

# Machine safety

## Preventa

*Ingenious* and innovative, Preventa safety solutions provide maximum protection for all the safety functions of your automation system.

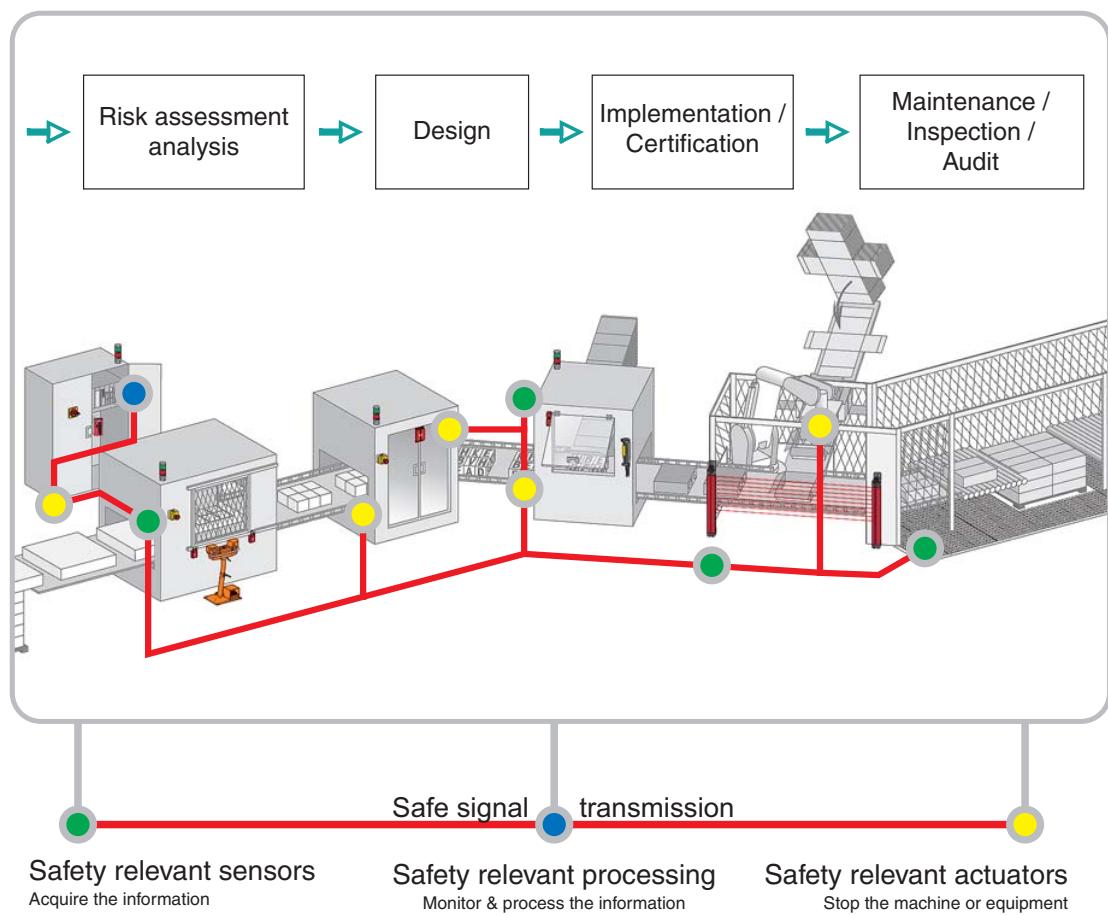
### Select Preventa:

- To export your machines to any location in the world, you expect solutions that are both *approved* and *conform* to international standards.
- To maintain productivity, you need solutions *quickly* to assist you, irrespective of the circumstances.
- You seek *universal* solutions to respond to the diversity of your customers' requirements and, at the same time, *optimise* your stock.

## Full safety chain:

Since a perfect safety system does not exist, the latest standards relating to functional safety and voluntary application provide new risk management methods to be used from the design stage by applying principles such as the safety integrity level (SIL) as well as extensively using established operating safety concepts.

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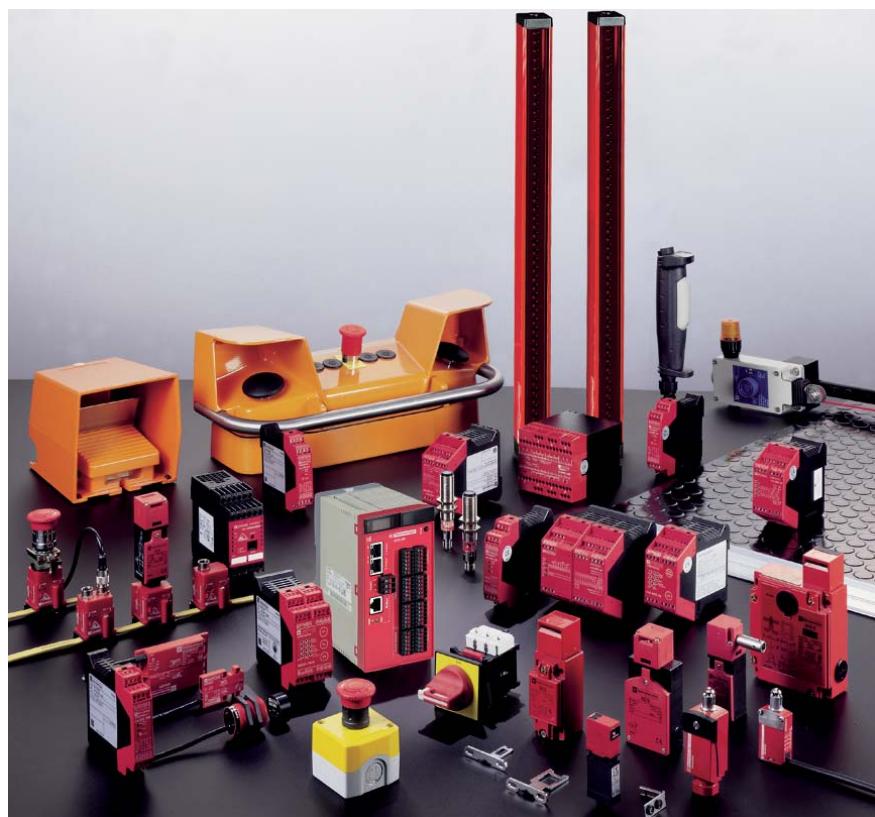
- Safety switches
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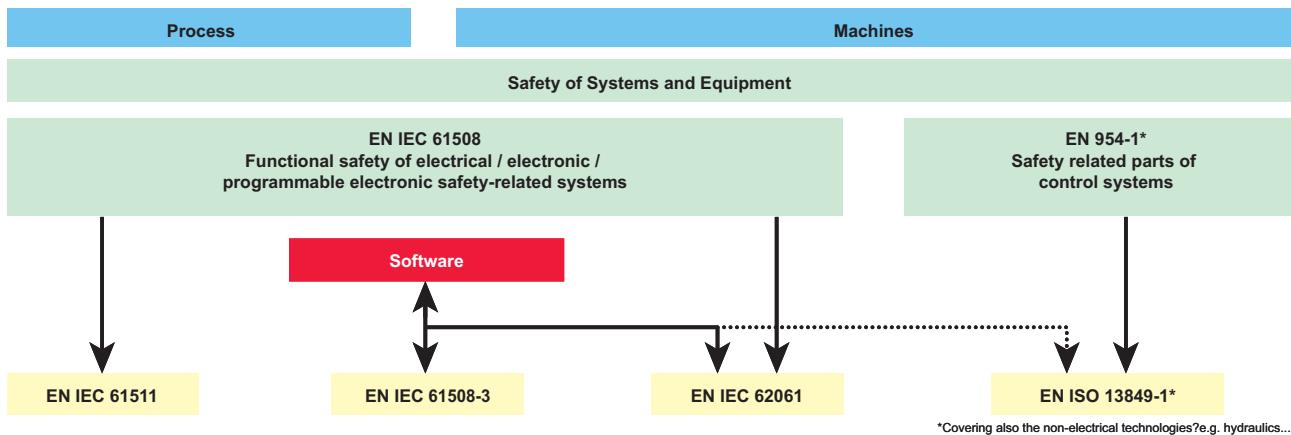
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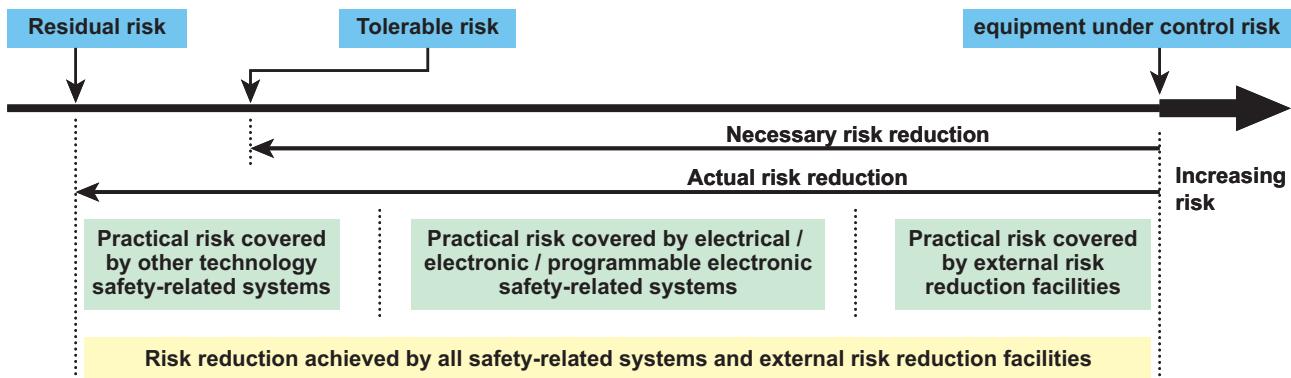


# Functional Safety and Safety Integrity Level (SIL)



## Risk reduction according to EN IEC 61508

- **Safety** is achieved by risk reduction (for those hazards that cannot be designed-out).
- **Residual risk** is the risk remaining after protective measures have been taken.
- **Protective measures** realised by E/E/PE safety related systems contribute to risk reduction.



