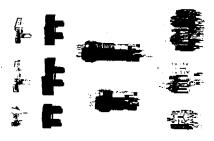
#### Construction

## Three crucial advantages!

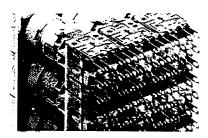
#### Easy storage in minimum space

Every EAO-SWISSTAC switch can be altered very simply any number of times, and afterwards added to, modified or adapted. This highly modular concept means that only a few subassemblies need to be stocked, so shortening lead times, simplifying inventory control and significantly reducing storage costs.



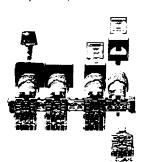
#### All connections on one plane

All the terminals are arranged at one level, clearly laid out and fully accessible even when in close-packed arrays. Three colours help to make wiring up easier.



#### Ideal for switch interlock systems

EAO-SWISSTAC switches can be mechanically combined in many ways to form switch interlock systems in rows of up to 20 switches. So complicated protective and relay interlocks are unnecessary. Individual and irregular spacings between the switches of an array are no problem either.



## General

EAC-SWISSTAC switches are of modular construction and made up of the three subassemblies:

Front section:

Man/switch interface and status indicator

- Intermediate section: Latching/pulse facility, lampholder, latch function select

- Terminal block:

For up to five contact elements

Every switch is tested after assembly. Electrical performance and useful life are governed by the contact element. Front and intermediate section are designed for the maximum useful life of the contact element.

These determine the manner of protecting the switch against outside influences. Approvals apply to complete switches. The codes of approval are UL 1054, VDE 0630, SEV 1005/CEE 24, CSA 22.2.

Illuminated pushbutton

**Key switches** 

Lever switches 55 - 70 mm

Max. contact rating:

UL, SEV, VDE, CSA

Vibration resistance: tested to IEC 68-2-6 (10 g to 2000 Hz)

impact resistance: tested to IEC 68-2-27 (halfsine, 50 g for 11 ms)

## Technical details

# Illuminated pushbutton 35 mm

General data see catalogue
Max. contact rating:
250 V AC 5A (VDE 5A)
Material
Actuator: thermoplastic with

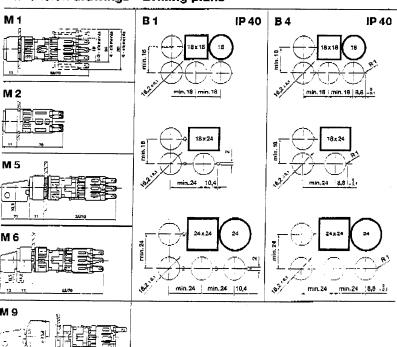
fire prevention characteristics Holder for contact elements: thermoplastic with fire prevention characteristics Approvals: UL, SEV, VDE, CSA 250 V AC 6A (VDE ŠA)
Material
Actuator:
thermoplastic with
fire prevention characteristics
Holder for contact elements:
stainless chrome steel
Approvals:

General data see catalogue

## Emergency Stop switches 55 – 70 mm

General data see catalogue Max. contact rating: 250 V AC 6 A Material Actuator: thermoplastic with fire prevention characteristics Holder for contact elements; stainless chrome steel Approvals: UL requested: SEV, VDE, CSA

#### Dimension drawings Drilling plans



Subject to modification

eao Mar Swisstac

Consisting of:		Bezel	Switch body a	Switch body and terminal block ready assembled					
۴.	•								
Diagram	1999	Connection	Function	Key removable in position	Part No.	Mounting depth mm	Drilling plan No.	Dimension drawing N	
		2-position	<b>key switch,</b> v	vith 2 keys					
	1 NC + 1 NO	s/p	latching	A+C	911 401-00	55	B 4	M 5	
#	2NC + 2NO	s/p	latching 🛕 🐪	A+C	912 401-00	55	B 4	М5	
	3NC + 3NO	s/p	latching	A + C	913 401-00	55	₽4	M 5	
13 21 22 14	4NC + 4NO	s/p	latching ——	-¢ A+C	.914 401 <del>-</del> 00	55	B4	M 5	
	5NC + 5NO	s/p	latching	A + C	915 401-00	55	B4	M 5	
ype		Colour	Part No.	Part No.	Part No.	Part No.		Part No.	
		Bezel							
		supplied fitted	0						
100.4			ø 18 mm	18 x 18 mm	18 x 24 mm	ø 24 mm		24 x 24 mm	
		grey black	200 <b>-</b> 1001-00 200-2001-00	200-3001-00 200-4001-00	200-5001-00 200-6001 <b>-</b> 00	200-700 <sup>-</sup> 200-800 <sup>-</sup>		200-9001-00 200-0001-00	
Key:		s/p = solder and plug-on terminal combined			NC = normally closed contact NO = normally open contact				
ordering example:		2-position key switch Bezel		911401-00 200-6001-00		. •			

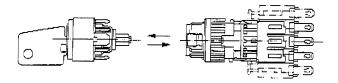
# Mounting instructions

The switch is mounted in a fascia/control panel in three steps:

- 1. Remove front section as in drawing
- 2. Insert switch in fascia/control panel
- 3. Snap on front section (see Note) and tighten fixing nut

Zero position

Wiring diagram



Note:

To assemble, the key must be at the zero position, the symbol  ${\bf 0}$  is at the top, and on the terminal block the circuit diagram is uppermost.

For other types and executions, (e.g. mounting depth 70 mm, PGB-terminals, 3-position key-switches, other key-removabilities, additional lock variants, protection IP 65) spare parts and accessories please ask for the main catalogue.

For dimension drawings and drilling plans, see fold-out at left Subject to modification

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