Customer: ALPS Europe Distribution	No. 12E2006-2828
	Date: May. 11, 2006
Attention:	
Your ref. No.:	
Your Part No.: EC12E24242A2	

SPECIFICATIONS

ALPS';

MODEL: EC12E24242A2

Spec. No.:

Sample No.: F 3 1 3 3 9 5 4 M

REC	EIPT STATUS
REC	EIVED
Ву	Date
	Signature
	Name
	Title



DSG'D K. Ale

APP'D S. Sato ENG. DEPT. DIVISION

Head Office 1-7, Yukigaya-otsuka-cho, Ota-ku, Tokyo, 145-8501 Japan Phone,+81(3)3726-1211

Sales

B6523 Q1003#03A (EA)

SPECIFICATIONS

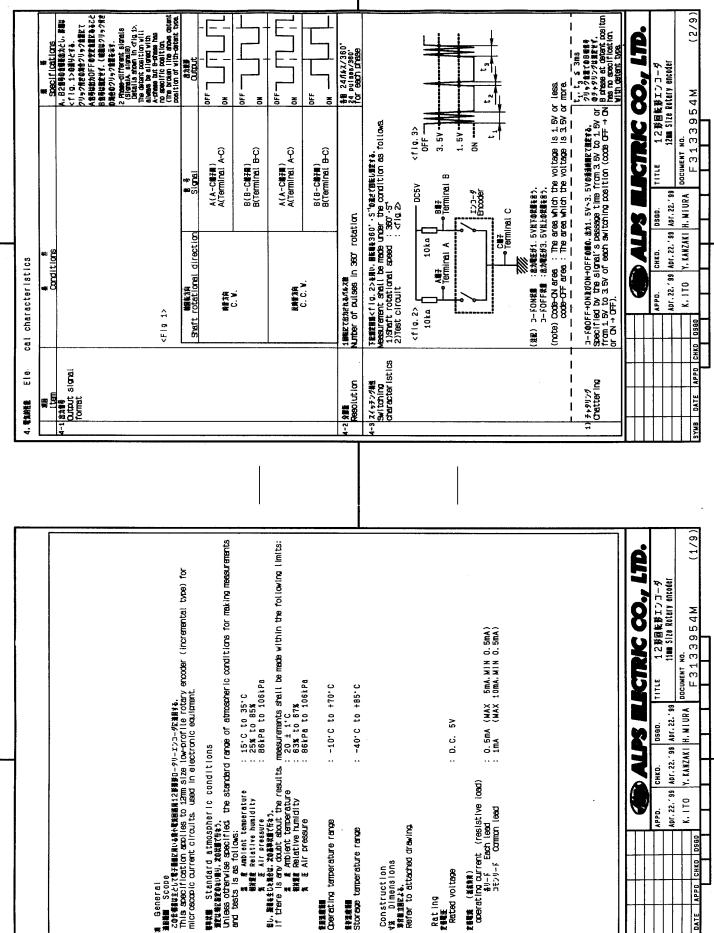
- 1. THIS SPECIFICATIONS APPLY TO EC12E24242A2 ROTARY ENCODERS.
- 2. CONTENTS OF THIS SPECIFICATIONS. F3133954M LE21240A
- 3. MARKING
 - MARKING ON ALL UNITS DATE CODE

CAUTION

Regardless of the suggested applications of these products being introduced in the specifications, when using them for equipment and devices requiring a high degree of safety, respective manufacturers will please preserve safety of the planned equipment and devices by providing necessary protective circuits and redundancy circuits and reconfirm if safety is being duly preserved.

Products being introduced in the specifications have been designed and manufactured for applications to ordinary electronic equipment and devices such as the AV equipment, electric home appliances, office machines and communications equipment. Consequently, when employing these products for applications requiring a high degree of safety and reliability such as the medical equipment, aviation and aircraft equipment, space equipment and burglar alarm equipment, the using manufacturers will please thoroughly study the proprieties of these products for the planned applications.

Although we are exerting our best efforts to maintain the quality of these products, we cannot guarantee that they will never cause short circuiting and open circuitry. Therefore, when designing an equipment or device with which the priority is given to the safety, you will please carefully study the influences to the whole equipment of a single function failure of Potentiometers and Encoders in advance to make out a fail-safe design providing.