For machinery, the probability of dangerous failures per hour of a control system is denoted in EN IEC 62061 as the PFHD

- The rate of failures  $\lambda$  can be expressed as follows:  

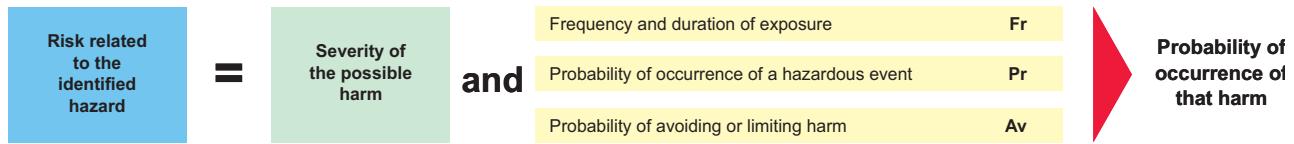
$$\lambda = \lambda_s + \lambda_{dd} + \lambda_{du}$$
- The calculation of the PFHD for a system or subsystem depends on several parameters:
  - the dangerous failure rate ( $\lambda_d$ ) of the subsystem elements
  - the fault tolerance (e.g. redundancy) of the system
  - the diagnostic test interval (T2)
  - the proof test interval (T1) or lifetime whichever is smaller
  - the susceptibility to common cause failures ( $\beta$ )
- For each of the four different logical architectures A to D there is a different formula to calculate the PFHD. (see EN IEC 62061)  
 (The principal relationship is: PFHD =  $\lambda_d \times 1h$ )

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Safety integrity level SIL	High demand or continuous mode of operation (Probability of a dangerous failure per hour) <b>PFHD</b>
3	$10^{-8}$ to $< 10^{-7}$
2	$10^{-7}$ to $< 10^{-6}$
1	$10^{-6}$ to $< 10^{-5}$

## **Machinery: Risk estimation and SIL assignment of EN IEC 62061**

Given as an example in an informative Annex



## Machinery: Determination of the required SIL. Example according to EN IEC 62061

Consequences	Severity (Se)
Irreversible: death, losing an eye or arm	4
Irreversible: broken limb(s), losing a finger(s)	3
Reversible: requiring attention from a medical practitioner	2
Reversible: requiring first aid	1

Frequency and duration of exposure (Fr)	
Frequency of exposure	Duration
1 h	5
> 1 h to 1 day	5
> 1 day to 2 weeks	4
> 2 weeks to 1 year	3
> 1 year	2

Probability of occurrence	Probability (Pr)
Very high	5
Likely	4
Possible	3
Rarely	2
Negligible	1

Probability of a voiding or limiting harm (Av)
Impossible
Rarely
Probable

Serial no.	Hazard	Se	Fr	Pr	Av	Cl
1	Hazard x	4	5	+	4	+
2					3	= 12

## Safety of Machinery: \*EN ISO 13849-1, definition of MTTF<sub>d</sub>

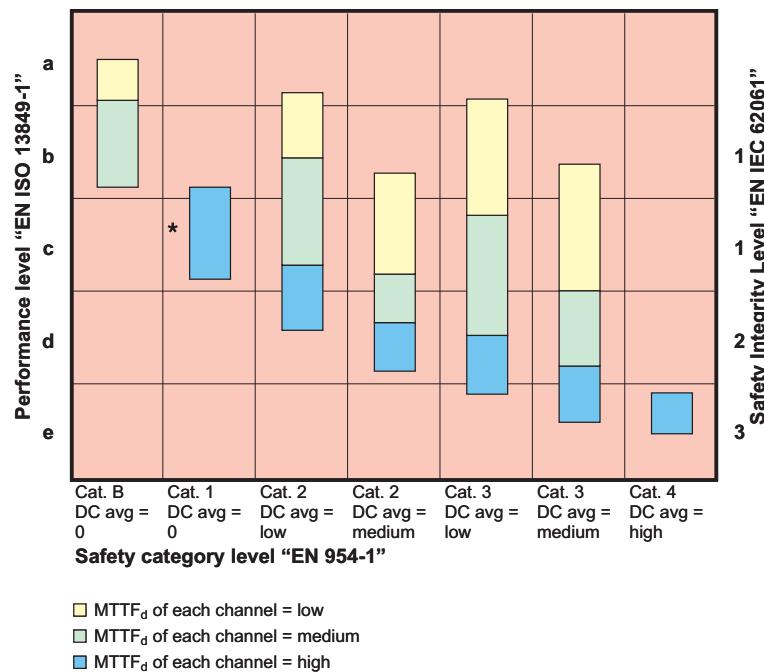
■ The parameter for the failure rate in EN ISO 13849-1 is the Mean Time To Failure (MTTF). This time value indicates the number of years in which the first failure probably occurs.

- **MTTF = mean time to failure [years]**
  - The mean time after installation of devices to any first failure.
  - The general relation between  $\lambda$  and MTTF is:

$$MTTF = 1/\lambda$$

- **MTBF = mean time between failures**
  - Not relevant for devices which are not repaired.

- **MTTF<sub>d</sub> = mean time to dangerous failure**
  - The MTTF<sub>d</sub> is defined in EN ISO 13849-1 as the expectation of the mean time to dangerous failure of a safety related part of a control system.



## Safety of Machinery: \*EN ISO 13849-1 Risk graph and parameters

### S = Severity of injury

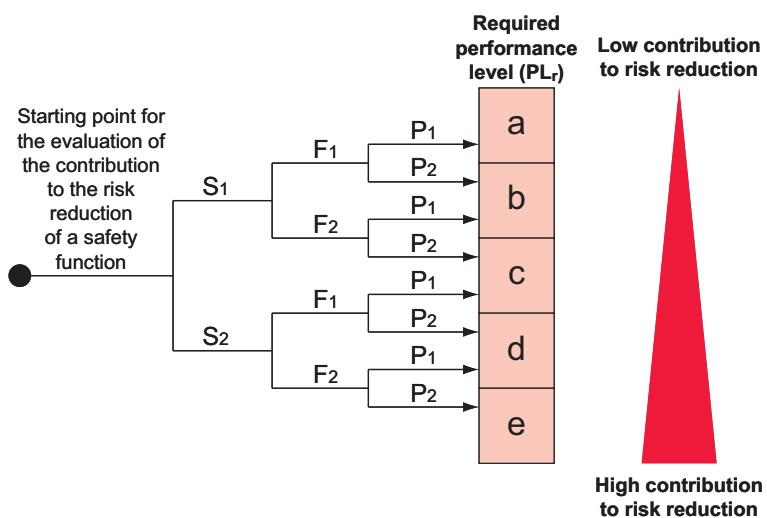
S1 = Slight (normally reversible injury)  
S2 = Serious (normally irreversible) injury including death

### F = Frequency and/or exposure time to the hazard

F1 = Seldom to less often and/or the exposure time is short  
F2 = Frequent to continuous and/or the exposure time is long

### P = Possibility of avoiding the hazard or limiting the harm

P1 = Possible under specific conditions  
P2 = Scarcely possible



# Safety Suite V2 software



## ■ Protect Area Design

*Safety light curtains and sensing mats configuration software.*

**Safety Suite V2** software incorporates 4 software applications for machine safety, it is available in 4 complete versions and 3 versions updated, adapted to your particular needs:

**Safety Suite V2** comprising Protect Area Design (full version) and demo versions of the 3 other software applications.

Reference: **SISCD104200**



## ■ ASI SWIN

*AS-Interface safety monitor configuration software.*

**Safety Suite V2** comprising Protect Area Design and ASI SWIN (full versions) and demo versions of the other 2 software applications.

Reference: **ASISWIN2**

ASISWIN update version comprising the new ASISWIN 2+, only if the previous version of Safety Suite V1 with ASISWIN2 version 2.0.3 (ref: ASISWIN) have been already installed.

Reference: **SSVASISWINUP**



## ■ XPS MCWIN

*XPS MC safety controllers configuration software.*

**Safety Suite V2** comprising Protect Area Design, ASI SWIN and XPS MCWIN (full versions) and demo version of XPS MFWIN.

Reference: **XPSMCWIN**

XPSMCWIN update version comprising the new XPSMCWIN 2.10, only if the previous version of Safety Suite V1 with XPSMCWIN version 2.0 (ref: XPSMCWIN) have been already installed.

Reference: **SSVXPSMCWINUP**



## ■ XPS MFWIN

*XPS MF safety PLCs programming software.*

**Safety Suite V2** comprising Protect Area Design, ASI SWIN, XPS MCWIN and XPS MFWIN (full versions).

Reference: **SSV1XPSMFWIN**

XPSMFWIN update version comprising the new XPSMFWIN 4.1 build 6150, only if the previous version of Safety Suite V1 with XPSMFWIN version 4.1 (ref: SSV1XPSMFWIN) have been already installed.

Reference: **SSVXPSMFWINUP**

**For all XPSMF PLCs**

- Maximum category of the solution ..... **Category 4**  
(EN 954-1)
- Max performance level for the solution ..... **PL e**  
(EN ISO 13849-1)
- Max safety integrity level for the solution ..... **SIL 3**  
(EN IEC 62061)



Safety PLC type	<b>Compact</b>					
Number of inputs/outputs	Digital (configurable with XPSMFWIN software)	<b>24</b>				
	Pulsed (1)	2x4				
Memory capacity	Application	250 Kb				
	Data	250 Kb				
Supply	External 24 VDC supply (with separate protection conforming to IEC 61131-2)					
Communication	On Ethernet network with safe Ethernet protocol	Integrated (2xRJ45)				
	On Modbus TCP/IP	—	Integrated (2xRJ45)	—	Integrated (2xRJ45)	—
	On Modbus (Serial link)	—	—	Integrated (1xRJ45)	Integrated (1xRJ45)	—
	On Profibus DP	—	—	—	—	Integrated (SUB-D9)
Input/output connections	Removable screw terminal blocks or removable cage clamp terminal blocks coded with locating device					
References	XPSMF4000	XPSMF4002	XPSMF4020	XPSMF4022	XPSMF4040	XPSMF4042

(1) They outputs are not safety outputs.

**Compact**

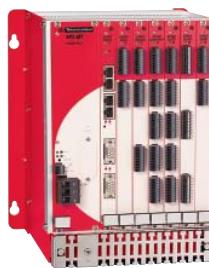


Safety PLC type	<b>Compact</b>						
Number of inputs	Digital	<b>20</b>	<b>20</b>	<b>24</b>	<b>24</b>	<b>24</b>	
	Analogue	—	—	8	8	8	
	Counting	—	—	2	2	2	
Number of outputs	Digital	<b>8</b>	<b>8</b>	<b>8</b>	<b>8</b>	<b>8</b>	
	Analogue	—	—	—	—	—	
	Relay	—	—	—	—	—	
Memory capacity	Application	250 Kb					
	Data	250 Kb					
Supply	External 24 VDC supply (with separate protection conforming to IEC 61131-2)						
Communication	On Ethernet network (Modbus TCP/IP)	Integrated (4xRJ45)					
	On Modbus (Serial link)	Integrated (SUB-D9)	—	—	Integrated (SUB-D9)	—	
	On Profibus DP	—	—	—	—	Integrated (SUB-D9)	
Input/output connections	Removable screw terminal blocks, coded with locating device						
References (2)	XPSMF3022	XPSMF31222	XPSMF3502	XPSMF3522	XPSMF3542		

(2) Products referenced XPSMF30/MF31/MF35 are marked **Himatrix F30, F31 and F35**.

