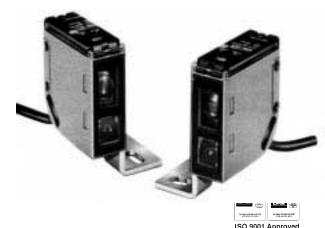


Background Suppression Sensor

E3S-CL

Photoelectric Sensor With Adjustable Setting Distance in Rugged Metal Housing

- Stable detection regardless of material color or size of sensing object: 2% or less black/white error at 20 cm
- Adjustable setting distance: 2% or less differential travel at 20 cm
- Sensing unaffected by dirty lens
- 6-turn potentiometer sensitivity adjustment (clutched) with indicator
- IP67 water resistant housing
- NPN/PNP output (switch selectable)
- Conforms to EN/IEC standards



Ordering Information _____

Method of operation Distance-settable			
Operating mode		Light-ON/Dark-ON (switch selectable)	
Detecting distance		0.5 to 20 cm (0.20 to 7.87 inch)	0.5 to 50 cm (0.20 to 19.7 inch)
Part number	2 m cable	E3S-CL1	E3S-CL2
	5 m cable	E3S-CL1 5M	E3S-CL2 5M
	0.3 m lead with M12 connector	E3S-CL1 M1J	E3S-CL2 M1J

Specifications _____

Part number		E3S-CL1	E3S-CL2	
Method of detection		Distance-settable		
Supply voltage		10 to 30 VDC (10% max. permissable ripple peak-to-peak)		
Current consumption		35 mA max.		
Setting distance		Adjustable 4 to 20 cm (1.57 to 7.87 inch) with 20 X 20 cm (7.87 to 7.87 inch) 90% reflectance white paper	Adjustable 5 to 50 cm (1.97 to 19.69 inch) with 20 X 20 cm (7.87 to 7.87 inch) 90% reflectance white paper	
Detecting distance		0.5 to 20 cm (0.20 to 7.87 inch)	0.5 to 50 cm (0.20 to 19.69 inch)	
Non-detecting range	At max. setting distance At min. setting distance	white paper: 0 to 2.7 mm (0.11 inch)	white paper: 0 to 0.7 mm (0.03 inch)	
		black paper: 0 to 23.7 mm (0.93 inch)	black paper: 0 to 6.2 mm (0.24 inch)	
		white paper: 0 to 1.4 mm (0.06 inch) >33.7 mm (1.33 inch)	white paper: 0 to 0.4 mm (0.02 inch) >36 mm (1.42 inch)	
		black paper: 0 to 11.4 mm (0.45 inch) >32.7 mm (1.29 inch)	black paper: 0 to 2.6 mm (0.10 inch) >33 mm (1.30 inch)	

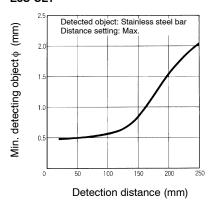
(This table continues on the next page.)

Specifications Table - continued from previous page

Part number		E3S-CL1	E3S-CL2		
Sensitivity		Adjustable: 6-turn (clutched) potentiometer with indicator			
Spot size at:	20 cm detecting distance	≤18 mm (0.71 inch) diameter	≤24 mm (0.94 inch) diameter		
	5 cm detecting distance	≤9 mm (0.35 inch) diameter	≤10 mm (0.39 inch) diameter		
Light source		Red LED (700 nm)	Infrared LED (860 nm)		
Hysteresis		2% max. of detection distance	10% max. of detection distance (5% for white paper)		
Black/white detecting error		2% max. at 20 cm (7.87 inch) detecting distance for standard white and 5% reflectance black paper	10% max. of detection distance for standard white and 5% reflectance black paper		
Repeat accuracy		Perpendicular to optical axis: 0.5 mm (0.02 inch) max. Parallel to optical Z axis: 1 mm (0.039 inch) max.	Perpendicular to optical axis: 0.5 mm (0.02 inch) max. Parallel to optical Z axis: 10 mm (0.39 inch) max.		
Operation mode		Light-ON/Dark-ON operation (switch select	ctable)		
Mutual interference protection		Provided			
Control output	Туре	NPN or PNP (switch selectable) open collector current output			
	Max. load	100 mA max.			
	Residual voltage	NPN output: 1.2 V max.; PNP output: 2.0 V max.			
Response time	ON	1 ms. max.			
	OFF	1 ms. max.			
Circuit protection		Load short-circuit protection, reversed polarity protection			
Vibration resistance	Destruction	10 to 55 Hz, 1.5 mm (0.06 inch) double ar hours each in X, Y, and Z axes	mplitude, or 300 m/s ² (approx. 30 G) for 2		
Shock resistance	Destruction	500 m/s ² (approx. 50 G) 3 times each in >	K, Y, and Z axes		
Indicators	•	Light incident (orange), stability indicator (green)			
Materials	Lens	Acrylic			
	Case	Zinc die-cast			
	Operating panel	Sulfonated polyether			
	Mounting bracket	Stainless steel	Stainless steel		
Mounting		Side mounting with 2 through holes, bracket and hardware included			
Connections	Prewired	Three conductor cable, 2 m (6.56 ft) length; 5 m (16.40 ft) cable optional			
	Connector	onnector M12 connector on 0.3 m (9.84 ft) lead; use Y96E-43□D□ or XS2F-D42□-DC0-A/-GC0A cord sets			
Weight		120 g (4.23 oz)			
Enclosure ratings	UL	-			
	IEC	IP67			
	NEMA	6P			
Ambient temperature	Operating	-25° C to 55° C (-13° F to 131° F)			