: 15°C to 35°C : 25% to 85% : 86kPa to 106kPa

編 Ambient temperature 西域語 Relative humidity

1-2

新 正 Air pressure 質b. 雑巻をじたもらは、Xの番料紙で行なう。 if there is any doubt about the results. 温 底 Ambient terperature 報源観 Relative humidity

Air pressure

-10°C to +70°C -40°C to +85°C

作服法底框 Operating temperature range

1-3 1-4

##智度## Storege temperature range

Ę.		_		(1)	
ALES ELCTRIC CO., LTD.	12形回転数エフコーダ	11mm Size Rotary encoder	NO.	F3133954M	
5	TITLE		DOCUMENT	FЗ	
1 2	DSGD.	ADT, 22, ' 99 ADT, 22, ' 98 ADT, 22, ' 99	K. ITO Y. KANZAKI H. MIURA DOCUMENT NO.		
5	۴	. 98 Ap	AK H.		
3	CHXD.	Apr. 22.	Y. KANZ		
1	T.	22, '99			
	ğ. Ş	Ğ.		_	
	l.	Ц		DSGO	
				CHKD	
				APPO	
				SYMB DATE APPO CHKD DSGD	
				SYMB	

1				1		
# # SDECITIONS t ₂ ≤ 2nG		3. 5VAL 3.5V MIN	####0#v2/c. Without arcing or breakdown	#子-斯存配区10MQ以上 Between Individual terminals and bracket: 10Mb MIN	<pre><fig. 4="">E&U ΔT=0.08T NL MIN Inflg.4></fig.></pre>	
条 († COTOLILIONS CONTOLILIONS CONTOLILIONS CONTOLILIONS CONTOLILIONS	Section by the time of voltage or also are a section of the bounds have been drafted insections as code-ON time less than 1116 between drafted insections as a part of chatter ing. When the code-ON time between 2 bounds is less than 1116 they are regarded as 1 linked bounds.	3-FOFF 0据分价程度 The voltage chence in code-OFF area.	着子事情報配え、C. 50V1分割的対す。(V-7単独1m人) A voitage of 50VA C. Shail be expiled for Inin between Individual terminals and bracket. (Leak current InA)	度子・解析整化の. C. 50V的数1.6. Asset ordition which a Asset orent shall be made under the condition which a voltage of 50MLC. is acolied between individual terminals and bracket.	ま並れ着作権を目転する. Messurement shall be made under the condition which the shaft is rotated in constant speed	A を (19.4)
瀬田 146m 25m/4 (パワンス) St Iding noise (Bounce)		3) 書動/4ズ Stiding nolse	4-4 MEE Dielectric strength	4-5 能能 能 Insulation resistance	4-6 信報是 Phase-difference	
2		3)	4	100	9	

	iten Iten	omditions	Specifications
-1	#BEAR Total rotational engle		360' (17/17) 360' (Endless)
5-2	019-0140 Detent torque	(PU)=24분@과희의 (Acplied for with-detent type)	3~20mN·m
			8U, -10. C>+5. C(は、単が 器をすること。 SYRIT rotatable at -10. C>+5. C
5-3	79,974820482 Number and position of detents.		2447979 24 detents (X797fill 15:13°) (Step angle:15:13°)
5-4	#6#Ushwike Next-cuil Strength of sheft	#####################################	MANA CAMPER A PROPER A PROPERTY OF WITHOUT CHROSE TO OF EXCESSIVE
- S	編集集 Terminal strength	######################################	者しい才多及び整部大食主もでもじた。 Without excessive play in terminals or poor contact.
9-9	state woodle	機能的Spunching Min mobute メントを取る。 A momentary load of Sonk-marali be acciled at the boint Shim from the tip of the shaft in a direction perpendicular to the axis of shaft.	1.0xL/30mmp-plif 1.0xL/30mp-p.MWX (Ltimefettements.) (I:Sheft length)
5-7	単の映画を記載 Side thrust Strength of shaft	製業的表面mpotate 20Noptate 10秒mata. (PCB等階的性) A load of 20N shall be applied at the point 8mm from the tip of the shaft in a direction perpendiquiar to the axis of shaft. (After soldering of the PC board)	差しが分変が、最好のないこと、 X、差徴的に対象をいこと、 Mithout excessive play or barding in shaft. No mechanical abrormelity.
2-8	1 doek fan '9 Graft plav in Fotational wobble	A度卷Eで意定する. Mesure with Jig for rotational engle	. 4 . 4 . 4 . 4 . 4 . 4 . 4 . 4 . 4 . 4
		ALS ELCIRIC	.co. 170.
		CHKO. DSGO. TITLE	12形回転形エンコーダ 12mm Size Betery encoder
		K. ITO Y. KANZAKI H. MIURA DOCUMENT	E A M
SYMB	B DATE APPO CHKO DSGO	n n n n n n n n n n n n n n n n n n n	₽

(3/8)

ADT. 22. '99 ADT. 22. '98 ADT. 22. '99 128 WOUNT NO. K, ITO Y, KANZAKI H, MIURA F 3133954M

LICTRIC CO., LTD.

