



# Flexible Prismatic Conspicuity Markings

## Series 963

Product Bulletin 963

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### Description

3M™ Flexible Prismatic Conspicuity Markings Series 963 are highly retroreflective flexible microprismatic markings designed to mark the sides and rear of vehicles for enhanced visibility and detection. The reflective marking consists of prismatic lenses that are formed in a transparent, synthetic resin, reflectorized and backed with a pressure sensitive adhesive and paper liner.

Series 963 meets or exceeds all FMVSS 108 requirements.

### Easy to apply

- Aggressive pressure sensitive adhesive
- Easy to remove liner
- Available in convenient rolls or kiss-cut pieces on a roll

### Features

- 2, 3, and 4 inch wide x 50 yard rolls
- High brightness
- Wide angularity
- 5 year warranty

Product Code	Color	Size	DOT Mark
963-10	White	2, 3, 4 inch x 50 yards	Yes
963-32	Red 11 inch/White 7 inch (alternating pattern)	2, 3, 4 inch x 50 yards	Yes
963-326	Red 6 inch/White 6 inch (alternating pattern)	2 inch x 50 yards	Yes
963-72	Red	2, 3, 4 inch x 50 yards	Yes

## Coefficient of Retroreflection

The minimum coefficient of retroreflection values of these sheetings when new are given in Table A in terms of candelas per lux per square meter. Measurements are made for samples applied to an aluminum panel in accordance with ASTM E-810 “Standard Test Method for Coefficient of Retroreflective Sheeting” and represent an average of values at 0 and 90 degree orientations.

**Table A. Minimum Coefficient of Retroreflection ( $R_A$ ) for New Sheeting (cd/lux/m<sup>2</sup>)**

	<sup>1</sup> Observation Angle					
	0.2°			0.5°		
<sup>2</sup> Entrance Angle	-4°	30°	45°	-4°	30°	45°
963 White	250	250	60	65	65	15
963 Red	60	60	15	15	15	4

<sup>1</sup>Observation Angle – the angle formed by the light beam striking the reflective surface and the light beam returning to the observer

<sup>2</sup>Entrance Angle – the angle formed by a light beam striking a surface at a point and a line perpendicular to the surface at the same point.

## Typical Physical Properties

The following technical information should be considered typical only and should not be used for specification purposes.

**Table B. Physical Properties for New Sheeting**

Property	Value
Thickness	0.010 inch – 0.014 inch (.25 – .36mm)
Gloss ASTM D523 @ 85°	100
Whiteness ASTM E1164	> 15 white, > 2.5 red
Dimensional Stability ASTM D4956	< 0.125 inch change on 9 x 9 panel
Flexibility 0.125 inch mandrel @ 32°F (0°C)	No cracking
High Pressure Wash Test 45° angle, 1200 psi, 8 inch distance	No delamination from panel
Adhesion 90° Hanging Weight ASTM D4956	< 2 inch (55mm) movement
Minimum Application Temperature	50°F (10°C)
Instron Peel Adhesion 12 inch/minute, 90° pullback	3.0 lbs./inch or greater on typical substrates
Chemical Resistance	Not affected by toluene, #2 diesel fuel, gasoline, kerosene, TSP detergent, xylene, dilute metal brighteners
Corrosion Resistance ASTM B-117 Salt Spray	No effect in 1000 hours
Impact Resistance Room Temperature, 100 inch/lb, 5/8 inch tip Cold temperature, 60 inch/lb at -20°F	No damage outside impact area No damage outside impact area

## Maintenance

### Cleaning

Routine washing is recommended for maximum performance. The following cleaning methods are recommended:

- Wash with sponge, cloth or soft brush using water and detergent.
- Standard high-pressure hand spray:

**Maximum** pressure – 1200 PSI/80 bar.

**Maximum** water/wash solution temperature – 140°F/60°C.

**Minimum** of 12 inches/30cm distance between spray tips and markings.

Cleaning wand or spray tips to be at **no greater** angle than 45 degrees from perpendicular to the marking's surface.

Use Spray Tip – #1505 (15 deg spray angle, 05 capacity size)

- When using metal brighteners, follow manufacturer's recommendations for dilution. Thoroughly rinse from marking after soaking vehicle.

### Storage

- Store in a cool, dry area out of direct sunlight.
- Temperature 65-75°F (18-24°C)
- Humidity 30-50%
- Store rolls horizontally, in carton or in original packaging.

### Shelf Life

Apply series 963 markings within one year of receipt of material.

## Health and Safety Information

Read all health hazard, precautionary, and first aid statements found in the Material Safety Data Sheet and/or product label of chemicals prior to handling or use.

## General Performance Considerations

Series 963 markings will provide maximum durability when:

- 3M recommended procedures are followed.
- Markings are applied to vertical surfaces (within +20°).

Actual durability will be based on actual customer use conditions. Durability can be reduced if recommended techniques are not followed, including:

- Improper application or surface preparation.
- Failure to cut markings around rivets, seams and body panels.
- Improper use of high pressure cleaning.
- Spillage of chemicals or solvents.

## Warranty

3M warrants that 3M™ Flexible Prismatic Conspicuity Markings Series 963 sold by 3M to be used for markings in the United States and Canada will remain effective for the intended use and meet the stated minimum values for coefficient of retroreflection for 5 years when applied on vertical ( $\pm 20^\circ$ ) surfaces. If the 3M reflective marking is applied in accordance with all 3M application and fabrication procedures, including the exclusive use of 3M recommended application equipment; and if the emblem or marking deteriorates due to natural causes, such as fading, cracking, peeling, lifting, or discoloration; 3M's sole responsibility and purchaser's exclusive remedy shall be that 3M will provide replacement of the 3M material.

### Conditions

Such failures must be solely the result of design or manufacturing defects in the 3M reflective markings and not of outside causes such as: improper handling, maintenance or installation; use of application procedures not recommended by 3M; failure of substrate; exposure to chemicals, abrasion and other mechanical damage from fasteners used to mount the marking; collisions, vandalism or malicious mischief.

3M reserves the right to determine the method of replacement.

Replacement markings will carry the unexpired warranty of the markings they replace.

Claims made under this warranty will be honored only if 3M is notified of a failure within a reasonable time, reasonable information requested by 3M is provided, and 3M is permitted to verify the cause of the failure.

### Limitation of Liability

3M's liability under this warranty is limited to replacement as stated herein, and 3M assumes no liability for any incidental or consequential damages, such as lost profits, business or revenues in any way related to the product regardless of the legal theory on which the claim is based.

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## FOR INFORMATION OR ASSISTANCE

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**1-800-553-1380**

**IN CANADA CALL:**

**1-800-265-1840**

**Internet:**

**[www.3M.com/tss](http://www.3M.com/tss)**

### Literature Reference

IF 4.9 Application Instructions for  
3M™ Diamond Grade™ and  
3M™ Flexible Prismatic Conspicuity  
Markings

3M assumes no responsibility for any injury, loss or damage arising out of the use of a product that is not of our manufacture. Where reference is made in literature to a commercially available product, made by another manufacturer, it shall be the user's responsibility to ascertain the precautionary measures for its use outlined by the manufacturer.

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