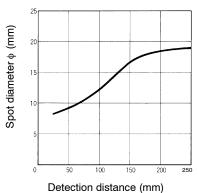
Engineering Data _

■ DETECTION DISTANCE VS. OBJECT SIZE E3S-CL1



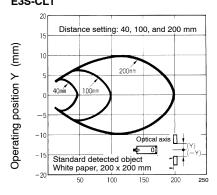
■ SPOT DIAMETER VS. DETECTION DISTANCE

E3S-CL1



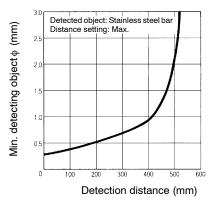
■ OPERATING RANGE

E3S-CL1

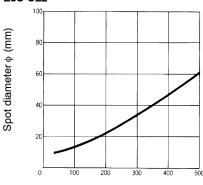


Detection distance X (mm)

E3S-CL2

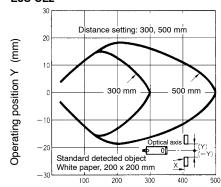


E3S-CL2



Detection distance (mm)

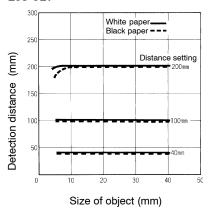
E3S-CL2



Detection distance X (mm)

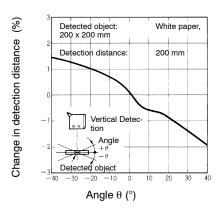
■ DETECTION DISTANCE VS. OBJECT SIZE

E3S-CL1

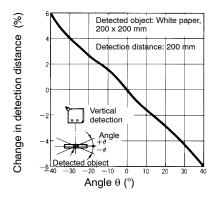


■ ANGLE CHARACTERISTIC

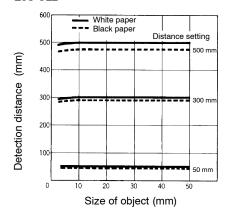
Vertical Detection E3S-CL1



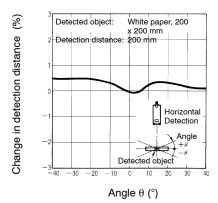
Vertical Detection E3S-CL2



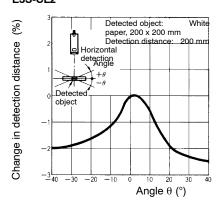
E3S-CL2



Horizontal Detection E3S-CL1



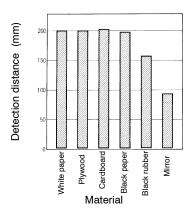
Horizontal Detection E3S-CL2



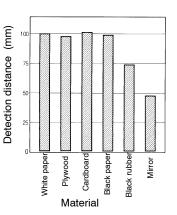
■ DETECTION DISTANCE VS. MATERIAL

E3S-CL1

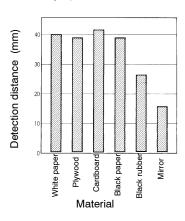
(Setting Distance Set to 200 mm using White Paper)



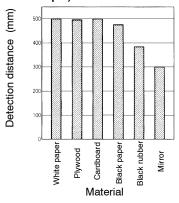
(Setting Distance Set to 100 mm using White Paper)



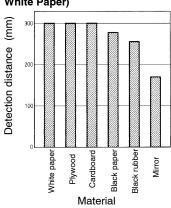
(Setting Distance Set to 40 mm using White Paper)



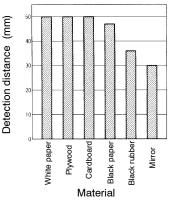
E3S-CL2 (Setting Distance Set to 500 mm using White Paper)



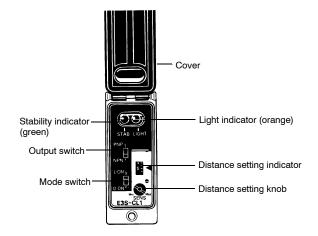
(Setting Distance Set to 300 mm using White Paper)



(Setting Distance Set to 50 mm using White Paper)



Nomenclature



Output Switch

- 1. Set the switch to NPN for NPN output.
- 2. Set the switch to PNP for PNP output.

