-
Cable Grounding Rail		CER001	-
Set of Labels	Set of 10	170XCP10000	-

For Selection and Pricing refer to Programmable Controller document no. [8000PL9602R11/99](#).





Nano

The extremely compact size of the Nano means that it is equally easy to install both in shallow enclosures and directly within the framework of machines, or in mobile installations. It is easy to mount and can either be clipped onto a DIN rail or screwed vertically or horizontally onto a mounting plate.

The Nano PLC is easily adapted to a wide variety of applications:

- 24 Vdc or 100-240 Vac supply
- 24 Vdc or 115 Vac inputs
- 0.5 A transistor (positive or negative logic) or 2 A relay outputs.

Since its I/O are compatible with such control systems components as two or three-wire proximity sensors, photo-electric cells, or contactors, no interface is needed and setup is simplified.

The integrated analog potentiometers on the front panel make it easy to debug and run applications.

The Nano PLC is the competitive alternative to control systems which are created using:

- Industrial relays, combined with control system functions (counters, timers, clock, etc.).
- Special purpose electronic or relay-based cards.

In many cases, the unit cost of the automated system and its development are significantly reduced, and flexibility is increased.

Non-extendable Nano PLC bases

These bases will not accept any extension. They incorporate extended communication: Uni-Telway master/slave link or ASCII link for transmission/reception.

⎓ 24 V/150 mA sensor power supply is not protected.

No. of I/O	Inputs	Relay Outputs	Transistor Outputs 24 V/0.5 A	Catalog Number ▲	Weight kg
⎓ 100...240 V power supply					
14	8 ⎓ 4 V	6	–	TSX073L1428	0.320
20	12 ⎓ 24 V	8	–	TSX073L2028	0.340

Extendable Nano PLC bases

These Nano PLC bases are used as base PLCs (1 per configuration), as I/O extensions (maximum 1 per configuration) or as peer PLCs (maximum 3 per configuration). They integrate an extended communication function: Uni-Telway master/slave link or ASCII link in transmission/reception and Modbus slave link

⎓ 24 V power supply

No. of I/O	Inputs	Relay Outputs	Transistor Outputs 24 V/0.5 A	Catalog Number ▲	Weight kg
10	6 ⎓ 24 V	4	–	TSX07301022	0.290
		–	4 protected, positive logic	TSX07301012	0.270
		–	4 unprotected, negative logic	TSX07301002	0.270
16	9 ⎓ 24 V	7	–	TSX07311622	0.350
		–	7 protected, positive logic	TSX07311612	0.325
		–	7 unprotected, negative logic	TSX07311602	0.325
24	14 ⎓ 24 V	10	–	TSX07312422	0.400
		–	10 protected, positive logic	TSX07312412	0.370
		–	10 unprotected, negative logic	TSX07312402	0.370

⎓ 100...240 V power supply

No. of I/O	Inputs	Relay Outputs	Transistor Outputs 24 V/0.5 A	Catalog Number ▲	Weight kg
10	6 ⎓ 24 V	4	–	TSX07301028	0.300
		–	4 unprotected, negative logic	TSX07301008	0.280
16	9 ⎓ 115 V	7	–	TSX07311648	0.390
		7	–	TSX07311628	0.360
	9 ⎓ 24 V	–	7 unprotected, negative logic	TSX07311608	0.335
24	14 ⎓ 24 V	10	–	TSX07312428	0.410
		–	10 unprotected, negative logic	TSX07312408	0.380

▲ Multilingual quick reference guide included as standard (English, French, German, Italian and Spanish).

Nano PLC bases (with an integrated analogue input) ■

No. of I/O	Inputs	Relay Outputs	Integrated Analogue Input	Catalog Number ▲	Weight kg
⎓ 100...240 V power supply					
10	6 ⎓ 24 V	4	1 x 0...10 V	TSX07321028	0.290
16	9 ⎓ 24 V	7	1 x 0...10 V	TSX07331628	0.290
24	14 ⎓ 24 V	10	1 x 0...10 V	TSX07332428	0.290

Nano PLC extensions

These extensions can be used to augment extendable Nano PLC bases at minimum cost (maximum 1 extension per base).

