

# PS71 – General Purpose Mini Pressure Switches

10 to 5000 psi (0.7 to 344 bar)

These versatile general purpose switches with snap action microswitches can be used in a wide range of hydraulic and pneumatic applications. Their proven piston/ diaphragm design offers outstanding accuracy over a very wide pressure range with an outstanding 6000 psi proof pressure. Their modular construction allows Gems to offer a large number of standard pressure fittings in two materials as well as numerous electrical ratings and terminations. Users can easily configure this model to meet their needs.

## **Specifications**

Switch	SPST; SPDT
Repeatability	See Table 1
Wetted Parts	Nitrile (artical FDDM ) (item® or Nearrone)
Diaphragm	Nitrile (optional EPDM, Viton <sup>®</sup> or Neoprene)
Fitting	Zinc-Plated Steel (Optional 316 SS)
Electrical Termination	DIN 43650A IP65; Spade Terminals IP00; Flying Leads IP65; Conduit with Flying Leads IP65; IP option IP66
Proof Pressure	6000 psi (414 bar)
Burst Pressure	9000 psi (600 bar)
Approvals	CE, UL Approved units available
Weight, Approximate	0.4 lbs. (0.15 kg)

**Recommended Operating Temperature Limits** 

	Options Selected		
Diaphragm Material	No option, -10A, -SP or -RD	-RD or -RD and -G	-SP or -10A
Nitrile	15°F to 185°F	15°F to 250°F	15°F to 212°F
	(-9°C to +85°C)	(-9°C to +121°C)	(-9°C to +100°C)
Viton®	0°F to 185°F	0°F to 250°F	0°F to 212°F
	(-18°C to +85°C)	(-18°C to +121°C)	(-18°C to +100°C)
EPDM	-10°F to +185°F	-10°F to +250°F	-10°F to +212°F
	(-23°C to +85°C)	(-23°C to +121°C)	(-23°C to +100°C)
Neoprene	-10°F to +185°F	-10°F to +250°F	-10°F to +212°F
	(-23°C to +85°C)	(-23°C to +121°C)	(-23°C to +100°C)

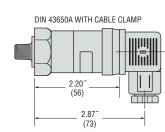
Note: Switches may function below the cold temperature limit but the set points and deadband will increase. Consult factory for details.

#### **Electrical Switch Ratings**

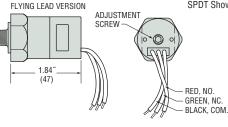
Options Selected	AC	DC	
No option or <b>-RD</b>	5 amps @ 125/250 Volts	5 amps resistive, 3 amps inductive @ 28 Volts	
-G only or -RD with -G	1 amp @ 125 Volts	1 amp resistive, 0.5 amp inductive @ 28 Volts	
-10A only or -SP without -G	10.1 amps @ 125/250 Volts	_	
-SP with -G	2 amps @ 125/250 Volts	—	

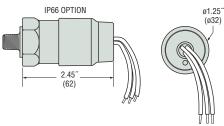


## Dimensions



SPDT Shown

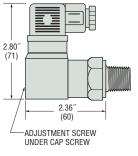


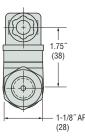


RIGHT ANGLE DIN 43650A WITH CABLE CLAMP

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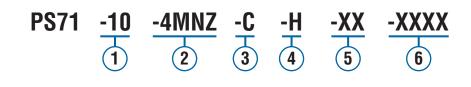
OPTIONAL PORT THREAD SIZES SEE ORDERING DATA





## How To Order

Use the **Bold** characters from the chart below to construct a product code. Please reference Notes.



#### 1 Pressure Range Code

Insert Pressure Range Code from Table 1, below.

#### 2 Pressure Fitting<sup>1</sup>

<u>12L14 Zinc-Plated Steel</u> -2MNZ = 1/8" NPTM -4MNZ = 1/4" NPTM -2MGZ = 1/8" BSPM (G type) -4MGZ = 1/4" BSPM (G type)

- -4MSZ=7/16~-20 SAE Male -6MSZ=9/16~-18 SAE Male
- 316 Stainless Steel
- -2MGS = 1/8" BSPM (G type) -4MNS = 1/4" NPTM
- -4MGS = 1/4" BSPM (G type)