5. 機能機能 Mecha! | characteristics

Soldering conditions A A A A A A A A A A A A A A A A A A A		**	神
	1	Conditions	Specifications
	Ē	りなれたまだします。	ない。それに他、地質的性能を通足する
	Spec	Ifled by the clause 7 'Soldering conditions'.	こと。また、着しいガタ等種植物区製業
Clearical for Isa shall be satisfied. No mechanical abnormality such as a stress twe bit by with as a stress twe bit by with a stress twe bit by with a stress twe bit by with a stress twe bit by a stress twe bit by by a stress twe bit by by a stress twe bit by a stress could be set to be being limited to be being limited.			94026
Characteristics shall be satisfied. No mechanical abordanity such as a satisfied. No mechanical abordanity such as a satisfied with such as a normal such such such such such such such such			Electrical
be satisfied. No mechanical in such as a stressive play. REMBUTAL REMBERGOSX MARINEMOSX MARINEMOSX MARINEMOSX MARINEMOSX. A new uniform conting of solder shall cover a minimum of 55% of the sufface being lamars sold.			characteristics shall
No mechanical abnormatity such as a excessive play. ###################################			be satisfied.
abnormality such as a accessive play. Accessive blay. Accessive blay. Accessive blay. Accessive blay. A new uniform conting of solder fable cover of surface being limited.			No mechanical
Regulation and the control of the co			abnormality such as a
Managath A			excessive play.
Midchthttetter Coating or Solder Shall cover or Solder Shall cover or annume of 95% of the Sulface being limmersed.			現在物はたんだが新聞館の95米
A new uniform coating of solder shall cover a minimum of 95% of the sufface being limersed.			以上新しいなんだが離れていること。
or solder shall cover a minimum or 95% of the Sufface being lamersed.			A new uniform coating
a allineus of 95% of the Surface being issestand.			of solder shall cover
Scriface being immersed.			a minimum of 95% of the
			surface being immersed.

6. 耐久性性 Endurance characteristics.

6-1			
	Rotational life	The shaft of encoder shall be rotated to 30.000 cycles at a speed of sob-loovH without electrical load, after which measurements shall be made.	チャタリング t, t.e.SmS パクラス t.e.Sams Chattering t, t.e.SmS Bounce t.e.Sms クリック番が取っていること. Detent feeling has to remains.
2-8	聖職供 Damp heat	addot2: C. 建生90~35%の配置を伸や2240±10時間状態・指3. 常生中21.5時間 発電する。 The encoder shall be stored at a temperature of 4012*C with Telative humidity of 90% to 95% for 240±10H in a thermostatic chamber. 90% to 95% for 240±10H in a And then the encoder shall be subjected to standard actnosoberic conditions for 1.5H. after which measurement shall be made.	機能 4.1~4.5 k 05.1) 体が 4.2.2. Specifications in Clause 4.1.4.5 and 5.1 Shall be satisfied.
6-3	副主 体性 Ory heat	全部85よ3・Cの位置時心24のよりの時間を建せ、第二、第二、5時間接置する。 The encoder shall be stored at a temperature of 8543・C for 2441-Did In a thermostatic camaber. And then the encoder shall be subjected to standard atmospheric conditions for 1.5H. after which measurements shall be made.	
4-8	開催 (単) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1	26-40±3・C DEX書等 PZ240±10 mm程度を 第3、常参中 Z1、5時間故事を。 The encoder shall be stored at a temperature of -40±3・C for 240±10H in a thermostatic chamber. And then the encoder shall be subjected to standard statespheric conditions for 1.5H, after which measurement shall be made.	
- 9 - 12	1 1 1 1 1 1 1 1 1 1	GOCOMO高さが整金の任命方式をでき、 The encoder shall be failen freely at any Dosture from Gocm height to the concrete floor covered with vinvi-tile, after which measurement shall be made.	着い文字、直接を分々、信息を (4.1~4.5 元 05.1)を 第24-4.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2
8-8	機能 Dration Vibration	10~55~10Hz之意在3番節(1票單1分/票据1.5mm) 表次、Y. Z. 各方角区 2時間以3. 2時間以3. after which measurements had be made: after which measurements had be made: The antire frequency fense, from 10Hz to 55Hz and return to 10Hz, shall be transversed in Imin. Amplitude(total sveursion): 1.5mm. This mation shall be applied for a period of 2H in each of 3 mutually perpendicular axes (A total of 6H).	####(4,1~4,5205,1) #####(4,1~4,5205,1) ####################################