### For all XPSMF PLCs

- Maximum category of the solution ..... **Category 4**  
(EN 954-1)
- Max performance level for the solution ..... **PL e**  
(EN ISO 13849-1)
- Max safety integrity level for the solution ..... **SIL 3**  
(EN IEC 62061)



Type	CPU	Power supply module	Rack with 6 slots	Software
Memory capacity	Application	500 Kb	–	For XPSMF PLCs
	Data	500 Kb	–	
Supply	–	External 24 VDC, integrated	–	Complete version <b>SSV1XPSMFWIN</b>
	On Ethernet network (Modbus TCP/IP)	Integrated (4xRJ45)	–	
Communication	On Modbus bus (Serial link)	Integrated (SUB-D9)	–	(1) Update version
	Power connections	Screw terminal blocks	Screw terminal blocks	
Dimensions W x D x H	–	–	257 x 239 x 310 mm	
References	XPSMFCPU22	XPSMFPS01	XPSMFGEH01	SSVXPSMFWINUP



I/O module type	For modular safety PLC						Relay
	Analogue		Digital				
Number of inputs	Digital	–	–	–	24	32	24
	Analogue	8	–	–	–	–	–
	Counting	–	–	2	–	–	–
Number of outputs	Digital	–	–	4	–	–	16
	Analogue	–	8	–	–	–	–
	Relay	–	–	–	–	–	8
Supply	Removable screw terminal blocks, coded with locating device						
References	XPSMFAI801	XPSMFAO801	XPSMFCIO2401	XPSMFDI2401	XPSMFDI3201	XPSMFDIO241601	XPSMFDO801

### Decentralised safety I/O modules



Module type	Inputs/Outputs				Digital
	Digital	8+2	16	20	
Number of inputs	Digital	16	8+2	16	20
Number of outputs	Digital	–	8	8	8
	Pulsed	4	2	2	–
Supply	External 24 VDC supply (with separate protection conforming to IEC 61131-2)				
Communication	On Safe Ethernet network (Modbus TCP/IP)				
Input/output connections	Removable screw terminal blocks, coded with locating device				
References (2)	XPSMF1DI1601	XPSMF3DIO8801	XPSMF3DIO16801	XPSMF3DIO20802	



I/O module type	Inputs/Outputs	Outputs	Digital		Relay
	Analogue	Digital	–	–	–
Number of inputs	Analogue	8	–	–	–
Number of outputs	Digital	–	4	16	–
	Analogue (not safety)	4	–	–	–
	Relay	–	–	–	8
Supply	External 24 VDC supply (with separate protection conforming to IEC 61131-2)				
Communication	On Safe Ethernet network (Modbus TCP/IP)				
Input/output connections	Removable screw terminal blocks, coded with locating device				
References (2)	XPSMF3AI08401	XPSMF2DO401	XPSMF2DO1601	XPSMF2DO801	XPSMF2DO1602

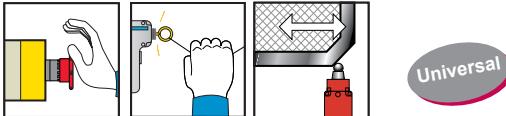
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(1) To be ordered only if the previous version of have been already installed.

(2) Products referenced XPSMF1/MF2/MF3 are marked Himatrix F1, F2 and F3.

**For all XPSMC controllers**

- Max performance level for the solution (EN ISO 13849-1) ..... PL e
- Max safety integrity level for the solution (EN IEC 62061) ..... SIL 3



Maximum category of the solution (EN 954-1)	Category 4		
Number of circuits	Safety	2 x 2N/O + 6 solid-state	2 x 3N/O per function
	Additional	–	3 solid-state
Display (number of LEDs)		30	12
Width of housing		74 mm	45 mm
Communication interface		Modbus	Modbus, CANopen
			Modbus, Profibus DP
			–

Universal solutions: safety controllers (for monitoring several safety functions simultaneously)

Supply voltage	24 VDC	XPSMC32Z (1)(2)	XPSMC32ZC (1)(2)	XPSMC32ZP (1)(2)	XPSMP11123P (3)
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**coded magnetic switches  
enabling switch**



Maximum category of the solution (EN 954-1)	Category 4		
For monitoring		magnetic switches and enabling switch	
Number of circuits	Safety	2 x 2N/O + 6 solid-state	2 x 3N/O per function
	Additional	–	3 solid-state
Display (number of LEDs)		30	12
Width of housing		74 mm	45 mm
Communication interface		Modbus	Modbus, CANopen
			Modbus, Profibus DP
			–

Universal solutions: safety controllers (for monitoring several safety functions simultaneously)

Supply voltage	24 VDC	XPSMC32Z (1)(2)	XPSMC32ZC (1)(2)	XPSMC32ZP (1)(2)	XPSMP11123P (3)
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**safety mats and edging**



Maximum category of the solution (EN 954-1)	Category 3		
Number of circuits	Safety	2 x 2N/O + 6 solid-state	2 x 3N/O per function
	Additional	–	3 solid-state
Display (number of LEDs)		30	12
Width of housing		74 mm	45 mm
Communication interface		Modbus	Modbus, CANopen
			Modbus, Profibus DP
			–

Universal solutions: safety controllers (for monitoring several safety functions simultaneously)

Supply voltage	24 VDC	XPSMC32Z (1)(2)	XPSMC32ZC (1)(2)	XPSMC32ZP (1)(2)	XPSMP11123P (3)
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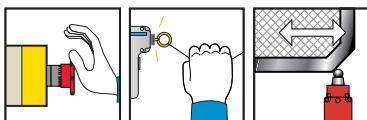
(1) Version with 32 inputs. For version with 16 inputs, replace 32 in the reference by 16 (example: XPSMC32Z becomes XPSMC16Z).

(2) Configuration software XPSMCWIN (complete version) or SSVXPSMCWINUP (update version), connecting cable, adaptor and set of screw terminal plug-in connectors XPSMCTS16 and XPSMCTS32 or set of spring clip terminal plug-in connectors XPSMCTC16 and XPSMCTC32 to be ordered separately.

(3) For fixed connector version, delete the letter P from the end of the reference (example: XPSMP11123P becomes XPSMP11123).

Other versions: please consult your Schneider Electric agency.

# Safety modules for monitoring emergency stops and limit switches



Maximum category of the solution (EN 954-1)		Category 3	Category 4				
Number of circuits	Safety	3N/O	3N/O	3N/O	7N/O	3N/O+3N/O time del.	2N/O+3N/O time del.
	Additional	1 solid-state	—	1N/C + 4 solid-state	2N/C + 4 solid-state	3 solid-state	4 solid-state
Display (number of LEDs)		2	3	4	4	11	4
Width of housing		22.5 mm	22.5 mm	45 mm	90 mm	45 mm	45 mm

Optimum solutions: safety modules (for monitoring 1 safety function)

Supply voltage (1)	24 VDC	—	—	—	XPSAV11113P	—
	24 VAC/DC	XPSAC5121P	XPSAF5130P	XPSAK311144P	XPSAR311144P	—
	230 VAC	—	—	—	—	XPSATE5110P

(1) For version with non removable terminal block, delete the letter P from the end of the reference (example: XPSAV11113P becomes XPSAV11113).

## coded magnetic switches enabling switch



Maximum category of the solution (EN 954-1)		Category 4		
For monitoring		2 coded magnetic switches maximum	6 coded magnetic switches maximum	enabling switch
Number of circuits	Safety	2N/O	2N/O	2N/O
	Additional	2 solid-state	2 solid-state	2 solid-state
Display (number of LEDs)		3	15	3
Width of housing		22.5 mm	45 mm	22.5 mm

Optimum solutions: safety modules (for monitoring 1 safety function)

Supply voltage	24 VDC	XPSDME1132P (1)	XPSDME1132P (1)	XPSVC1132P (1)
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(1) For version with non removable terminal block, delete the letter P from the end of the reference (example: XPSDME1132P becomes XPSDME1132).

## safety mats and edging



Maximum category of the solution (EN 954-1)		Category 3		
Number of circuits	Safety	3N/O	1N/C + 4 solid-state	
	Additional	1N/C + 4 solid-state		
Display (number of LEDs)		4		
Width of housing		45 mm		

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Optimum solutions: safety modules (for monitoring 1 safety function)

Supply voltage	24 VAC/DC	XPSAK311144P (1)
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(1) For version with non removable terminal block, delete the letter P from the end of the reference (example: XPSAK311144P becomes XPSAK311144).

**For all XPSMC controllers**

- Max performance level for the solution (EN ISO 13849-1) ..... **PL e**
- Max safety integrity level for the solution (EN IEC 62061) ..... **SIL 3**



Universal



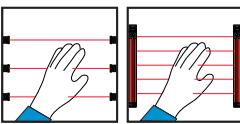
**Maximum category of the solution  
(EN 954-1)**

Number of circuits	Safety	Category 4			
	Additional	–			
Display (number of LEDs)	30				
Width of housing	74 mm				
Communication interface	Modbus	Modbus, CANopen		Modbus	Modbus, Profibus DP

Universal solutions: safety controllers (for monitoring several safety functions simultaneously)

Supply voltage	24 VDC	XPSMC32Z (1)(2)	XPSMC32ZC (1)(2)	XPSMC32ZP (1)(2)
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**light curtains**



Universal



**Maximum category of the solution  
(EN 954-1)**

Number of circuits	Safety	Category 4			
	Additional	–	2x3N/O per function	6 PNP solid-state	
Display (number of LEDs)	30			3 solid-state	1 PNP + 1 NPN
Width of housing	74 mm			12	14 + double display units
Integral Muting function	Yes			45 mm	100 mm
Communication interface	Modbus	Modbus, CANopen	Modbus, Profibus DP	–	Yes

Universal solutions: safety controllers (for monitoring several safety functions simultaneously)

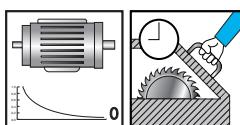
Supply voltage	24 VDC	XPSMC32Z (1)(2)	XPSMC32ZC (1)(2)	XPSMC32ZP (1)(2)	XPSMP11123P (3)	XPSLCM1150 (4)
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(1) Version with 32 inputs, for version with 16 inputs, replace 32 in the reference by 16 (example: XPSMC32Z becomes XPSMC16Z).

(3) For version with non removable terminal block, delete the letter P from the end of the reference (example: XPSMP11123P becomes XPSMP11123).

(4) Removable terminal blocks

**zero speed, time delay**



Universal



**Maximum category of the solution  
(EN 954-1)**

For monitoring	Safety	Category 4			
	Additional	–	Motor zero speed condition		
Number of circuits	Safety	2 x 2N/O + 6 solid-state			
Display (number of LEDs)	30				
Width of housing	74 mm				
Communication interface	Modbus	Modbus, CANopen	Modbus, Profibus DP		

Universal solutions: safety controllers (for monitoring several safety functions simultaneously)

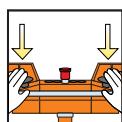
Supply voltage	24 VDC	XPSMC32Z (5) (2)	XPSMC32ZC (5) (2)	XPSMC32ZP (5) (2)
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(2) Configuration software XPSMCWIN (complete version) or SSVXPSMCWINUP (update version), connecting cable, adaptor and set of screw terminal plug-in connectors XPSMCTS16 and XPSMCTS32 or set of spring clip terminal plug-in connectors XPSMCTC16 and XPSMCTC32 to be ordered separately.

(5) Plug-in connector version only.

Other versions: please consult your Schneider Electric agency.

## Safety modules for monitoring two-hand control



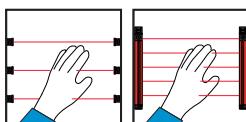
Maximum category of the solution (EN 954-1)	Category 1 (type IIIA to EN 574)	Category 4 (type IIIC to EN 574)
Number of circuits	Safety	1N/O
	Additional	1N/C
Display (number of LEDs)		2
Width of housing		22.5 mm
		45 mm
		22.5 mm

Optimum solutions: safety modules (for monitoring 1 safety function)

Supply voltage	24 VDC	-	XPSBC1110	XPSBF1132P (1)
	24 VAC/DC	XPSBA5120	-	-

(1) For version with non removable terminal block, delete the letter P from the end of the reference (example: XPSBF1132P becomes XPSBF1132).

## light curtains



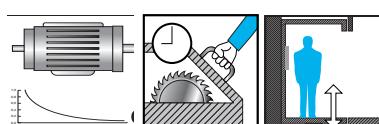
Maximum category of the solution (EN 954-1)	Category 2	Category 4		
Number of circuits	Safety	2N/O	3N/O	3N/O
	Additional	4 solid-state	-	1N/C + 4 solid-state
Display (number of LEDs)		4	3	4
Width of housing		45 mm	22.5 mm	45 mm
Integral Muting function	Yes	No	No	No

Optimum solutions: safety modules (for monitoring 1 safety function)

Supply voltage	24 VDC	XPSM1144P (1)	-	-
	24 VAC/DC	-	XPSAFL5130P (1)	XPSAK311144P (1)

(1) For version with non removable terminal block, delete the letter P from the end of the reference (example: XPSM1144P becomes XPSM1144).