#### 3 Circuit

-**A**=SPST/N.O. -**B**=SPST/N.C. -**C**=SPDT

#### 4 Electrical Termination

-SP=Spade Terminals<sup>2</sup>

- -FLXX = Flying Leads<sup>3</sup>
- -FLSXX=Flying Leads w/PVC Shrink Tubing<sup>3</sup> -ELXX=1/2" NPT Male Conduit w/Flying Leads<sup>4</sup>
- -CABXX=18 AWG PVC Cable<sup>5</sup>
- -H=DIN 43650A Male Half Only<sup>6</sup>
  - -HR = Right Angle DIN 43650A Male Half Only<sup>6</sup>
  - -HC = DIN 43650A 9mm Cable Clamp<sup>6</sup>
  - -HCR=Right Angle DIN 43650A 9mm
    - Cable Clamp<sup>6</sup>
  - -HN=DIN 43650A with 1/2" Female NPT Conduit<sup>6</sup> -HNR=Right Angle DIN 43650A with 1/2" Female
  - -HNK= Right Angle DIN 43650A with 1/2 Female NPT Conduit<sup>6</sup>

## 5 Options<sup>7</sup>

- -V=Viton<sup>®</sup> Diaphragm
- -E=EPDM Diaphragm
- -N=Neoprene Diaphragm
- -10A = 10A @ 125/250 VAC Max. Rating
- -G=Gold Contacts
- (for loads less than 12 mA @ 12 VDC) -RD = Reduced Differential
- (25% reduction typical)
- -IP = Ingress Protection<sup>8</sup>
- -OXY = Oxygen Cleaned<sup>9</sup>
  - -R=Restrictor (low damping coefficient) Brass
- -SR=Spiral Restrictor (high damping coefficient)
- 300 Series Stainless Steel<sup>10</sup>
- -WF=Weather Pack Connector, Female
- -WM = Weather Pack Connector, Male
- -DE=Deutsch Connector, Male, DT04 Series

#### 6 Fixed Set Point (optional)

- A. Specify set point -FS
  - (in PSI or BAR, see example)<sup>11</sup>
  - B. Set Point Actuation **R** on Rising Pressure **F** on Falling Pressure Example: -**FS2BARF** for 2 BAR Falling
    - or -FS20PSIR for 20 PSI Rising

#### Notes:

- 1. Other fittings available. Consult factory.
- 20% increase in deadband typical.
- 18" is standard. Specify lead length in inches (max. 48").
  e.g. -FL18 or -FLS30.
- 18" is standard. Specify lead length in inches (max. 48"). e.g. -EL18 or -EL30.
- 5. 36" is minimum. Specify cable length in inches. e.g. -CAB36 or -CAB120.
- 6. DIN connectors require -C SPDT circuit.
- 7. Options **-10A**, **-G** or **-RD** cannot be combined.
- Ingress Protection is available only with -FL, -FLS or -CAB Electrical Termination choices. Ingress Protection requires Fixed Set Point -FS.
  Requires stainless steel
- housing. 10.**-SR** will result in wider
- deadbands and slower response time.
- 11. Set Point must be within Pressure Range selected in Step 1.

Table 1	— Pressure	Range	Codes
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Pressure Range Code	Pressure Range	Repeatability*	Average Deadband**
10	10-30 psi (0.7-2.1 bar)	±1.5 psi (0.103 bar) +2% of setting	3.5 psi (0.28 bar) +11% of setting
20	25-75 psi (1.7-5.2 bar)	±2.5 psi (0.172 bar) +2% of setting	3.5 psi (0.28 bar) +11% of setting
30	65-300 psi (4.5-20.7 bar)	±5.0 psi (0.345 bar) +2% of setting	20 psig (1.38 bar) +11% of setting
40	250-1000 psi (17.2-69.0 bar)	±15 psi (1.03 bar) +2% of setting	45 psig (3.10 bar) +12% of setting
50	1000-3000 psi (69-206.8 bar)	±30 psi (2.06 bar) +3% of setting	70 psig (4.83 bar) +12% of setting
60	2500-5000 psi (172.4-344.7 bar)	±50 psi (3.45 bar) +4% of setting	140 psi (9.65 bar) +13% of setting

\* Repeatability and set point of units may change due to the effects of temperature.

\*\* These numbers are for the standard microswitch. With either the -SP or -10A option, the values are typically 20% greater than those listed. With the -RD option, the values will be typically 25% less than those listed. In certain applications deadband can be tailored and controlled to customer specifications. Consult factory for details.