	7017	1-4	ncoder		;	(6/3	
		12形回転形エンコーダ	12mm Size Rotary encoder			F3133954M	
	1	TITLE		2010000	K, ITO Y, KANZAKI H, MIURA BUCUMENI NU.	F31	
] 	DSBD.	ADT. 22. ' 99 ADT. 22. ' 99 ADT. 22. ' 99		4. MIURA		
		CHKD.	Dr. 22. ' 99	- !	KANZAKI 1		
	2	APPD. C	Pr. 22. ' 99 A	<u> </u>	K, 170 Y		
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						DATE APPO CHKD DSGD	
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L						SYMB	

ICTRIC CO., LTD.

TITLE 12部以下アンコータ
12m 乳te Retary encoder

3954M

ADT. 22. '99 ADT. 22. '99 ADT. 22. '98 K. ITO Y. KANZAKI H. MIURA

7. th. th. thut the Soidering conditions

7-1 季本化花の場合 Manual soldering

:350°C or 1858. : Within 3s. 維度350°C以下,學面34以內 Bit temperature of soldering iron Application time of soldering iron

7-2 ディップはんどの場合 Dip soldering

食品等数 :t1.6片面部或者服存 Printed wiring board: Single-sided copper ciad laminate board with thickness of 1.6mm.

フラックス :比重の、日2以上のフラックスを用い臭効式フラクサービて急強面高さは、基板気犀の半分を目空とし、かつ基板表面ピフラックスの強入がないこと。

Specific gravity: 0.82 or more.
-Specific gravity: 0.82 or more.
-flux shall be applied to the board using a bubble foaming type fluxer.
-flux back and in the flux bubble only to the middle of its thickness.
-flux shall not come into contact with the component side surface.

:基板表面塑成100°C以下、時間1分以内

•Surface temperature of board: 100°C or less. •Preheating time: Within 1 min.

:温度260°C±5°C、略開3#±1#以内

·Solder temperature: 260°C ±5°C.

以上の工程を1回または2回道基する。 Apply the above soldering process for 1 or 2 times.

なんだ代け集の乙分類事法 Note for soldering method.

8-1 下野のよう足P. C. B. の上面では小花付せます品配は、高型しください。 Please avoid soldering on upper surface (the component side surface) of the PC board as shown below. Terminal tth.k€ Solder

Solder

41.4

. C. B.

2 半田ディップ・他の法学についてはエンコータ、一内ピフラックスが減入する減合があり。 健康不良の原因ともりますのでご該無難にます。 Please avoid cleaning of PCB board because the flux used during the dip soldering process may enter the encoder and cause poor contact

		7		_	_	_	Ī			3	<u></u>
						_					- R / : -
				!!!LE 11.2.15		19003H2 6 815X 971C 1877		DOCUMENT NO	COCCERTA SO.		T G G G G G G F G G G G G G G G G G G G
1				USGD.		1 Anr 22 '00 Anr 22 '00 Anr 22 '00			K ITO IV KANZAKI H MILIPA		
		5		CHKO.		Anr 22 '00			V. YANZAKI		
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PRECAUTIONS IN USE 概以() 9. その他, 単級い

9-1、保管は真温,多型の境所及び賃金性か、ス中を避けて下さい。

DUTING operation, storage in high temperature and humidity, and in corrosive gas should be avoided

9~2、エンコータ゛一のハ゛ルスカウント高速の設計に占いては動作スピ゛~ト゛,サンフ゜リンク゛タイム・マスキンク。タイム等に、法律し、法務は難の上物を困難します。

In case of pulse count process design, operational speed, sampling time, and masking time etc should be taken into the consideration.