## zero speed, time delay and lifts



Maximum category of the solution (EN 954-1)	Category 3	Category 4	
For monitoring	Motor zero speed condition	Safety time delay	Lifts
Number of circuits	Safety	1N/O + 1N/C	1N/O pulse
	Additional	2 solid-state	2N/O
Display (number of LEDs)		4	2 solid-state
Width of housing		45 mm	45 mm

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Optimum solutions: safety modules (for monitoring 1 safety function)

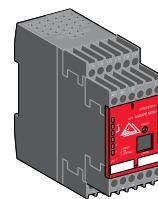
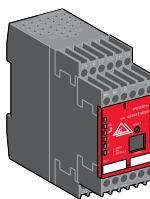
Supply voltage	24 VDC	XPSVNE1142P (1)	-	-
	24 VAC/DC	-	XPSTSA5142P (2)	XPSTSW5142P (2)

(1) Motor frequency  $\leq$  60 Hz.. For frequencies  $\geq$  60 Hz, please refer to the "Safety solution" catalogue.

(2) Removable terminal block version only.

**For all ASISAFEMON monitors**

- Max performance level for the solution ..... PL e  
(EN ISO 13849-1)
- Max safety integrity level for the solution ..... SIL 3  
(EN IEC 62061)



Maximum category of the solution (EN 954-1)		Category 4	
Number of circuits	Safety	2N/O	2 x 2N/O
	Auxiliary	1 solid-state	2 solid-state
Display (number of LEDs)		5	8
Width of housing		45 mm	45 mm
AS-Interface profile		S.7.F	S.7.F
Master module compatibility		V1 / V2.1	V1 / V2.1
References of monitor with	enhanced functions	ASISAFEMON1B	ASISAFEMON2B
	standard functions	ASISAFEMON1	ASISAFEMON2

**Configuration software, adjustment terminal and AS-Interface analyser**



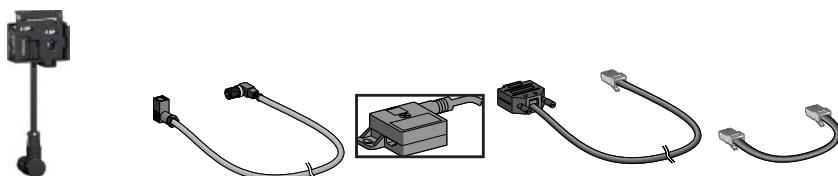
Type	"Safety Suite" configuration software (1)	Adjustment terminal (2)	AS-Interface Analyser
Multilingual	EN / FR / DE / ES / IT / PT	–	■ Analysis and diagnostics of AS-Interface
For use with	ASISAFEMON1/2, ASISAFEMON1B/2B	–	line and Safety at Work
Media	CD-ROM PC	–	■ Complements the diagnostic functions of
Environment	Windows	–	the local AS-Interface master
Degree of protection	–	IP 20	■ Maintenance or validation of AS-Interface
Supply	–	4 x LR6 batteries	lines
Dimensions W x D x H	–	70 x 50 x 170 mm	■ Print-out of AS-Interface line tests
References	Complete version Update version (3)	ASISWIN2 SSVASICWINUP	92 x 28 x 139 mm ASISA01 –

(1) CD-ROM with hardware and software user guides.

(2) For addressing safety interfaces, use the infrared adaptor ASITERIR1 or the standard adaptor ASISAD1.

(3) To be ordered only if the previous version of have been already installed.

**Accessories**



Type	Adaptor for the addressing of safety interfaces	Infrared adaptor for adjustment terminal	Tap-off for AS-Interface cable	Cable for monitor parametering, RS 232	Cable for monitor to monitor transfer
Degree of protection	IP 67	IP 67	IP 67	IP 20	IP 20
Cable length	–	1 m	2 m	2 m	0.2 m
References	ASISAD1	ASITERIR1	XZCG0122	ASISCP	ASISCM

# Safety interfaces

## For Ø 22 Emergency stop



Interface type	For mushroom head pushbuttons				Control stations	
	Metal	(1)	Plastic	(1)	Plastic	
Degree of protection	IP 20	IP 20	IP 20	IP 20	IP 65	IP 65
Dimensions W x D x H (mm)	40 x 90 x 68	40 x 80 x 40	40 x 90 x 64	40 x 90 x 40	66 x 95 x 78	66 x 95 x 78
AS-Interface profile	S.O.B.F.F	S.O.B.F.F	S.O.B.F.F	S.O.B.F.F	S.O.B.F.F	S.O.B.F.F
Consumption from AS-Interface	45 mA	45 mA	45 mA	45 mA	45 mA	45 mA
Infrared addressing	Yes	No	Yes	No	No	No
Connection on AS-Interface	IDC (2)	Connector	IDC (2)	Connector	M12 connector	M12 connector
Reference with N/C + N/C contact (head not included)	ASISSLB4	ASISSLE4	ASISSLB5	ASISSLE5	ASISEA1C	ASISEK1C
Reference of head (Ø40 latching mushroom head, turn to release)	ZB4BS844 (3)	ZB4BS844 (3)	ZB4AS844 (3)	ZB5AS844 (3)	Integrated (4)	Integrated (5)

(1) For installation in enclosures.

(2) IDC: Insulation Displacement Connector.

(3) Head to be ordered separately. For other heads, please refer to [www.schneider-electric.com](http://www.schneider-electric.com).

(4) Turn to release latching mushroom head.

(5) Key release (n° 455) latching mushroom head.

## For other safety products with M12 connector outputs or ISO M16/20

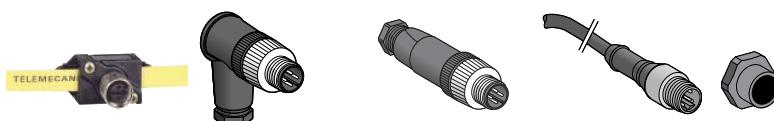


Type of entry	2 x M12 entries (5)	1 x M12 entry	1 x ISO M16 entry (6)
Degree of protection	IP 67	IP 67	IP 67
Dimensions W x D x H	40 x 40 x 58 mm	40 x 40 x 58 mm	40 x 40 x 57.5 mm
AS-Interface profile	S.O.B.F.F	S.O.B.F.F	S.O.B.F.F
Consumption from AS-Interface	45 mA	45 mA	45 mA
Infrared addressing	Yes	Yes	Yes
Connection on AS-Interface	IDC (1)	IDC (1)	IDC (1)
References	ASISSLC2	ASISSLC1	ASISLLS

(5) For connection using 2 pre-wired connectors, or 1 pre-wired connector + 1 connector.

(6) For 1 x ISO M20 entry, use adaptor shown below.

## Accessories



Type	Tap-off for AS-Interface cable	Connectors	Pre-wired connector	Adaptor (sold in lots of 5)
Description	M12 female, threaded	elbowed	straight	straight
Degree of protection	IP 67	IP 67	IP 67	IP 67
Length of cable	–	–	–	2 m
References	XZCG0120	XZCC12MCM40B	XZCC12MDM40B	XZCP1541L2
				DE9RI2016

		ISO entry (to EN 50262)	
		Without locking	Locking on de-energisation of solenoid (1)
2-pole contact Slow break (N/C + N/O)	2-pole contact Slow break (N/C + N/O)		
2-pole contact Slow break (N/C + N/C)	3-pole contact Slow break (N/C + N/C + N/O)		
<b>Plastic, double insulated switches</b>	<b>Type XCSPM</b> pre-cabled, L = 2 m	<b>Type XCSPA and TA</b> 1xISO M16 entry. (2)	<b>Type XCSTE</b> 1x ISO M16 cable entry (2)
Actuation speed (min → max)	0,05 m/s → 1,5 m/s	0,1 m/s → 0,5 m/s	0,1 m/s → 0,5 m/s
Degree of protection	IP 67	IP 67	IP 67
Rated operational characteristics (conforming to EN IEC 60947-5-1)	AC 15, C 300 / DC 13, Q 300	AC 15, A 300 / DC 13, Q 300	AC 15, B 300 / DC 13, Q 300
Dimensions (body + head) W x D x H	30 x 15 x 87 mm	30 x 30 x 93,5 mm	52 x 30 x 114,5 mm
Solenoid supply voltage	—	—	24 VAC/DC
Complete switch	"N/C+N/O" stag. slow break <b>XCSMP59L2</b> (3) ⊕	<b>XCSPA592</b> ⊕	<b>XCSTE5312</b> ⊕
"N/C+N/C" slow break <b>XCSMP79L2</b> (3) ⊕	<b>XCSPA792</b> ⊕	—	<b>XCSTE7312</b> ⊕
"N/C+N/C+N/C" slow break <b>XCSMP70L2</b> (3) ⊕	<b>XCSPA892</b> ⊕	<b>XCSTA592</b> ⊕	—
"N/C+N/C+N/C" snap action —	—	—	—
"N/C+N/C+N/C" slow break <b>XCSMP80L2</b> (3) ⊕	<b>XCSPA992</b> ⊕	<b>XCSTA792</b> ⊕	—
"N/C+N/C+N/C" snap action —	<b>XCSPA492</b> ⊕	—	—

(1) For locking on energisation of solenoid, please refer to [www.schneider-electric.com](http://www.schneider-electric.com).

(2) With entry for n° 11 (Pg 11) cable gland, replace the last digit in the reference by 1 (example: XCSPA592 becomes XCSPA591).

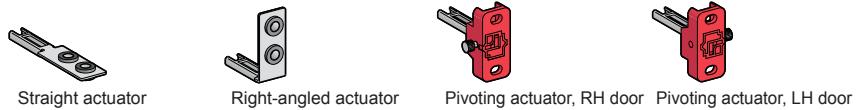
(3) For other models, please refer to [www.schneider-electric.com](http://www.schneider-electric.com).

		ISO entry (to EN 50262)	
		Without locking	With interlocking, manual unlocking By button
3-pole contact Slow break (N/C + N/O + N/O)			
3-pole contact Slow break (N/C + N/C + N/O)			
<b>Metal switches</b>	<b>Type XCSA/B/C</b> 1 x ISO M20 cable entry (2)	<b>Type XCSE</b> 2 x ISO M20 cable entries (2)	
Actuation speed (min → max)	0,1 m/s → 0,5 m/s	0,1 m/s → 0,5 m/s	
Degree of protection	IP 67	IP 67	
Rated operational characteristics (conforming to EN IEC 60947-5-1)	AC 15, A 300 / DC 13, Q 300	AC 15, B 300 / DC 13, Q 300	
Dimensions (body + head) W x D x H	40 x 44 x 113,5 mm	52 x 44 x 113,5 mm	52 x 44 x 113,5 mm
Solenoid supply voltage	—	—	24 VAC/DC
Complete switch	N/C + N/O + N/O slow break <b>XCSA502</b> ⊕	<b>XCSB502</b> ⊕	<b>XCSC502</b> ⊕
N/C + N/C + N/O slow break <b>XCSA702</b> ⊕	<b>XCSB702</b> ⊕	<b>XCSC702</b> ⊕	<b>XCSE5312</b> ⊕
			<b>XCSE5332</b> ⊕
			<b>XCSE7332</b> ⊕
			<b>XCSE7342</b> ⊕

(1) For locking on energisation of solenoid, please refer to [www.schneider-electric.com](http://www.schneider-electric.com).

