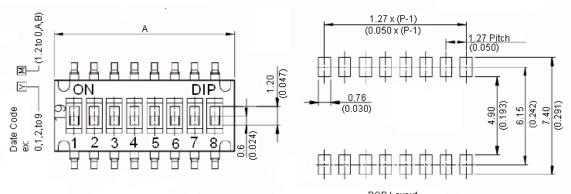


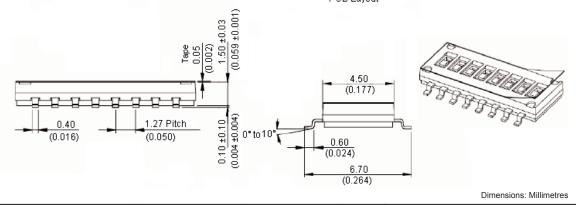
MCDHN - Series

	REVISIONS								
ECN #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE	
-	Α	RELEASED	Naveen	05/04/10	Jagan	05/04/10	Farnell	19/04/10	

MCDHN (Terminal length 6.7mm)



PCB Layout



reading sinker and the conducting their innormation of packing to the referring Farlant conducting their innormation of packing to the referring Farlant conformation purposes in connection with the products to which it relates. No licence of any intellectual property rights is granted. The Information is subject to change with undice and replaces all data sheets previously supplied. The Information supplied to be accurate but the Group assumes on responsibility for its accuracy or distribution of the conduction of the conduction supplied that the conduction of the

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Specification Table:

Mechanical Life	Operation Force	Stroke	Operation Temperature	Storage Temperature
1000 cycles	500gf	0.6mm	-40°C to +85°C	-40°C to +85°C

Electrical

Electrical Life	Non-switching Rating	Switching Rating	Contact Resistance	Insulation Resistance	Dielectric Strength	Circuit
1000 Cycles	100 mA, 50V DC	25mA, 24V DC	Maximum 100m Ω at initial	Minimum 100M Ω (at 500V DC)	300V AC/ 1 minute	SPST

Material

Base : UL 94V-0 nylon high - temperature thermoplastic.

Colour : Black.

Cover : UL 94V-0 nylon high - temperature thermoplastic.

Colour : Black.

Actuators : LCP high - temperature thermoplastic.

Colour : White.

Contact : Alloy copper with gold plated.
Terminal : Brass with gold plated.

Tape : Brass with gold plated : KAPTON.

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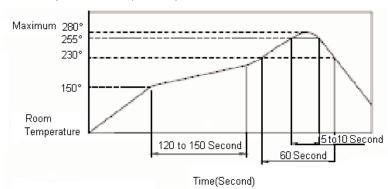
Soldering Process

Cleaning:

- 1. Only tape sealed types apply to wash process.
- Do not remove the tape before wash process.
- 3. After soldering process, do not continue the wash process immediately. Please wait for at least 3 minutes.
- 4. Apply alcoholic solvents as cleaning agent do not use other solvents or water.
- 5. Ultrasonic cleaning is not recommended.
- 6. The cleaning process per stage is maximum 1 minute and the whole cleaning time are not to exceed 3 minutes.
- 7. Do not impose any external force on switch while washing.

Any flux enters the switch may fail the conductivity.

Reflow Temperature Profile: (reference)



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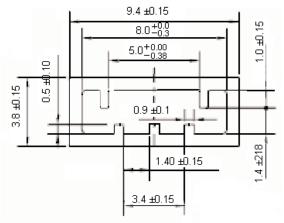
DRAW	NG TITLE:						
MCDHN Switch							
SIZE	DWG NO.	M10002601	ELEC MCDH	TRONIC FIL	.E		REV A
SCAL	E: NTS	U.O.M.: mm		SHEET:	3	OF	4



MCDHN - Series

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MCDHN Tube



General tolerances maximum ±0.20mm

Part Number Table

Part Number	Number per Tube	Number per Reel	Description
MCDHN-02F-V	125		Switch, DIP, SMD, 2 Way
MCDHN-04F-V	75	4000	Switch, DIP, SMD, 4 Way
MCDHN-06F-V	54		Switch, DIP, SMD, 6 Way
MCDHN-08F-V	40		Switch, DIP, SMD, 8 Way
MCDHN-10F-V	33		Switch, DIP, SMD, 10 Way
MCDHN-02F-T-V	125	4000	Switch, DIP, SMD, 2 Way
MCDHN-04F-T-V	75		Switch, DIP, SMD, 4 Way
MCDHN-06F-T-V	54		Switch, DIP, SMD, 6 Way
MCDHN-08F-T-V	40		Switch, DIP, SMD, 8 Way
MCDHN-10F-T-V	33		Switch, DIP, SMD, 10 Way

http://www.farnell.com

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DRAWING TITLE: MCDHN Switch								
SIZE DWG NO. M10002601 ELECTRONIC FILE MCDHN					REV A			
SCAL	E: NTS	U.O.M.: mm		SHEET:	4	OF	4	