No. of I/O	Inputs	Relay Outputs	Transistor Outputs 24 V/0.5 A	Catalog Number ▲	Weight kg
⎓ 24 V power supply					
16	9 ⎓ 24 V	–	7 protected, positive logic	TSX07EX1612	0.325
24	14 ⎓ 24 V	–	10 protected, positive logic	TSX07EX2412	0.370
⎓ 100...240 V power supply					
16	9 ⎓ 24 V	7	–	TSX07EX1628	0.360
24	14 ⎓ 24 V	10	–	TSX07EX2428	0.410

■ TSX 07 32/33 ●●28 PLCs do not have I/O extension and/or PLC extension links or the Modbus slave link.

For Selection and Pricing refer to Programmable Controller document no. [8000PL9602R11/99](http://www.squared.com/8000PL9602R11/99).





Premium Configuration

Modicon TSX Premium TSX P57 ●●2M control system platform processors manage the entire PLC station with discrete I/O modules, analogue I/O modules and application-specific modules which can be distributed over one or more racks connected on the X bus.

Different types of processors are available to meet various application requirements, typically configured as follows:

- 4 to 16 TSX RKY ●●EX extendable racks
- 512 to 2048 discrete I/O
- 24 to 256 analog I/O
- 8 to 48 application-specific channels. Each application-specific module (counter, motion control, communication or weighing) uses "n" application-specific channels.

In addition, each processor integrates :

- A protected internal RAM memory which contains the entire application and can be extended by a PCMCIA memory card (RAM or Flash EPROM)
- A real-time clock
- Various communication modes :
 - communication via terminal port (Uni-Telway mode or character mode) : 2 terminal ports (TER and AUX) which enable several devices to be connected simultaneously (typically a programming terminal and an MMI terminal)
 - communication via Type III PCMCIA card : a slot which can accept various communication cards (Fipway, Fipio Agent, Uni-Telway, Modbus/Jbus, Modbus Plus, Modem, serial links).
 - communication via 9-way SUB-D connector (on TSX P57 ●●52M processors only) : this connector enables the PLC to be the Fipio bus manager.

The application is designed using PL7 Junior Pro software under Windows 95/NT 4. ● which offers, among others :

- Four programming languages : Grafcet, Ladder language, Structured Text language and Instruction list language
- A multitask software structure : master task, fast task, event processing
- Program modification during execution

Description

Type and maximum no. of racks (2)	I/O capacity	Memory capacity		Maximum no. of bus/network modules	Catalog Number (1)	Weight kg
		Integrated in processor	PCMCIA extension			
TSX 57-10 2/4 racks	512 discrete I/O 24 analogue I/O 8 app-specific channels (3)	32 Kwords	64 Kwords maximum	1 network 2 AS-i bus	TSX P57 102M	0.380
TSX 57-20 8/16 racks	1024 discrete I/O 80 analogue I/O 24 app-specific channels (3)	48 Kwords	128 Kwords maximum	1 network 4 AS-i bus 1 third-party bus	TSX P57 202M	0.380
		64 Kwords	128 Kwords maximum	1 integrated Fipio 1 network 4 bus AS-i 1 third-party bus	TSX P57 252M	0.380
TSX 57-30 8/16 racks	1024 discrete I/O 128 analogue I/O 32 app-specific channels (3)	64 Kwords	256 Kwords maximum	3 network 8 AS-i bus 2 third-party bus	TSX P57 302M	0.380
		80 Kwords	256 Kwords maximum	1 integrated Fipio 3 network 8 AS-i bus 2 third-party bus	TSX P57 352M	0.380
TSX 57-40 8/16 racks	2048 discrete I/O 256 analogue I/O maximum 48 app-specific channels maximum (4)	96 Kwords	256 Kwords maximum	4 network 8 AS-i bus 2 third-party bus	TSX P57 402M	0.520
		112 Kwords	256 Kwords maximum	1 integrated Fipio 4 network 8 AS-i bus 2 third-party bus	TSX P57 452M	0.520

For Selection and Pricing refer to Programmable Controller document no. [8000PL9602R11/99](#).