(2) With entry for n° 13 (Pg 13.5) cable gland, replace the last digit in the reference by 1 (example: XCSA502 becomes XCSA501).

## Accessories



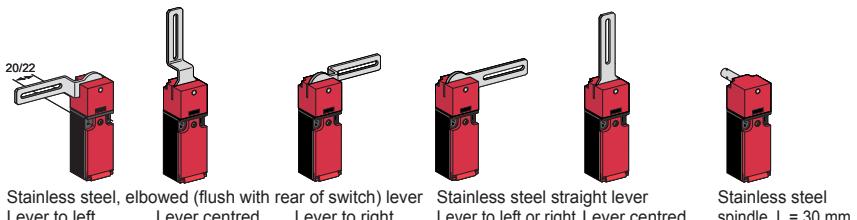
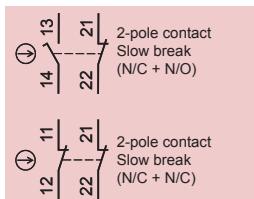
For safety switches XCSPM	Actuators
References	XCSZ81      XCSZ84      XCSZ83      XCSZ85

9

References	Actuators	Retaining device
(1) For L = 29 mm, reference = XCSZ15.	XCSZ11      XCSZ12      XCSZ14      XCSZ13	XCSZ21

For safety switches XCSA/B/C/E	Actuators	Door lock
References	XCSZ01      XCSZ02      XCSZ03	XCSZ05

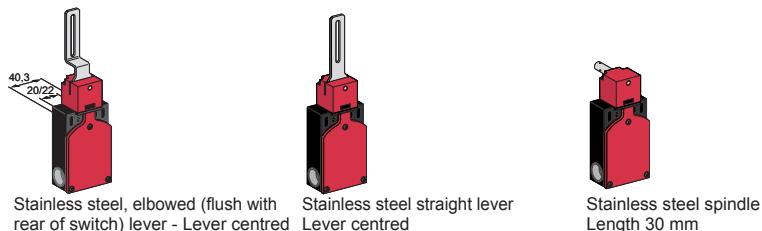
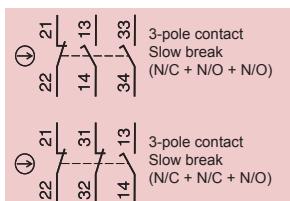
## Safety switches with rotary lever or spindle



Plastic switches		Type XCSPL with rotary lever or XCSPR with spindle				
		1 x ISO M16 cable entry (1)				
Minimum torque (actuation / positive opening)		0,1 / 0,25 N.m				
Degree of protection		IP 67				
Rated operational characteristics		AC 15, A 300 / DC 13, Q 300 (selon EN IEC 60947-5-1)				
Dimensions (body + head) W x D x H		30 x 30 x 160 mm				
Tripping angle		5°				
Complete switch	"N/C+N/O" stag. slow break	XCSPL592 ⊕	XCSPL582 ⊕	XCSPL572 ⊕	XCSPL562 ⊕	XCSPR552 ⊕
	"N/C+N/C" slow break	XCSPL791 (2) ⊕	XCSPL781 (2) ⊕	XCSPL771 (2) ⊕	XCSPL762 ⊕	XCSPR752 ⊕
	"N/C+N/C+N/C" slow break	-	-	-	XCSPL862 ⊕	-
	"N/C+N/C+N/C" slow break	-	XCSPL981 (2) ⊕	-	XCSPL962 ⊕	XCSPR952 ⊕

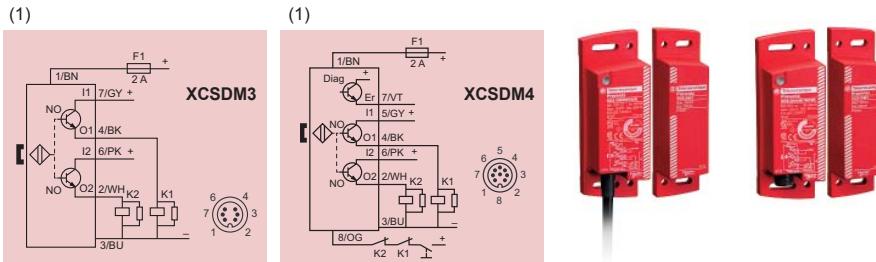
(1) With entry for n° 11 (Pg 11) cable gland, replace the last digit in the reference by 1 (example: XCSPL592 becomes XCSPL591).

(2) For entry for ISO M20 cable gland, also order adaptor DE9RA1620 (sold in lots of 5).



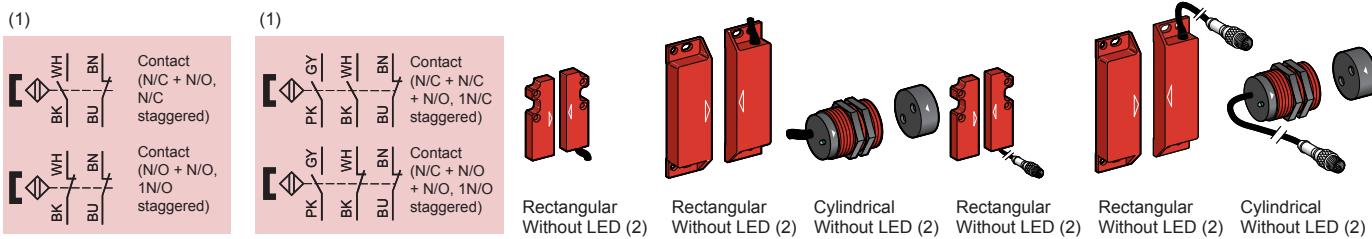
Plastic switches		Type XCSTL with rotary lever or XCSTR with spindle		
		2 x ISO M16 cable entries (1)		
Minimum torque (actuation / positive opening)		0.1 / 0.45 N.m		
Degree of protection		IP 67		
Rated operational characteristics		AC 15, A 300 / DC 13, Q 300 (conforming to EN IEC 60947-5-1)		
Dimensions (body + head) W x P x H		52 x 30 x 180 mm		
Tripping angle		5°		
Complete switch	N/C + N/O + N/O, 2 N/O staggered slow break	XCSTL582 ⊕	XCSTL552 ⊕	XCSTR552 ⊕
	N/C + N/C + N/O, N/O staggered slow break	XCSTL782 ⊕	XCSTL752 ⊕	XCSTR752 ⊕

(1) With entry for n° 11 (Pg 11) cable gland, replace the last digit in the reference by 1 (example: XCSTL582 becomes XCSTL581).



Type of system With integrated safety module	SIL2/Category 3 XCSDM3	Sil3/Category 4 XCSDM4
Switches for actuation	Face to face, face to side, side to side	
Degree of protection	Pre-cabled: IP66 / IP67, IP69K, connector: IP67	
Type of contact	2 solid-state output PNP/NO, 1,5 A / 24VDC (2 A up to 60°C)	
Rated operational characteristics	Ub: 24 VDC +10% - 20%	
Dimensions W x D x H	34 x 27 x 100 mm	
Operating zone	Sao= 10 mm / Sar= 20 mm	
References	Connection	
	for cable L= 2m	XCSDM480102
	for cable L= 5m	XCSDM480105
	for cable L= 10m	XCSDM480110
	for connector M12	XCSDM4801M12

## Coded magnetic



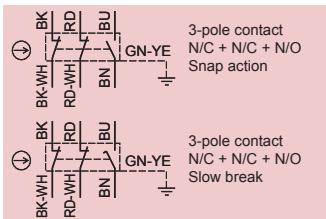
Plastic switches	Type XCSDM coded magnetic	Connector on flying lead, L = 10 cm (3)
Switches for actuation	Pre-cabled, L = 2 m	Face to face, face to side, side to side
Degree of protection		IP 66 + IP 67
Type of contact		REED
Rated operational characteristics		Ue = 24 VDC, le = 100 mA
Dimensions W x D x H	16 x 7 x 51 mm	25 x 13 x 88 mm   M30 x 38,5 mm
Operating zone (4)	Sao = 5 / Sar = 15	Sao = 8 / Sar = 20
Switch with coded magnet	N/C + N/O, N/C staggered N/O + N/O, 1N/O staggered N/C + N/C + N/O, 1N/C staggered N/C + N/O + N/O, 1N/O staggered	XCSDMC5902 XCSDMP5902 XCSDMR5902 XCSDMC7902 XCSDMR7902 XCSDMP7902 XCSDMC590L01M8 XCSDMP590L01M8 XCSDMR590L01M8 XCSDMP790L01M8 XCSDMC790L01M12 XCSDMR790L01M12 XCSDMP790L01M12 XCSDMP700L01M12 XCSDMR700L01M12 XCSDMP700L01M12

(1) NB. Contact states shown are with the magnet present.

(2) For version with LED indicator, replace the last 0 in the reference by 1 (example: XCSDMC5902 becomes XCSDMC5912).

(3) For associated pre-wired female connectors, please refer to the "Safety solution" catalogue.

(4) Sao: assured operating distance. Sar: assured release distance.



Metal  
end plunger



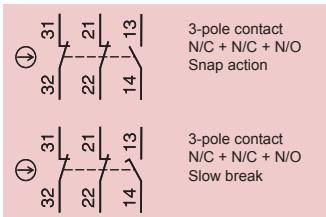
Roller plunger



Thermoplastic  
roller lever

Miniature switches	Type XCSM, metal pre-cabled, L = 1 m (1)		
<b>Maximum actuation speed</b>	0.5 m/s	0.5 m/s	1.5 m/s
<b>Minimum force or torque (actuation / positive opening)</b>	8.5 N / 42.5 N	7 N / 35 N	0.5 N.m / 0.1 N.m
<b>Degree of protection</b>	IP 66 + IP 67 + IP 68	IP 66 + IP 67 + IP 68	IP 66 + IP 67 + IP 68
<b>Dimensions (body + head) W x D x H</b>	30 x 16 x 60 mm	30 x 16 x 70.5 mm	30 x 32 x 92.5 mm
<b>Complete switch</b>	XCSM3910L1 ↗	XCSM3902L1 ↗	XCSM3915L1 ↗
N/C + N/C + N/O snap action	XCSM3710L1 ↗	XCSM3702L1 ↗	XCSM3715L1 ↗
N/C + N/C + N/O slow break			

(1) For a 2 m long cable, replace the last digit of the reference by 2 (example: XCSM3910L1 becomes XCSM3910L2).  
For a 5 m long cable, replace the last digit of the reference by 5 (example: XCSM3910L1 becomes XCSM3910L5).