Mode Switch

- 1. Set the switch to L-ON for ON light-ON operation.
- 2. Set the switch to D-ON for ON dark-ON operation.

Distance Setting Knob

- The detection distance will increase when the knob is turned clockwise (toward Max.) and will decrease when the knob is turned counterclockwise.
- 2. The adjustment can be turned up to 6 times clockwise or counterclockwise to set the detection distance. The number of turns will be displayed by the indicator.

Operation -

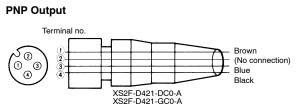
■ OUTPUT CIRCUITS

Output configuration	Mode switch	Output transistor	Output circuits	
NPN	Light-ON	ON when light is received.	Light indicator Stability indicator (Green) (Orange Photoelectric NPN and PNP	Brown 10 to 30 VDC Load Load current Black Control
	Dark-ON	ON when light is not received.	sensor main output selector circuit Set the NPN	Blue 0 V
PNP	Light-ON Dark-ON	ON when light is received. ON when light is not received.	Light indicator Stability indicator (Green) (Orange) Photoelectric sensor main circuit NPN and PNP output selector Set the NPN and PNP output selector varieties and PNP output transistor ZD putselector to putselect	Black Control output
			ZD: Vz = 39 V	Blue 0 V

■ I/O CONNECTOR PLUG

NPN Output

Terminal no. (No connection) Blue Black XS2F-D421-DC0-A XS2F-D421-GC0-A



NPN output			PNP output				
Type	Conductor	Connector pin	Application	Type	Conductor	Connector pin	Application
DC	Brown	1	Power supply (+V)	DC	Brown	1	Power supply (+V)
	Black	4	Output		Black	4	Output
	Blue	3	Power supply (0 V)		Blue	3	Power supply (0 V)
		2	No connection			2	No connection

SENSITIVITY ADJUSTMENT

Item	Position A	Position B and C	Setting
Adjustment procedure	Place the detected object at the desired location and turn the adjustment knob clockwise until the LIGHT indicator (orange) lights. This is position A.	Background Object Remove the detected object and turn the adjustment knob clockwise until the LIGHT indicator (orange) lights. This is position B. Then turn the adjustment knob counterclockwise until the LIGHT indicator (orange) goes out. This is position C. No Background Object The maximum adjustment setting is used as position C.	Set the adjustment to halfway between A and C. Confirm that the STAB indicator (green) remains lit both with the detected object present and not present. If the STAB indicator does not remain lit, reconsider the detection method to enable stable operation.
Detecting condition	Photoelectric sensor O O O O O O O O O O O O O	Photoelectric sensor Defected object Defected object	
Status of distance setting knob and distance setting indicator	A 1 - 3 - Max	© 3 - 5 - Max	(A) 1 - 3 - 4 - 5 - Max
Indicators	OFF STABILITY ON LIGHT (orange)	OFF STABILITY LIGHT (orange)	ON STABILITY OFF LIGHT (orange)

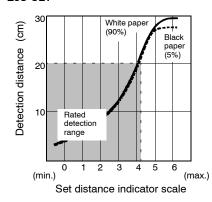
Note: The sensor must be set to within the rated detection range for application (see diagrams on next page).

Background interference can be a problem if the distance is set near the maximum value (5 to 6 on the scale). Factory settings are as follows:

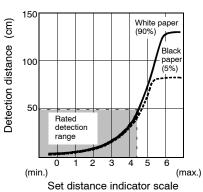
E3S-CL1: 20 cm (on white paper) E3S-CL2: 50 cm (on white paper)

SET DISTANCE INDICATOR SCALE VS. DETECTION DISTANCE CHARACTERISTIC (TYPICAL)





E3S-CL2

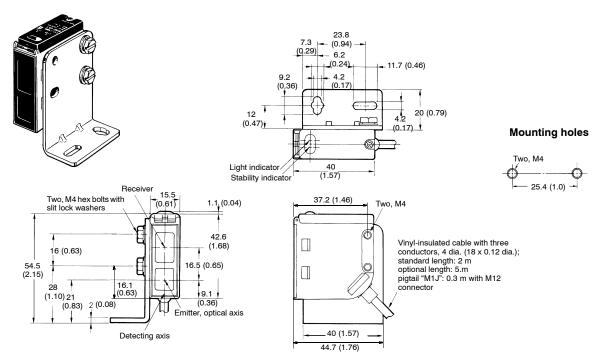


Note: Reflection rates are given in parentheses.