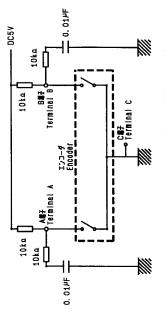
Please check above matter at first on your circuit for the secure reason.

9-3. 本製品はクリック位置をてA相はOFF状態で安定となりますので、ソフト設計跡A相基準で設計算います

A phase should be design criterion prior to B phase. Because A phase has steady off signal at detent position.

9-4、エンコータ。-のハ。ルスカウント処理の回路は下図のフィルターをいれることを推奨します。

For your pulse count design, it should be considered to add C/R filter on your circuit shown as below.



9 - 5. 本銀品の本体に直接水分がかかりますと、ハ"ルス液砂に周末が身生する可能性がありますので、 製品に需要水分がかからないよう配産器います。 Care must be taken not 10 expose this product to water or dev to prevent possible problem in pluse output wave form.

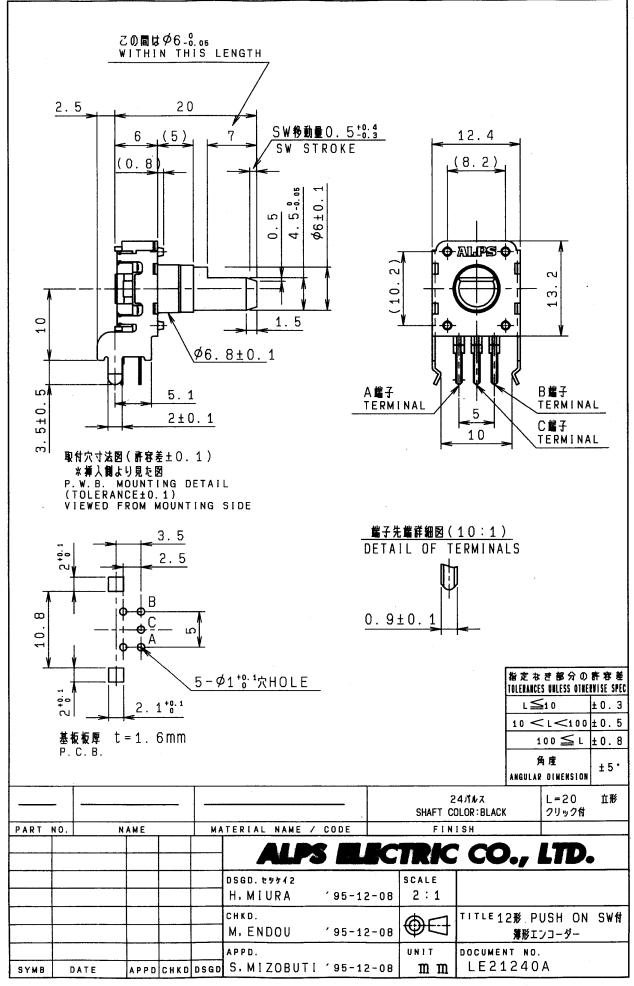
9~6. 网络画盤素、確加入の本種的の整体部は砂臓は下にい。 Please avoid to medical instrument because this encoder is audio use.

9~7、本親品は警庁対し議座の接着しの力が部わりますと、親田機能を塗ねる役れがありますので、あらかじのうまなにガイドを徴せる等の配義をお願いします。

Cosideration to provide protective quard for knob is highly recommended to avoid side pressure to the shaft.

9-8. 本親昭は韓尼対し速度の衝撃力が割わりますと、縁の震能を強なる恐れが参りますので。 | 八次勝下さい | Excessive Impact force may decrease the performance of this product. | Please pay attention to Impact force.

Example 10 C. SVIRAWERFEZETA 100mp MAX. D. C. SVIRAWERFEZETA 100mp MAX. Measured by the lam 5V D.C. voltage drop method. ce 14/24 (OFF-ON-OFF)14年程度表表。 10msecMT 1		章・スイッ子様子園は最優されてあります。 Shaft is insulated from switch terminal. Cel characteristics Conditions	報告 19 0	3-17 B N 3-17 B N	Endurance characteristics.
#BB 1 tem	insulation resistance material	And the state of	スイッチ回路・差点機 Contact arfangement スイッチ参加権 Switching	3/9-5作動力 Switch opration force	副久性 Endural 類目 Item 多春性 Dperating life



F3133954M