Metal  
end plunger



Roller  
plunger



Thermoplastic  
roller lever



Metal  
end plunger



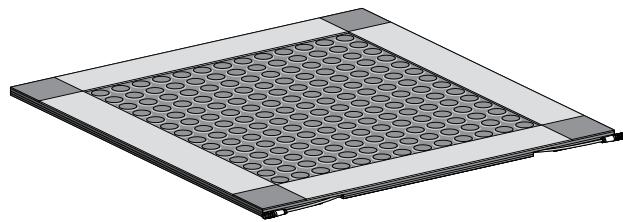
Roller  
plunger



Thermoplastic  
roller lever

Compact switches	Type XCSD, metal 1 x ISO M20 x 1.5 cable entry (2)	Type XCSP, plastic 1 x ISO M20 x 1.5 cable entry (2)		
<b>Maximum actuation speed</b>	0.5 m/s	1.5 m/s	0.5 m/s	1.5 m/s
<b>Minimum force or torque (actuation / positive opening)</b>	15 N / 45 N	12 N / 36 N	10 N.m / 0.1 N.m	15 N / 45 N
<b>Degree of protection</b>	IP 66 + IP 67		IP 66 + IP 67	
<b>Dimensions (body + head) W x D x H (mm)</b>	34 x 34.5 x 89	34 x 34.5 x 99.5	34 x 43 x 121.5	34 x 34.5 x 89
<b>Complete switch</b>	XCSD3910P20	XCSD3902P20	XCSD3918P20	XCSP3910P20
N/C + N/C + N/O snap action	XCSD3710P20	XCSD3702P20	XCSD3718P20	XCSP3702P20
N/C + N/C + N/O slow break				XCSP3718P20

(2) For Pg 13.5 and 1/2" NPT cable entries, refer to [www.schneider-electric.com](http://www.schneider-electric.com).



(1) For simplification of installation, see the "Protect Area design" software configuration tool. Reference: SISCD104200

Maximum category usage (EN 954-1)	Category 3			
Degree of protection	IP 67			
Response time (s)	Mat itself: 20 ms, with module: XPSAK ≤ 40 ms, XPSMP < 30 ms			
Sensitivity	Single mat > 20 kg / Group of mats > 35 kg			
Maximum load	2000 N/cm <sup>2</sup>			
Connection (2)	By M8 jumper cable (1 male / 1 female), L = 100 mm			
Dimensions W x D x H	500 x 500 x 11 mm	500 x 750 x 11 mm	750 x 750 x 11 mm	750 x 1250 x 11 mm
References	XY2TP1	XY2TP2	XY2TP3	XY2TP4

(2) For associated jumper cable and pre-wired connector, please refer to [www.schneider-electric.com](http://www.schneider-electric.com)

Accessories									
Rails (set of 2)	Length	194 mm	394 mm	444 mm	494 mm	644 mm	694 mm	744 mm	1194 mm
		XY2TZ10	XY2TZ20	XY2TZ30	XY2TZ40	XY2TZ50	XY2TZ60	XY2TZ70	XY2TZ80
References									XY2TZ90
Corners and rail connectors	External corners (set of 4)	Internal corner + external corner		Rail connectors, L = 56 mm with outlet for cable (set of 2)	Rail connectors, L = 6 mm (set of 2)				
		XY2TZ4	XY2TZ5	XY2TZ1	XY2TZ2				
References									

## Light curtains Type 2 conforming to IEC 61496-2



### Light curtain functions

- Auto/Manual,
- Monitoring of external switching devices (EDM: External Devices Monitoring),
- LED display of operating modes

Type	Multi-beam, infrared transmission	
Slim range	Manual starting	Automatic starting
Nominal sensing distance (Sn)	0.3...15 m	
Detection capacity	30 mm "hand"	
Number of safety circuits	2 solid-state PNP	
Response time (depending on model)	14...24 ms	
Connection	M12 Connector	
Height protected (mm)		
150	XUSLNG5D0150	XUSLNG5C0150
300	XUSLNG5D0300	XUSLNG5C0300
450	XUSLNG5D0450	XUSLNG5C0450
600	XUSLNG5D0600	XUSLNG5C0600
750	XUSLNG5D0750	XUSLNG5C0750
900	XUSLNG5D0900	XUSLNG5C0900
1050	XUSLNG5D1050	XUSLNG5C1050
1200	XUSLNG5D1200	XUSLNG5C1200
1350	XUSLNG5D1350	XUSLNG5C1350
1500	XUSLNG5D1500	XUSLNG5C1500

	Accessories		
Cable length	3 m	10 m	30 m
Pre-wired connector for XUSLN	For receiver (screened cable) XSZNCR03	XSZNCR10	XSZNCR30
	For transmitter XSZNCT03	XSZNCT10	XSZNCT30

## Type 2 conforming to IEC 61496-1 et 2



### Light curtain functions

- Auto/Manual,
- Monitoring of external switching devices (EDM: External Devices Monitoring),
- LED display of operating modes
- Integral muting function.

Type	Single-beam, infrared transmission	
Height protected (conforming to prEN 999)	750...1200 mm (1 to 4 beams)	
Nominal sensing distance (Sn)	8 m	
Number of circuits	Safety	2N/O
	Additional	4 solid-state
Response time		< 25 ms
Modules (integral muting function)	24 VDC	XPSCM1144P (1)
Thru-beam pairs, axially aligned	Pre-cabled, L = 5m	XU2S18PP340L5 (2)
	M12 connector	XU2S18PP340D (2)

(1) For version with non removable terminal block, delete the letter P from the end of the reference. Example: XPSCM1144P becomes XPSCM1144.

(2) For alignment at 90° to the mounting axes, insert the letter W in the reference before the last letter. Example: XU2S18PP340L5 becomes XU2S18PP340WL5).



**Light curtain functions**

- Auto/Manual/Manual 1<sup>st</sup> cycle
- Monitoring of external switching devices (EDM: External Devices Monitoring),
- Test input (MTS: Monitoring Test Signal),
- Blanking (ECS/B),
- Floating Blanking (FB),
- Blanking + Floating Blanking,
- Alignment aid by LED display of each light beam broken,
- LED display of operating modes and alarms.

Type Compact range		Multi-beam, infrared transmission	
Nominal sensing distance (Sn)		0.3...7.5 m	0.3...9 m
Detection capacity		14 mm "finger"	30 mm "hand"
Number of circuits	Safety	2 solid-state PNP	2 solid-state PNP
	Auxiliary (alarm)	1 solid-state PNP	1 solid-state PNP
Response time (depending on model)		20...40 ms	20...30 ms
Connection		Flying lead with end M12 connector, L = 0.25 m	
Transmitter + receiver	Height protected (mm)		
	260	XUSLTQ6A0260	—
	350	XUSLTQ6A0350	XUSLTR5A0350
	435	XUSLTQ6A0435	—
	520	XUSLTQ6A0520	XUSLTR5A0520
	610	XUSLTQ6A0610	—
	700	XUSLTQ6A0700	XUSLTR5A0700
	870	XUSLTQ6A0870	XUSLTR5A0870
	955	XUSLTQ6A0955	—
	1045	XUSLTQ6A1045	XUSLTR5A1045
	1130	XUSLTQ6A1130	XUSLTR5A1130
	1215	XUSLTQ6A1215	XUSLTR5A1215
	1390	XUSLTQ6A1390	XUSLTR5A1390
	1570	—	XUSLTR5A1570
	1745	—	XUSLTR5A1745
	1920	—	XUSLTR5A1920
	2095	—	XUSLTR5A2095

## Type 4 conforming to IEC 61496-2

### Light curtain functions

- Auto/Manual/Manual 1<sup>st</sup> cycle
- Monitoring of external switching devices (EDM: External Devices Monitoring),
- Test input (MTS: Monitoring Test Signal),
- Alignment aid by LED display of each light beam broken,
- LED display of operating modes and alarms,
- Coding of the beams



Type	Single-beam and multi-beam, infrared transmission		
Compact range	Transmitter/receiver	Transmitter/pассив receiver	
Nominal sensing distance (Sn)	0.8...20 ou 70 m (according to config)	0.8...8 m	
Detection capacity	Body		
Number of circuits	Safety 2 solid-state PNP		
	Auxiliary (alarm or following) 1 solid-state PNP		
Response time (depending on model)	16...24 ms		
Connection	M12 Connector (1)	M12 Connector	
Beam	Interval	Number	
	—	1 <b>XUSLPZ1AM</b>	—
	300 mm	4 <b>XUSLPZ4A300M</b>	—
		5 <b>XUSLPZ5A300M</b>	—
		6 <b>XUSLPZ6A300M</b>	—
	400 mm	3 <b>XUSLPZ3A400M</b>	—
	500 mm	2 <b>XUSLPZ2A500M</b>	<b>XUSLPB2A500M</b>
		3 <b>XUSLPZ3A500M</b>	—
	600 mm	2 <b>XUSLPZ2A600M</b>	<b>XUSLPB2A600M</b>

(1) Light curtain with M12 connector output, for terminal block output, replace **M** from the end of the reference by **B**. Example : XUSLPZ1AM becomes XUSLPZ1AB

		Accessories				
Cable length		3 m	5 m	10 m	15 m	30 m
Pre-wired connector for (screened cable)	<b>XUSLT</b>	For receiver	—	<b>XSZTCR05</b>	<b>XSZTCR10</b>	<b>XSZTCR15</b>
		For transmitter	—	<b>XSZTCT05</b>	<b>XSZTCT10</b>	<b>XSZTCT15</b>
	<b>XUSLM</b>	For receiver	<b>XSZMCR03</b>	—	<b>XSZMCR10</b>	—
		For transmitter	<b>XSZMCT03</b>	—	<b>XSZMCT10</b>	—
	<b>XUSLP</b>	For receiver	—	<b>XSZPCR05</b>	<b>XSZPCR10</b>	<b>XSZPCR15</b>
		For transmitter	—	<b>XSZPCT05</b>	<b>XSZPCT10</b>	<b>XSZPCT15</b>

## Selection guidance software



9

### Protect Area Design (2)

For light curtains	XUSLT, XUSLM
Reference	SISCD104200

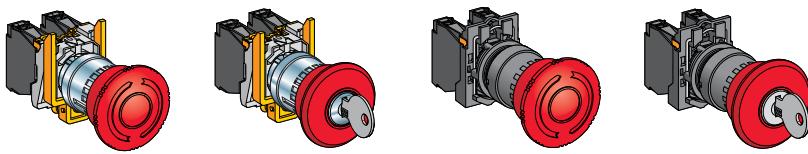
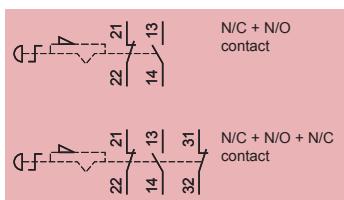
(2) "Protect Area Design" software is integrated in SafetySuite V2

# Preventa

## Operator dialogue

# Emergency stops

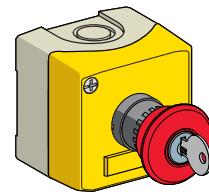
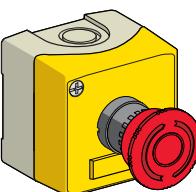
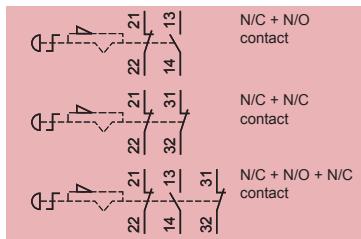
## Ø 22 trigger action latching pushbuttons



Pushbuttons	Metal	Plastic
<b>Mechanical life</b> (millions of operating cycles)	0.3	0.3
<b>Shock / vibration resistance</b>	10 gn / 5 gn	10 gn / 5 gn
<b>Degree of protection</b>	IP 65	IP 65
<b>Rated operational characteristics</b>	AC 15, A 600 / DC 13, Q 600 (conforming to EN IEC 60947-5-1)	
<b>Dimensions Ø x Depth</b>	Ø 40 x 82 mm	Ø 40 x 104 mm
<b>Contact</b>	N/C + N/O 2 N/C + 1 N/O	XB4BS8445 XB4BS84441
		XB5AS8445 XB5AS9445 ZB5AS944 + ZB5AZ141

ISO entry  
(to EN 50262)