Micro Controller

The Micro Automation Platform is a general-purpose PLC with unique capabilities to meet the requirements of machine and equipment manufacturers. It is a high-performance, micro PLC with a competitive price. It offers important advantages over other micro PLCs in its class, including:

- Highly modular I/O
- High speed
- Large memory capacity
- Multitasking
- Distributed processing

Basic TSX 37-05/08 PLC configurations (1 slot available)

Power supply	Integrated memory		Discrete I/O modules		Catalog Number	Weight
	RAM	Flash EPROM	Type	Connection		
100...240 V	9 Kwords + data memory	10 Kwords	16 I _{24V} 12 O relay	Via screw term. block (supplied)	TSX 37 05 028DR1	2.370
			16 I _{24V} 12 O relay	Via screw term. block (supplied)	TSX 37 08 056DR1	2.720

Basic TSX 37-10/ PLC configurations (1 slots available)

Power supply	Integrated memory		Discrete I/O modules integrated in the 1st slot		Catalog Number (1)	Weight kg
	RAM	Flash EPROM	Type	Connection		
24 V	14 Kwords	15 Kwords + 1000 %MWi	16 I _{24V} 12 O solid state 0.5 A	Via screw term. block (supplied)	TSX 37 10 128DT1	1.870
			16 I _{24V} 12 O relay	Via screw term. block (supplied)	TSX 37 10 128DR1	1.900
			16 I _{24V} 12 O solid state 0.5 A	Via HE 10 type connector	TSX 37 10 128DTK1	1.740
			32 I _{24V} 32 O solid state 0.1 A	Via HE 10 type connector	TSX 37 10 164DTK1	1.820
100...240 V	14 Kwords	15 Kwords + 1000 %MWi	16 I _{115V} 12 O relay	Via screw term. block (supplied)	TSX 37 10 028AR1	1.910
			16 I _{24V} 12 O relay	Via screw term. block (supplied)	TSX 37 10 028DR1	1.910

Basic TSX 37-21/22 PLC configurations (3 slots available)

Power supply	Integrated memory		Integrated functions	Catalog Number (1)	Weight kg
	RAM	Flash EPROM			
24 V	20 Kwords	15 Kwords + 1000 %MWi	–	TSX 37 21 101	1.720
			8 analogue inputs 0-10 V 1 analogue output 0-10 V 1 up/down counter 10 kHz 1 counter 10 kHz	TSX 37 22 101	1.750
			–	TSX 37 21 001	1.720
100...240 V	20 Kwords	15 Kwords + 1000 %MWi	8 analogue inputs 0-10 V 1 analogue output 0-10 V 1 up/down counter 10 kHz	TSX 37 22 001	1.750
			–	TSX 37 21 001	1.720

For Selection and Pricing refer to Programmable Controller document no. [8000PL9602R11/99](#).





Compact Controller and I/O

The Compact controllers use Flash Memory for their operating system and command set storage. This nonvolatile memory allows cost and time saving upgrades on site: instead of replacing EEPROMs or memory assemblies, only one file needs to be loaded into the central processing unit (CPU).

For both decentralized data transfer and programming, every CPU is equipped with at least two Modbus communications interfaces. The larger CPUs also have one Modbus Plus interface. These interfaces are easily accessible at the module's front panel. Two rotary switches are located on the front for models with Modbus Plus. These switches are used to set the addresses of the Modbus interfaces.

The CPU stores the application program in battery-backed RAM. The battery is located on the front of the module and can be replaced without loss of data during operation. Storing the user program in flash ROM secures data even during operation without a battery.

Two slide switches provide simplified user control of key functions. The memory protection switch prevents programming devices or other input devices from overwriting the user program. The Modbus interface switch sets the Modbus data transfer parameters as either ASCII, RTU, or any other protocol that can be set manually.

LEDs provide information on the operating status of the CPU: startup diagnostics (READY); when the program is being executed (RUN); active status of the Modbus interfaces (MODBUS); and when the battery must be replaced (BAT LOW).

The PCMCIA cards - available in the 275 and 285 series CPUs - provide another programming interface or memory expansion possibility.

Every central processing unit has a real-time clock that provides both the date and the time.

The 258C/R central processing units conform to Railroad Standard EN 50 155. They have an expanded temperature range, flash ROM for the user program on the CPU (no battery required), and yellow LEDs.

All controllers are available with optional conformal protective coating on the electronic components.