Dimensions

Unit: mm (inch)

■ E3S-CL1 E3S-CL2



Note: The output switch, mode switch, and distance setting knob can be accessed by removing the cover.

Precautions

CONNECTION

To avoid malfunction or damage, do not wire the input/output lines within the same conduit with power lines or high voltage lines.

The cord connected to the Sensor can be extended up to 100 m provided that the diameter of each wire of the cord is $0.3 \, \text{mm}^2$ minimum.

■ POWER SUPPLY

If a standard switching regulator is used as a power supply, the frame ground (FG) terminal and the ground (G) terminal must be grounded, otherwise the Sensor may malfunction due to the switching noise of the power supply.

■ OIL AND CHEMICAL RESISTANCE (E3S-CL2)

■ STARTUP OPERATION

A maximum of 100 ms is required from the time power is turned on until the E3S-CL is able to detect objects. If power is supplied to the loads and the E3S-CL from different sources, turn on power to the E3S-CL first.

■ WATER RESISTANCE

To ensure the water resistance of the E3S-CL, tighten the screws of the operation panel cover to a torque of 2.5 to 5.0 kgf \bullet cm (0.25 N \bullet m to 0.49 N \bullet m).

Oil	Kinematic Viscosity (mm²/s (cst)) at 40°C	
Lubricating oil	pil 2.02	
Water insoluble machining oil	Water insoluble machining oil 10 min. and less than 50	
	Less than 10	
Water soluble machining oil		7 to 9.5
		7 to 9.9
		7 to 9.2
		7 to 9.8

- Note: 1. The E3S-CL2 maintained a minimum insulation resistance of 100 M Ω after the E3S-CL2 was dipped in all the above oils at a temperature of 50°C for 240 hours.
 - 2. When using the E3S-CL2 in a place where an oil other than the ones listed above is sprayed on the E3S-CL2, refer to the above kinematic viscosity and ph values. The location may be suitable for the E3S-CL2 if the kinematic viscosity and pH values of the oil are close to the above kinematic viscosity and pH values, but make sure that the oil does not contain any additive that may have a negative influence on the E3S-CL2.

■ CABLE

The E3S-CL2 uses an oil-resistant cord to ensure oil resistivity. Do not allow the cable to be repeatedly bent during application. Do not allow the cable to be bent to a radius of less than 25 mm.

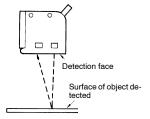
■ MALFUNCTIONING

If an inverter motor or servomotor is used with the E3S-CL, the frame ground (FG) terminal and the ground (G) terminal must be grounded, otherwise the Sensor may malfunction.

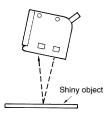
MOUNTING

Mounting Direction

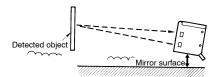
Mount the Sensor so that the detection face runs parallel to the surface of the object being detected and not at an angle (see below).



If detecting a shiny object, mount the Sensor so that the detection face is at an angle of between 5° and 10° of the surface of the object being detected. Check to be sure that there is no interference from the background (see below).

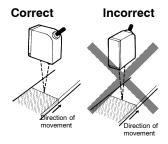


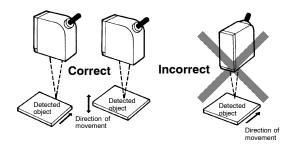
If stable operation is not possible near a mirror surface, mount the Sensor at an angle as shown below, and separate the Sensor as far as possible from the mirror surface.



Mount the Sensor so that it is not aligned with the direction of movement of the detected object, as shown below.

Mount the Sensor so that it is not aligned with extreme changes in color or materials, as shown below.





Mount the Sensor so that sunlight, fluorescent light, incandescent light, or other strong sources of light do not enter the directional angle of the Sensor.

Precautions

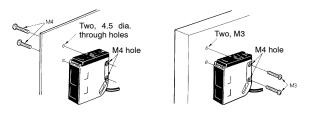
When mounting the Sensor, do not hit the Sensor with a hammer, or any other object. This will cause the Sensor to lose its watertightness.

Use M4 screws to mount the Sensor.

The tightening torque of each screw must be 12 kgf \bullet m (1.18 N \bullet m) maximum.

Direct Mounting

 $\label{eq:continuous} \mbox{Mount the Sensor as shown in the following illustration.}$





The E3S-CL is not a safety component for ensuring the safety of people which is defined in EC directive (91/368/EEC) and covered by separate European standards or by any other regulations or standards.

NOTE: DIMENSIONS SHOWN ARE IN MILLIMETERS. To convert millimeters to inches divide by 25.4.

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Cat. No. CEDSAX4

11/01

Specifications subject to change without notice.

Printed in U.S.A.