## Ø 22 trigger action latching pushbutton stations



Turn to release

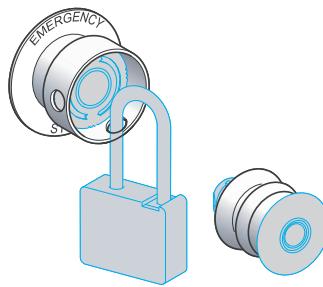
Key release (key n° 455)

Enclosure	Plastic
	2 x ISO M20 cable entries or n° 13 (Pg 13.5) cable gland
<b>Mechanical life</b> (millions of operating cycles)	0.1
<b>Shock / vibration resistance</b>	10 gn / 5 gn
<b>Degree of protection</b>	IP 65
<b>Rated operational characteristics</b>	AC 15, A 600 / DC 13, Q 600 (conforming to EN IEC 60947-5-1)
<b>Dimensions W x D x H</b>	68 x 91 x 68 mm
<b>Contact</b>	N/C + N/O N/C + N/C 2 N/C + 1 N/O
	XALK178E XALK178F XALK188G

## Accessories



With legend holder



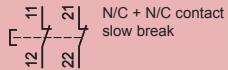
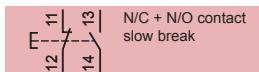
Type	Étiquettes	Padlocking kit	Bellows seals
<b>Colour</b>	Red with white lettering	Yellow	Red Silicone
<b>Dimensions</b>	30 x 40 mm (1)	Ø 60 mm	Black EPDM
<b>Références</b>	<b>Marking:</b>		
	"Emergency stop"	ZBY2130	ZBY9130
	"Arrêt d'urgence"	ZBY2330	ZBY9330
	"Not Aus"	ZBY2230	ZBY9230
		-	ZBZ3605
		-	ZBZ48
			ZBZ28

(1) circular appearance

# Emergency stops

## Cable (tripwire) operated

ISO entry  
(to EN 50262)



Booted pushbutton reset



Key release pushbutton reset (key n° 421)



with indicator light

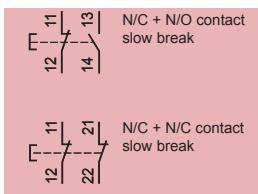
### For operating cable length ≤ 15 m

#### Latching, without indicator light

1 x ISO M20 cable entry (1)

	1 "N/C + N/O" slow break	XY2CH13250H29	XY2CH13450H29	XY2CH13253
Contact	1 "N/C + N/C" slow break	XY2CH13270H29	XY2CH13470H29	XY2CH13273

(1) With entry for n° 13 (Pg 13.5) cable gland, delete H29 from the end of the reference (example: XY2-CH13250H29 becomes XY2-CH13250).



Booted pushbutton reset



Key release pushbutton reset (key n° 421)

### For operating cable length ≤ 50 m

#### Latching, without indicator light

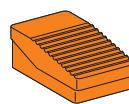
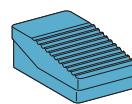
3 x ISO M20 cable entries or n° 13 (Pg 13.5) cable gland

	1 "N/C + N/O" slow break	XY2CE2A250	XY2CE1A250	XY2CE2A450	XY2CE1A450
Contact	1 "N/C + N/C" slow break	XY2CE2A270	XY2CE1A270	XY2CE2A470	XY2CE1A470
	2 "N/C + N/O" slow break	XY2CE2A290 (2)	XY2CE1A290 (2)	XY2CE2A490 (2)	XY2CE1A290 (2)

(2) With 24V, 48 V, 130 V pilot lights, BA9S bulb not included, add 6 at the end of the reference. (example : XY2CE1A290 becomes XY2CE1A296).

With 230 V pilot lights, BA9S bulb included, add 7 at the end of the reference. (example : XY2CE1A290 becomes XY2CE1A297).

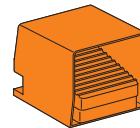
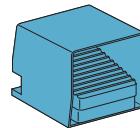
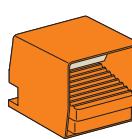
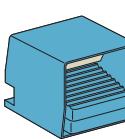
ISO entry  
(to EN 50262)



Type	Foot switches without protective cover 2 cable entries for n° 16 (Pg 16) cable gland (1)			
Trigger mechanism	With (positive operating action reqd.)	Without		
Colour	Orange	Blue		Orange
Mechanical life (millions of operating cycles)	15			
Degree of protection	IP 66			
Shock resistance	100 joules			
Rated operational characteristics	AC 15, A 300 / DC 13, Q 300 (conforming to EN IEC 60947-5-1)			
Dimensions W x D x H	104 x 172 x 59 mm			
Contact operation	1 step	1 N/C + N/O	XPER810	XPEM110
		2 N/C + N/O	XPER811	XPEM111
	2 step	2 N/C + N/O	XPER911	XPEM211
		Analogue output	XPER929	XPER229

(1) For entry for ISO M20 cable gland, also order adaptor DE9RA1620 (sold in lots of 5).

ISO entry  
(to EN 50262)

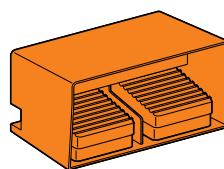
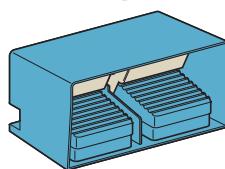


Type	Foot switches without protective cover 2 cable entries for n° 16 (Pg 16) cable gland (1)			
Trigger mechanism	With (positive operating action reqd.)	Without		
Colour	Blue	Orange	Blue	Orange
Mechanical life (millions of operating cycles)	15			
Degree of protection	IP 66			
Shock resistance	100 joules			
Rated operational characteristics	AC 15, A 300 / DC 13, Q 300 (conforming to EN IEC 60947-5-1)			
Dimensions W x D x H	160 x 186 x 152 mm			
Contact operation	1 step	1 N/C + N/O	XPEM510	XPER510
		2 N/C + N/O	XPEM511	XPER511
	1 step latching	1 N/C + N/O	-	-
		2 step	XPEM711	XPER711
		Analogue output	XPEM529	XPER529
			XPEM329	-

(1) For entry for ISO M20 cable gland, also order adaptor DE9RA1620 (sold in lots of 5).

### Double pedal switches

ISO entry  
(to EN 50262)

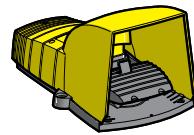
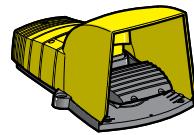


Type	Foot switches without protective cover 2 cable entries for n° 16 (Pg 16) cable gland (1)			
Trigger mechanism	With (positive operating action reqd.)	Without		
Colour	Blue	Orange	Blue	Orange
Mechanical life (millions of operating cycles)	15			
Degree of protection	IP 66			
Shock resistance	100 joules			
Rated operational characteristics	AC 15, A 300 / DC 13, Q 300 (conforming to EN IEC 60947-5-1)			
Dimensions W x D x H	295 x 190 x 155 mm			
Contact operation	1 step	2 x 1 N/C + N/O	XPEM5100D	XPER510D
		2 x 2 N/C + N/O	XPEM5110D	XPER5110D
			XPEM310D	XPER3110D

(1) For entry for ISO M20 cable gland, also order adaptor DE9RA1620 (sold in lots of 5).

# Foot switches - plastic Single pedal switches

ISO entry  
(to EN 50262)



Type	Without protective cover		With protective cover	
	2 cable entries for ISO M20 cable gland			
Trigger mechanism	Without		With (positive operating action reqd.)	
Colour	Yellow	Yellow	Yellow	
Mechanical life (millions of operating cycles)	5			
Degree of protection	IP 55			
Shock resistance	30 joules			
Rated operational characteristics	AC 15, A 300 / DC 13, Q 300 (conforming to EN IEC 60947-5-1)			
Dimensions W x D x H	160 x 280 x 70 mm	160 x 280 x 162 mm	160 x 280 x 162 mm	
Contact operation	1 step 1 N/C + N/O 2 N/C + N/O 2 step 2 N/C + N/O	<b>XPEY110</b> – <b>XPEY211</b>	<b>XPEY310</b> <b>XPEY311</b> <b>XPEY611</b>	<b>XPEY510</b> <b>XPEY511</b> <b>XPEY711</b>

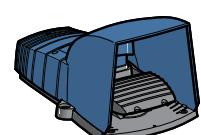
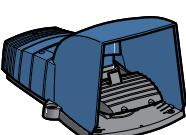
ISO entry  
(to EN 50262)



Type	Foot switches without protective cover			
	2 cable entries for ISO M20 cable gland			
Trigger mechanism	With (positive operating action reqd.)	Without	Without	
Colour	Grey+	Blue	Black	
Mechanical life (millions of operating cycles)	10		2	
Degree of protection	IP 66		IP 43	
Shock resistance	100 joules			
Rated operational characteristics	AC 15, A 300 / DC 13, Q 300 (conforming to EN IEC 60947-5-1)			
Dimensions W x D x H	160 x 280 x 70 mm			
Contact operation	1 step 1 N/C + N/O 2 N/C + N/O 2 step 2 N/C + N/O	<b>XPEG810</b> – <b>XPEG911</b>	<b>XPEB110</b> <b>XPEB111</b> <b>XPEB211</b>	<b>XPEG110</b> <b>XPEG111</b> <b>XPEG211</b> –

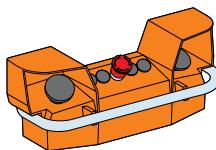
(1) Cable entry for ISO M16 or n° 9 (Pg 9) cable gland and for ISO M20 or n° 13 (Pg 13.5) cable gland.

ISO entry  
(to EN 50262)

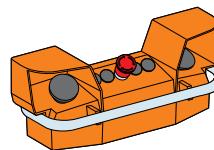


Type	Foot switches with protective cover			
	2 cable entries for ISO M20 cable gland			
Trigger mechanism	With (positive operating action reqd.)	Without		
Colour	Grey	Blue	Grey	Blue
Mechanical life (millions of operating cycles)	10			
Degree of protection	IP 66			
Shock resistance	100 joules			
Rated operational characteristics	AC 15, A 300 / DC 13, Q 300 (conforming to EN IEC 60947-5-1)			
Dimensions W x D x H	180 x 280 x 162 mm			
Contact operation	1 step 1 N/C + N/O 2 N/C + N/O 2 step 2 N/C + N/O	<b>XPEG510</b> <b>XPEG511</b> <b>XPEG711</b>	<b>XPEB510</b> <b>XPEB511</b> <b>XPEB711</b>	<b>XPEG310</b> <b>XPEG311</b> <b>XPEG611</b>
				<b>XPEB310</b> <b>XPEB311</b> <b>XPEB611</b>

ISO entry  
(to EN 50262)



2 control pushbuttons and 1 mushroom head Emergency stop or Lock out pushbutton



2 control pushbuttons and 1 mushroom head Emergency stop or Lock out pushbutton, with pre-wired terminal block

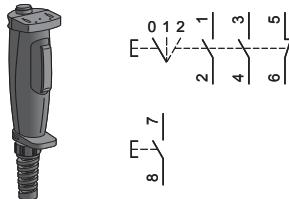
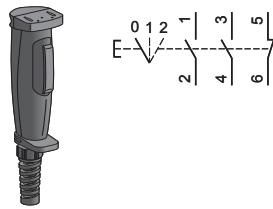
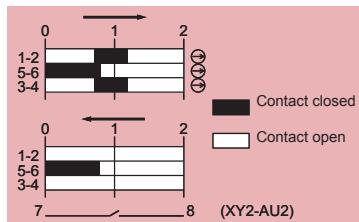
Type	Two-hand control stations	
	2 cable entries for ISO M20 or n° 13 (Pg 13.5) cable gland, 1 cable entry for n° 21 (Pg 21) cable gland (2)	
Mechanical life (millions of operating cycles)	1	1
Degree of protection	IP 65	IP 65
Rated operational characteristics	AC 15, A 600 / DC 13, Q 600 (conforming to EN IEC 60947-5-1)	
Dimensions W x D x H	455 x 170 x 188.5 mm	
Red emergency stop (N/C + N/C slow break)	XY2SB71 (1)	XY2SB72 (1)
Yellow lock out (N/C + N/O break before make)	XY2SB75	XY2SB76

(1) To order a two-hand control station with pedestal XY2SB90, add 4 to the end of the reference (example: XY2SB71 becomes XY2SB714).