Description	Catalog Number	Weight grams
8 K user logic, 2 Modbus ports	PCE984241	540
8 K user logic, 1 Modbus, 1 Modbus Plus ports	PCE984245	540
16 K user logic, 2 Modbus ports	PCE984251	540
16 K user logic, 1 Modbus, 1 Modbus Plus ports	PCE984255	540
512 K RAM, 2 Modbus ports Conformal coating. Conforms to Railroad Standard EN 50 155.	PCE984258R	550
512 K RAM, 2 Modbus ports	PCE984258	550
512 K RAM, 2 Modbus ports Conformal coating. Conforms to Railroad Standard EN 50 155.	PCE984258C	550
512 K RAM, 1 Modbus Plus, 2 Modbus ports	PCE984265	540
512 K RAM, 1 Modbus Plus, 2 Modbus ports Conformal coating	PCE984265C	540
512 K RAM, 1 Modbus Plus, 2 Modbus ports PCMCIA II slot	PCE984275	580
512 K RAM, 1 Modbus Plus, 2 Modbus ports PCMCIA II slot, Conformal coating	PCE984275C	580
1 MB RAM, 1 Modbus Plus, 2 Modbus ports PCMCIA II slot	PCE984285	580
1 MB RAM, 1 Modbus Plus, 2 Modbus ports PCMCIA II slot, Conformal coating	PCE984285C	580

For Selection and Pricing refer to Programmable Controller document no. [8000PL9602R11/99](#).



Programming software

Two popular Schneider Automation programming software packages can be used with Quantum – Concept and ProWORX.

Concept is a Microsoft Windows-based software that complies with all five programming languages specified in the IEC 1131-3 international standard. Concept provides a feature-rich environment where you can rapidly develop structured, re-usable code. Overall design, startup and maintenance costs are significantly reduced. Concept also supports 984 Ladder Logic programming. You can easily import programs previously developed in a Modsoft environment.

IEC Languages	Software	Features
Function Block Diagram	Concept	Math, bistables, comparators, counters/timers, logic, edge detection, communications, diagnostics
Sequential Function Chart		State language approach using steps and transitions
Instruction List		Boolean instruction set
Structured Text Ladder Diagram		High-level text language with Pascal-level instructions Discrete contacts, coils and function blocks
Non-IEC Language		
984 Ladder Logic	Concept	984 ladder logic instruction set including contacts, coils, function blocks, process control, Equation Editor, and communications

Concept Ordering Information

Description	Catalog Number	Weight kg
Packages		
Concept S, for Momentum	372 SPU 471 01 V22	...
Concept M, for Compact and Momentum	372 SPU 472 01 V22	...
Concept XL	single-user license	372 SPU 474 01 V22
	three-user license	372 SPU 474 11 V22
	10-user license	372 SPU 474 21 V22
	network license	372 SPU 474 31 V22
Concept 984 XL	372 SPU 479 01 V22	...
Upgrades		
Concept V x.x to Concept XL	single-user license	372 SPU 445 51 V22
	three-user license	372 SPU 445 61 V22
	10-user license	372 SPU 445 71 V22
	network license	372 SPU 445 81 V22
Modsoft V x.xx to Concept XL	372 SPU 485 01 V22	...
Concept EFB V x.x to V 2.1	332 SPU 433 51 V22	...
Options		
Concept S to XL expansion	372 SPU 480 01 V22	...
Concept M to XL expansion	372 SPU 481 01 V22	...
Concept EFB option	332 SPU 470 01 V22	...

ProWorx Feature Summary

Windows

- Full-featured Modicon PLC programming
- Runs in Windows 3.1/98/NT

Easy to use

- Drag-and-Drop
- Multiple Network Editor views
- User-defined Register Edit screens
- Symbolic Addressing
- Cut-and-Paste, Search and Global Replace

Increased Visibility

- I/O Drawing Generator
- Network Scan
- Graphical I/O Card display
- Traffic Cop
- Terminal block display

Superior Documentation

- Document complete system hardware (controllers, I/O drops, racks, lots/channels, power supplies, I/O interfaces and software configuration addresses, networks, segments)
- Extensive listings
- Supports Windows® Printers

Ordering Information

Product Number	Description
372 SPU 680 01 NDEV	NxT Online/Offline Development NxT Online NxT Lite
372 SPU 681 01 NONL	
372 SPU 610 01 NLDV	

For Selection and Pricing refer to Programmable Controller document no. 8000PL9602R11/99.