(2) For entry for ISO M25 cable gland, also order adaptor DE9RA2125 + fixing nut DE9EC21 (sold in lots of 5).

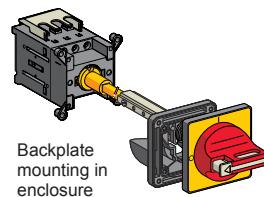
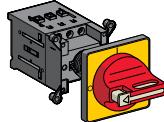
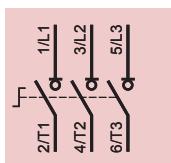
### Enabling switch

Contact states

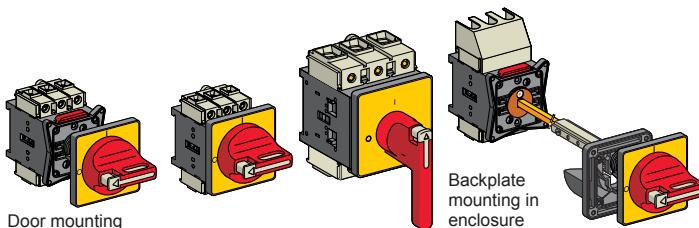
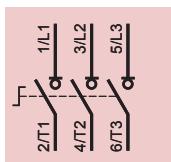


Type	Plastic grip	
	Entry for Ø 7 to 13 mm cable	
Number of contacts	3	3
Type of contacts	2 "NO" + 1 "NC"	2 "NO" + 1 "NC" 1 "NO" auxiliary
Description	3 positions	3 positions with button for N/O contact (auxiliary)
Shock / vibration resistance	10 gn / 6 gn	
Degree of protection	IP 66	IP 65
Rated operational characteristics	AC 15, C300 / DC 13, R300 (conforming to EN IEC 60947-5-1)	
Dimensions W x D x H	46 x 58 x 261 mm	46 x 58 x 269 mm
References	XY2AU1	

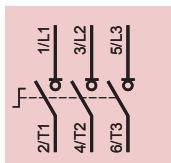
For fixing accessories, please refer to [www.schneider-electric.com](http://www.schneider-electric.com).



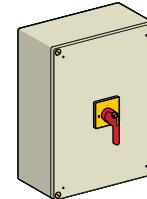
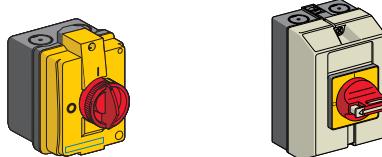
Type	Mini-Vario for standard applications		
Front plate dimensions (mm)	60 x 60	60 x 60	60 x 60
Fixing	Ø 22.5 mm	Ø 22.5 mm	Ø 22.5 mm
Degree of protection	IP 20	IP 20	IP 20
Rated operational voltage (Ue)	690 V	690 V	690 V
Thermal current in open air (Ith)	12 A	VCDN12	VCCDN12
	20 A	VCDN20	VCCDN20



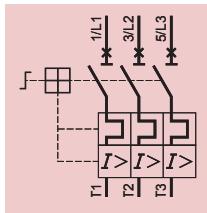
Type	Vario for high performance applications					
Front plate dimensions (mm)	60 x 60	60 x 60	90 x 90	60 x 60	60 x 60	90 x 90
Fixing	Ø 22.5 mm	4 screws	4 screws	Ø 22.5 mm	4 screws	4 screws
Degree of protection	IP 20	IP 20	IP 20	IP 20	IP 20	IP 20
Rated operational voltage (Ue)	690 V	690 V	690 V	690 V	690 V	690 V
Thermal current in open air (Ith)	12 A	VCD02	VCF02	—	VCCD02	VCCF02
	20 A	VCD01	VCF01	—	VCCD01	VCCF01
	25 A	VCD0	VCF0	—	VCCD0	VCCF0
	32 A	VCD1	VCF1	—	VCCD1	VCCF1
	40 A	VCD2	VCF2	—	VCCD2	VCCF2
	63 A	—	VCF3	—	—	VCCF3
	80 A	—	VCF4	—	—	VCCF4
	125 A	—	—	VCF5	—	VCCF5
	175 A	—	—	VCF6	—	VCCF6



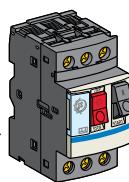
### Enclosed



Type	Mini-Vario	Vario
Front plate dimensions (mm)	60 x 60	60 x 60
Dimensions W x D x H	82.5 x 106 x 131 mm	90 x 131 x 146 mm
Degree of protection	IP 55	IP 65
Rated operational voltage (Ue)	690 V	690 V
Thermal current in enclosure (Ithe)	10 A	VCFN12GE
	16 A	VCFN20GE
	20 A	VCFN25GE
	25 A	VCFN32GE
	32 A	VCFN40GE
	50 A	—
	63 A	—
	100 A	—
	140 A	—
(1) Dimensions W x D x H: 150 x 152 x 170 mm.	VCF02GE	—
	VCF01GE	—
	VCF0GE	—
	VCF1GE	—
	VCF2GE	—
	VCF3GE (1)	—
	VCF4GE (1)	—
	VCF5GE	—
	VCF6GE	—

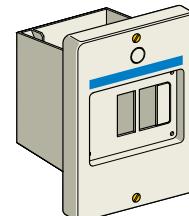
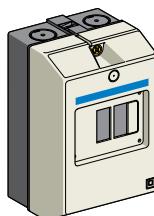


Complete circuit-breaker: circuit-breaker + enclosure + safety device.  
Ex.: GV2ME01 + GV2MC02 + GV2K04.



Type		Thermal-magnetic motor circuit-breakers				
Motor power	kW (on 400 V)	–	0.06	0.09	0.12...0.18	0.25...0.37
Setting range	A	0.1...0.16	0.16...0.25	0.25...0.40	0.40...0.63	0.63...1
Current Id ± 20%	A	1.5	2.4	5	8	13
Current Ithe (in enclosure)	A	0.16	0.25	0.40	0.63	1
Reference		GV2ME01	GV2ME02	GV2ME03	GV2ME04	GV2ME05
Motor power	kW (on 400 V)	0.37...0.55	0.75	1.1...1.5	2.2	3...4
Setting range	A	1...1.6	1.6...2.5	2.5...4	4...6.3	6...10
Current Id ± 20%	A	22.5	33.5	51	78	138
Current Ithe (in enclosure)	A	1.6	2.5	4	6.3	9
Reference		GV2ME06	GV2ME07	GV2ME08	GV2ME10	GV2ME14
Motor power	kW (on 400 V)	5.5	7.5	9...11	11	15
Setting range	A	9...14	13...18	17...23	20...25	24...32
Current Id ± 20%	A	170	223	327	327	416
Current Ithe (in enclosure)	A	13	17	21	23	24
Reference		GV2ME16	GV2ME20	GV2ME21	GV2ME22	GV2ME32

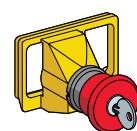
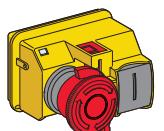
## Enclosure



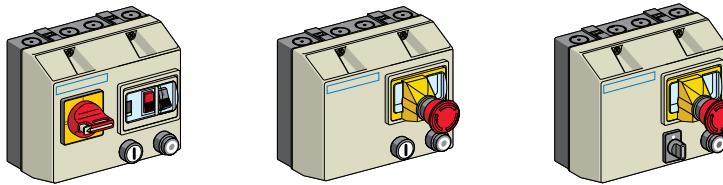
Type	Empty enclosure	
Mounting	Surface mounting	Flush mounting
Degree of protection	IP 55	IP 55 (front face)
Dimensions W x D x H (1)	93 x 145.5 x 147 mm	93 x 55 x 126 mm
References	GV2MC02	GV2MP02

(1) Dimensions with safety device GV2K04 fitted.

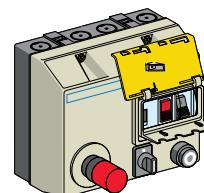
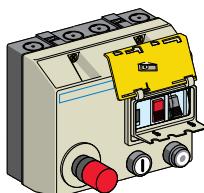
## Safety device



Type	Safety devices		
With red mushroom head	Turn to release Padlockable in "Off" position	Turn to release	Key release (key n° 455)
References	GV2K04	GV2K031	GV2K021



Type	Non reversing				Reversing
Degree of protection	IP 657				IP 657
Standard motor power ratings (kW), category AC3	<b>Basic reference, to be completed by code indicating voltage (1)</b>				
220/230 V	400/415 V	440 V	I <sub>th</sub> setting range (A)		
–	0.06	0.06	0.16...0.25	LG1K065••02	LG8K06••02
0.06	0.09	0.12	0.25...0.40	LG1K065••03	LG8K06••03
–	0.18	0.18	0.40...0.63	LG1K065••04	LG8K06••04
0.12	0.25	0.25	0.63...1	LG1K065••05	LG8K06••05
0.25	0.55	0.55	1...1.6	LG1K065••06	LG8K06••06
0.37	0.75	1.1	1.6...2.5	LG1K065••07	LG8K06••07
0.75	1.5	1.5	2.5...4	LG1K065••08	LG8K06••08
1.1	2.2	3	4...6.3	LG1K065••10	LG8K06••10
1.5	4	4	6...10	LG1K095••14	LG8K09••14
3	5.5	5.5	9...14	LG1D122••16	LG8K12••16
4	7.5	9	13...18	LG1D182••20	LG7D18••20
4	9	9	17...23	LG1D182••21	LG7D18••21



With integral control transformer, 400/24 V

With integral control transformer, 400/24 V

Type	Non reversing		Reversing
Degree of protection	IP 657		IP 657
Standard motor power ratings (kW), category AC3	<b>Basic references</b> (The code Q7 (380/400 V) designates the power supply voltage to which the starter will be connected)		
380/400 V	I <sub>th</sub> setting range (A)		
0.06	0.16...0.25	LJ7K06Q702	LJ8K06Q702
0.09	0.25...0.40	LJ7K06Q703	LJ8K06Q703
0.18	0.40...0.63	LJ7K06Q704	LJ8K06Q704
0.25	0.63...1	LJ7K06Q705	LJ8K06Q705
0.55	1...1.6	LJ7K06Q706	LJ8K06Q706
0.75	1.6...2.5	LJ7K06Q707	LJ8K06Q707
1.5	2.5...4	LJ7K06Q708	LJ8K06Q708
2.2	4...6.3	LJ7K06Q710	LJ8K06Q710
4	6...10	LJ7K09Q714	LJ8K09Q714

#### Control circuit voltages available

Volts 50/60 Hz (1) Voltage code	24 V B7	230 V P7	400 V V7	415 V N7
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The control circuit must be cabled by the user.